

G6774478

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

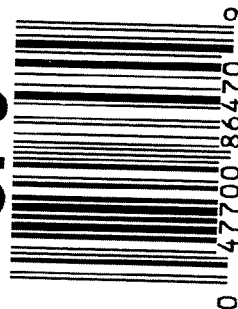
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774478

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

56774478

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPJ
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPJ
460	CHECK HEADSPACE		7-31-08	SPJ
470	DIS-ASSEMBLE ACTION		7-31-08	SPJ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPJ
475	DRILL AND TAP SIGHT HOLES	2008	8-02-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8-6-08	DG
542	APPLY COATINGS (BARREL ACTION)		8/13	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

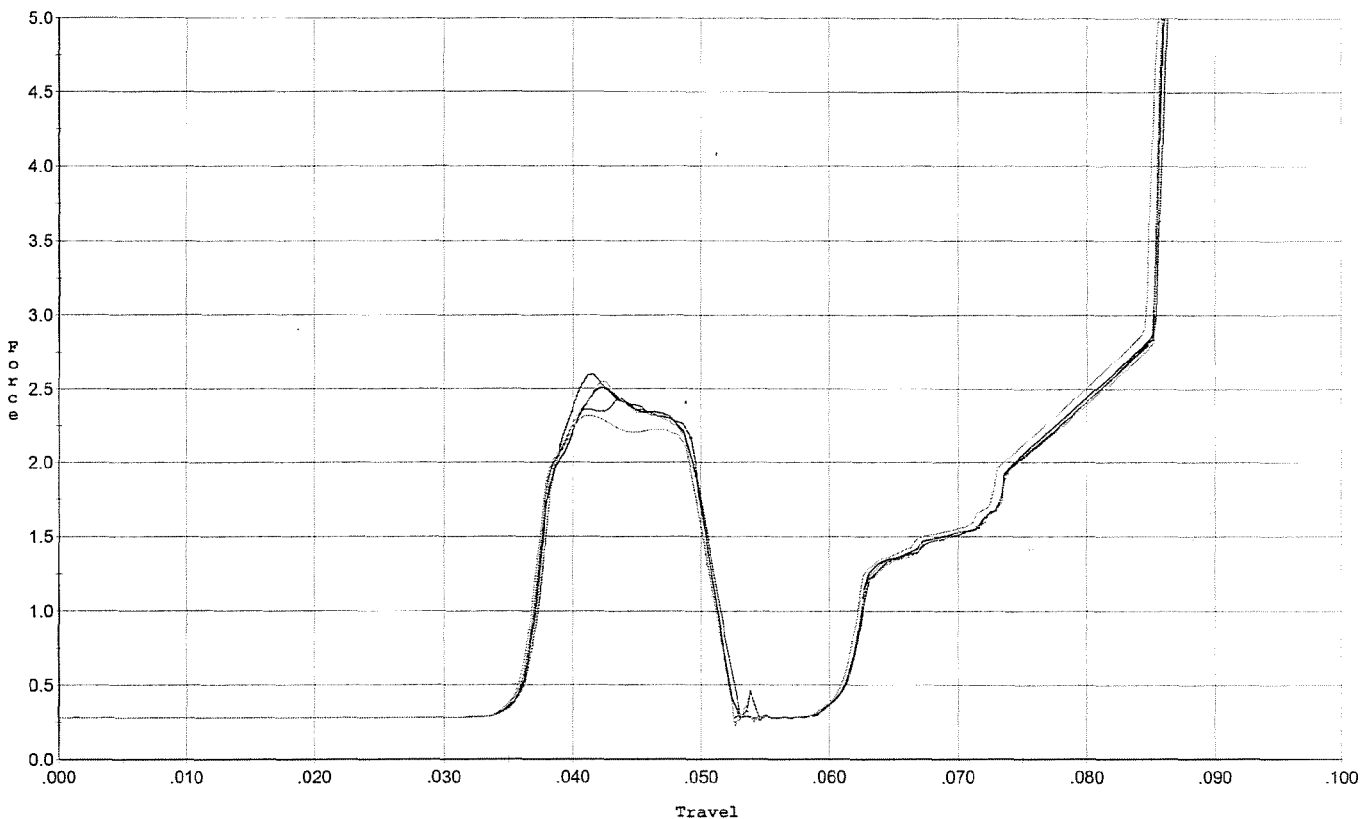
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-17-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>7</u> <u>7</u>	9-17-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-17-08	TC
	J) ASSEMBLE STOCK		8-22-08	PSW
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.34</u> <u>2.26</u> <u>2.22</u> <u>2.24</u>	9-9-08	PSW
	C) FUNCTION		9-17-08	TC
690	PACK		10/15/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



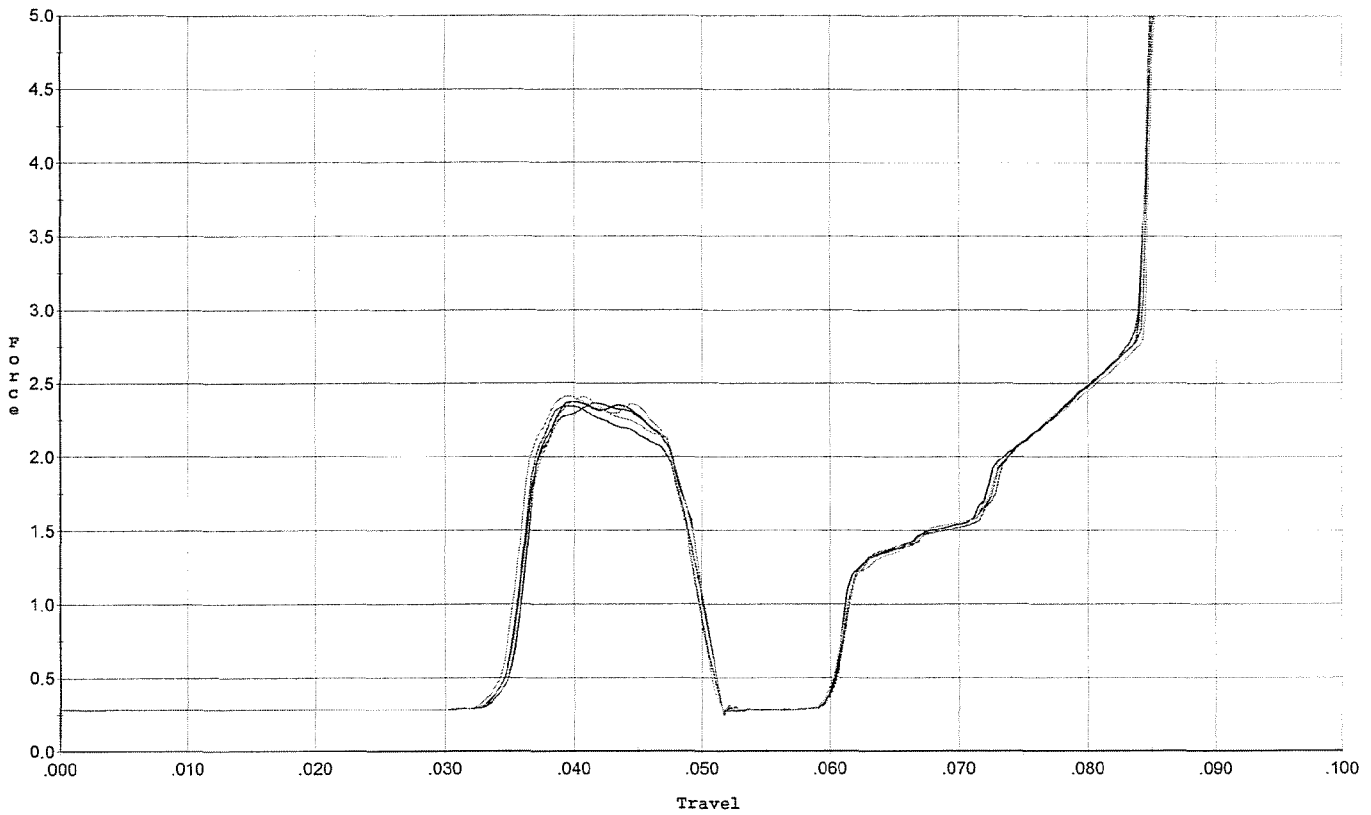
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.049	0.036	0.040	0.040		Set Trigger
2	2.508	0.050	0.036	0.040	0.040		Set Trigger
3	2.439	0.050	0.036	0.040	0.040		Set Trigger
4	2.550	0.050	0.036	0.040	0.041		Set Trigger
5	2.315	0.050	0.036	0.040	0.039		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



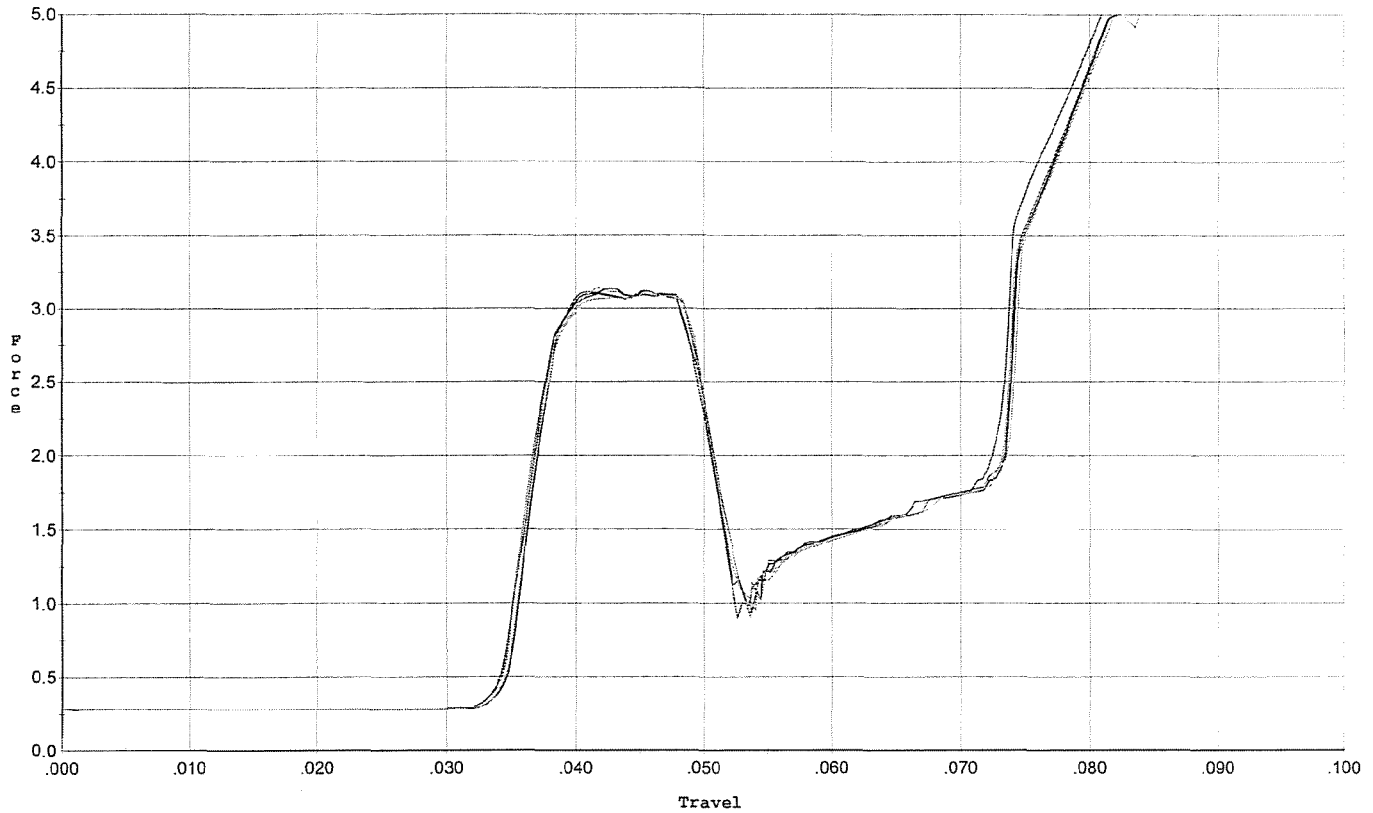
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.361	0.050	0.034	0.040	0.040		Set Trigger
2	2.372	0.049	0.035	0.040	0.039		Set Trigger
3	2.343	0.049	0.035	0.040	0.038		Set Trigger
4	2.410	0.049	0.035	0.040	0.039		Set Trigger
5	2.412	0.049	0.034	0.040	0.040		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



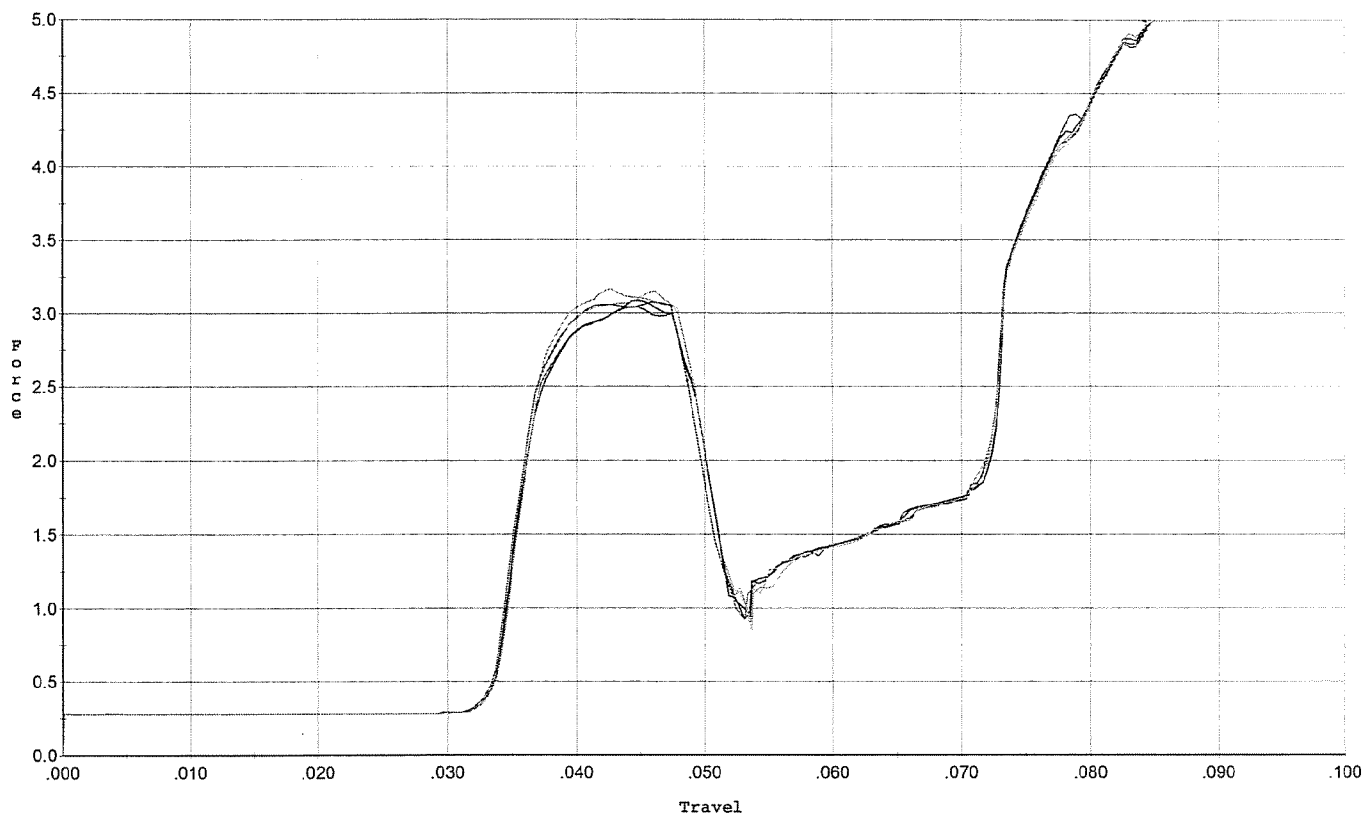
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.050	0.034	0.038	0.052		Set Trigger
2	3.138	0.049	0.034	0.038	0.052		Set Trigger
3	3.112	0.050	0.034	0.038	0.053		Set Trigger
4	3.101	0.049	0.034	0.038	0.051		Set Trigger
5	3.147	0.050	0.034	0.038	0.052		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



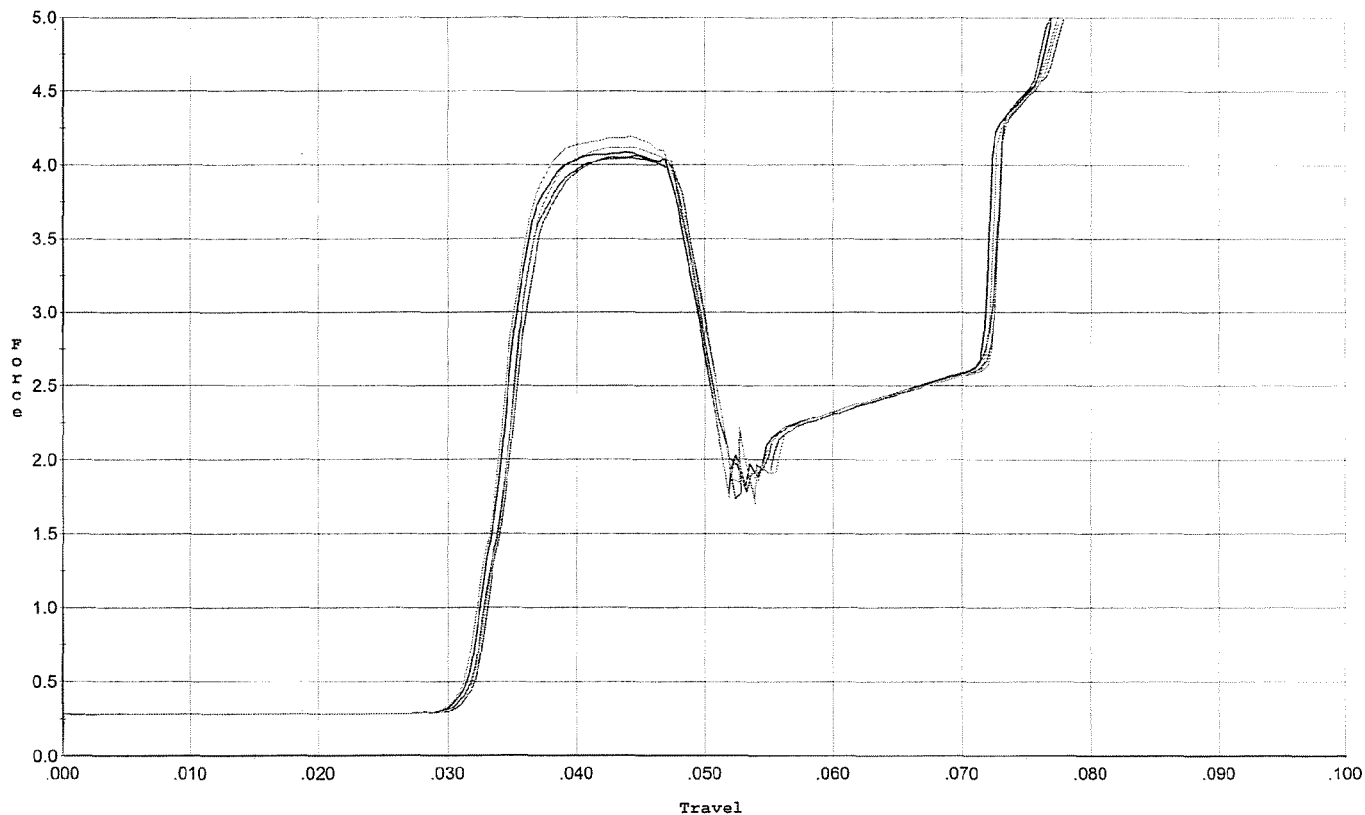
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.049	0.033	0.038	0.051		Set Trigger
2	3.087	0.049	0.033	0.038	0.051		Set Trigger
3	3.074	0.049	0.033	0.038	0.051		Set Trigger
4	3.150	0.049	0.033	0.038	0.052		Set Trigger
5	3.165	0.049	0.033	0.038	0.052		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



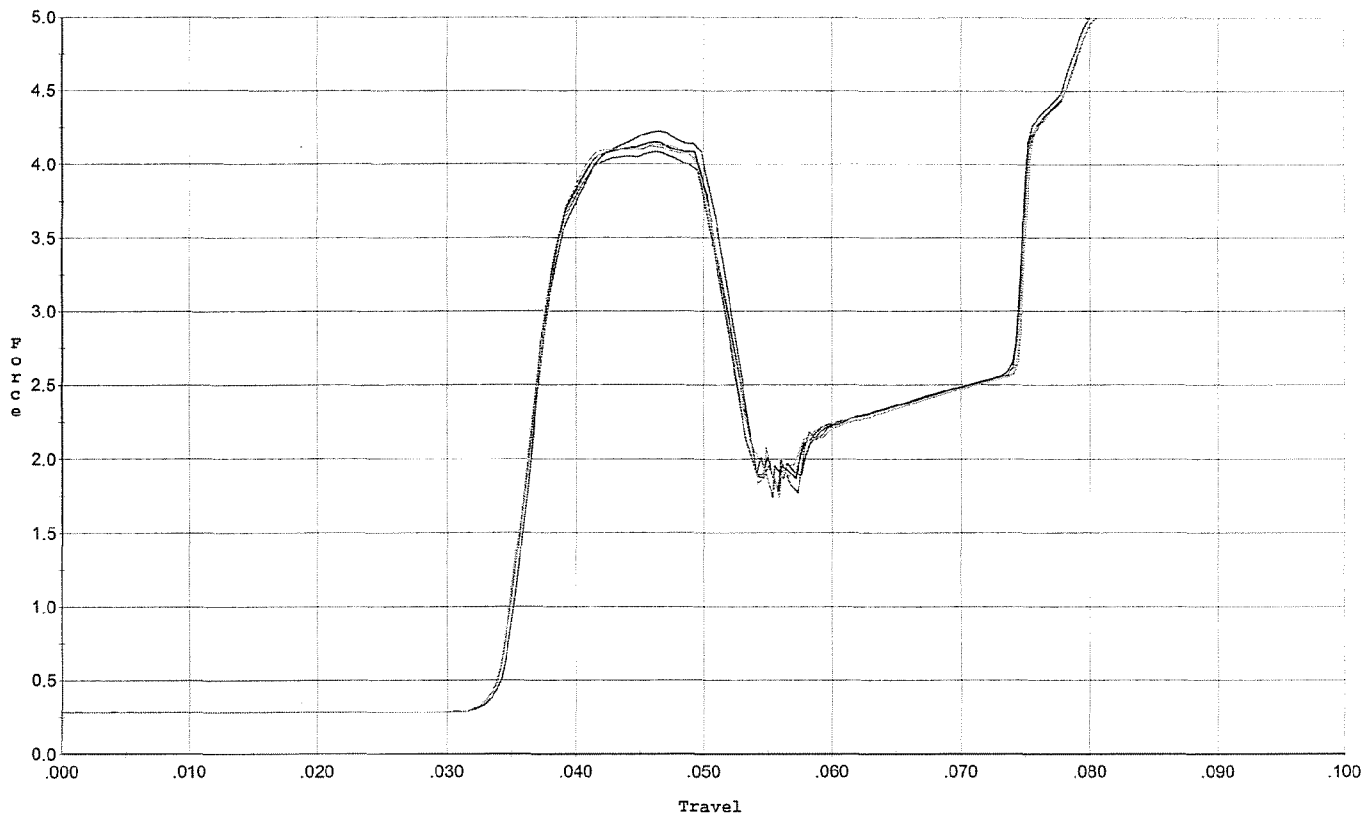
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.049	0.032	0.033	0.069		Set Trigger
2	4.084	0.049	0.031	0.033	0.071		Set Trigger
3	4.045	0.050	0.032	0.033	0.070		Set Trigger
4	4.120	0.050	0.032	0.033	0.072		Set Trigger
5	4.189	0.049	0.031	0.033	0.072		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



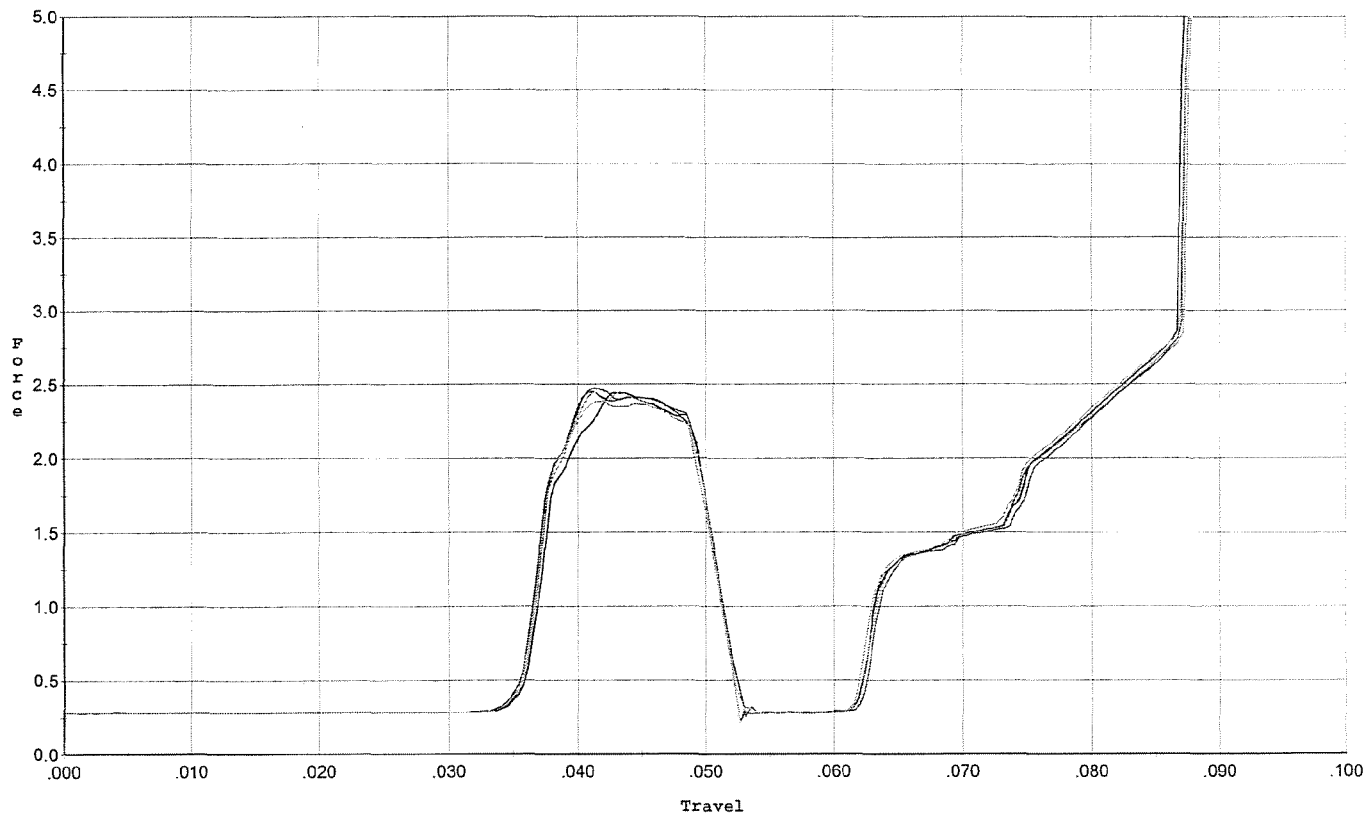
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.051	0.034	0.037	0.072		Set Trigger
2	4.151	0.050	0.034	0.037	0.070		Set Trigger
3	4.084	0.051	0.034	0.037	0.070		Set Trigger
4	4.120	0.050	0.034	0.037	0.070		Set Trigger
5	4.137	0.052	0.034	0.037	0.073		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



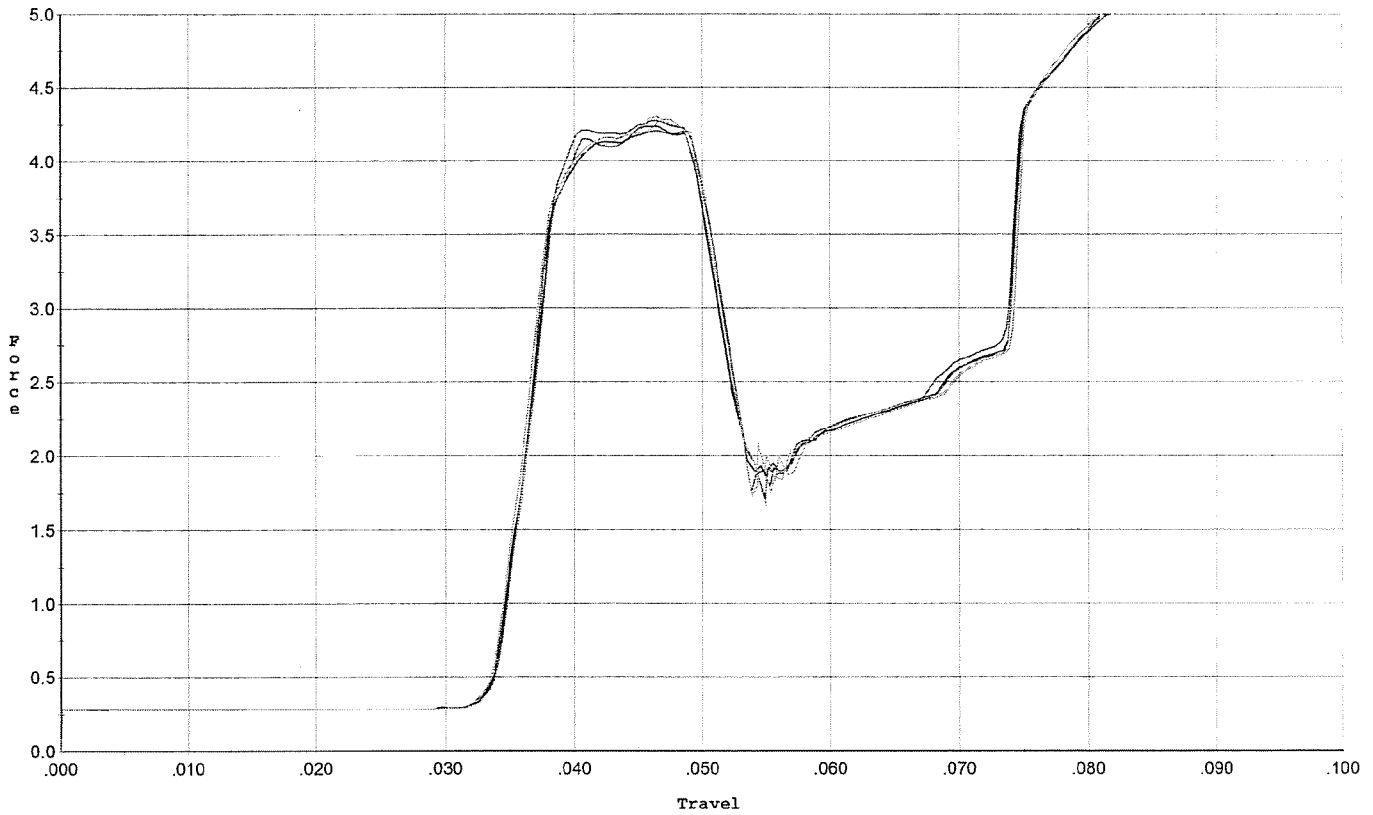
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.049	0.035	0.041	0.041		Set Trigger
2	2.442	0.050	0.036	0.041	0.040		Set Trigger
3	2.474	0.049	0.036	0.041	0.041		Set Trigger
4	2.448	0.050	0.036	0.041	0.041		Set Trigger
5	2.455	0.050	0.036	0.041	0.040		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.050	0.034	0.037	0.069		Set Trigger
2	4.236	0.049	0.034	0.037	0.069		Set Trigger
3	4.270	0.051	0.034	0.037	0.072		Set Trigger
4	4.304	0.050	0.034	0.037	0.071		Set Trigger
5	4.280	0.051	0.033	0.037	0.073		Set Trigger

Avg 4.25