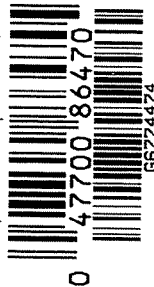


66774474

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

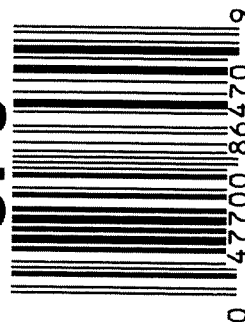
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774474

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774474

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	L.P.D.
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	L.P.D.
460	CHECK HEADSPACE		7-29-08	L.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 01 2008	7-31-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHA	8/1/08	BHA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8/4/08	DB
542	APPLY COATINGS (BARREL ACTION)		8/8	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8/18/08	ESR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

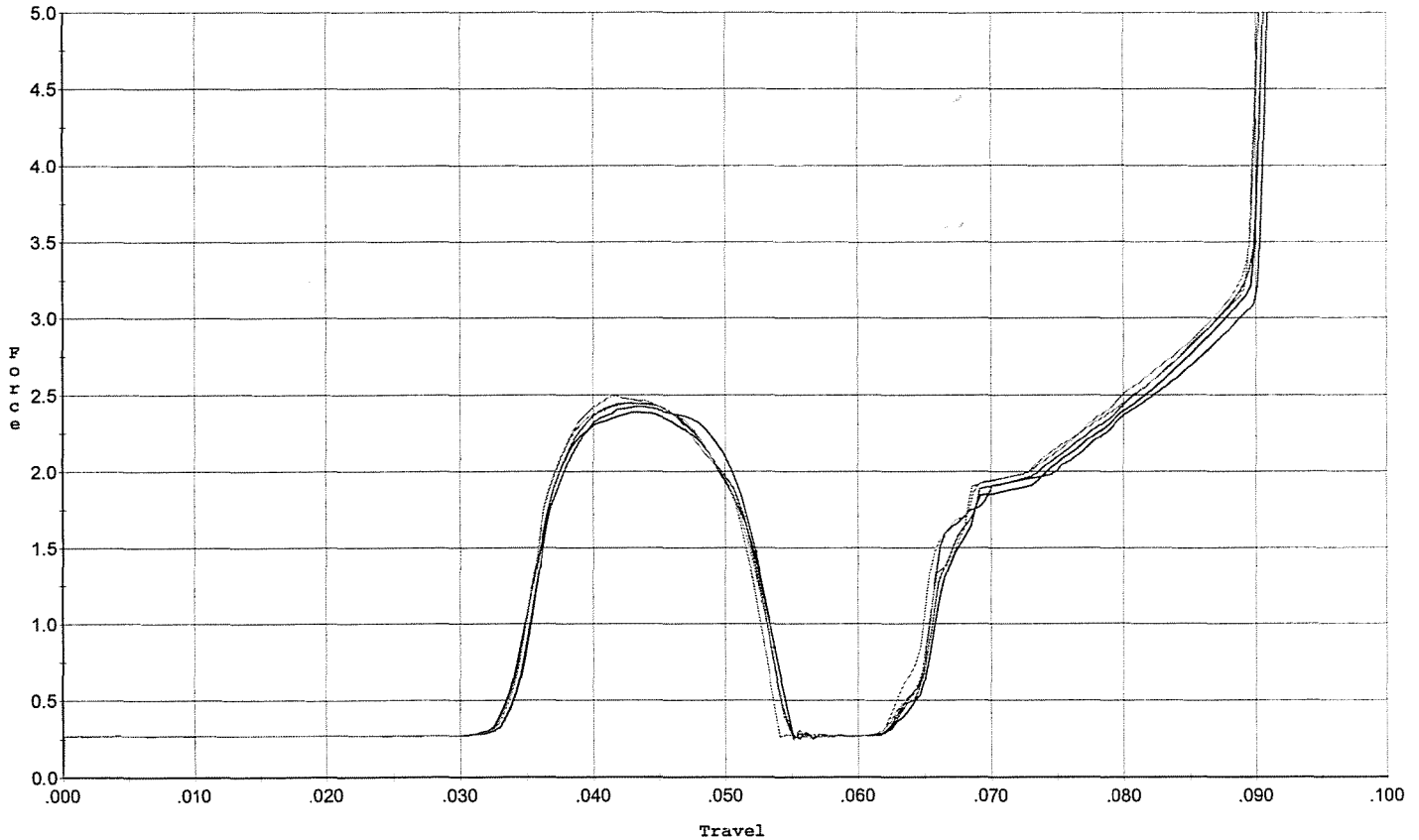
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-8-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-8-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	9-8-08	TL
	J) ASSEMBLE STOCK		8-18-08	RBN
	K) ASSEMBLE SWIVEL STUDS		9-8-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/19/08	JR
660	INSPECT FOR LIVE AMMO		8-19-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-8-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.97</u> <u>2.97</u> <u>2.93</u> <u>2.93</u> <u>2.94</u>	9-8-08	RBN
	C) FUNCTION		9-8-08	TL
690	PACK		10/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



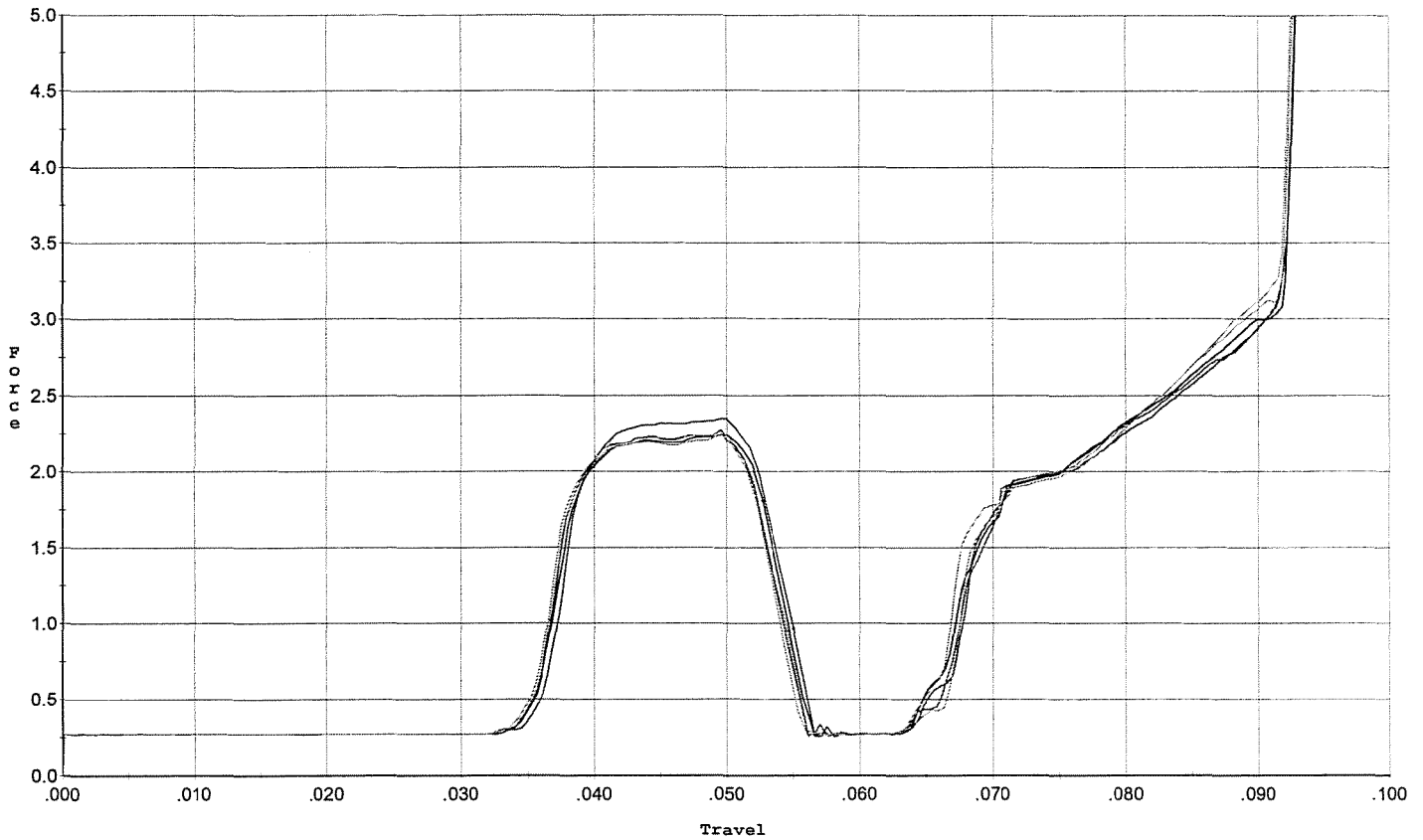
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.052	0.033	0.042	0.047		Set Trigger
2	2.390	0.054	0.033	0.042	0.048		Set Trigger
3	2.446	0.053	0.033	0.042	0.047		Set Trigger
4	2.466	0.053	0.033	0.042	0.047		Set Trigger
5	2.496	0.052	0.033	0.042	0.047		Set Trigger

Aug. 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



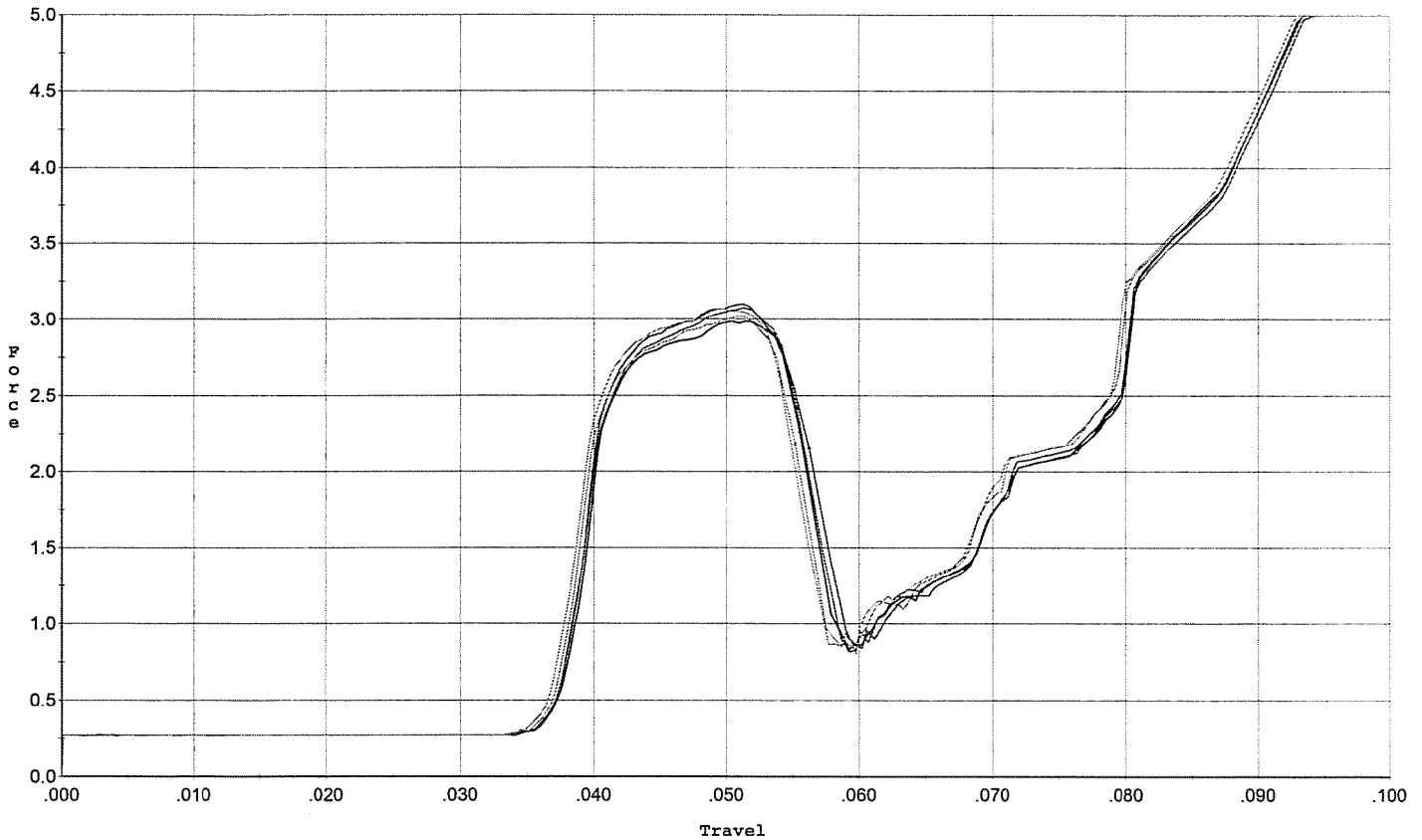
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.352	0.055	0.035	0.043	0.047		Set Trigger
2	2.244	0.053	0.035	0.044	0.044		Set Trigger
3	2.273	0.052	0.035	0.044	0.044		Set Trigger
4	2.242	0.052	0.035	0.044	0.044		Set Trigger
5	2.264	0.055	0.035	0.043	0.046		Set Trigger

Aug. 2.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



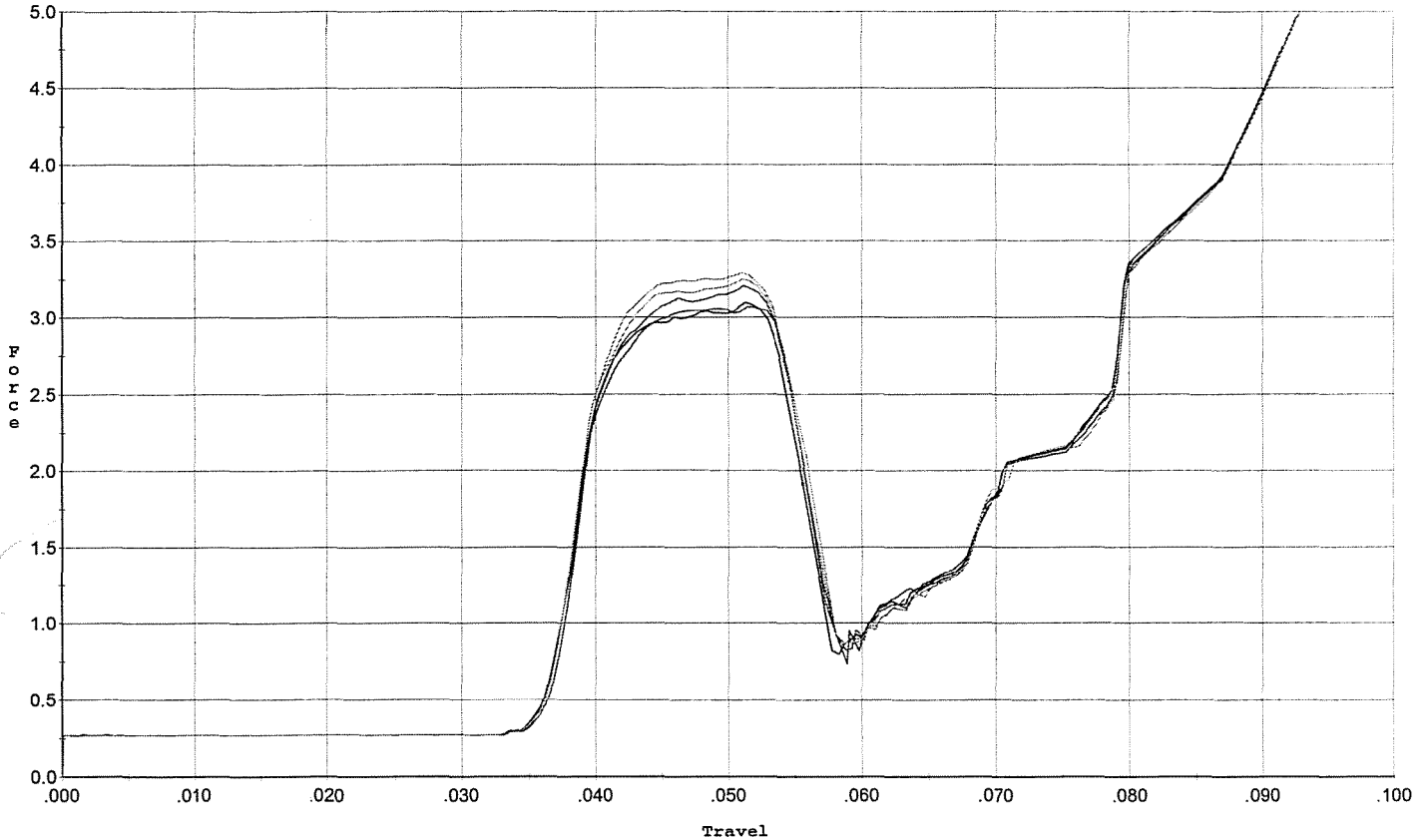
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.056	0.037	0.041	0.060		Set Trigger
2	2.988	0.056	0.037	0.041	0.057		Set Trigger
3	3.076	0.055	0.037	0.041	0.058		Set Trigger
4	3.068	0.054	0.037	0.041	0.057		Set Trigger
5	3.020	0.055	0.037	0.041	0.057		Set Trigger

Aug. 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



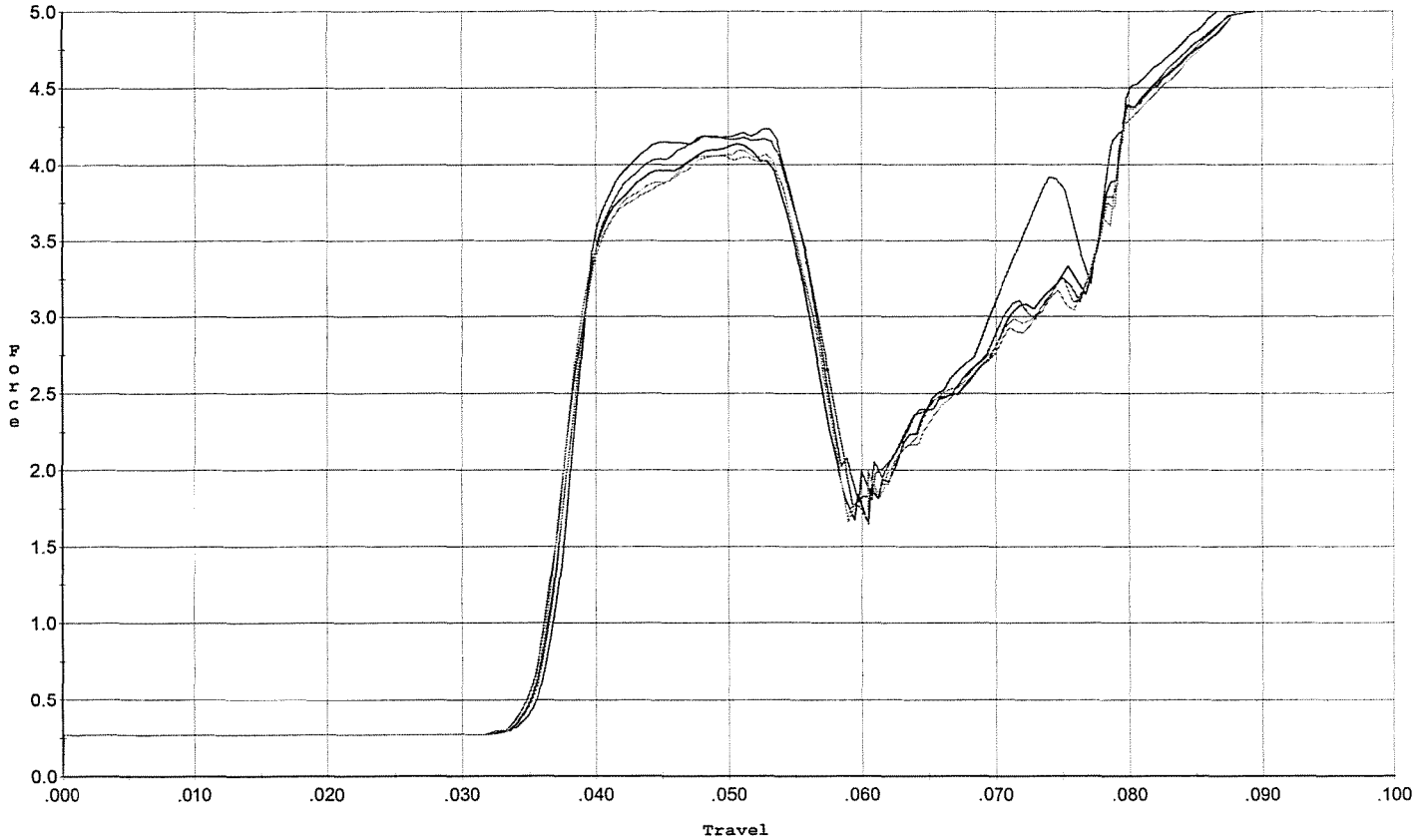
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.054	0.036	0.041	0.059		Set Trigger
2	3.100	0.056	0.036	0.041	0.060		Set Trigger
3	3.207	0.055	0.036	0.041	0.060		Set Trigger
4	3.253	0.056	0.036	0.040	0.063		Set Trigger
5	3.291	0.055	0.036	0.040	0.062		Set Trigger

Aug-3-184

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



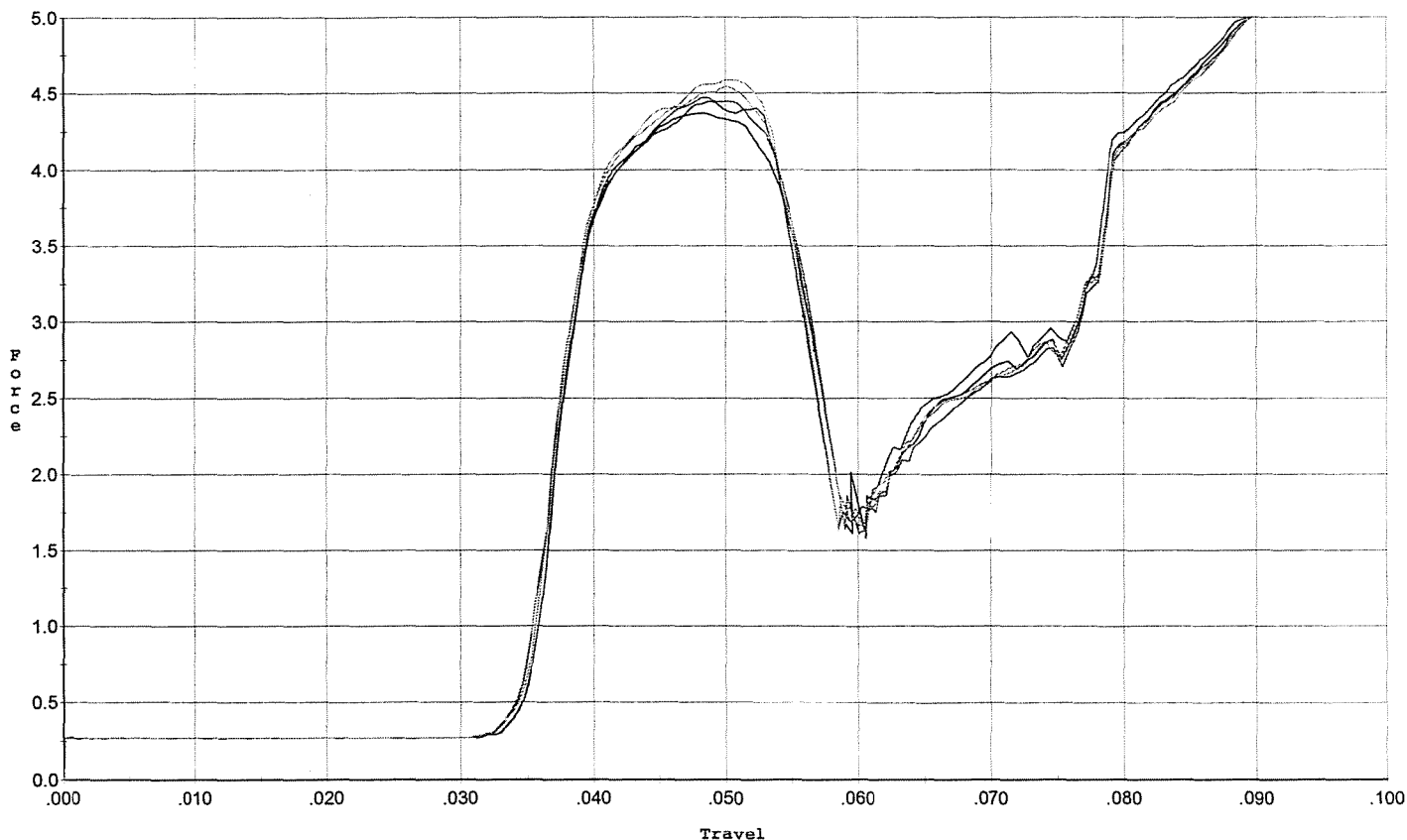
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.056	0.035	0.038	0.084		Set Trigger
2	4.134	0.056	0.035	0.038	0.081		Set Trigger
3	4.188	0.057	0.035	0.038	0.088		Set Trigger
4	4.058	0.057	0.035	0.038	0.083		Set Trigger
5	4.094	0.057	0.035	0.038	0.084		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



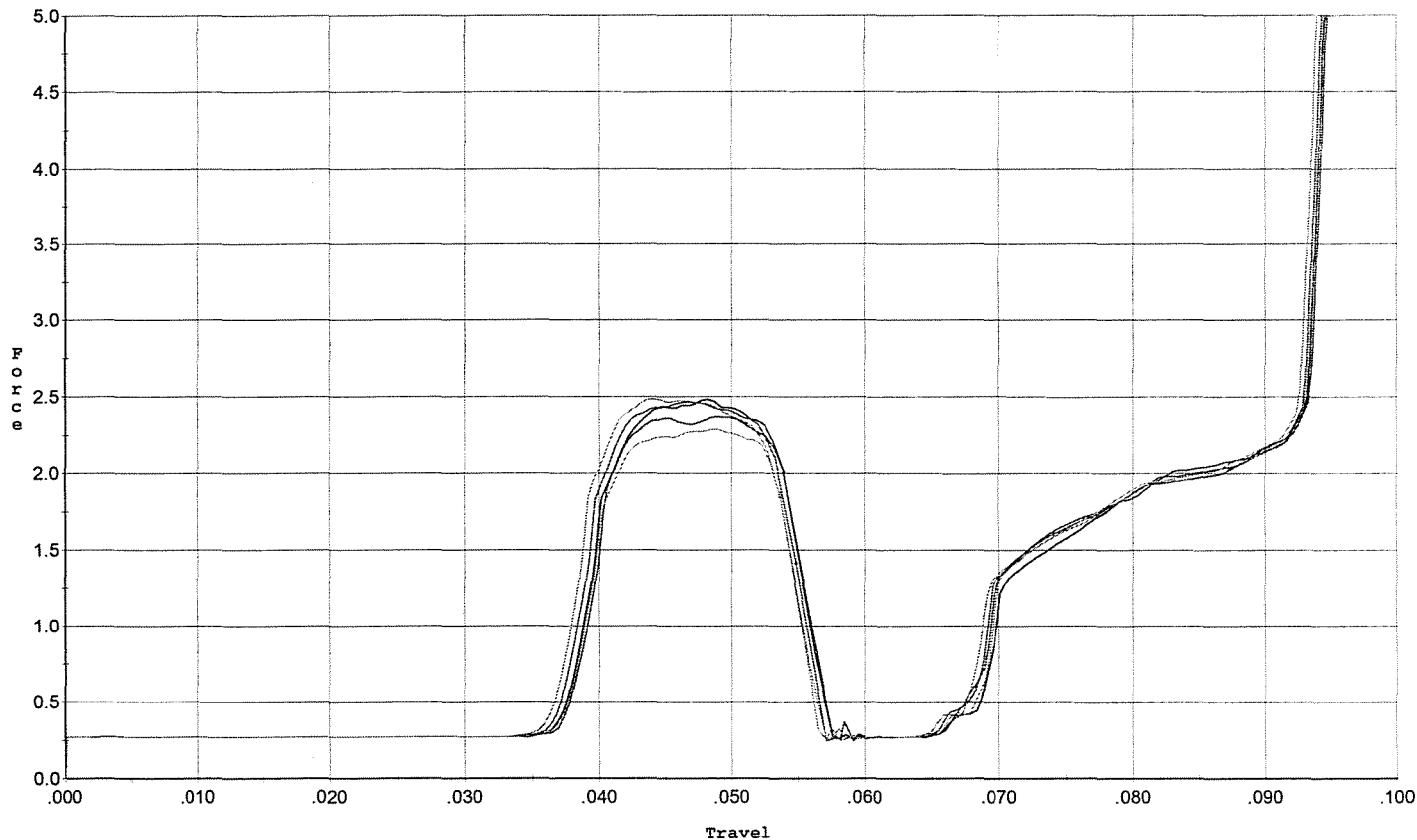
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.446	0.056	0.034	0.038	0.088		Set Trigger
2	4.371	0.057	0.034	0.038	0.089		Set Trigger
3	4.469	0.056	0.034	0.038	0.089		Set Trigger
4	4.586	0.055	0.034	0.038	0.089		Set Trigger
5	4.542	0.057	0.034	0.038	0.091		Set Trigger

avg. 4.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



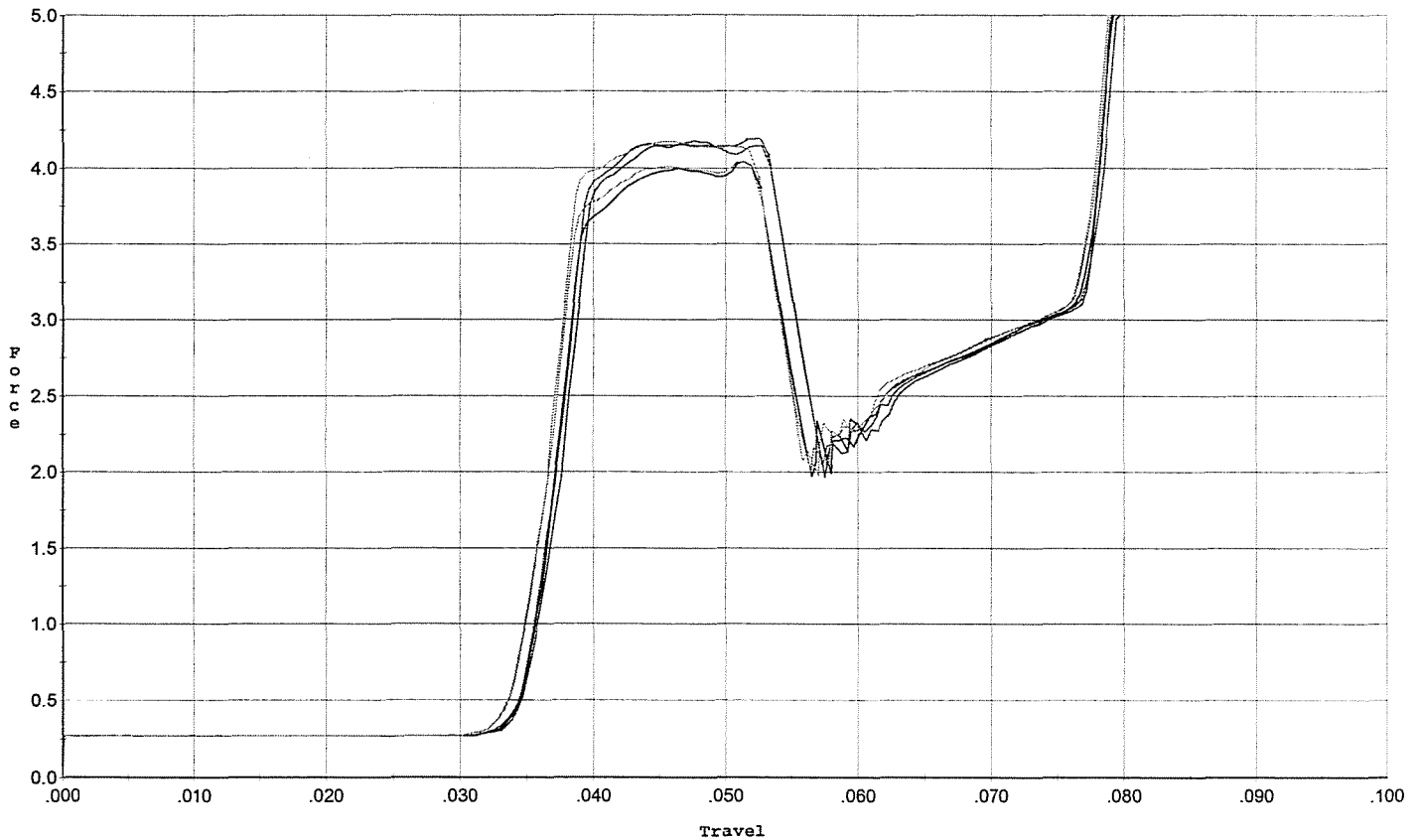
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.372	0.054	0.037	0.044	0.045		Set Trigger
2	2.483	0.054	0.037	0.044	0.046		Set Trigger
3	2.466	0.055	0.037	0.043	0.047		Set Trigger
4	2.293	0.054	0.037	0.045	0.043		Set Trigger
5	2.483	0.054	0.036	0.043	0.047		Set Trigger

Aug-2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. ini. +/- 1.0 lbs. for target&accur



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.053	0.034	0.030	0.079		Set Trigger
2	4.039	0.053	0.034	0.031	0.075		Set Trigger
3	4.161	0.053	0.034	0.030	0.080		Set Trigger
4	4.039	0.053	0.033	0.030	0.077		Set Trigger
5	4.172	0.053	0.034	0.031	0.079		Set Trigger

Aug - 4.12

