

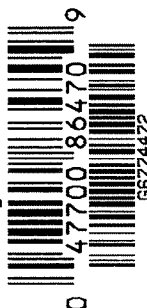
66774472

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



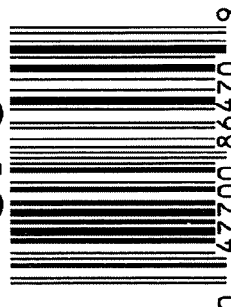
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774472

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774472

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 01 2008 PAT	08-08-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	8/6	BT
490	MAGNAFLUX BOLT		7/29/08	MR
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	Amf
542	APPLY COATINGS (BARREL ACTION)		8/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9.4.08	RSN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u>	<u>4.5</u>	<u>4.5</u>	9.4.08	RSN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9.4.08	RSN		
	J) ASSEMBLE STOCK					8.21.08	J.P.H.		
	K) ASSEMBLE SWIVEL STUDS					9.4.08	RSN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8.22.08	JRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					8.22.08	JTR		
670	FINAL INSPECTION A) HEADSPACE					9.4.08	RSN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u>	<u>2.29</u>	<u>2.24</u>	<u>2.22</u>	<u>2.17</u>	9-3-08	B.S.H.
	C) FUNCTION					9.4.08	RSN		
690	PACK					12.5.08	TC		

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 8-1-08

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.58		2.65	
PULL #2	2.46	2.56		2.65	
PULL #3	2.53	2.46		2.61	
PULL #4	2.45	2.53		2.60	
PULL #5	2.61	2.58		2.63	
TOTAL	12.58	12.71		13.14	
AVERAGE	2.51	2.54		2.62	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.01		
PULL #2	3.05	3.01		
PULL #3	3.06	3.14		
PULL #4	3.01	3.07		
PULL #5	3.00	3.10		
TOTAL	15.18	15.33		
AVERAGE	3.03	3.06		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.01	4.00		4.31
PULL #2	4.08	4.05		4.17
PULL #3	4.06	4.10		4.09
PULL #4	4.01	4.12		4.10
PULL #5	4.02	4.14		4.07
TOTAL	20.18	20.41		20.74
AVERAGE	4.03	4.08		4.14