

GC774461

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



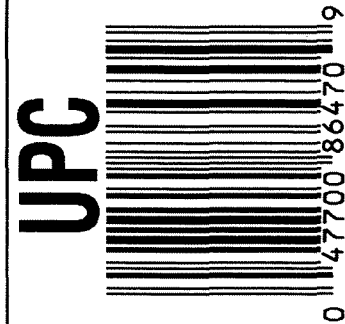
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

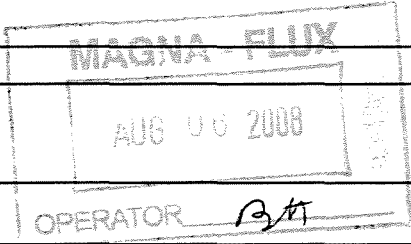
CAPACITY 6

G6774461



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774461

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	J.P.D.
430	ASSEMBLE TO STOCK		7-29-08	JP
440	PROOF		7-29-08	J.P.D.
460	CHECK HEADSPACE		7-29-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	J.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RT
475	DRILL AND TAP SIGHT HOLES		8-02-08	SP
480	MAGNAFLUX BBL ACTION		8/6	B.H.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	Amf
542	APPLY COATINGS (BARREL ACTION)		8/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u>	<u>3.5</u>	<u>4.0</u>	9.4.08	RSN
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>6.0</u>	9.4.08	RSN
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.023</u>	9.4.08	RSN
	J) ASSEMBLE STOCK					8-21-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS					9.4.08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL			
			<u>PASS</u>	FAIL		8-22-08	TRW
	MALFUNCTION		N/A				
		CORRECTION					
	MALFUNCTION						
		CORRECTION					
	MALFUNCTION		N/A				
		CORRECTION					
	MALFUNCTION						
		CORRECTION					
660	INSPECT FOR LIVE AMMO					8-22-08	JTR
670	FINAL INSPECTION A) HEADSPACE					9.4.08	RSN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.12</u>	<u>2.09</u>	<u>2.06</u> <u>2.03</u> <u>2.02</u>	9-3-08	B.S.H.
	C) FUNCTION					9.4.08	RSN
690	PACK					9/5/08	Fcy

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

8-1-08

TESTER

RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.29		2.66	
PULL #2	2.33	2.31		2.51	
PULL #3	2.30	2.28		2.41	
PULL #4	2.36	2.26		2.48	
PULL #5	2.36	2.25		2.55	
TOTAL	11.87	11.39		12.61	
AVERAGE	2.37	2.27		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.24		
PULL #2	3.15	3.27		
PULL #3	3.05	3.22		
PULL #4	3.22	3.15		
PULL #5	3.03	3.04		
TOTAL	15.58	15.92		
AVERAGE	3.11	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.36	4.23		4.33
PULL #2	4.28	4.16		4.09
PULL #3	4.27	4.10		4.01
PULL #4	4.23	4.13		4.12
PULL #5	4.27	4.16		4.13
TOTAL	21.41	20.78		20.68
AVERAGE	4.28	4.15		4.13