

66774479

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

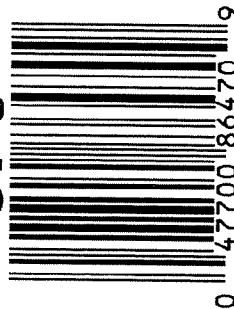
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774479

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774479

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 01 2008 OPERATOR <u>BM</u>	7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	BM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

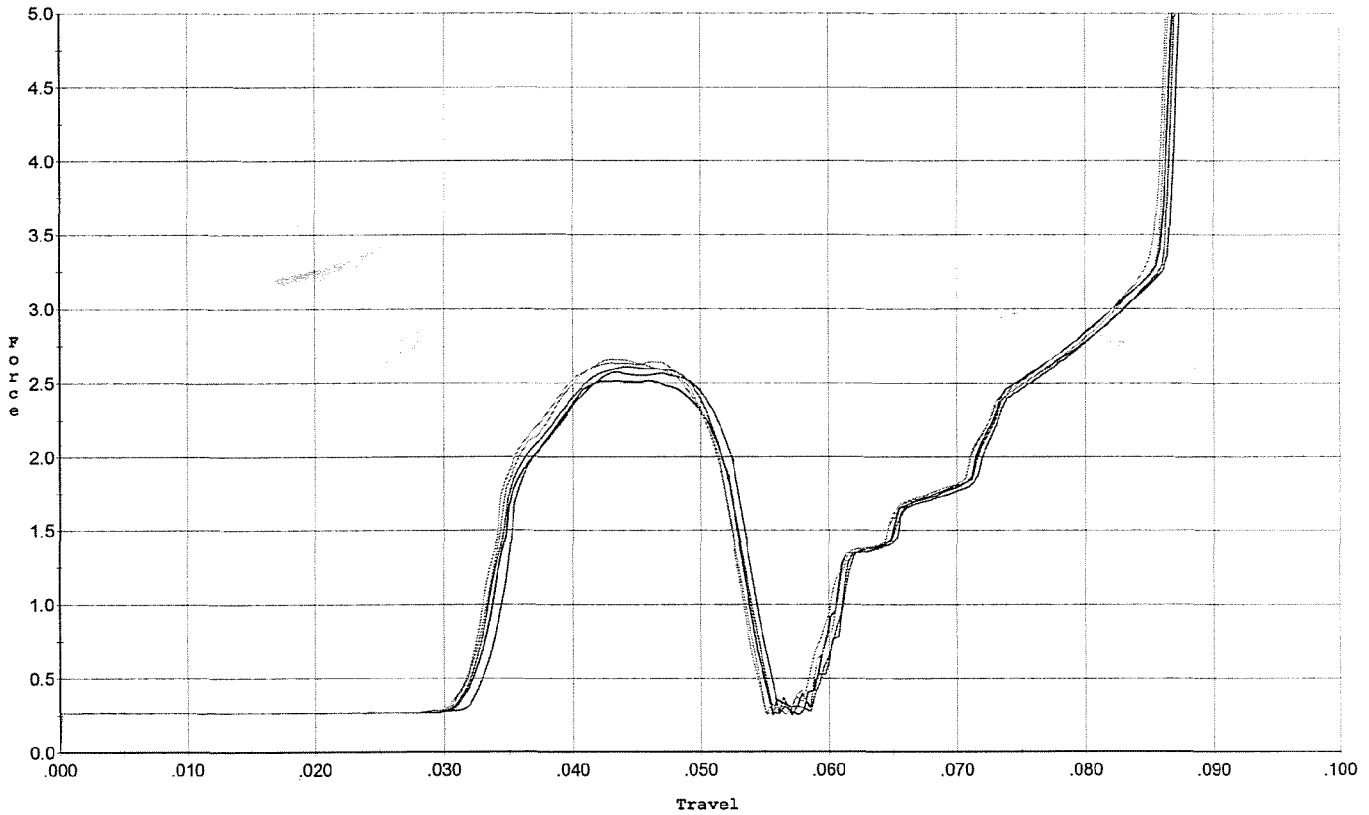
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>6.5</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	8-14	TL
	J) ASSEMBLE STOCK		8-12-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-26	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-26	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.38</u> <u>2.25</u> <u>2.30</u> <u>2.33</u>	8/14/08	Fm
	C) FUNCTION		8-26	TL
690	PACK		8/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



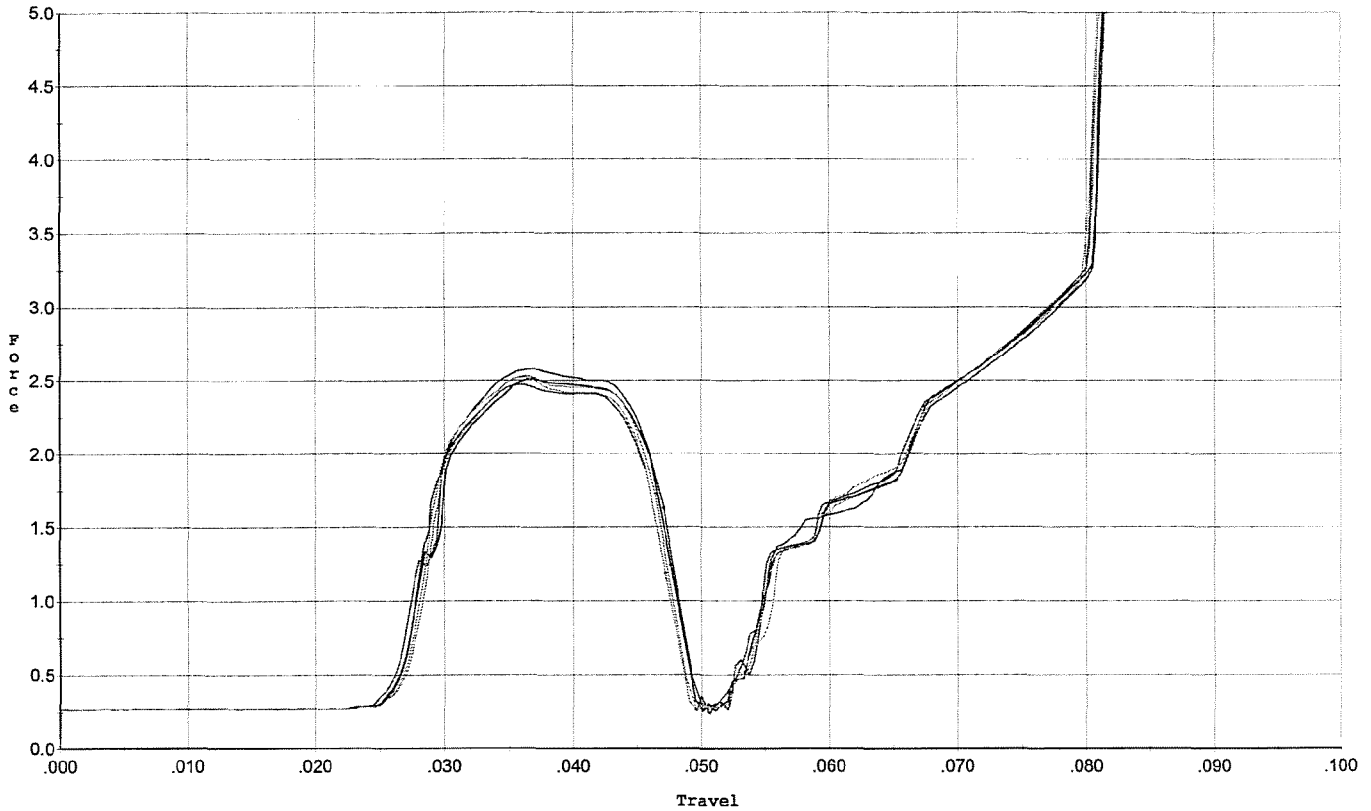
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.052	0.032	0.038	0.052		Set Trigger
2	2.517	0.052	0.031	0.038	0.052		Set Trigger
3	2.610	0.052	0.032	0.039	0.053		Set Trigger
4	2.661	0.051	0.032	0.038	0.053		Set Trigger
5	2.637	0.052	0.031	0.038	0.053		Set Trigger

Aug. 2-6

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



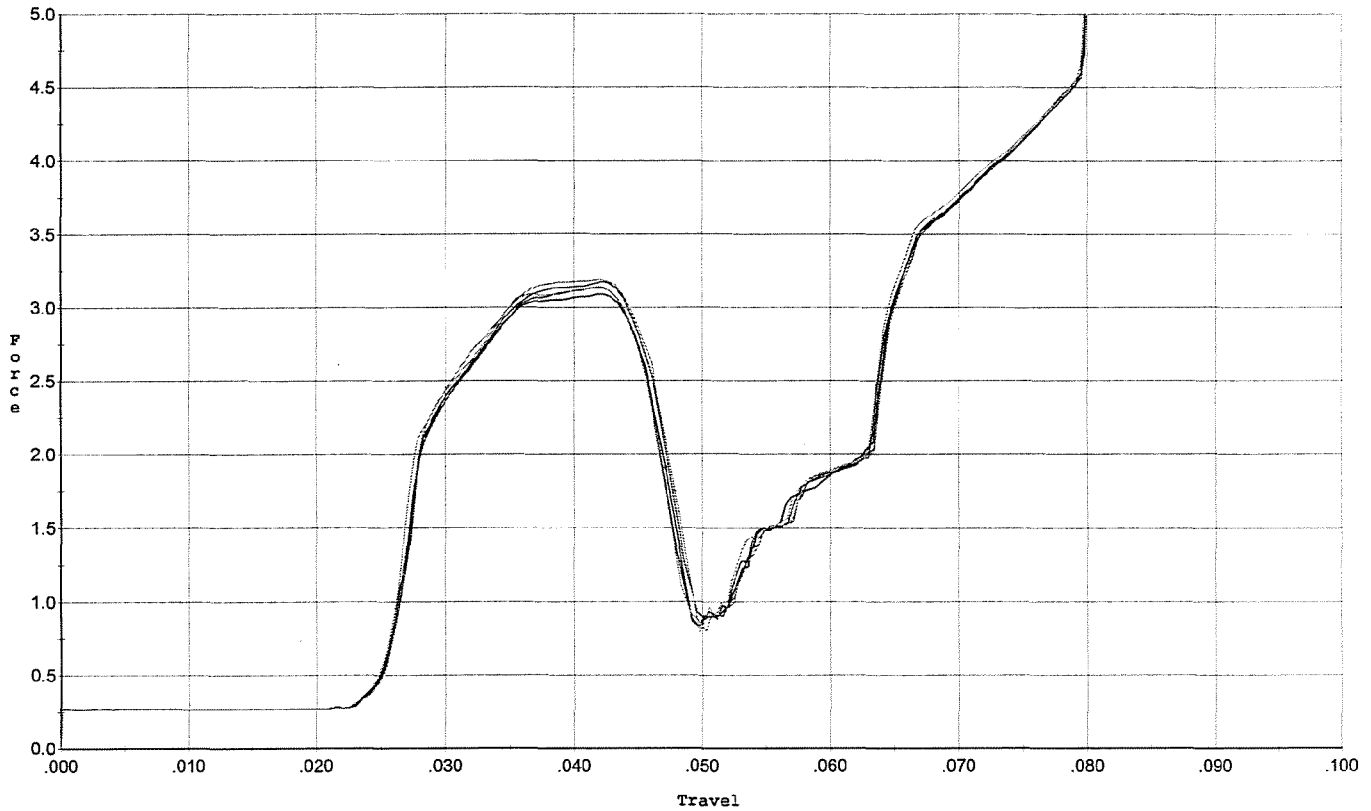
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.047	0.026	0.038	0.052		Set Trigger
2	2.512	0.048	0.026	0.038	0.051		Set Trigger
3	2.471	0.047	0.026	0.038	0.050		Set Trigger
4	2.523	0.047	0.027	0.038	0.050		Set Trigger
5	2.532	0.046	0.027	0.038	0.049		Set Trigger

Aug. 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



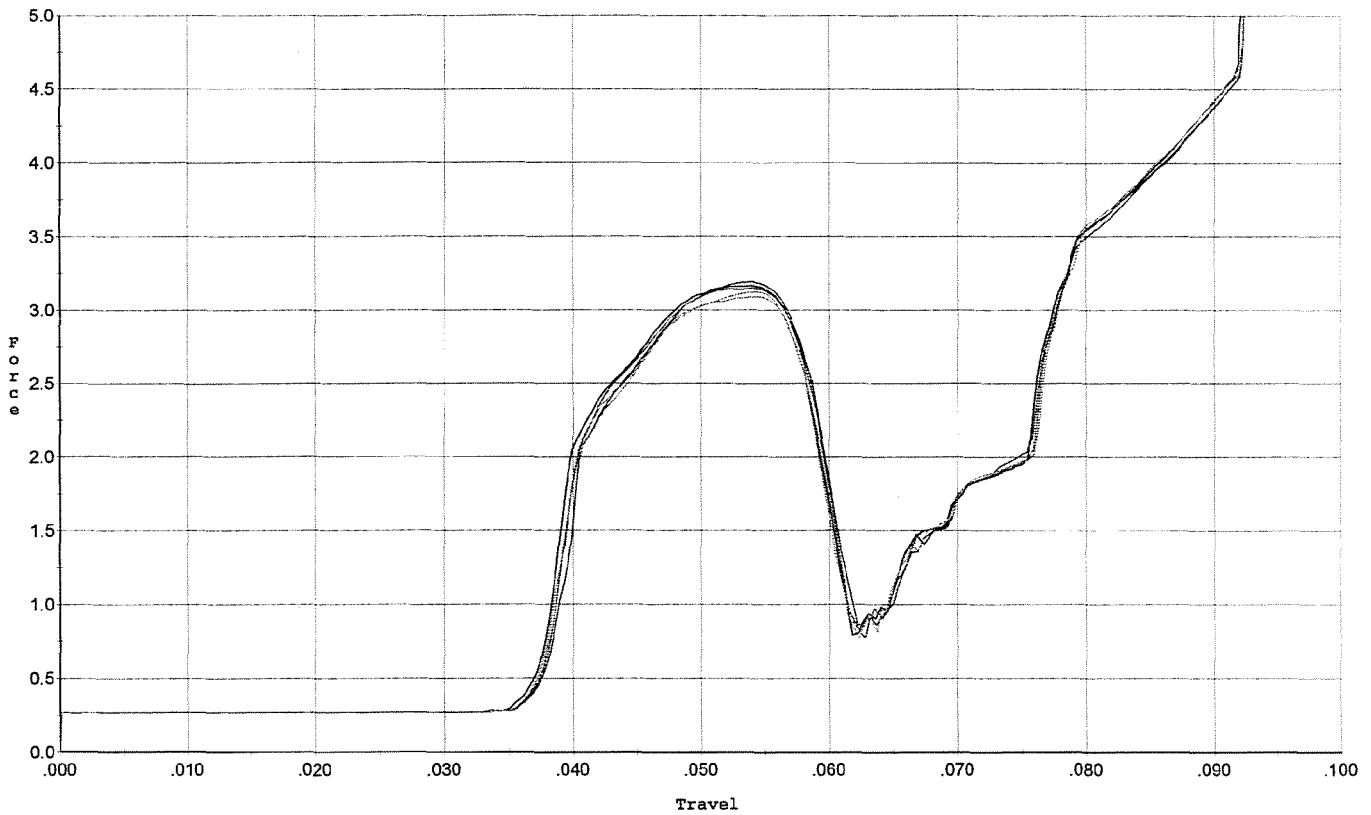
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.046	0.025	0.035	0.061		Set Trigger
2	3.091	0.047	0.025	0.035	0.063		Set Trigger
3	3.176	0.046	0.025	0.035	0.062		Set Trigger
4	3.141	0.046	0.025	0.035	0.062		Set Trigger
5	3.189	0.048	0.025	0.035	0.066		Set Trigger

Aug. 3-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



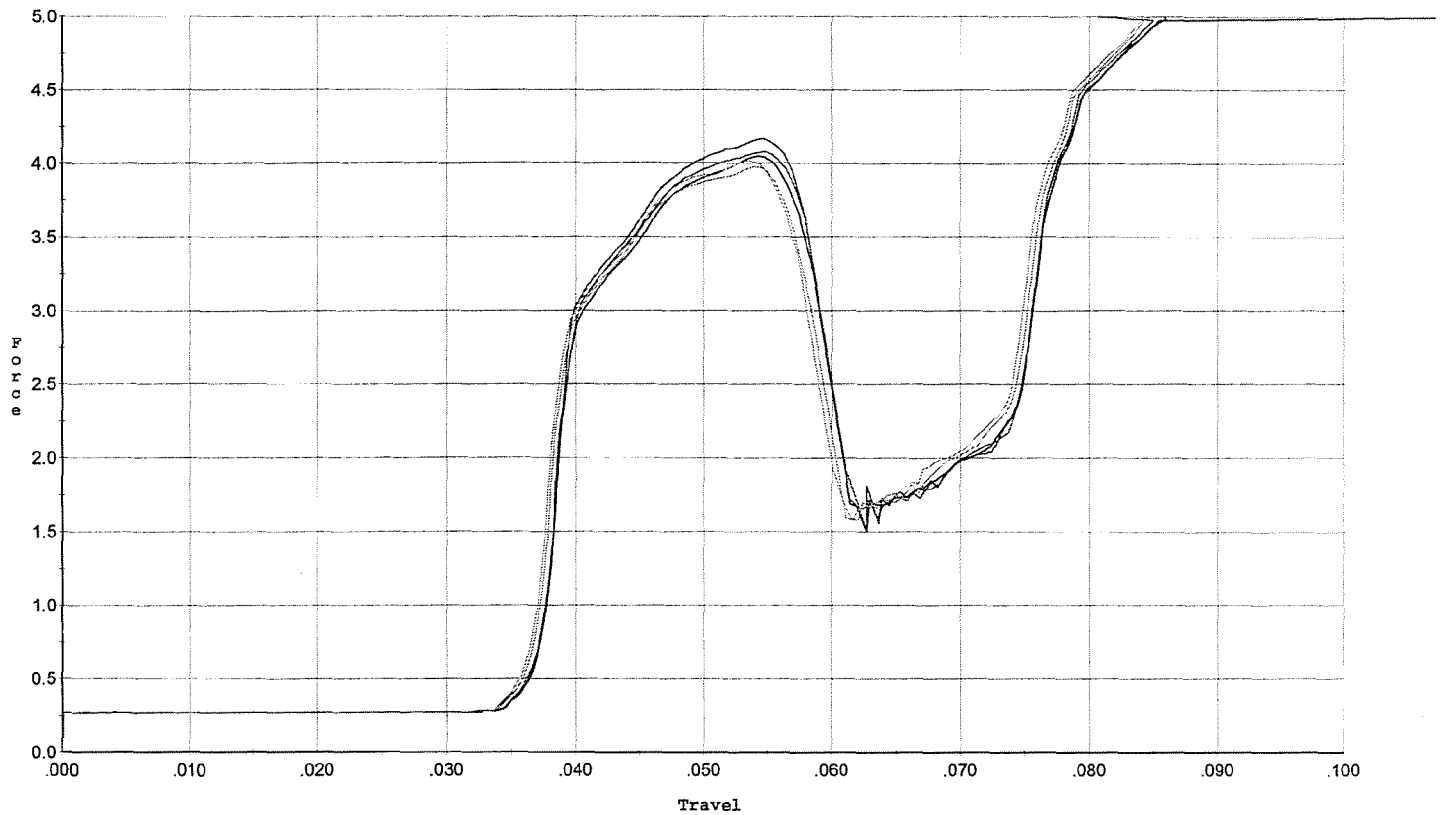
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.059	0.037	0.039	0.066		Set Trigger
2	3.164	0.058	0.037	0.038	0.066		Set Trigger
3	3.151	0.059	0.037	0.039	0.067		Set Trigger
4	3.094	0.060	0.037	0.039	0.067		Set Trigger
5	3.127	0.058	0.037	0.038	0.065		Set Trigger

Aug-3-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



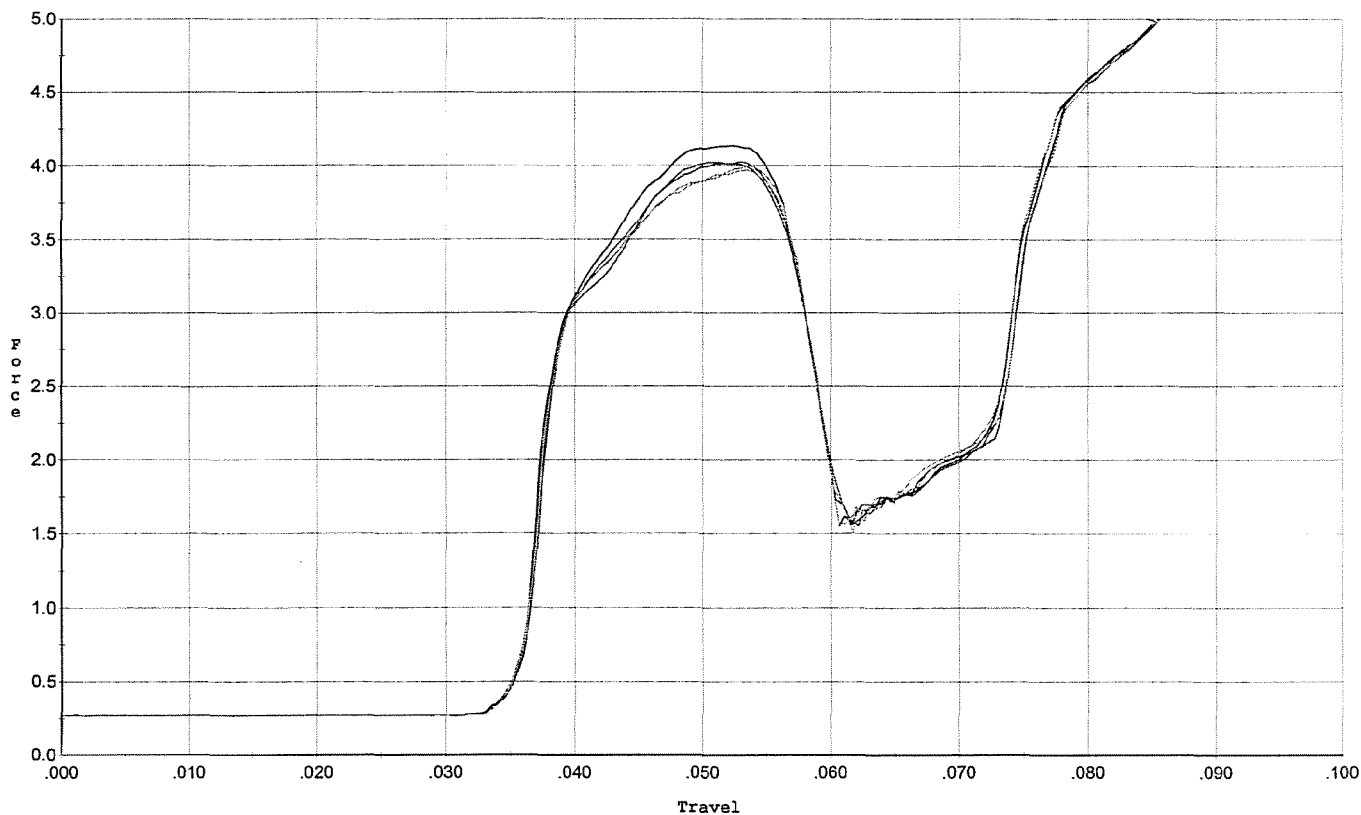
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.168	0.058	0.036	0.037	0.087		Set Trigger
2	4.047	0.058	0.037	0.037	0.085		Set Trigger
3	4.080	0.058	0.036	0.037	0.086		Set Trigger
4	4.015	0.057	0.035	0.037	0.083		Set Trigger
5	3.977	0.058	0.036	0.037	0.085		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



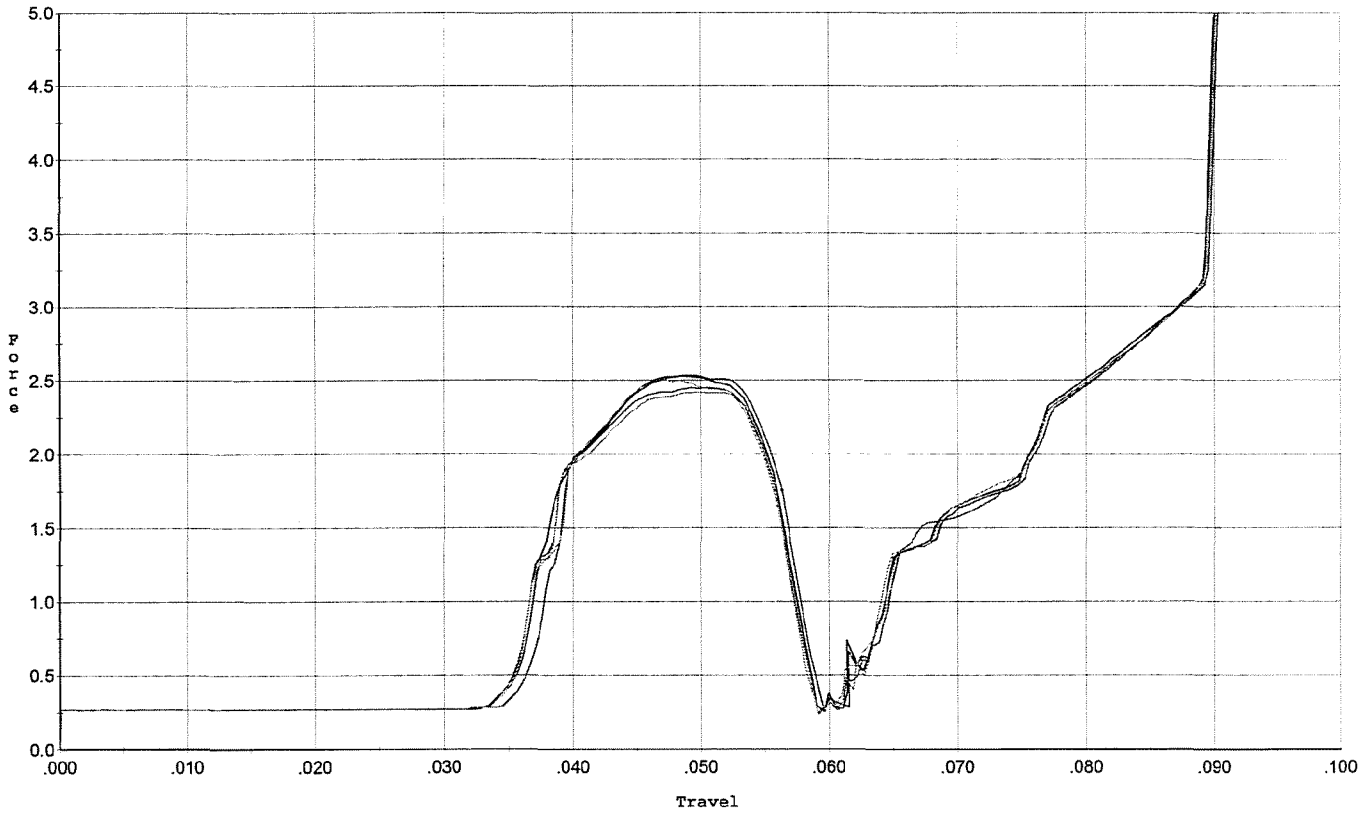
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.058	0.035	0.037	0.085		Set Trigger
2	4.134	0.058	0.035	0.036	0.088		Set Trigger
3	4.025	0.057	0.035	0.037	0.085		Set Trigger
4	3.970	0.057	0.035	0.036	0.085		Set Trigger
5	3.996	0.058	0.035	0.036	0.085		Set Trigger

Aug-4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



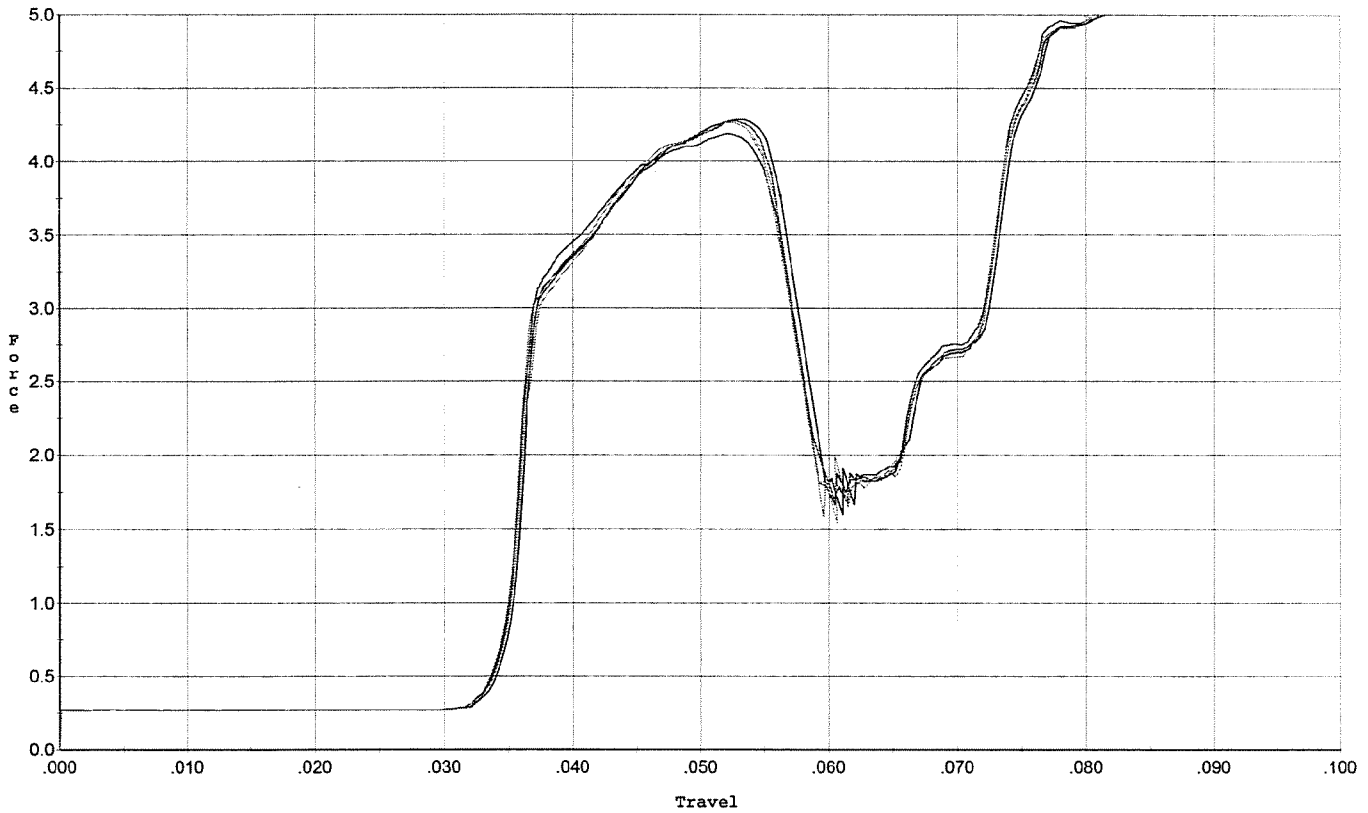
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.056	0.036	0.039	0.053		Set Trigger
2	2.528	0.057	0.035	0.038	0.055		Set Trigger
3	2.450	0.056	0.036	0.039	0.052		Set Trigger
4	2.507	0.056	0.035	0.039	0.052		Set Trigger
5	2.418	0.056	0.035	0.039	0.052		Set Trigger

Avg. 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.056	0.033	0.035	0.089		Set Trigger
2	4.287	0.056	0.034	0.035	0.090		Set Trigger
3	4.276	0.056	0.033	0.035	0.088		Set Trigger
4	4.265	0.056	0.034	0.035	0.088		Set Trigger
5	4.267	0.056	0.033	0.035	0.090		Set Trigger

Aug 4.25