

G6774477

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

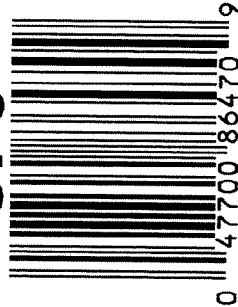
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774477

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774477

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 02 2008	7-31-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	8/1/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

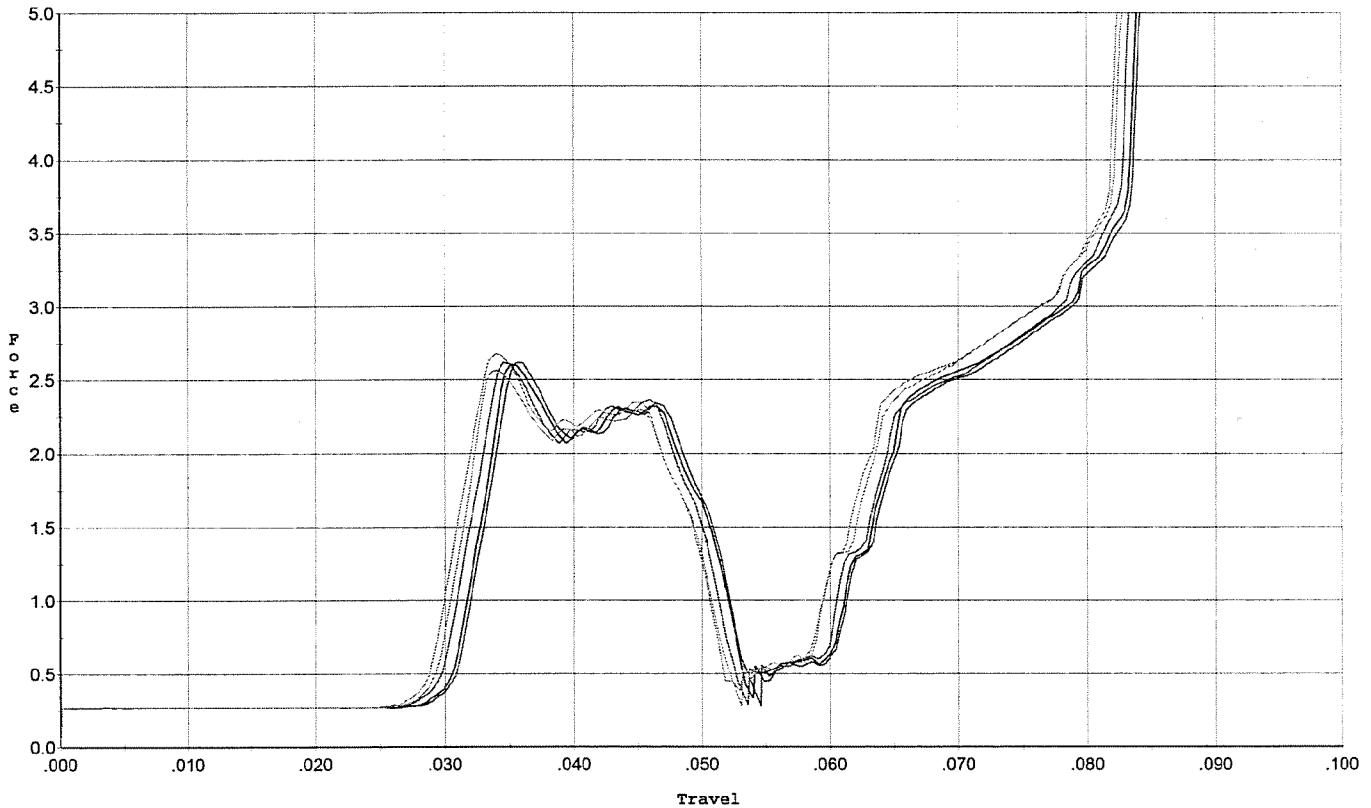
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-22	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	8-22	TL
	J) ASSEMBLE STOCK		8-12-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TRU
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.72</u> <u>2.61</u> <u>2.65</u> <u>2.64</u>	8/16/08	Fm
	C) FUNCTION		8-27-08	RSN
690	PACK		8/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.ini. +/- .50 lbs.



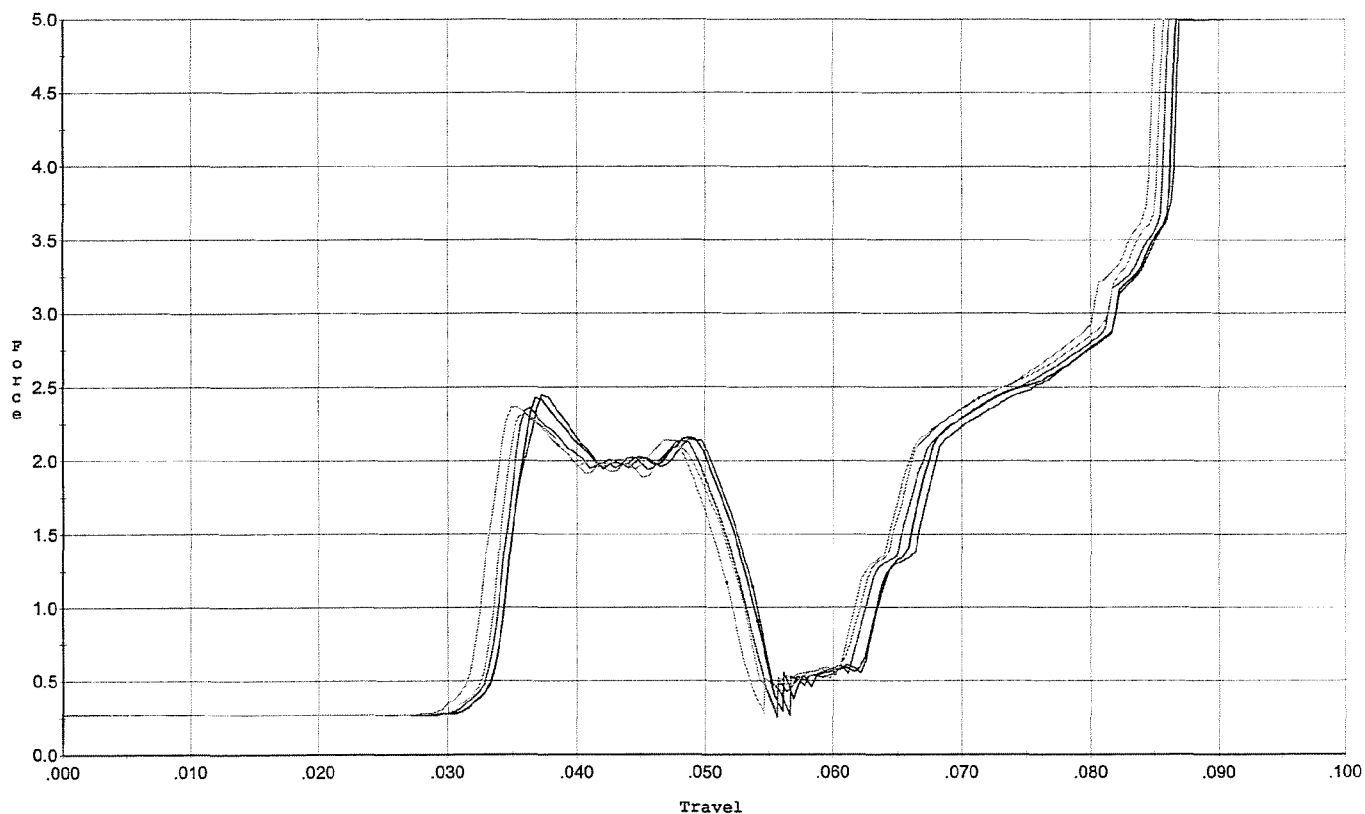
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.052	0.031	0.037	0.050		Set Trigger
2	2.601	0.052	0.030	0.037	0.051		Set Trigger
3	2.616	0.050	0.030	0.037	0.050		Set Trigger
4	2.563	0.050	0.029	0.037	0.050		Set Trigger
5	2.678	0.050	0.029	0.037	0.051		Set Trigger

Aug-2-61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



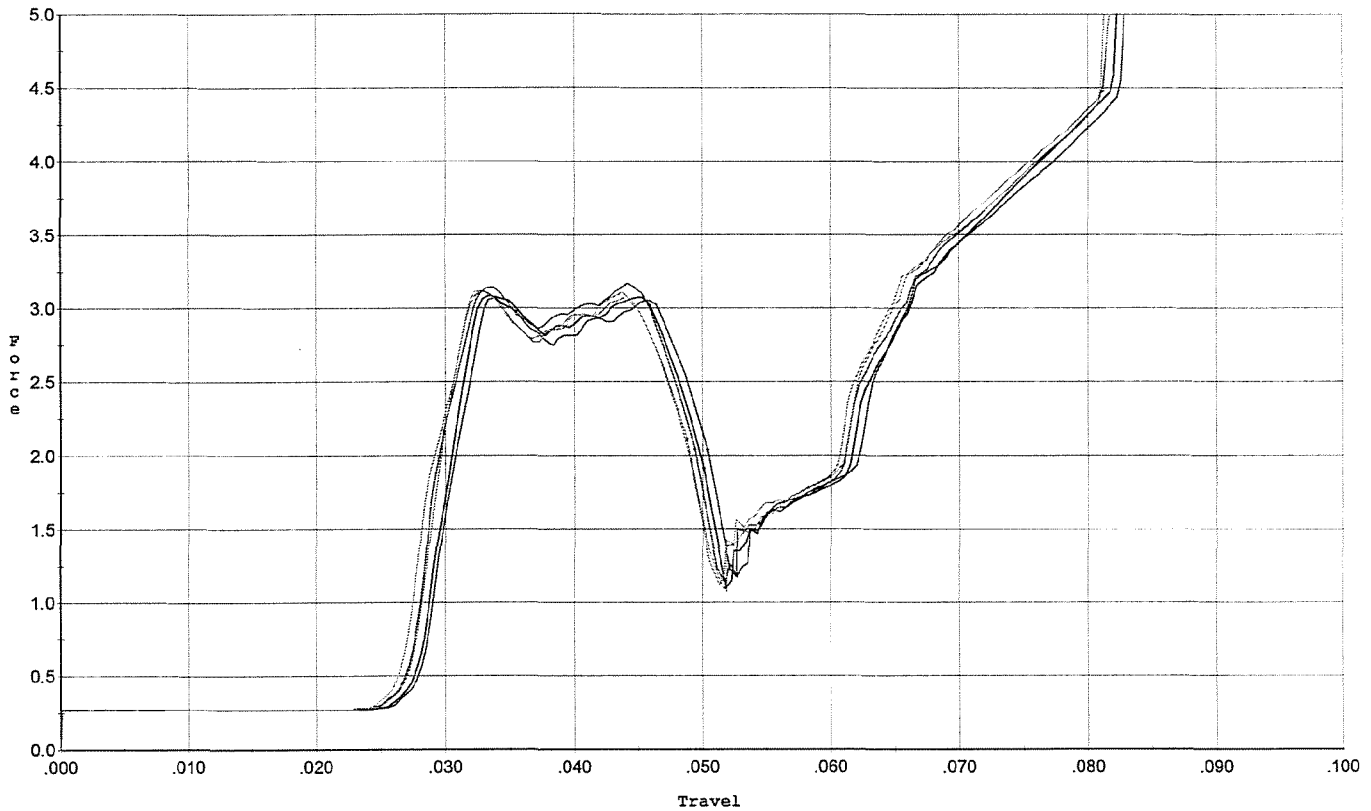
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.054	0.033	0.038	0.048		Set Trigger
2	2.426	0.054	0.033	0.037	0.048		Set Trigger
3	2.359	0.053	0.033	0.038	0.046		Set Trigger
4	2.315	0.053	0.033	0.038	0.047		Set Trigger
5	2.363	0.052	0.032	0.038	0.047		Set Trigger

Aug-2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



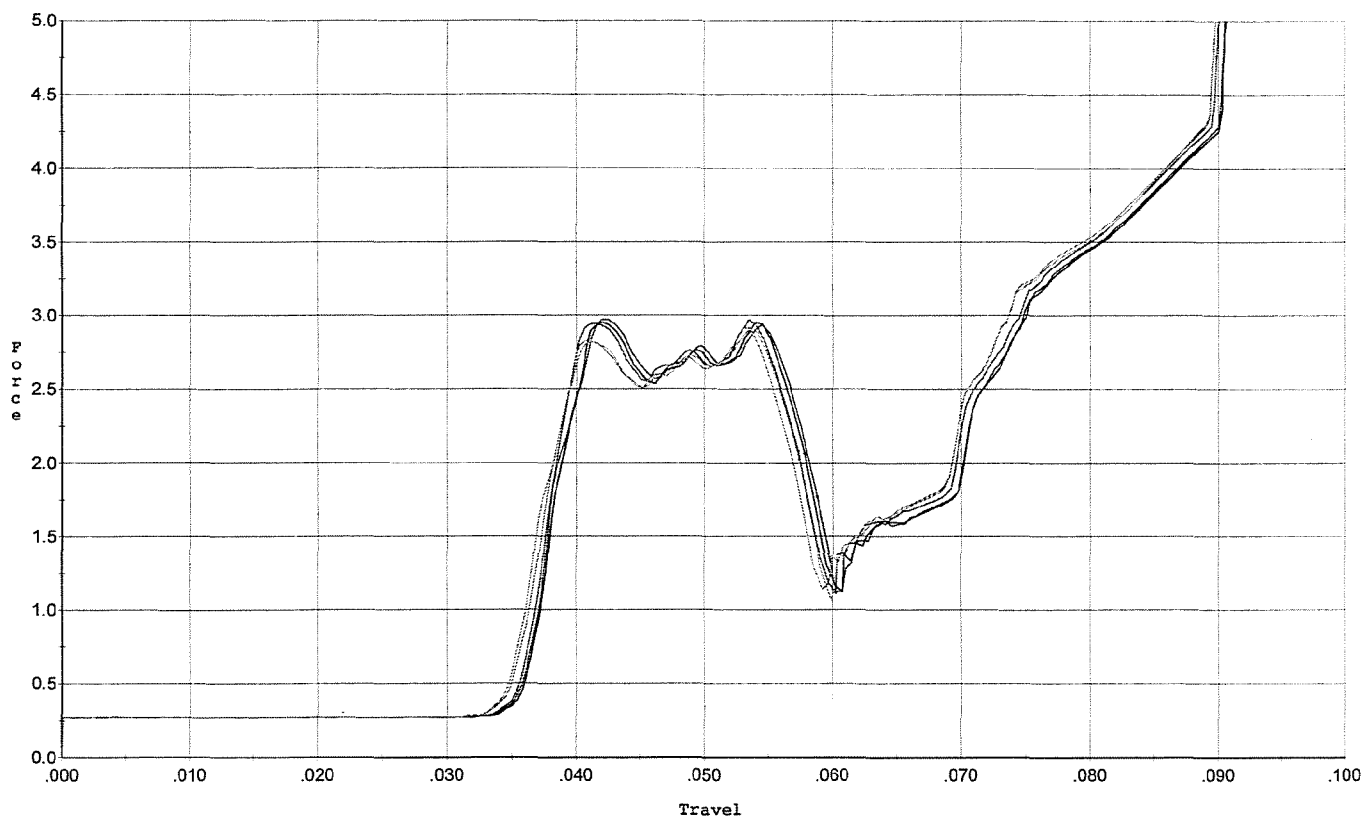
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.067	0.050	0.028	0.035	0.066		Set Trigger
2	3.084	0.050	0.028	0.034	0.066		Set Trigger
3	3.169	0.049	0.027	0.034	0.067		Set Trigger
4	3.120	0.049	0.027	0.035	0.064		Set Trigger
5	3.119	0.049	0.026	0.034	0.066		Set Trigger

Aug. 3. 11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after .20 cycles+/- .75 lbs.



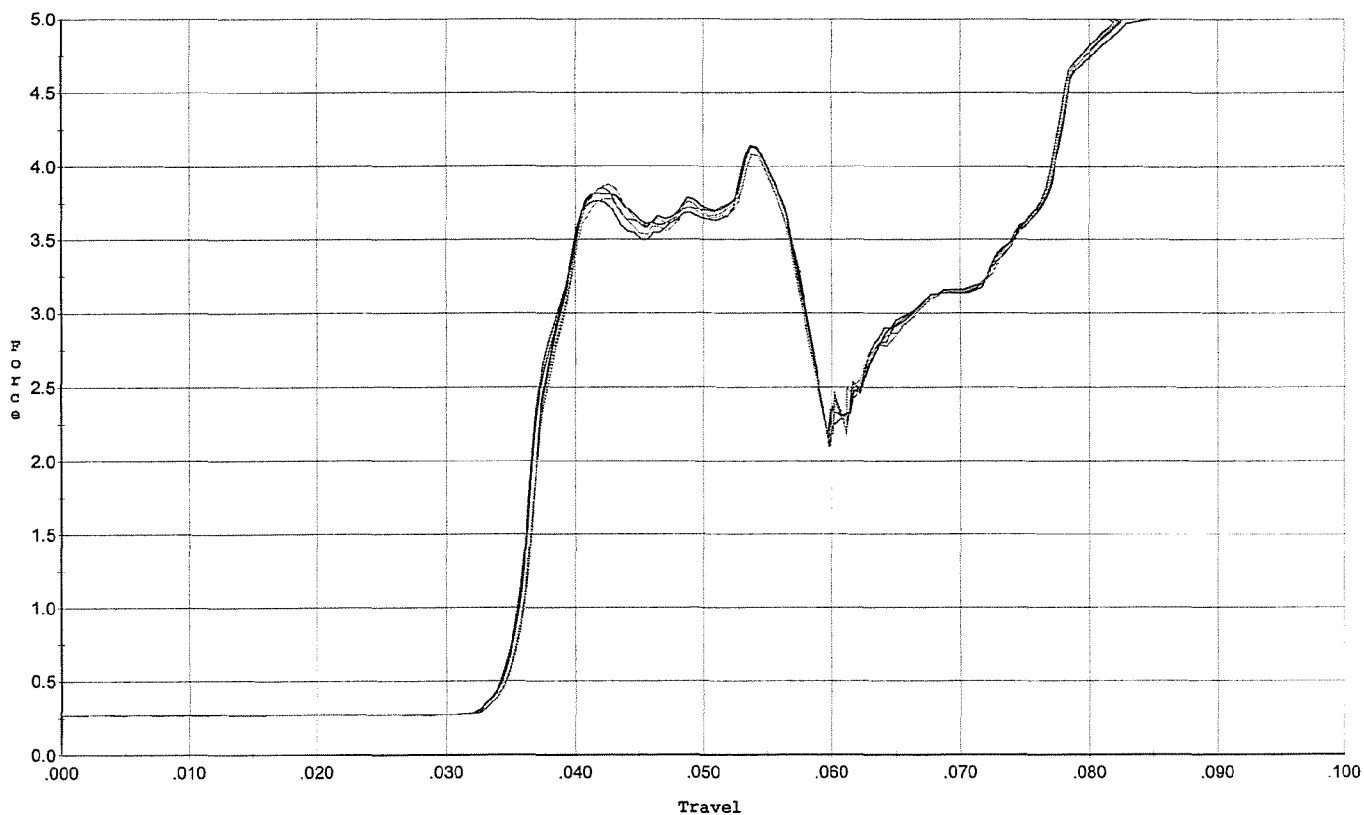
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.968	0.059	0.036	0.037	0.066		Set Trigger
2	2.953	0.058	0.036	0.038	0.064		Set Trigger
3	2.972	0.057	0.035	0.037	0.064		Set Trigger
4	2.922	0.057	0.035	0.037	0.065		Set Trigger
5	2.915	0.057	0.035	0.037	0.063		Set Trigger

Avg 2.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



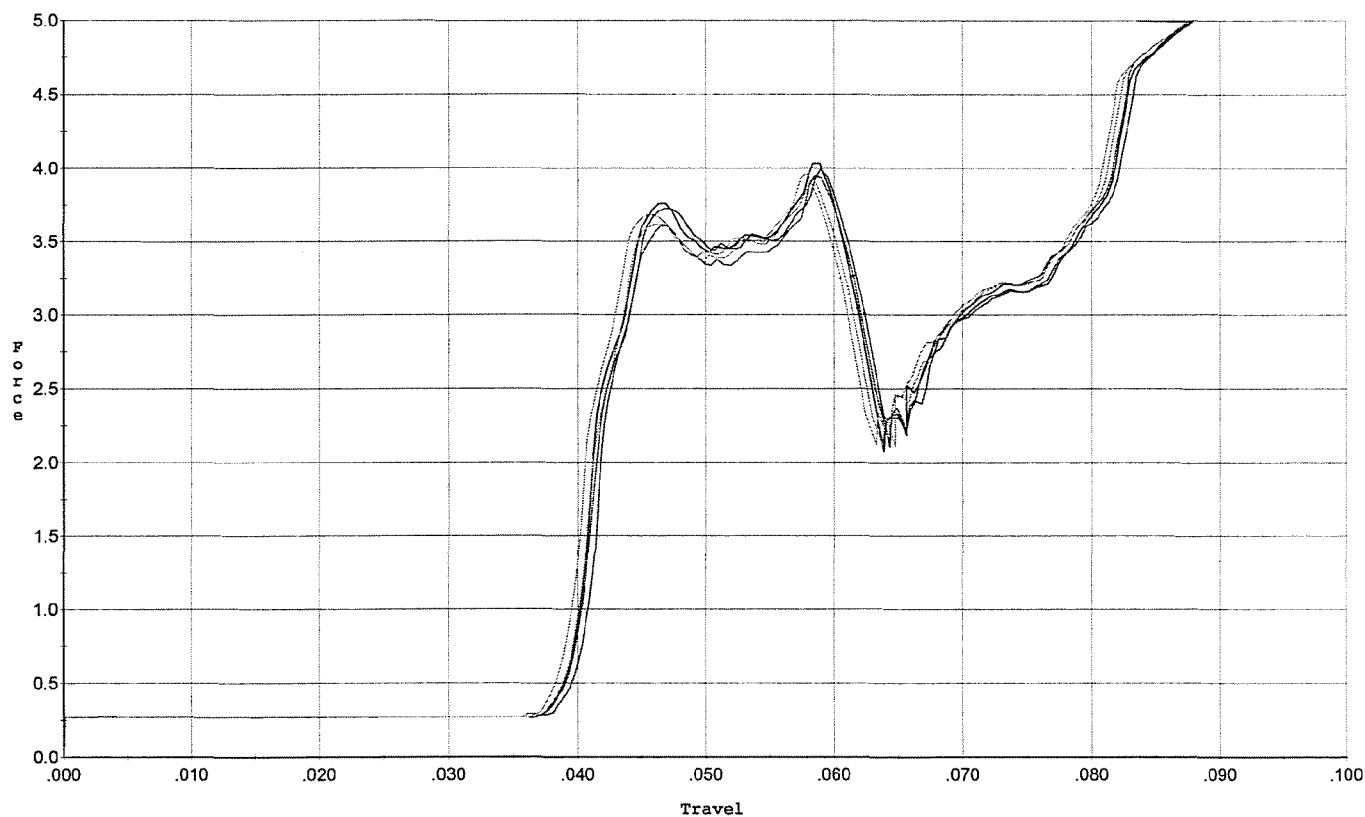
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.058	0.034	0.036	0.088		Set Trigger
2	4.137	0.058	0.035	0.036	0.088		Set Trigger
3	4.126	0.058	0.034	0.035	0.089		Set Trigger
4	4.078	0.058	0.034	0.036	0.087		Set Trigger
5	4.082	0.057	0.035	0.036	0.085		Set Trigger

Aug 4. 11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



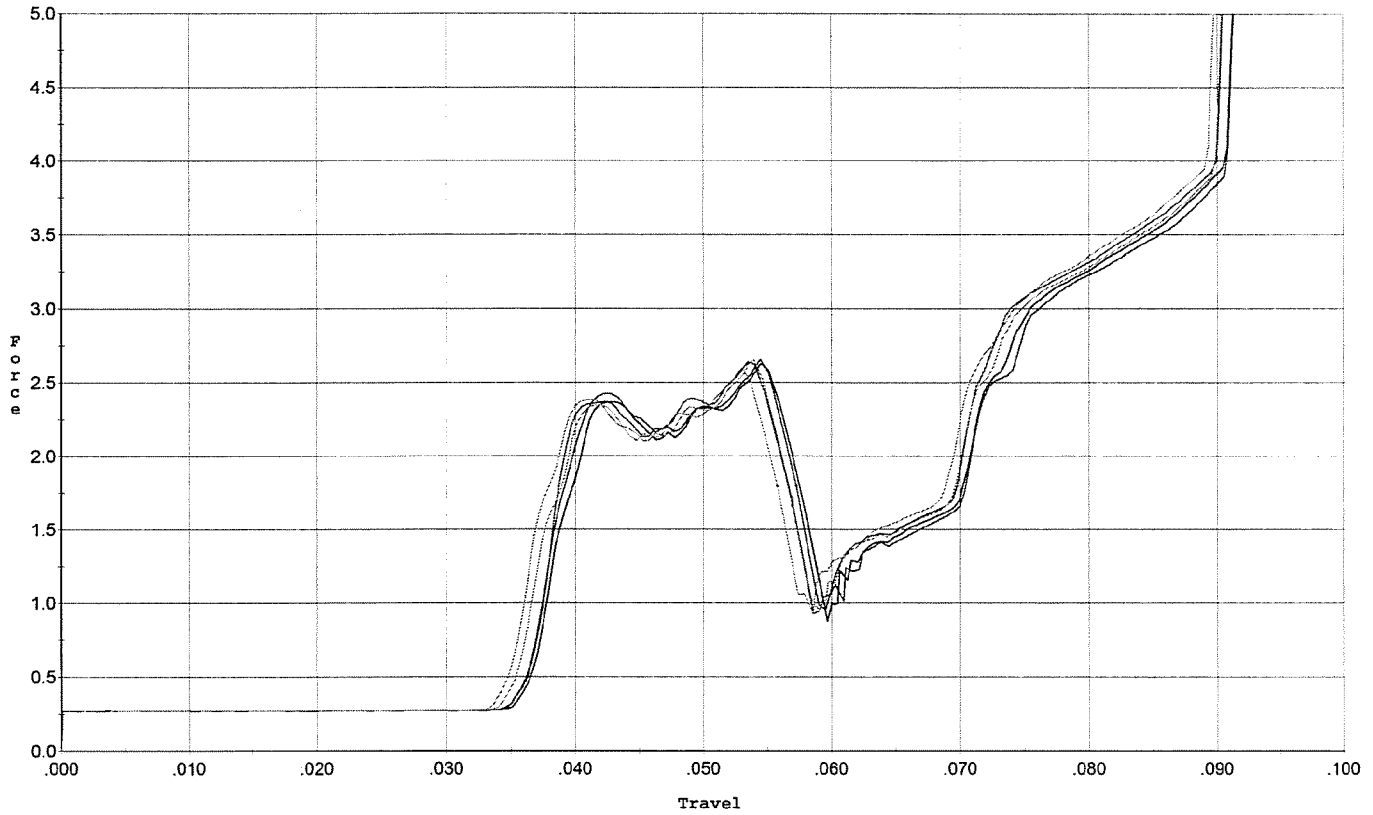
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.991	0.062	0.039	0.037	0.086		Set Trigger
2	4.033	0.062	0.038	0.037	0.086		Set Trigger
3	3.947	0.062	0.038	0.037	0.084		Set Trigger
4	3.909	0.061	0.038	0.037	0.083		Set Trigger
5	3.961	0.061	0.037	0.037	0.084		Set Trigger

Aug 3-96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.057	0.035	0.039	0.055		Set Trigger
2	2.630	0.058	0.036	0.038	0.055		Set Trigger
3	2.642	0.057	0.035	0.038	0.055		Set Trigger
4	2.655	0.057	0.035	0.038	0.055		Set Trigger
5	2.599	0.056	0.034	0.038	0.054		Set Trigger

Aug 2.63