

677 4470

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



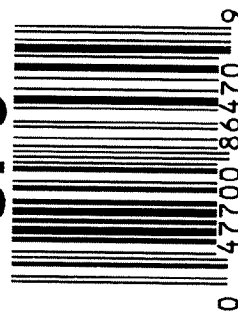
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774470

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774470

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	L.P.D.
460	CHECK HEADSPACE		7-30-08	L.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	L.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 05 2008 OPERATOR <u>BM</u>	7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/5/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/2	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

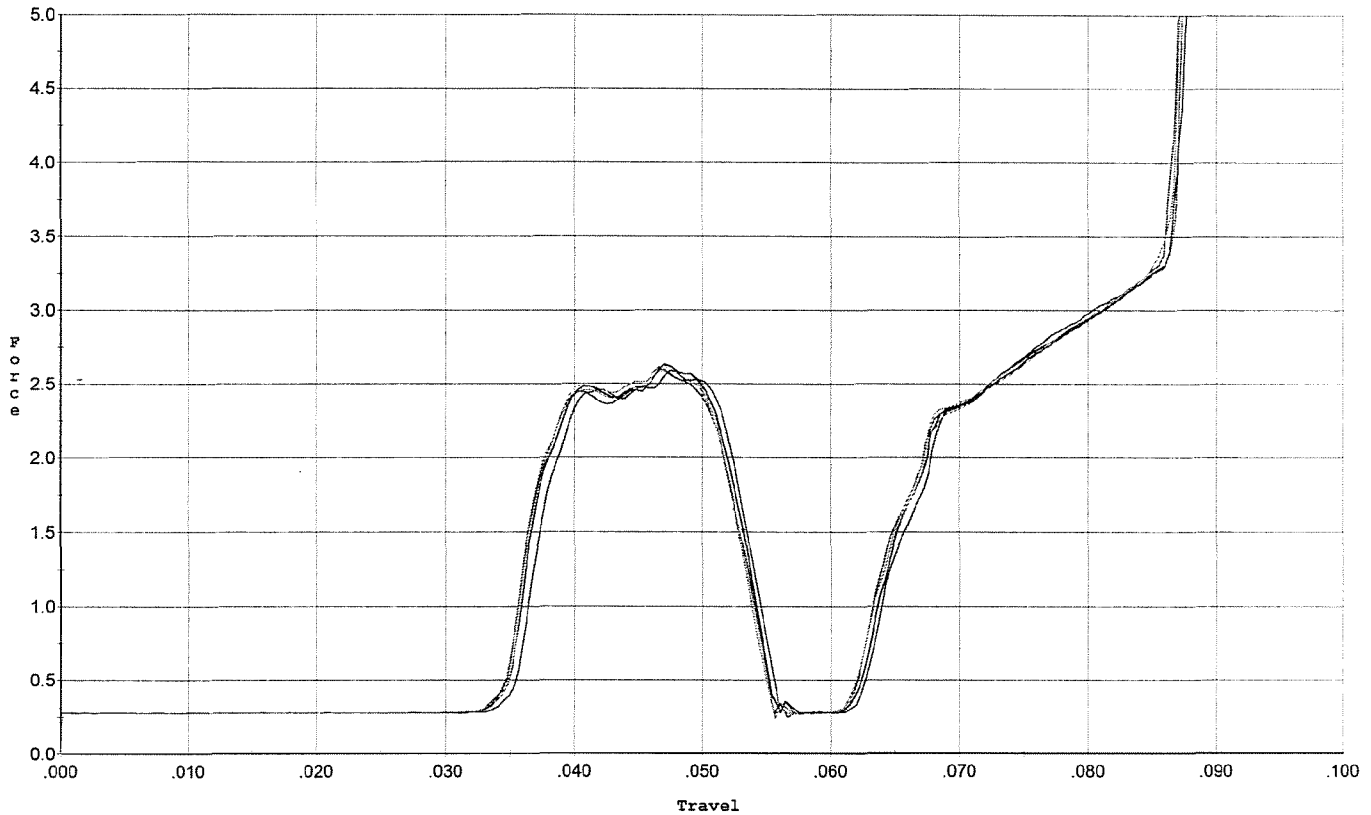
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	9-12-08	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	9-12-08	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9-12-08	TC		
	J) ASSEMBLE STOCK					8-26-08	RT		
	K) ASSEMBLE SWIVEL STUDS					9-12-08	TC		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 &	FUNCTION TEST AND		PASS	FAIL		9-2-08	FM		
650	TARGET		PASS	FAIL		9-2-08	FM		
	MALFUNCTION		CORRECTION N.A.						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-2-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					9-12-08	TC		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u>	<u>225</u>	<u>241</u>	<u>223</u>	<u>226</u>	9-11-08	BSW
	C) FUNCTION					9-12-08	TC		
690	PACK					7/20/08	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



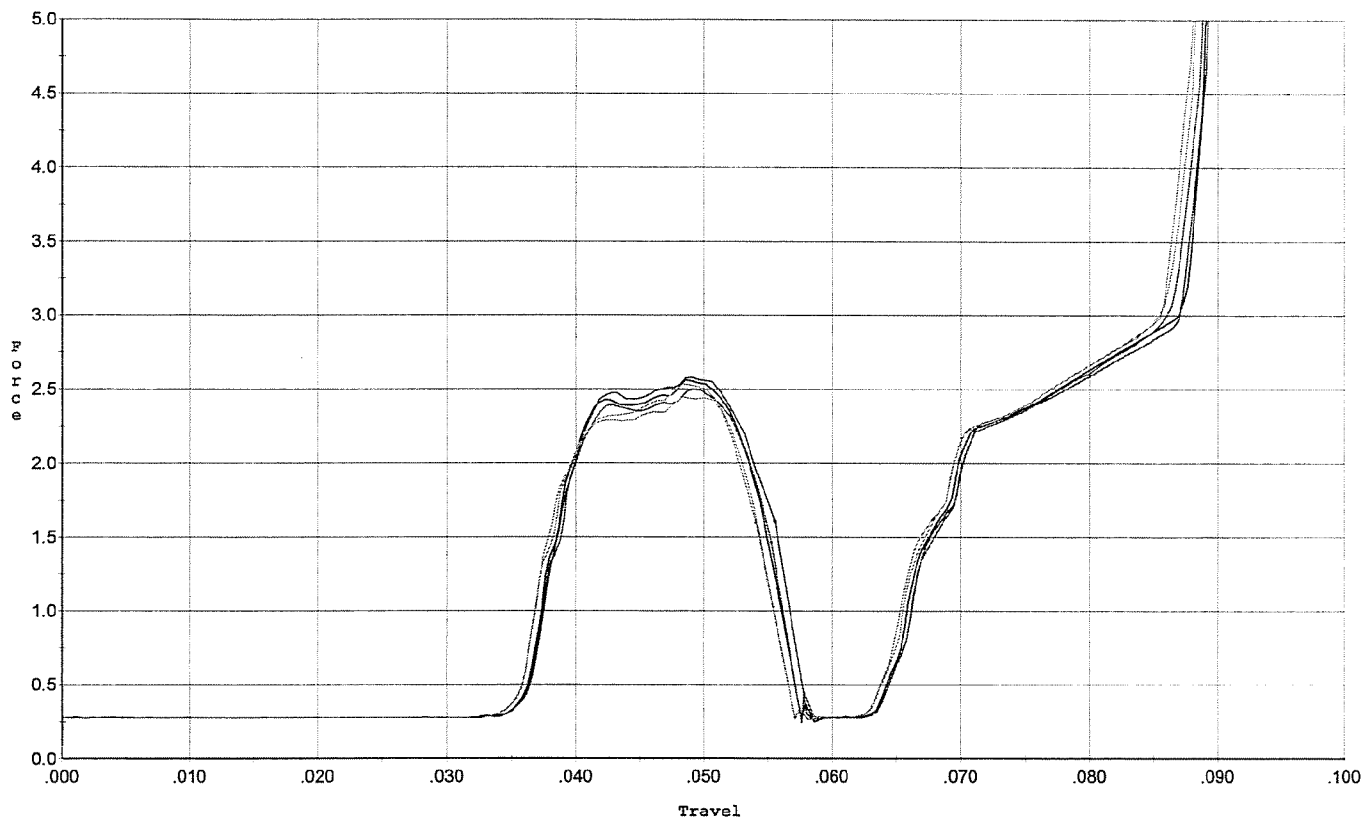
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.053	0.035	0.039	0.048		Set Trigger
2	2.634	0.053	0.035	0.038	0.050		Set Trigger
3	2.593	0.054	0.035	0.038	0.050		Set Trigger
4	2.626	0.054	0.035	0.038	0.051		Set Trigger
5	2.581	0.052	0.035	0.039	0.049		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



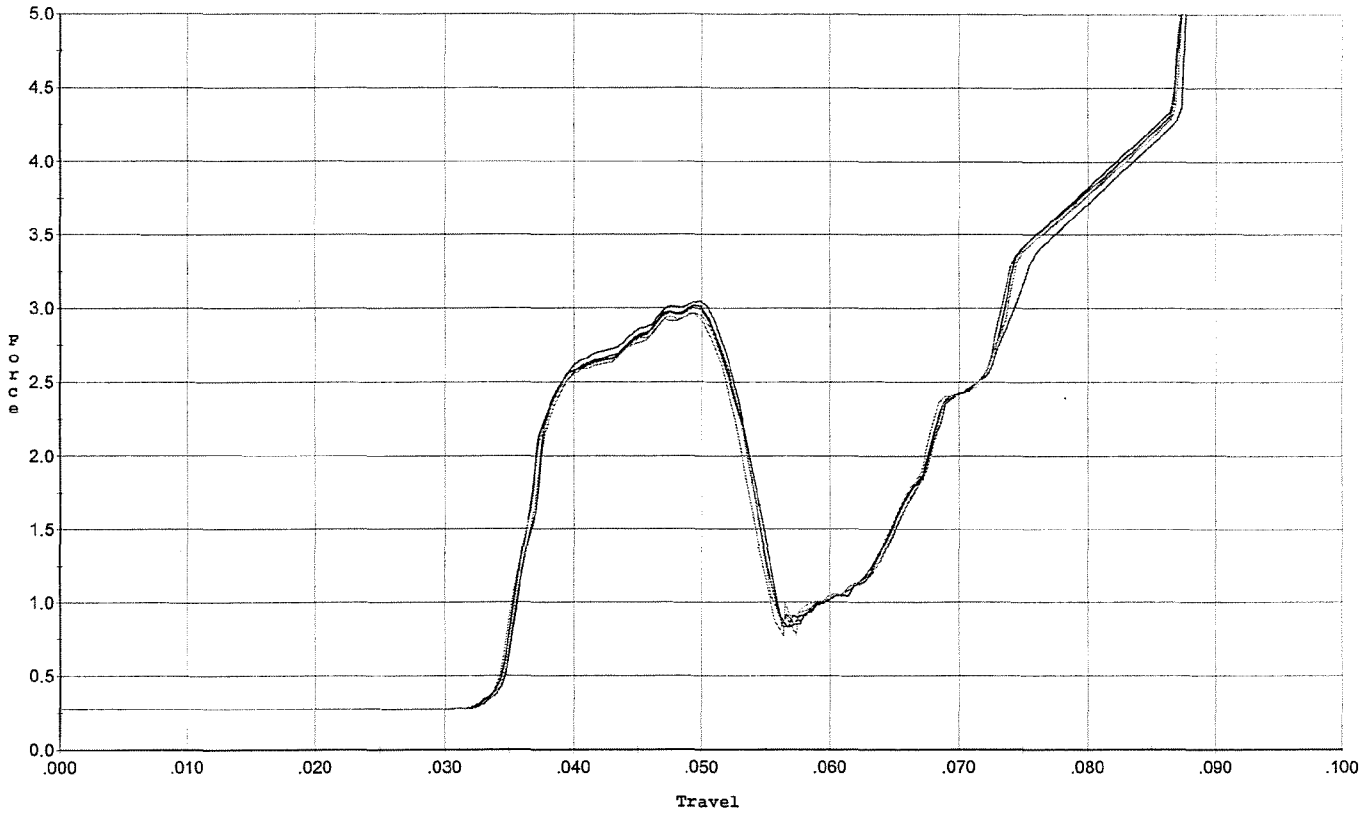
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.056	0.036	0.039	0.052		Set Trigger
2	2.562	0.056	0.036	0.039	0.051		Set Trigger
3	2.500	0.055	0.036	0.039	0.050		Set Trigger
4	2.532	0.055	0.036	0.038	0.050		Set Trigger
5	2.447	0.054	0.036	0.039	0.048		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



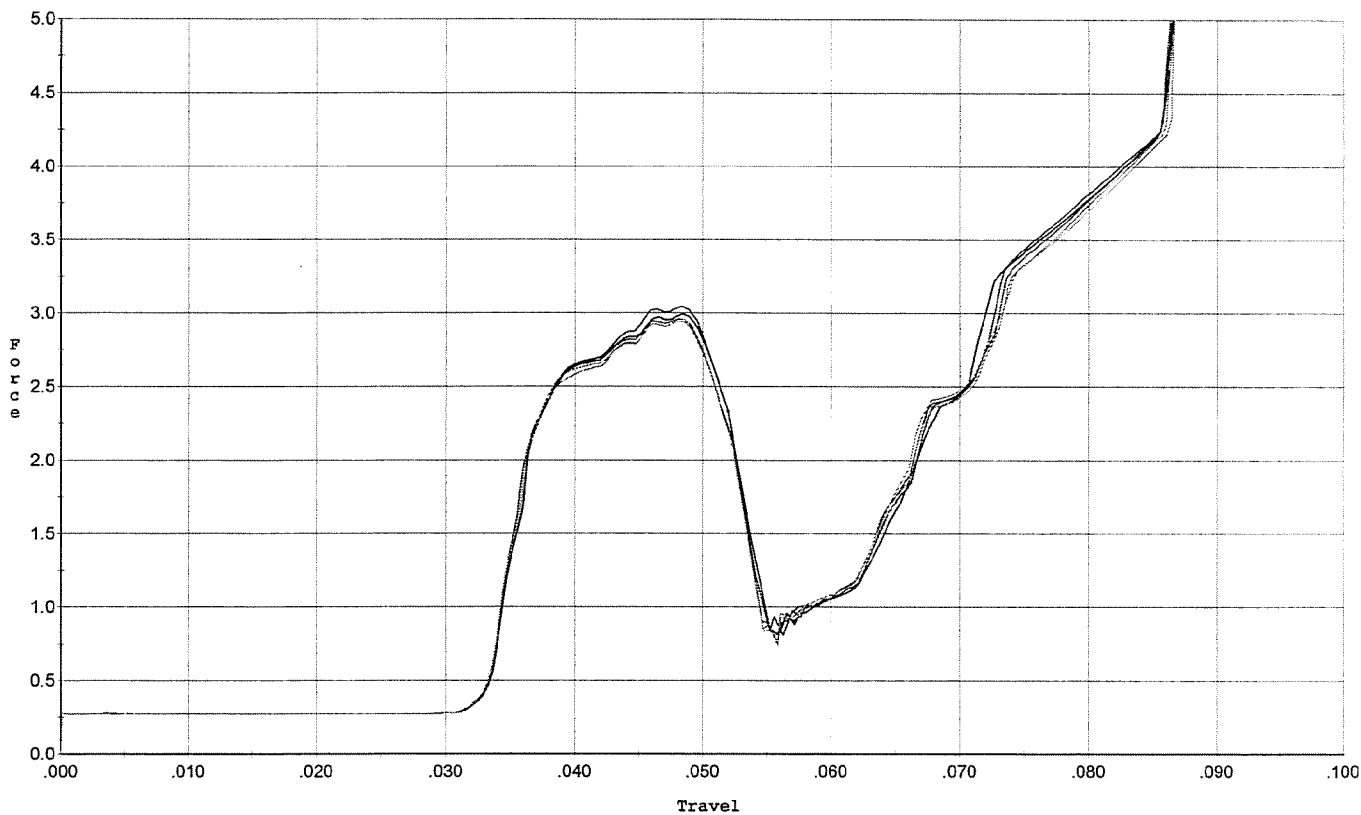
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.054	0.034	0.037	0.059		Set Trigger
2	3.018	0.053	0.034	0.037	0.057		Set Trigger
3	3.002	0.053	0.035	0.038	0.056		Set Trigger
4	2.969	0.053	0.034	0.038	0.056		Set Trigger
5	2.961	0.053	0.034	0.038	0.055		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



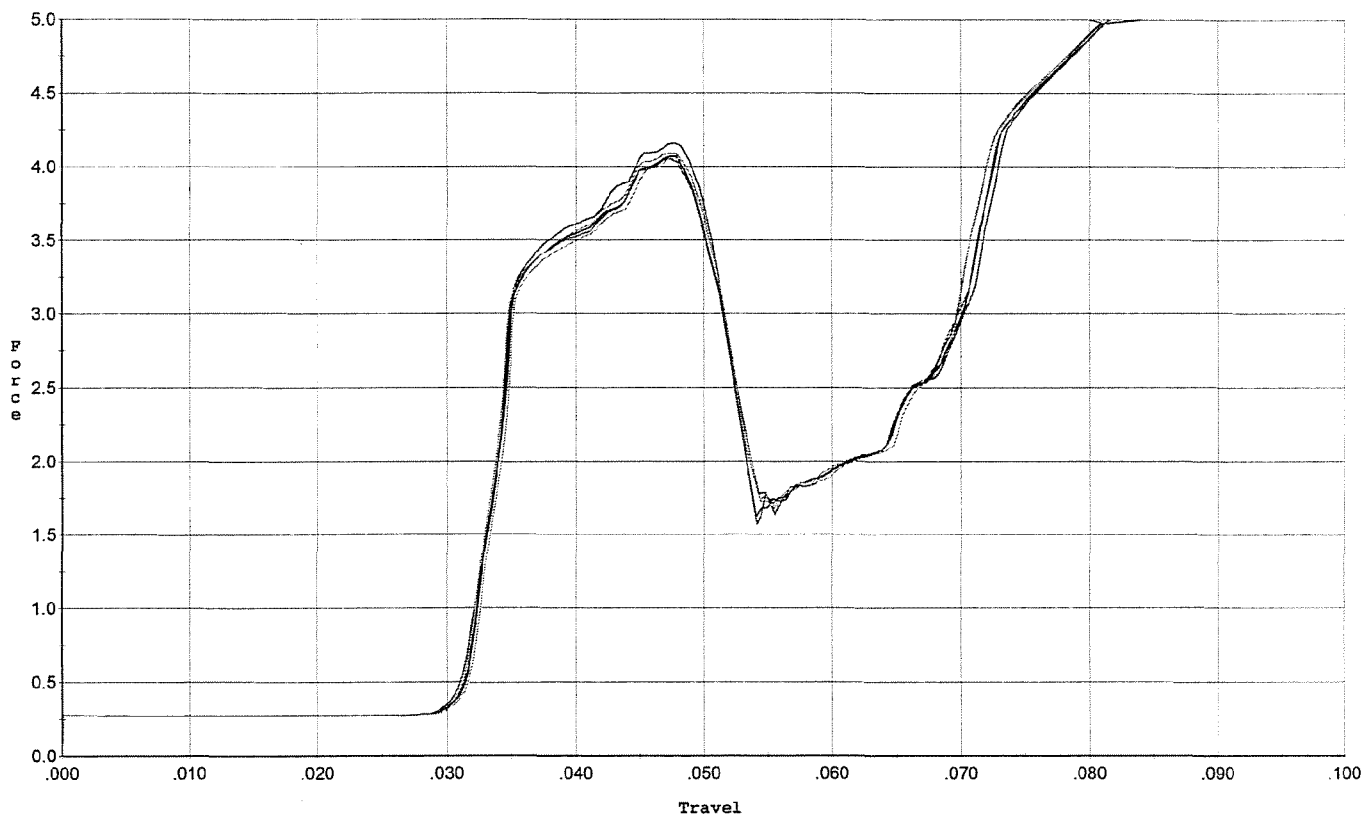
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.052	0.033	0.037	0.057		Set Trigger
2	2.994	0.052	0.033	0.037	0.056		Set Trigger
3	2.958	0.052	0.033	0.037	0.056		Set Trigger
4	2.955	0.052	0.033	0.037	0.056		Set Trigger
5	2.945	0.052	0.033	0.037	0.056		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



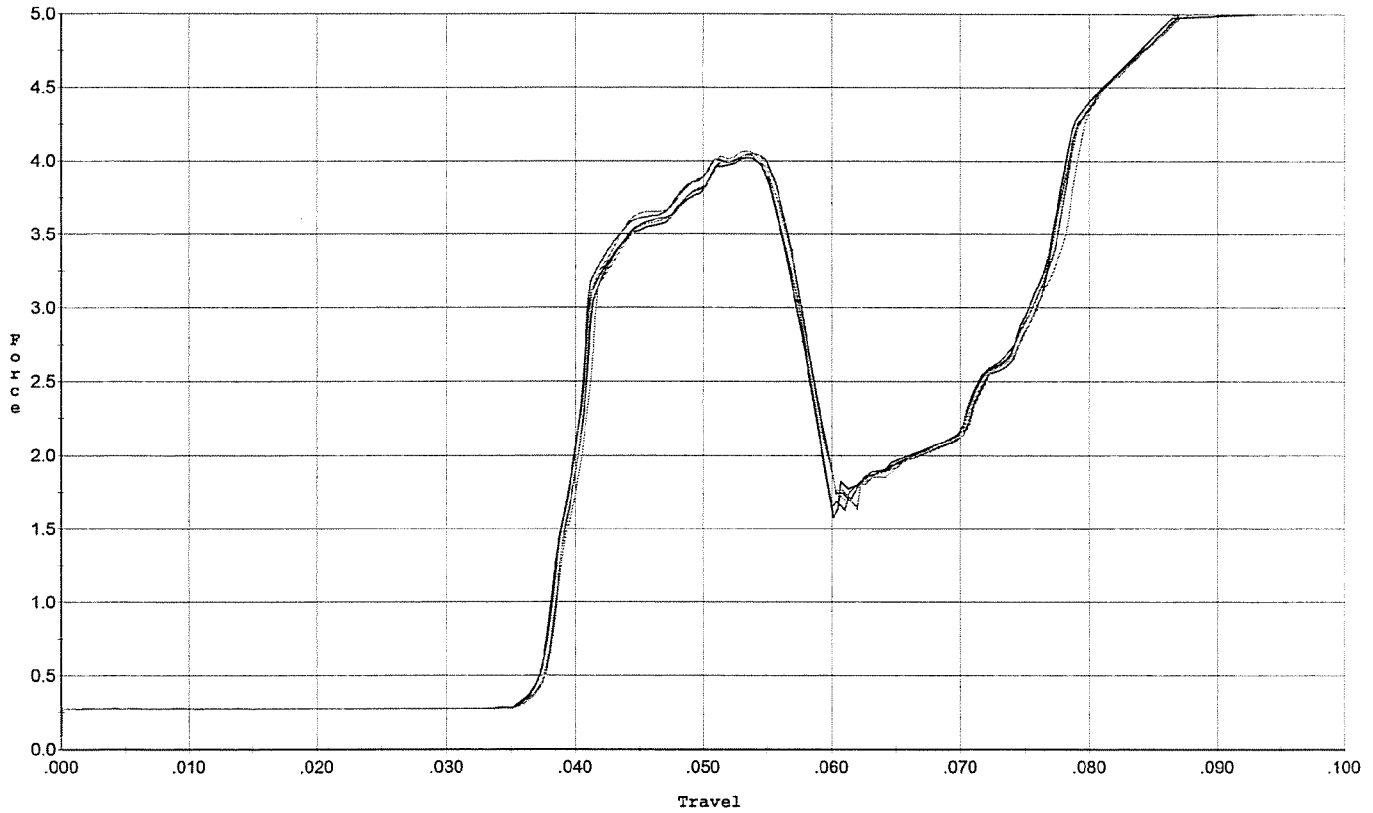
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.051	0.031	0.035	0.076		Set Trigger
2	4.072	0.051	0.031	0.035	0.075		Set Trigger
3	4.053	0.051	0.031	0.035	0.075		Set Trigger
4	4.060	0.051	0.032	0.035	0.074		Set Trigger
5	4.091	0.051	0.031	0.034	0.076		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



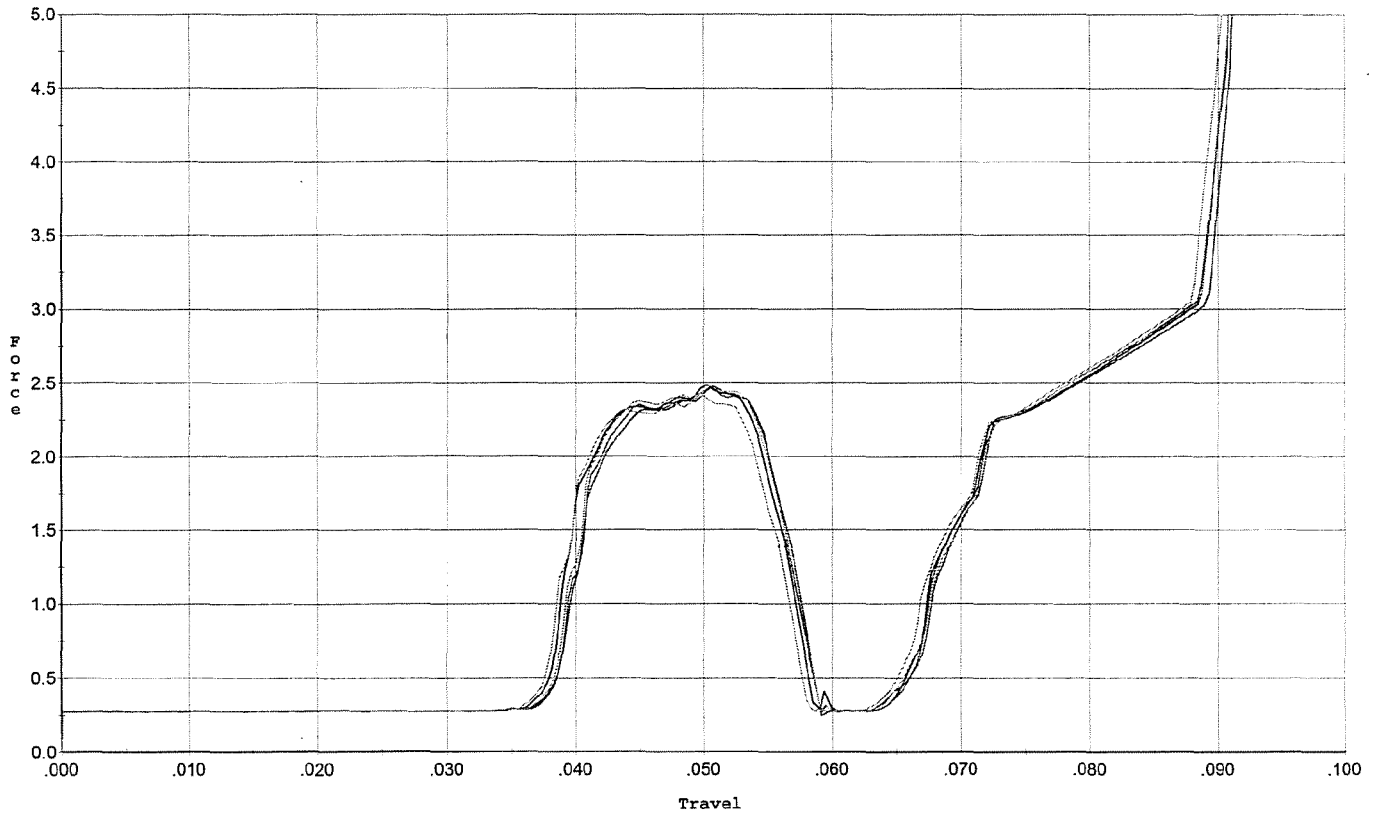
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.057	0.037	0.038	0.077		Set Trigger
2	4.023	0.058	0.037	0.038	0.078		Set Trigger
3	4.042	0.057	0.037	0.038	0.078		Set Trigger
4	4.056	0.057	0.038	0.038	0.076		Set Trigger
5	4.068	0.057	0.037	0.038	0.077		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



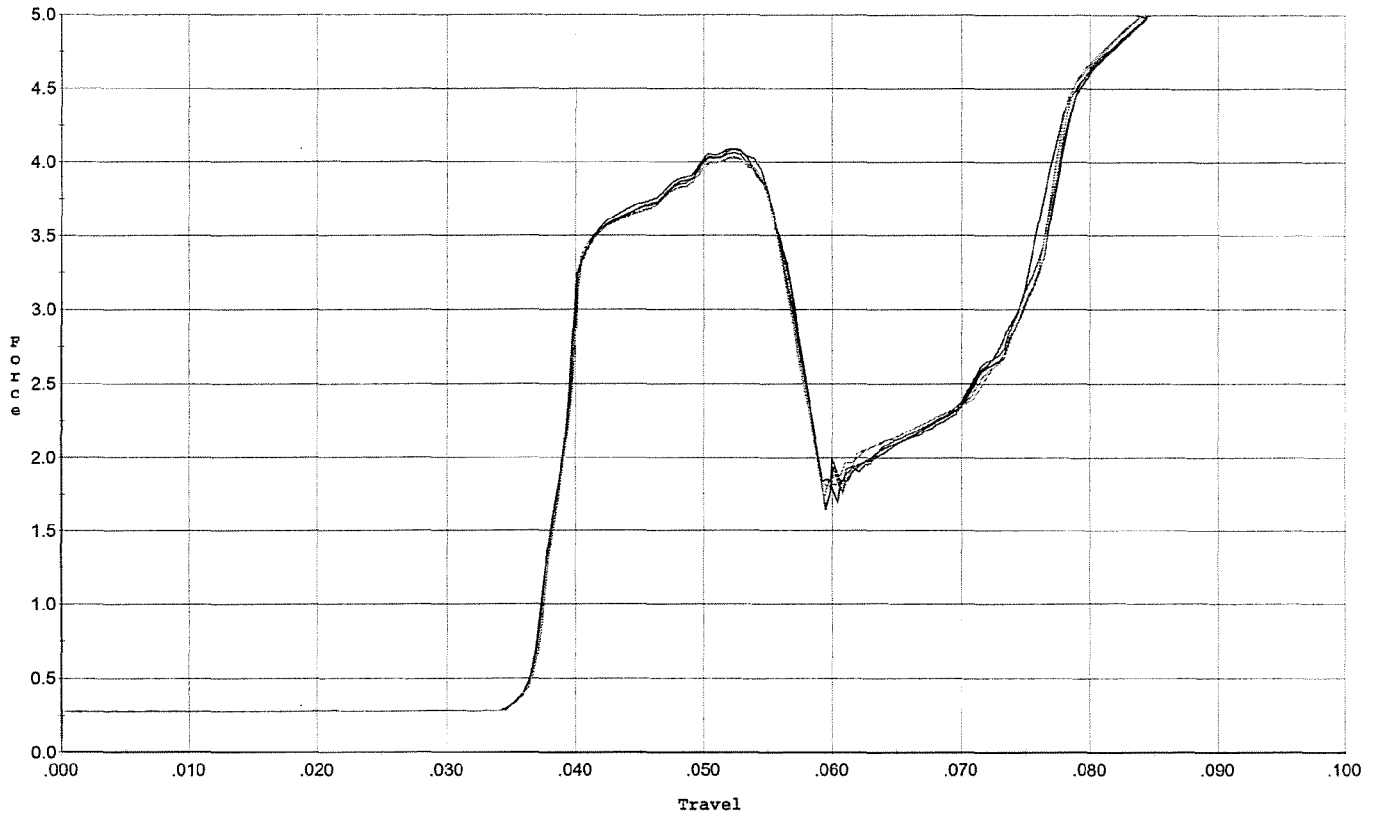
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.056	0.038	0.040	0.048		Set Trigger
2	2.487	0.056	0.038	0.040	0.049		Set Trigger
3	2.471	0.057	0.038	0.040	0.049		Set Trigger
4	2.480	0.057	0.038	0.040	0.050		Set Trigger
5	2.432	0.056	0.038	0.040	0.048		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.057	0.036	0.037	0.081		Set Trigger
2	4.082	0.056	0.036	0.037	0.080		Set Trigger
3	4.061	0.057	0.036	0.037	0.080		Set Trigger
4	4.025	0.057	0.036	0.037	0.080		Set Trigger
5	4.034	0.056	0.037	0.038	0.077		Set Trigger

AVG 4.05