

66774465

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



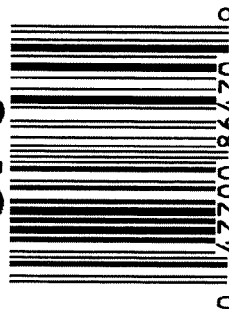
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774465

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6774465

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	AUG 05 2008	8-02-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

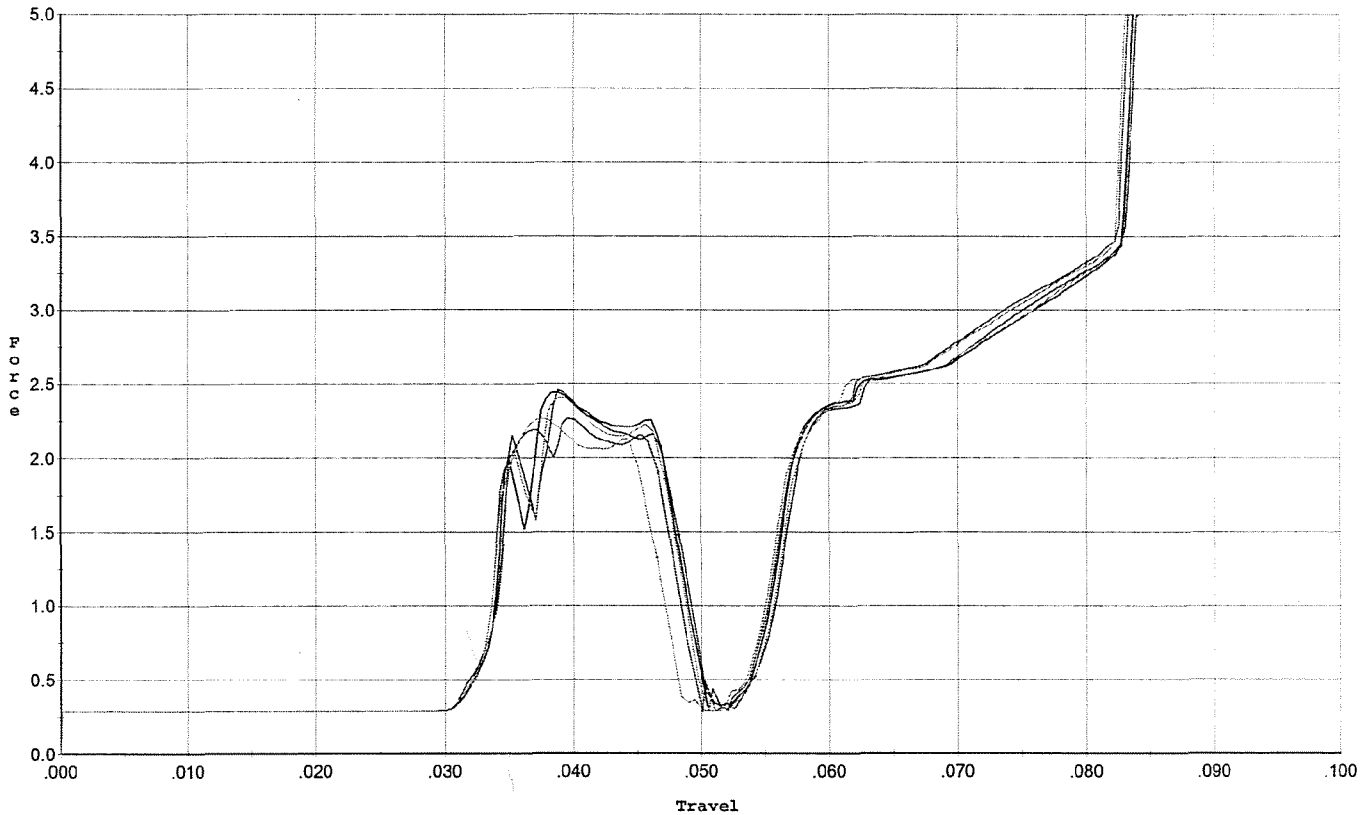
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.0</u> <u>6.0</u>	9.3.08	BSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>6.0</u> <u>6.0</u>	9.3.08	BSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9.3.08	BSW
	J) ASSEMBLE STOCK		8-12-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9.3.08	BSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TC
670	FINAL INSPECTION A) HEADSPACE		9.3.08	BSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.32</u> <u>2.20</u> <u>2.26</u> <u>2.34</u>	8/16/08	Fm
	C) FUNCTION		9.3.08	BSW
690	PACK		9-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



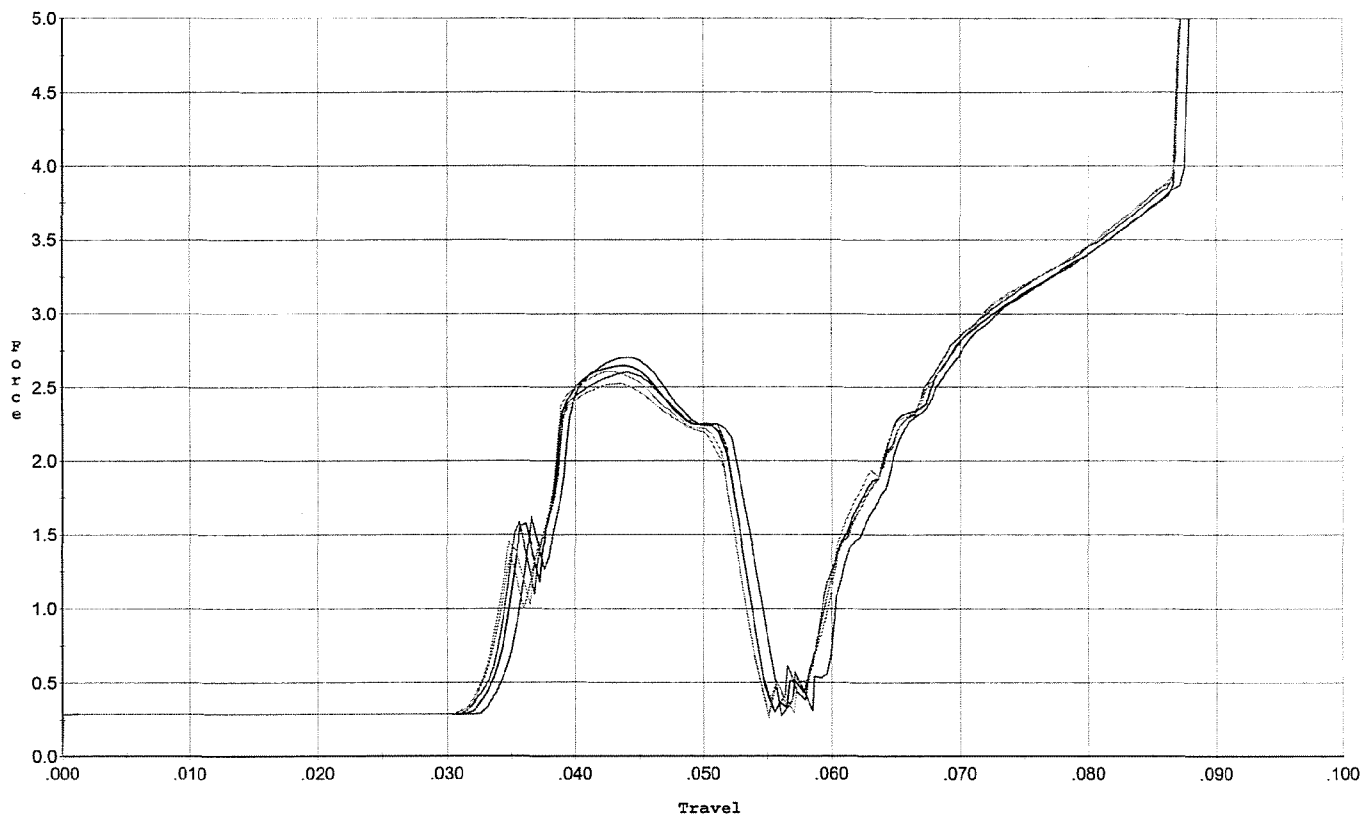
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.048	0.031	0.040	0.040		Set Trigger
2	2.442	0.047	0.032	0.040	0.039		Set Trigger
3	2.267	0.047	0.032	0.040	0.038		Set Trigger
4	2.406	0.047	0.032	0.040	0.039		Set Trigger
5	2.269	0.046	0.032	0.041	0.036		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



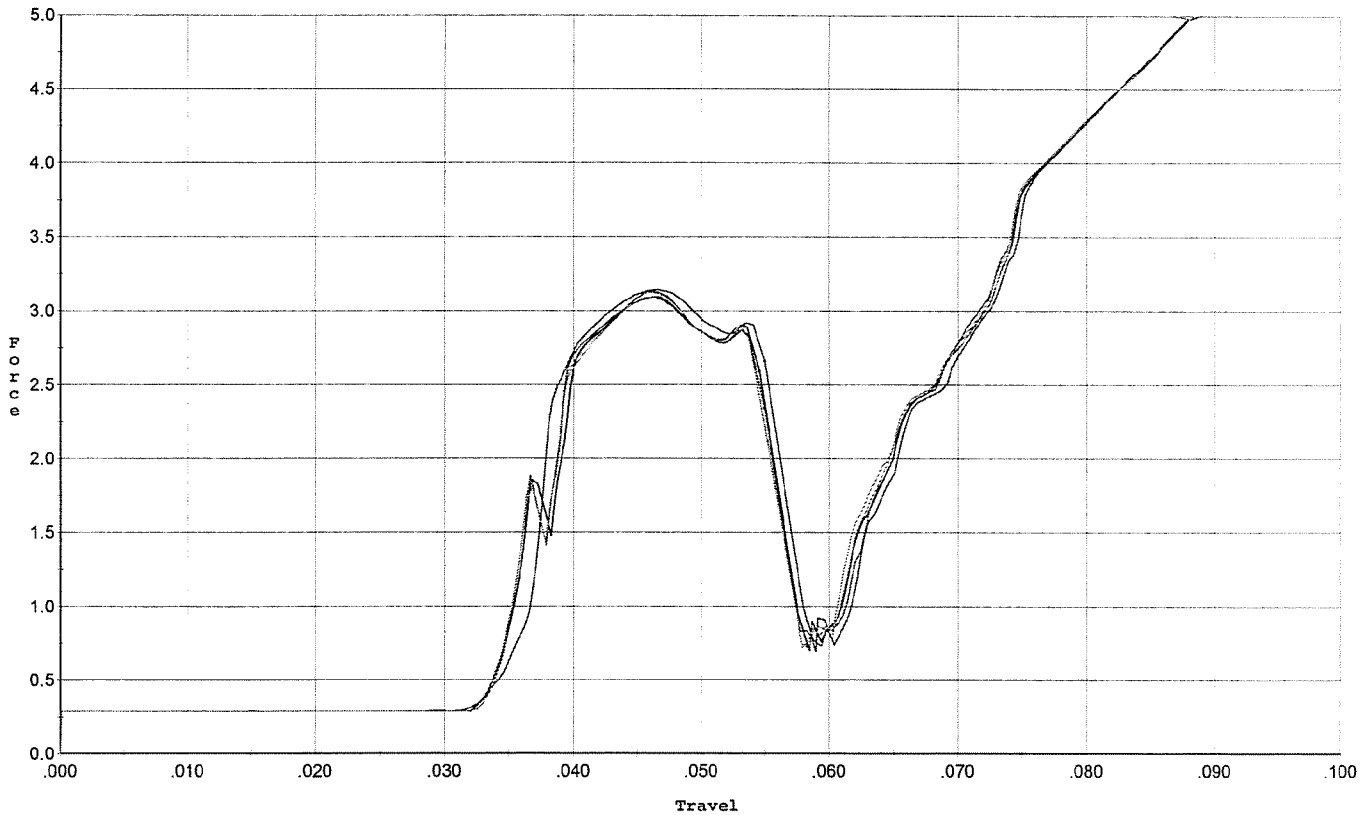
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.702	0.054	0.034	0.039	0.051		Set Trigger
2	2.647	0.052	0.033	0.039	0.049		Set Trigger
3	2.601	0.052	0.033	0.039	0.049		Set Trigger
4	2.607	0.051	0.032	0.039	0.049		Set Trigger
5	2.524	0.051	0.032	0.039	0.048		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



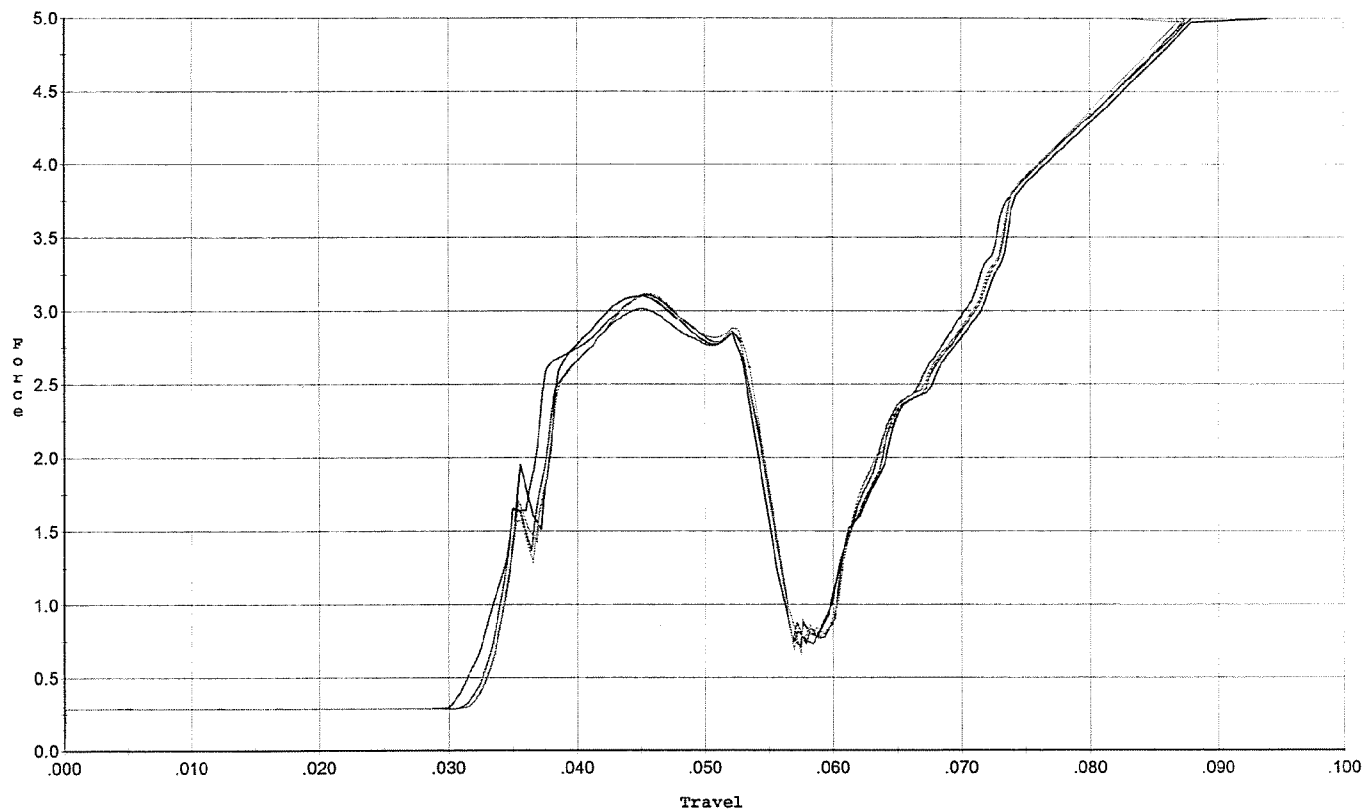
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.055	0.035	0.038	0.065		Set Trigger
2	3.094	0.055	0.033	0.038	0.063		Set Trigger
3	3.132	0.055	0.033	0.038	0.064		Set Trigger
4	3.125	0.056	0.033	0.038	0.064		Set Trigger
5	3.091	0.056	0.033	0.038	0.064		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



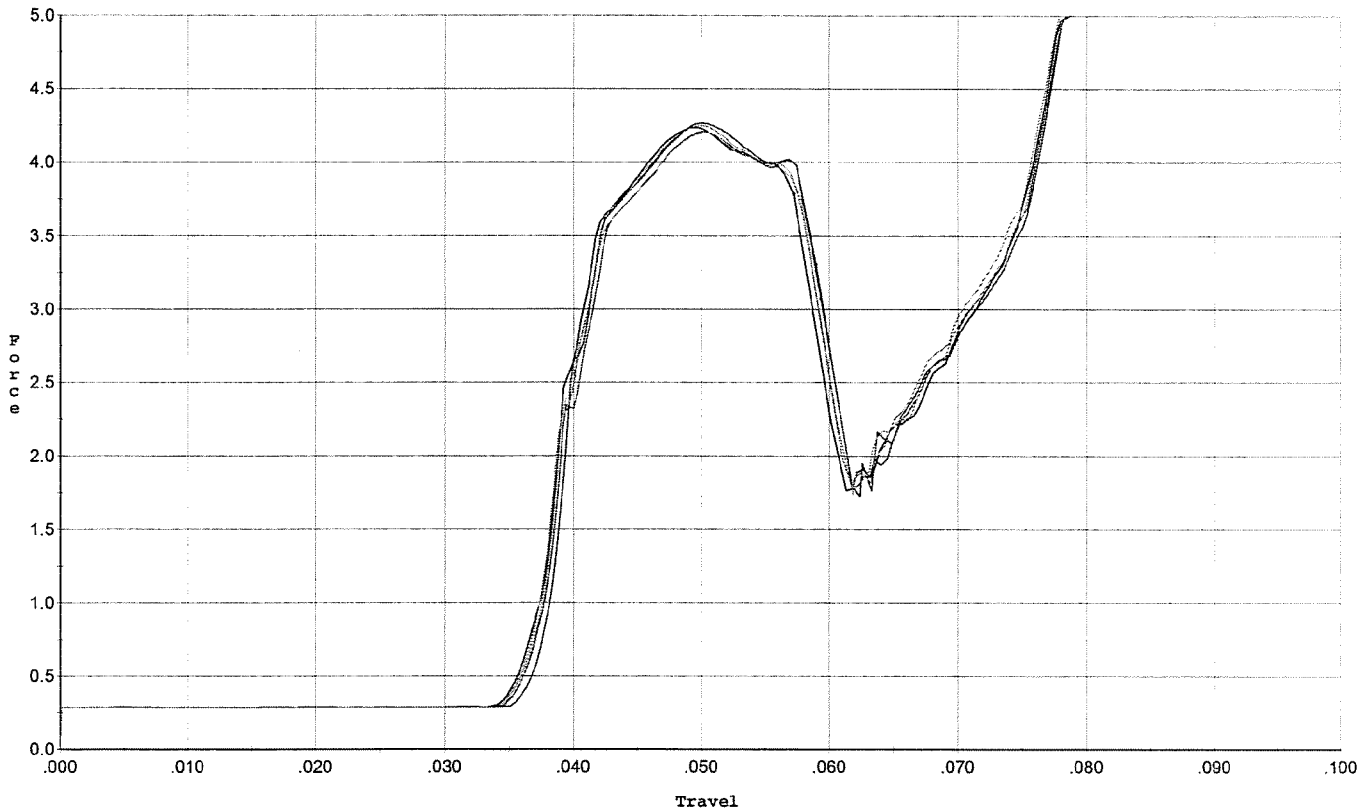
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.054	0.031	0.037	0.065		Set Trigger
2	3.101	0.053	0.032	0.038	0.061		Set Trigger
3	3.015	0.054	0.032	0.038	0.062		Set Trigger
4	3.100	0.054	0.032	0.037	0.062		Set Trigger
5	3.120	0.054	0.032	0.038	0.062		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



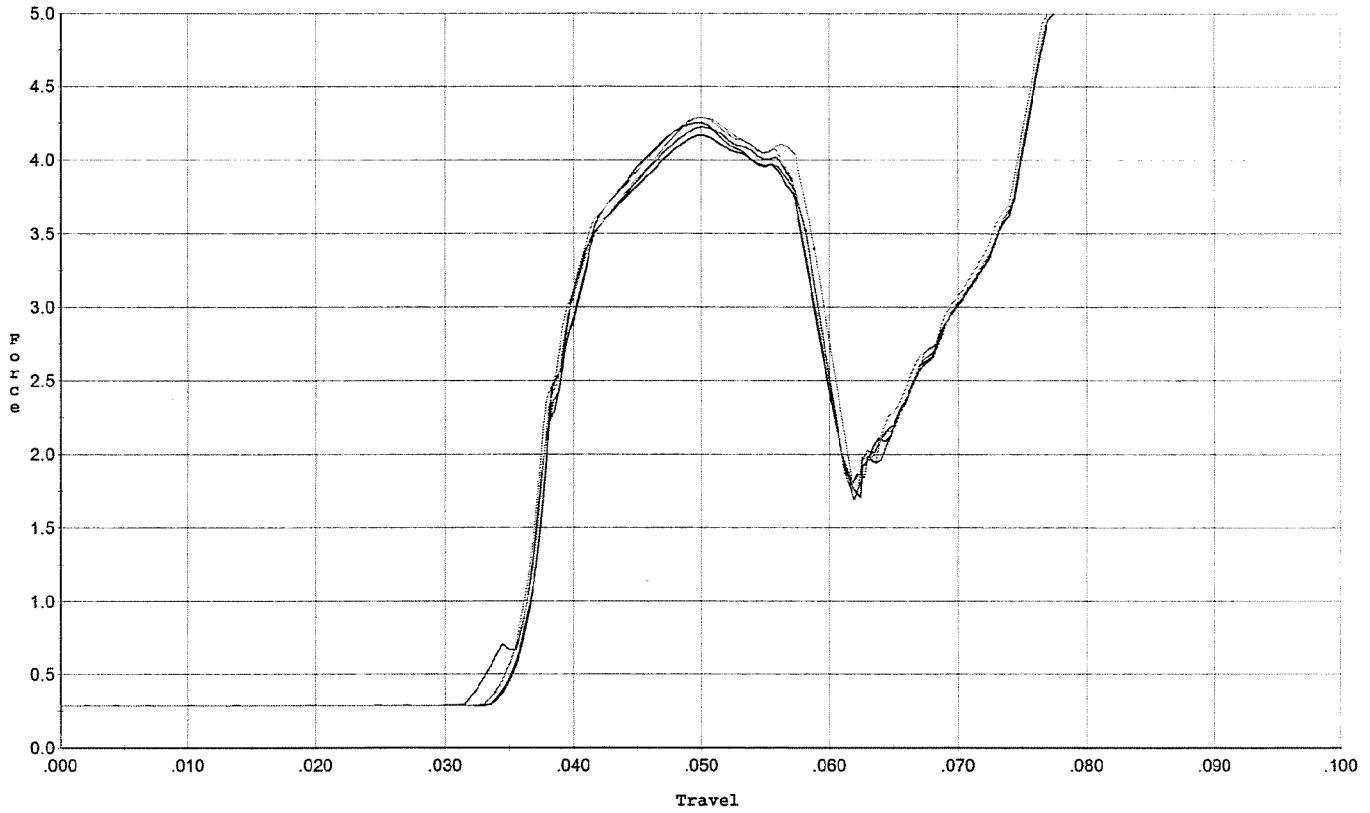
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.265	0.059	0.037	0.028	0.090		Set Trigger
2	4.236	0.057	0.035	0.029	0.087		Set Trigger
3	4.207	0.059	0.036	0.028	0.090		Set Trigger
4	4.201	0.058	0.036	0.028	0.088		Set Trigger
5	4.250	0.058	0.036	0.028	0.089		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



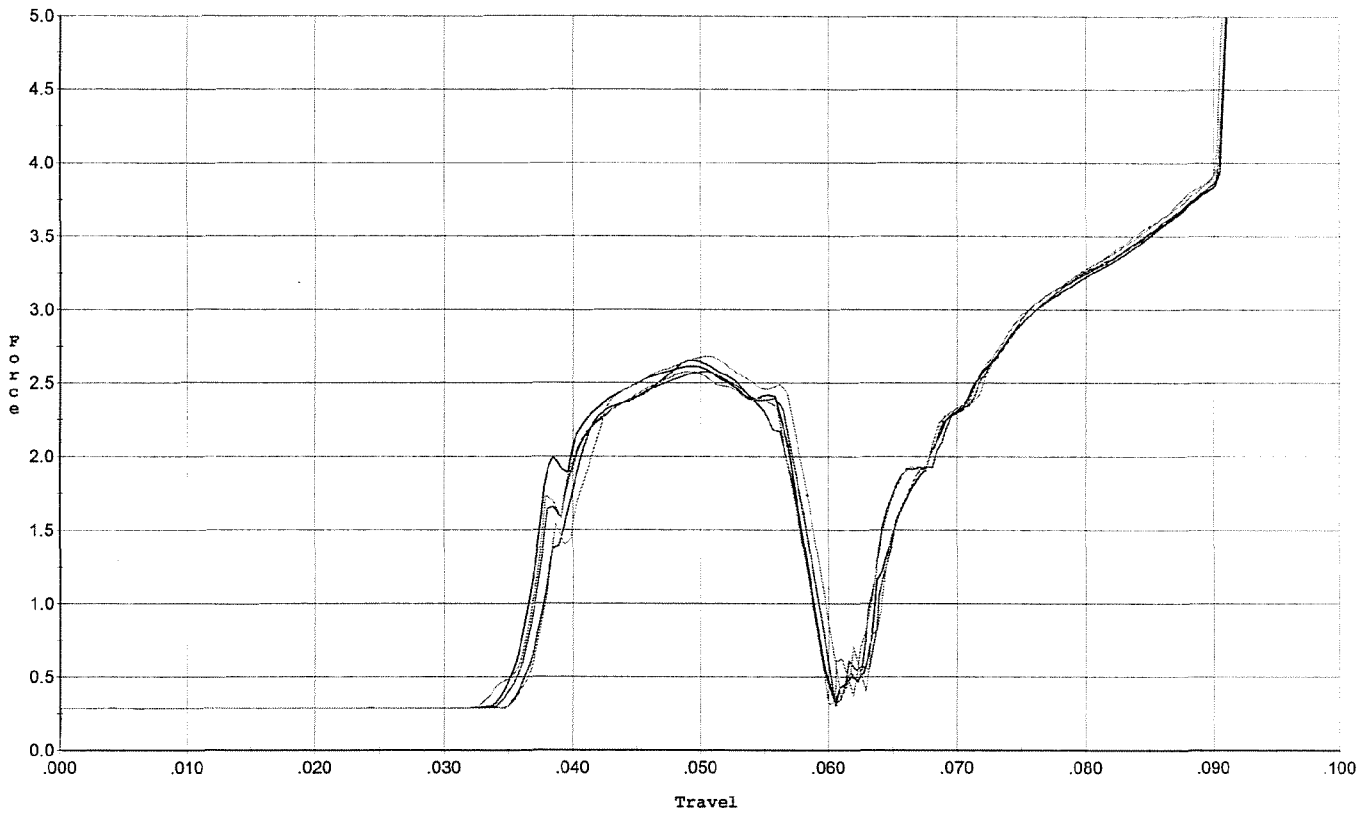
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.252	0.057	0.033	0.029	0.090		Set Trigger
2	4.166	0.057	0.035	0.029	0.089		Set Trigger
3	4.225	0.058	0.035	0.028	0.091		Set Trigger
4	4.289	0.059	0.034	0.027	0.095		Set Trigger
5	4.292	0.059	0.034	0.027	0.095		Set Trigger

AVG 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



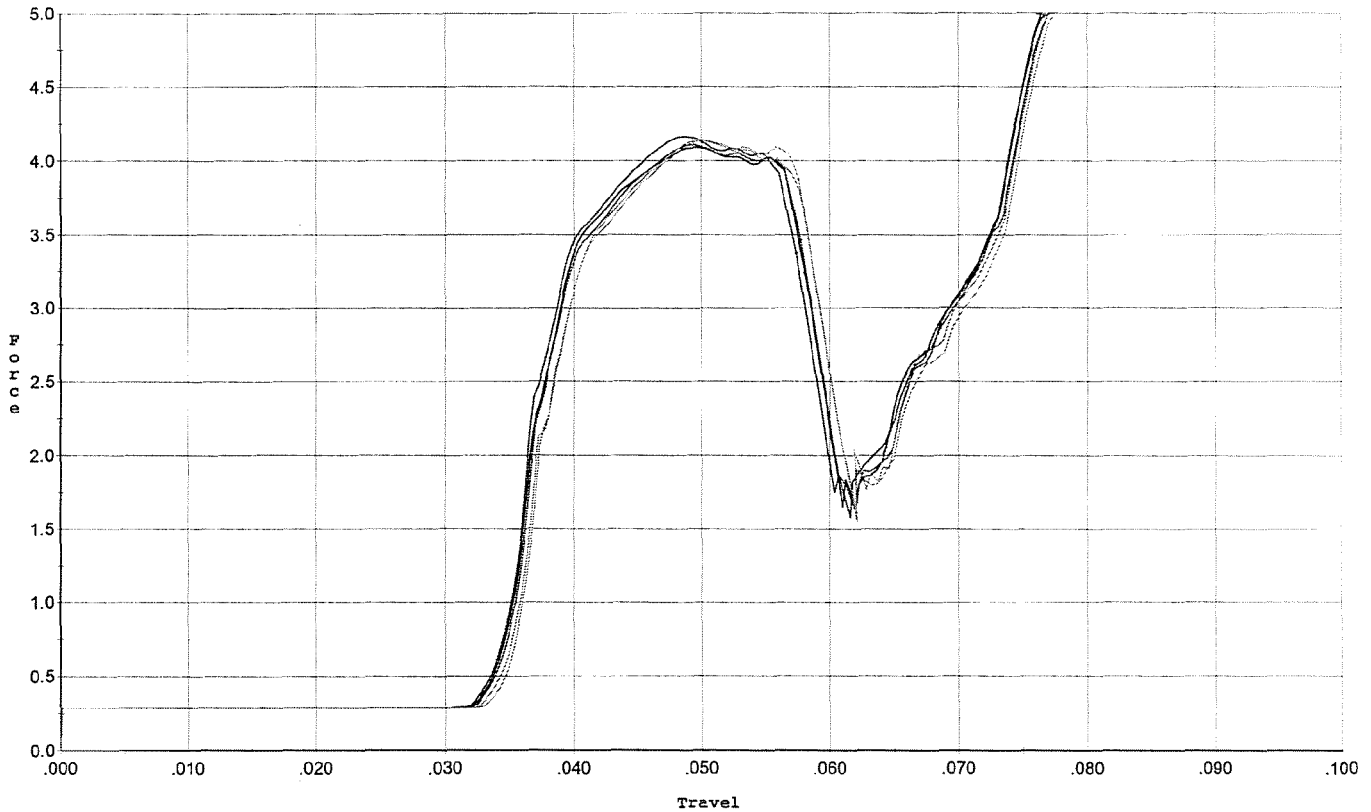
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.057	0.036	0.038	0.056		Set Trigger
2	2.613	0.057	0.034	0.038	0.059		Set Trigger
3	2.574	0.058	0.036	0.038	0.059		Set Trigger
4	2.682	0.058	0.036	0.038	0.059		Set Trigger
5	2.574	0.058	0.036	0.038	0.058		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.057	0.033	0.034	0.093		Set Trigger
2	4.088	0.058	0.034	0.033	0.093		Set Trigger
3	4.108	0.058	0.033	0.034	0.092		Set Trigger
4	4.142	0.058	0.034	0.033	0.092		Set Trigger
5	4.134	0.058	0.035	0.033	0.092		Set Trigger

Avg 4.12