

66774476

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



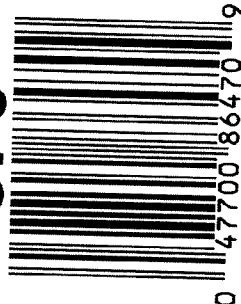
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774476

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6774476

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	AUG 05 2008	8-02-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	8/5	BHT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	JA
542	APPLY COATINGS (BARREL ACTION)		8 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

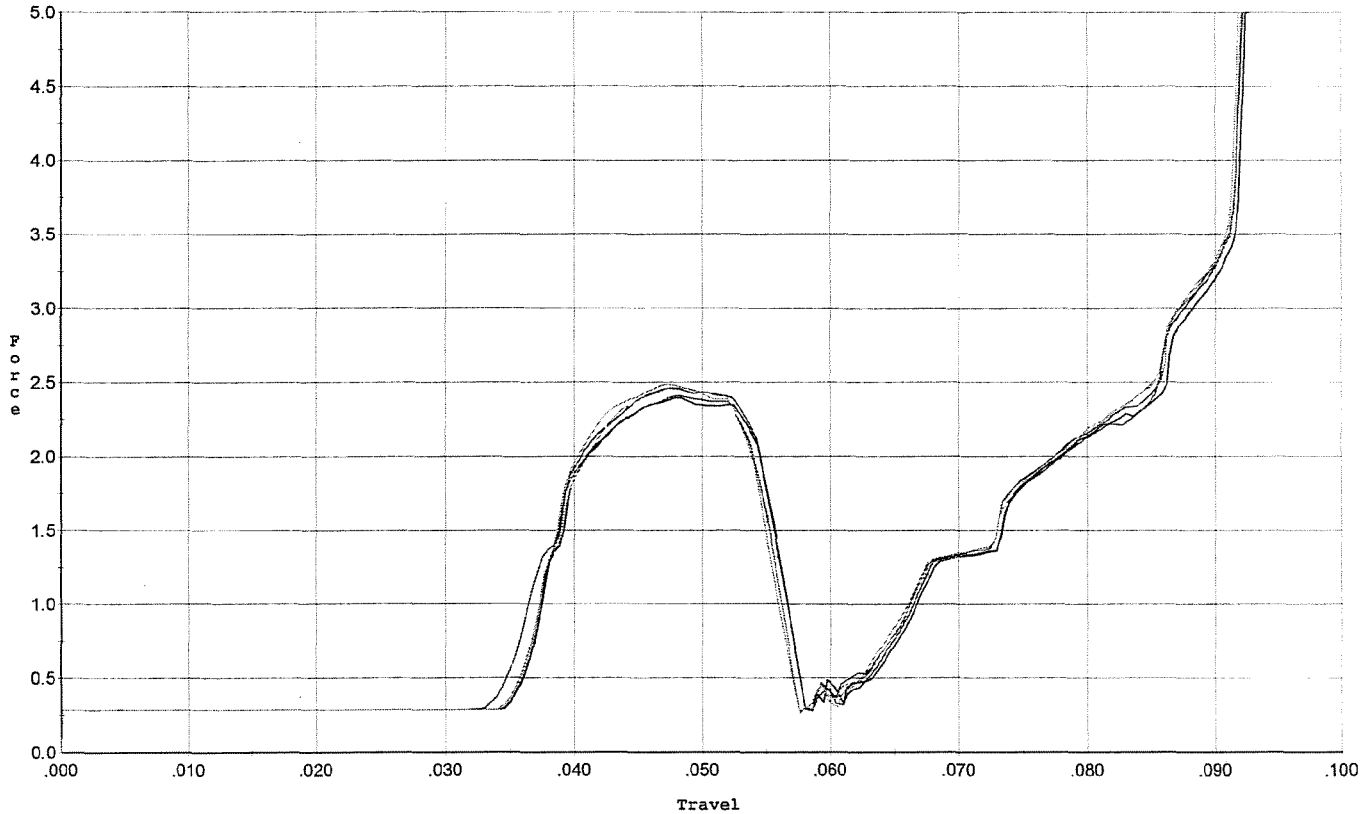
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	9.3.08	RSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	9.3.08	RSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	9.3.08	RSN
	J) ASSEMBLE STOCK		8-12-08	TR
	K) ASSEMBLE SWIVEL STUDS		9.3.08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9.3.08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.58</u> <u>2.62</u> <u>2.54</u> <u>2.65</u>	8/16/08	Fm
	C) FUNCTION		9.3.08	RSN
690	PACK		9-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



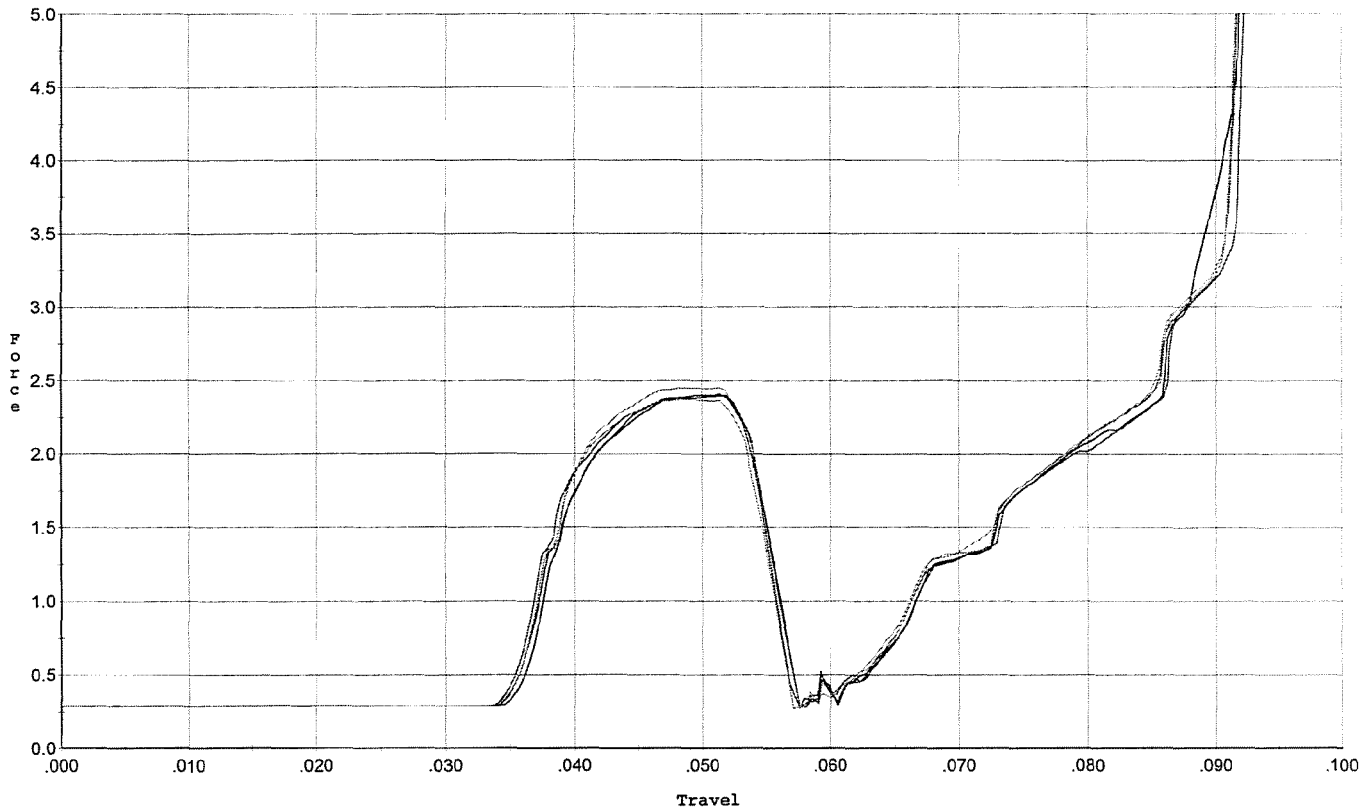
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.056	0.035	0.041	0.051		Set Trigger
2	2.397	0.056	0.035	0.041	0.050		Set Trigger
3	2.408	0.055	0.034	0.041	0.050		Set Trigger
4	2.466	0.055	0.035	0.041	0.050		Set Trigger
5	2.487	0.054	0.035	0.041	0.049		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



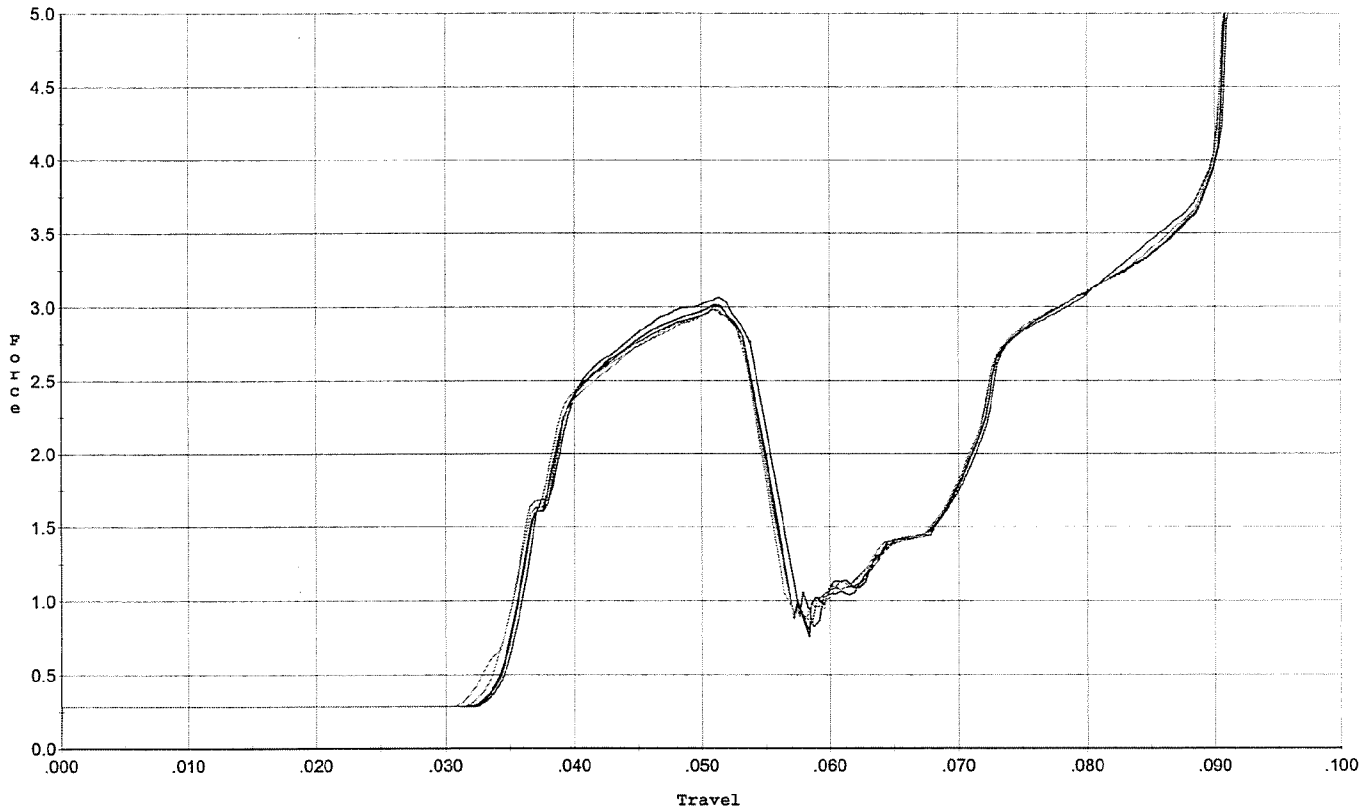
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.401	0.056	0.035	0.041	0.049		Set Trigger
2	2.398	0.054	0.036	0.042	0.047		Set Trigger
3	2.409	0.054	0.035	0.041	0.048		Set Trigger
4	2.450	0.054	0.035	0.041	0.049		Set Trigger
5	2.371	0.055	0.035	0.041	0.048		Set Trigger

Avg 240

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



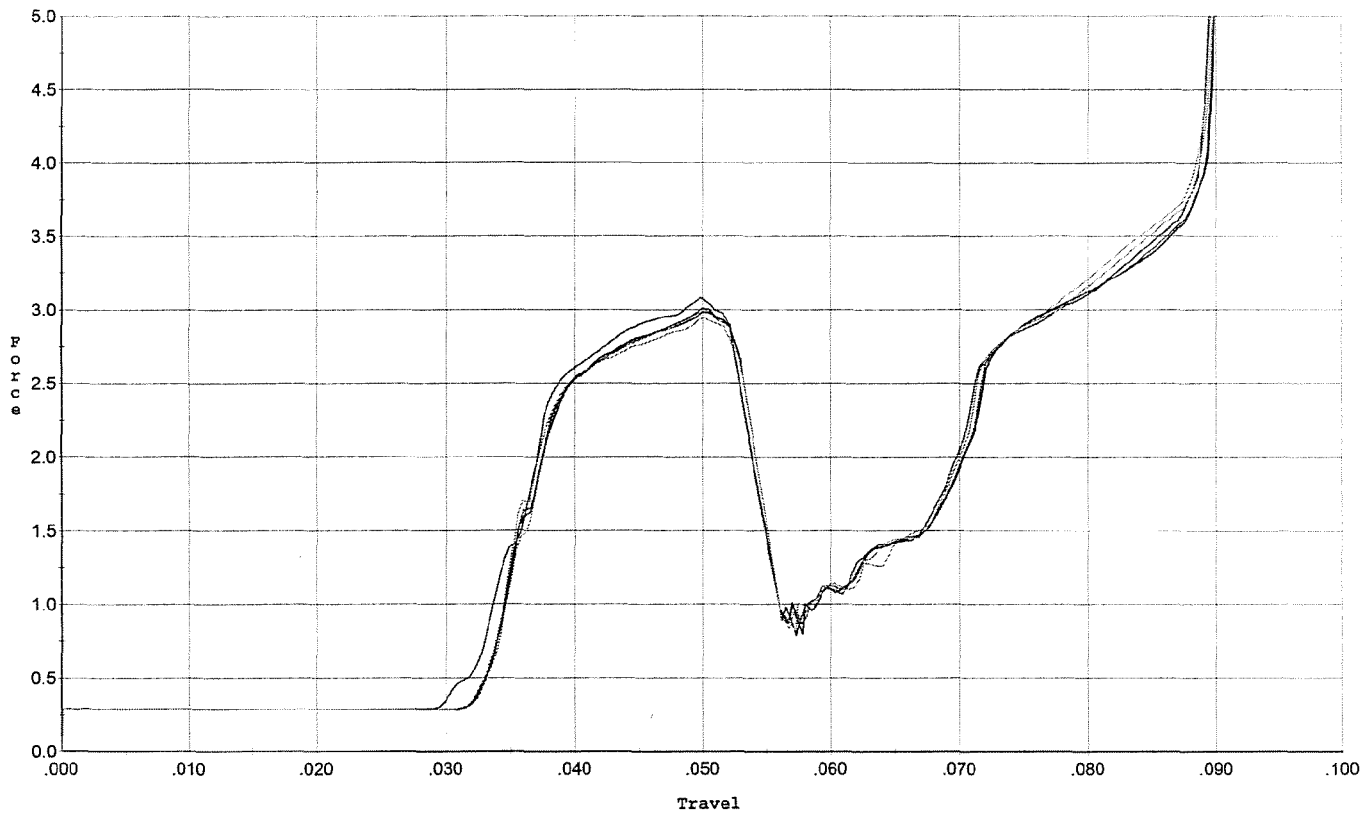
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.054	0.034	0.040	0.059		Set Trigger
2	3.015	0.055	0.034	0.039	0.060		Set Trigger
3	3.001	0.053	0.034	0.039	0.058		Set Trigger
4	2.988	0.053	0.033	0.039	0.058		Set Trigger
5	2.983	0.053	0.033	0.039	0.058		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



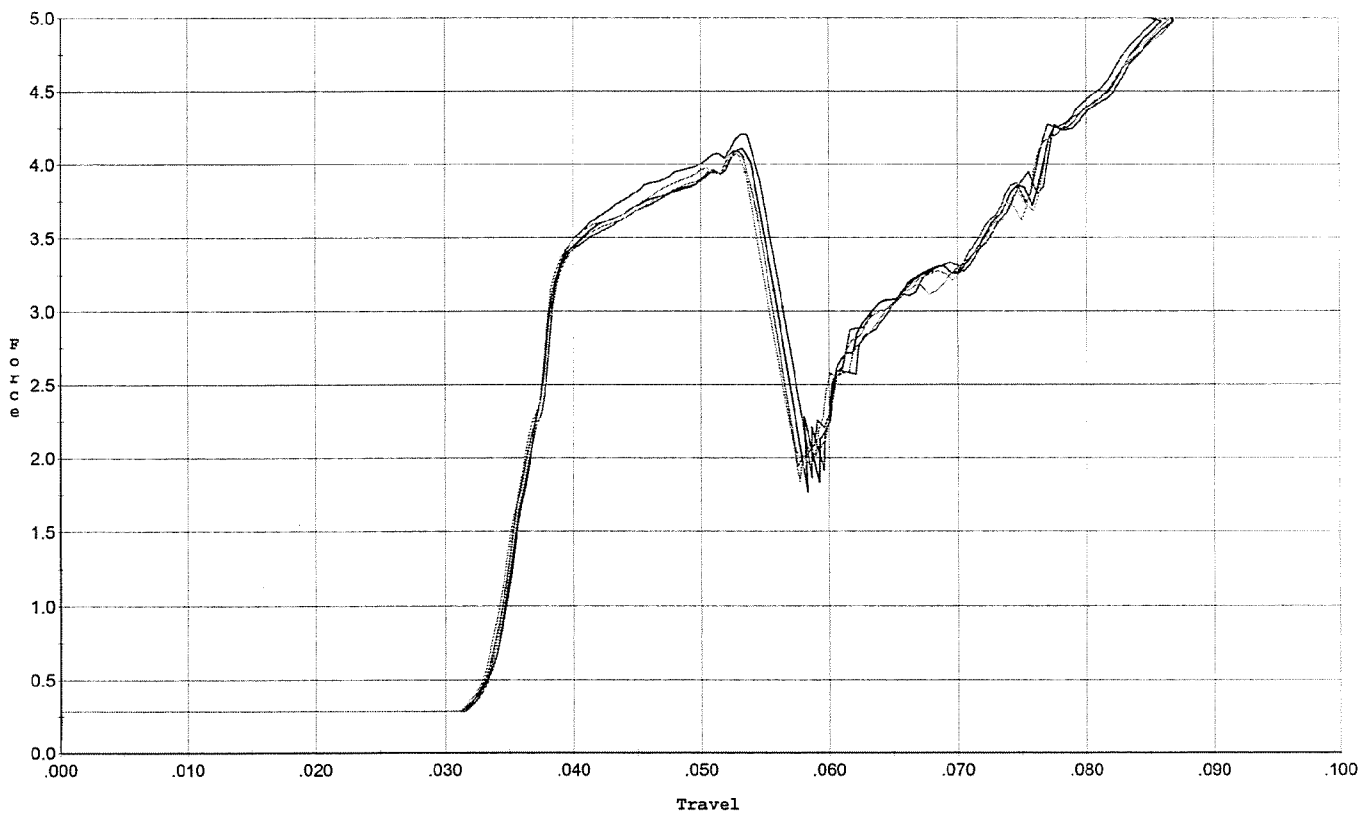
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.052	0.030	0.039	0.060		Set Trigger
2	2.985	0.053	0.033	0.039	0.059		Set Trigger
3	3.009	0.053	0.033	0.039	0.059		Set Trigger
4	2.950	0.052	0.032	0.039	0.058		Set Trigger
5	3.000	0.053	0.033	0.039	0.059		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



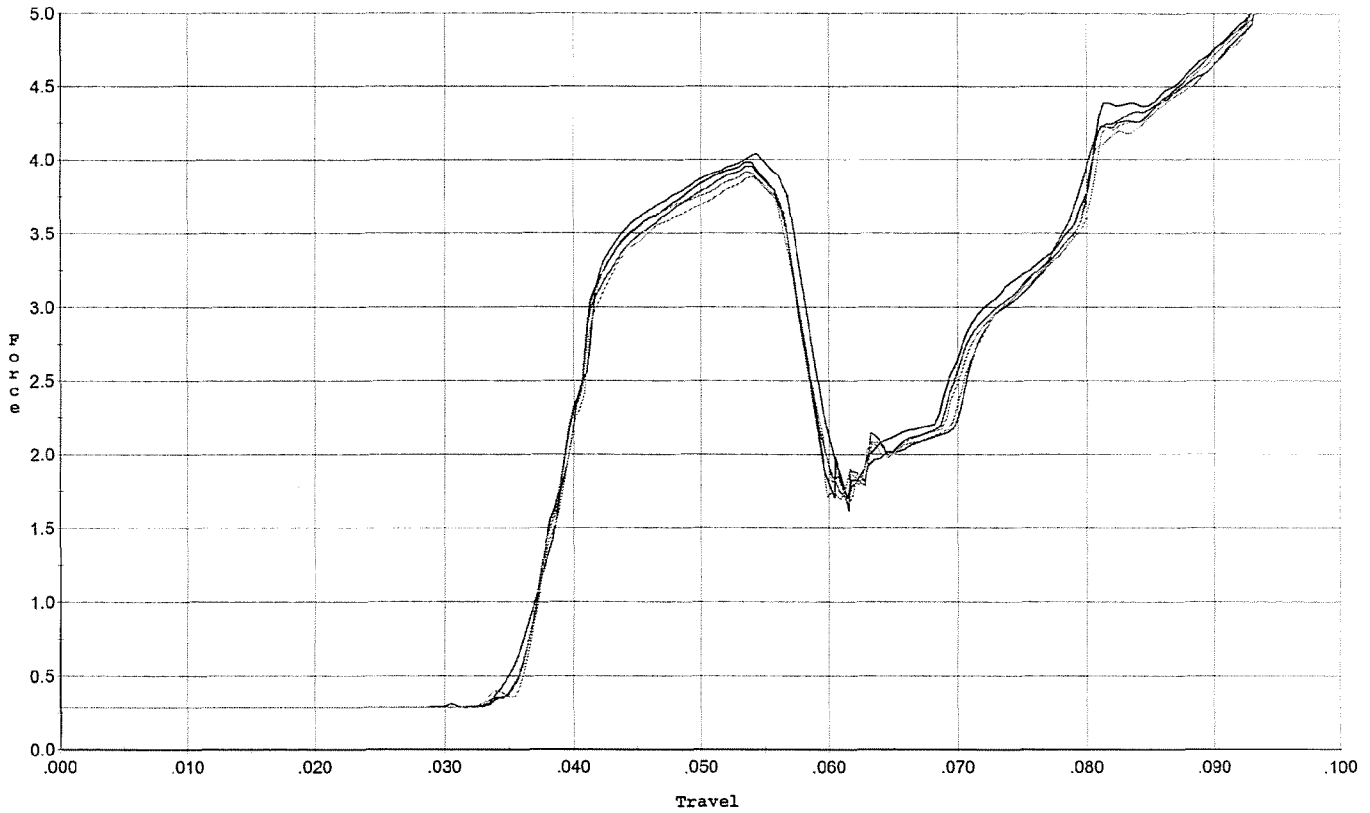
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.056	0.033	0.036	0.087		Set Trigger
2	4.109	0.056	0.033	0.036	0.084		Set Trigger
3	4.096	0.054	0.033	0.036	0.081		Set Trigger
4	4.071	0.054	0.033	0.036	0.081		Set Trigger
5	4.082	0.053	0.033	0.036	0.080		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



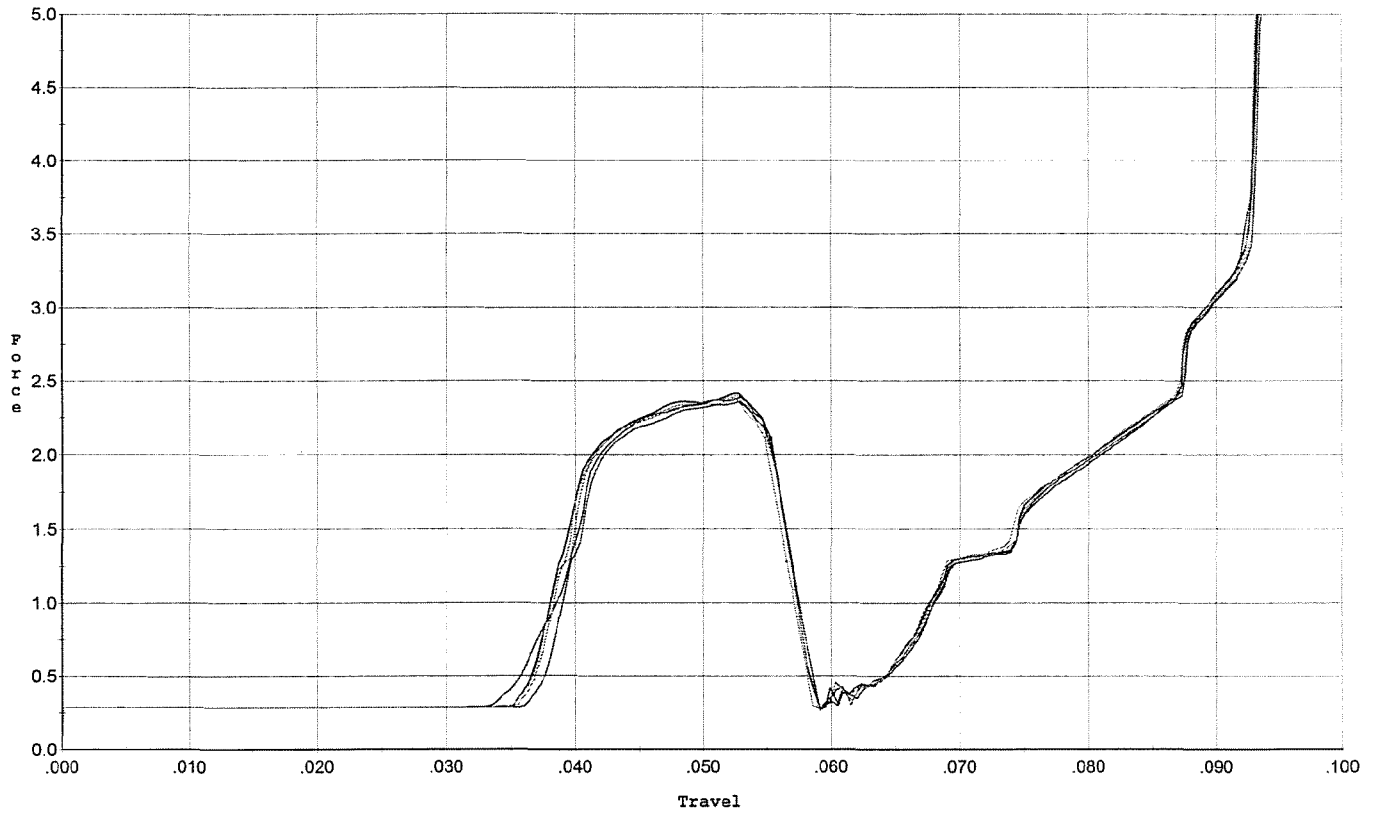
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.057	0.035	0.038	0.081		Set Trigger
2	3.980	0.057	0.035	0.038	0.079		Set Trigger
3	3.954	0.056	0.035	0.038	0.078		Set Trigger
4	3.888	0.057	0.036	0.039	0.077		Set Trigger
5	3.919	0.057	0.035	0.038	0.079		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



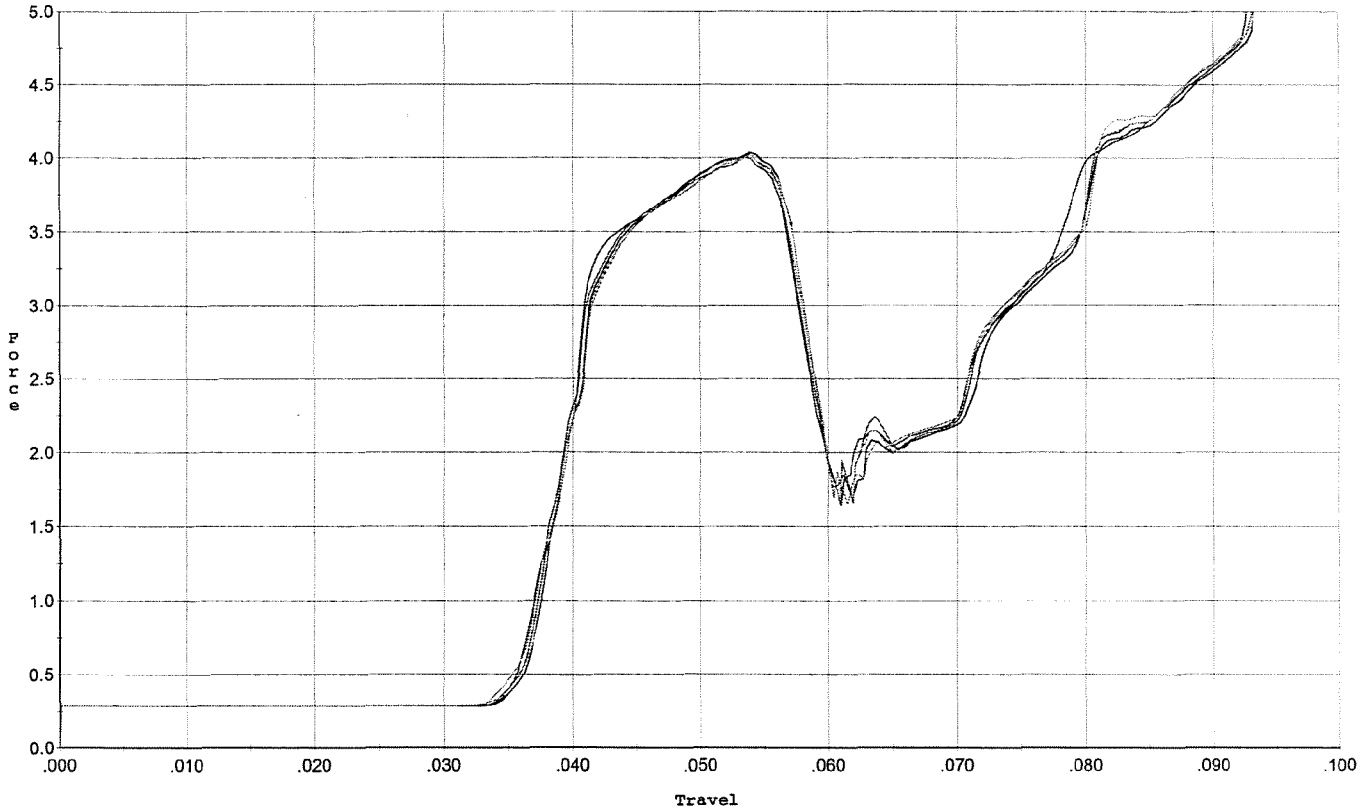
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.055	0.036	0.042	0.049		Set Trigger
2	2.415	0.055	0.036	0.041	0.050		Set Trigger
3	2.359	0.055	0.037	0.042	0.047		Set Trigger
4	2.397	0.056	0.036	0.041	0.049		Set Trigger
5	2.385	0.057	0.037	0.041	0.050		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.056	0.036	0.038	0.079		Set Trigger
2	4.034	0.057	0.037	0.038	0.081		Set Trigger
3	4.026	0.056	0.036	0.039	0.079		Set Trigger
4	4.019	0.057	0.036	0.038	0.080		Set Trigger
5	4.017	0.058	0.036	0.038	0.081		Set Trigger

Avg 4.02