

66774482

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



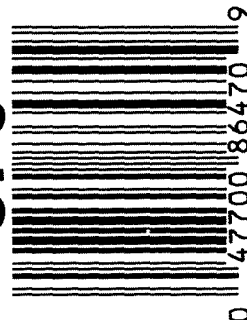
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774482

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G677 4482

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	NOV 06 2008	8-6-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	8/6	BA
490	MAGNAFLUX BOLT		7/31/08	MR
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	BA
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

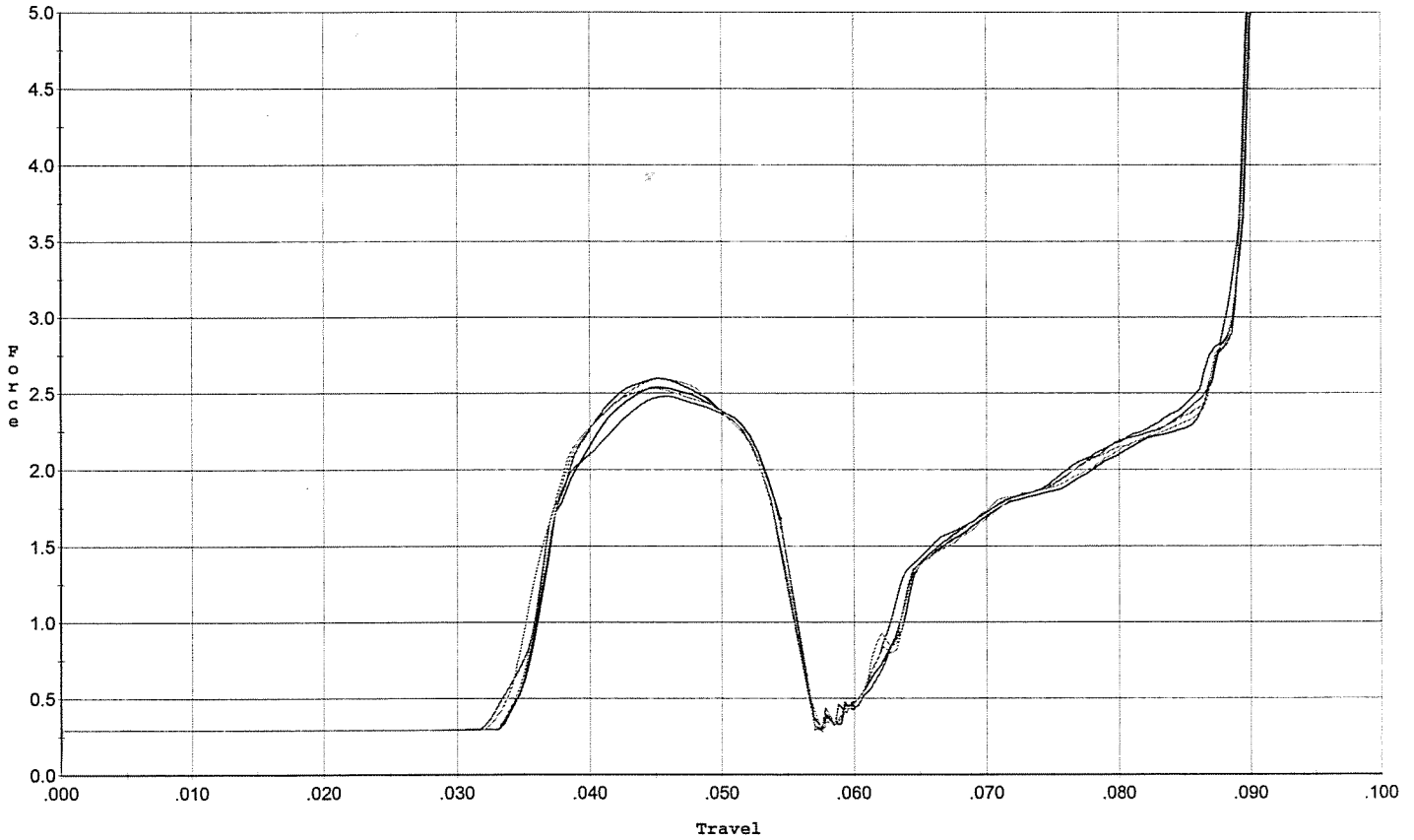
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.5</u>	<u>6.0</u>	10-24-08	R.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.5</u>	10-24-08	R.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	10-24-08	R.N.		
	J) ASSEMBLE STOCK					8-26-08	RTZ		
	K) ASSEMBLE SWIVEL STUDS					10-24-08	R.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		10-1-08	TC		
			PASS	FAIL		8-28-08	FRM		
	MALFUNCTION	CH over live Rds BAC	CORRECTION	CH		10-1-08	TC		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	NA					
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-28-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					10-24-08	R.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u>	<u>2.33</u>	<u>2.36</u>	<u>2.29</u>	<u>2.27</u>	9-29-08	TC
	C) FUNCTION					10-24-08	R.N.		
690	PACK					12-9-08	BSN		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: ;2.5 lbs. ini. +/- .50 lbs.



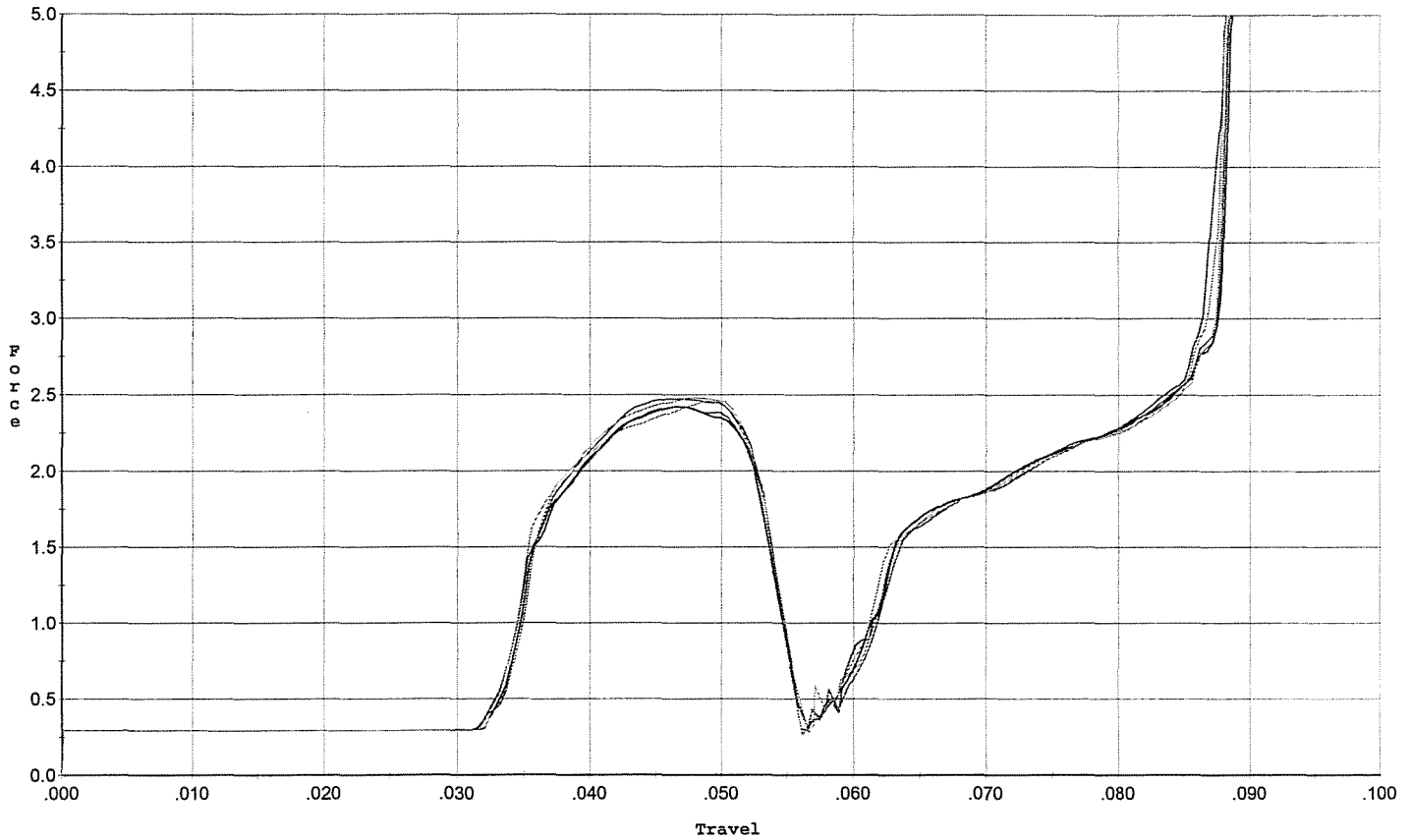
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.055	0.034	0.039	0.053		Set Trigger
2	2.540	0.054	0.034	0.040	0.052		Set Trigger
3	2.482	0.054	0.033	0.040	0.051		Set Trigger
4	2.598	0.054	0.034	0.039	0.054		Set Trigger
5	2.529	0.055	0.033	0.039	0.053		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: ;2.5 lbs. after 50 cycles +/- .50 lbs.



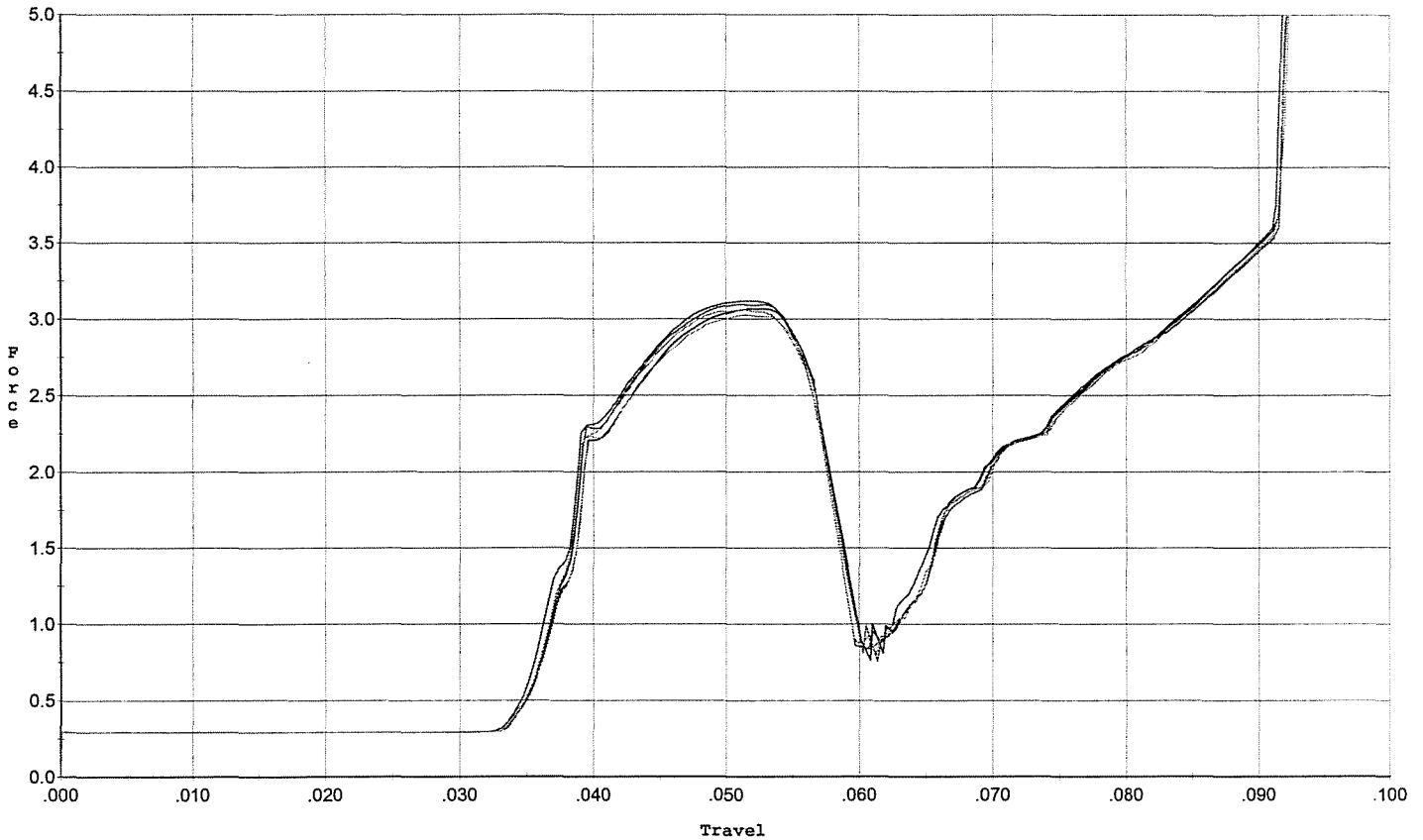
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.054	0.032	0.039	0.051		Set Trigger
2	2.420	0.053	0.032	0.039	0.051		Set Trigger
3	2.472	0.053	0.034	0.039	0.051		Set Trigger
4	2.464	0.053	0.032	0.039	0.051		Set Trigger
5	2.480	0.054	0.032	0.039	0.052		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



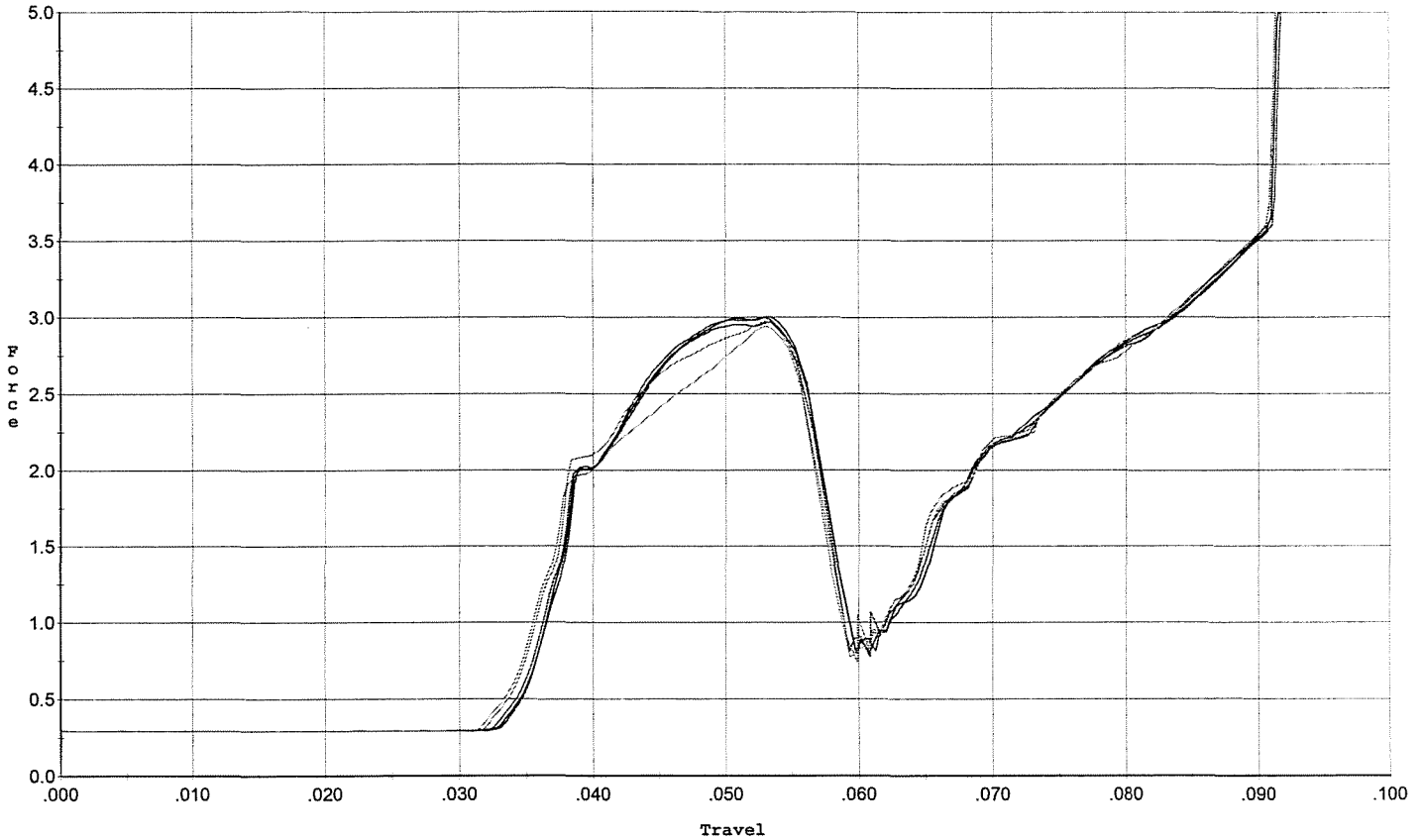
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.057	0.034	0.038	0.067		Set Trigger
2	3.066	0.057	0.035	0.039	0.064		Set Trigger
3	3.094	0.057	0.034	0.039	0.065		Set Trigger
4	3.028	0.057	0.034	0.039	0.064		Set Trigger
5	3.061	0.057	0.035	0.039	0.065		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



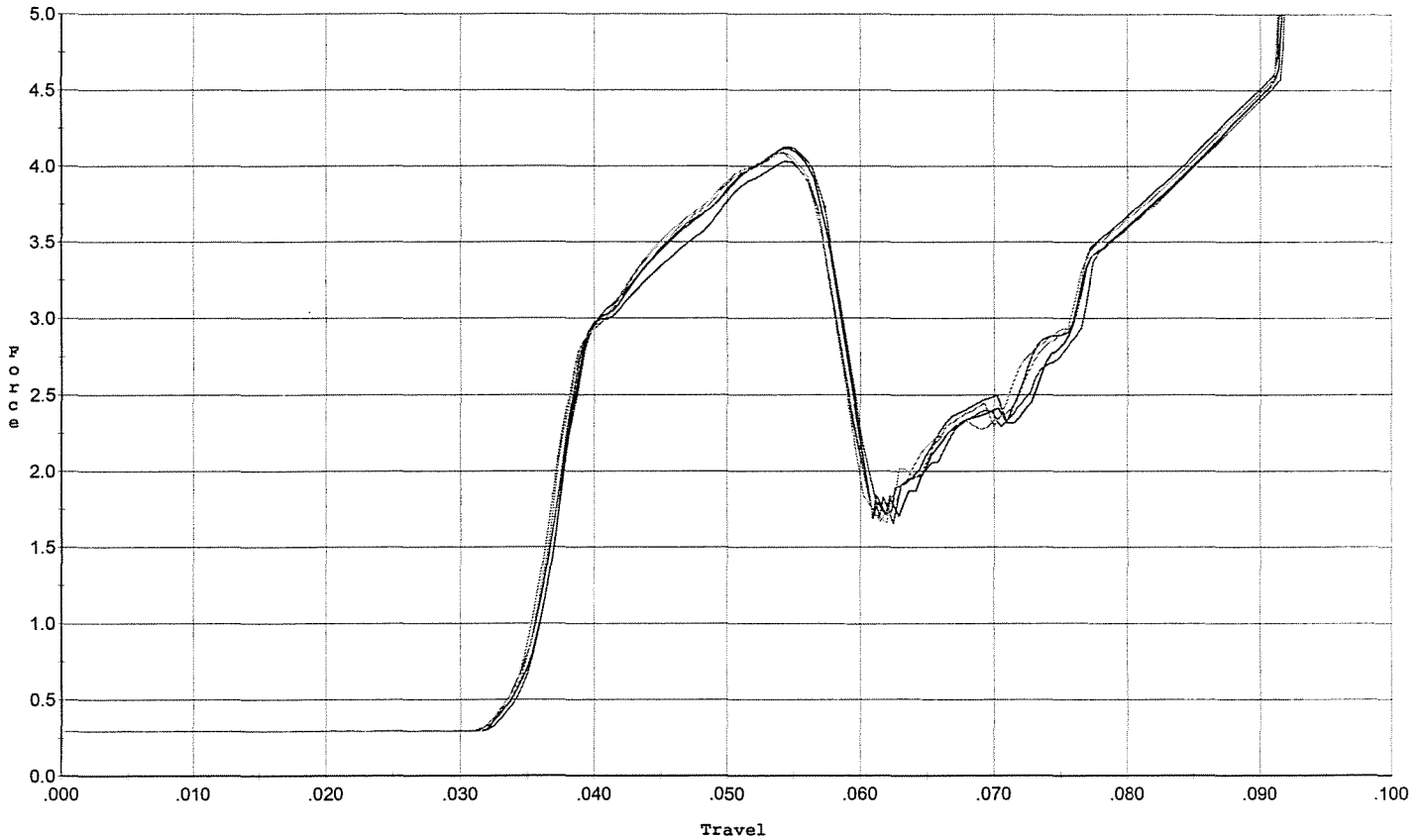
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.971	0.056	0.035	0.039	0.062		Set Trigger
2	3.003	0.056	0.035	0.039	0.063		Set Trigger
3	3.000	0.057	0.035	0.038	0.063		Set Trigger
4	2.942	0.056	0.034	0.039	0.060		Set Trigger
5	2.974	0.055	0.034	0.038	0.062		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



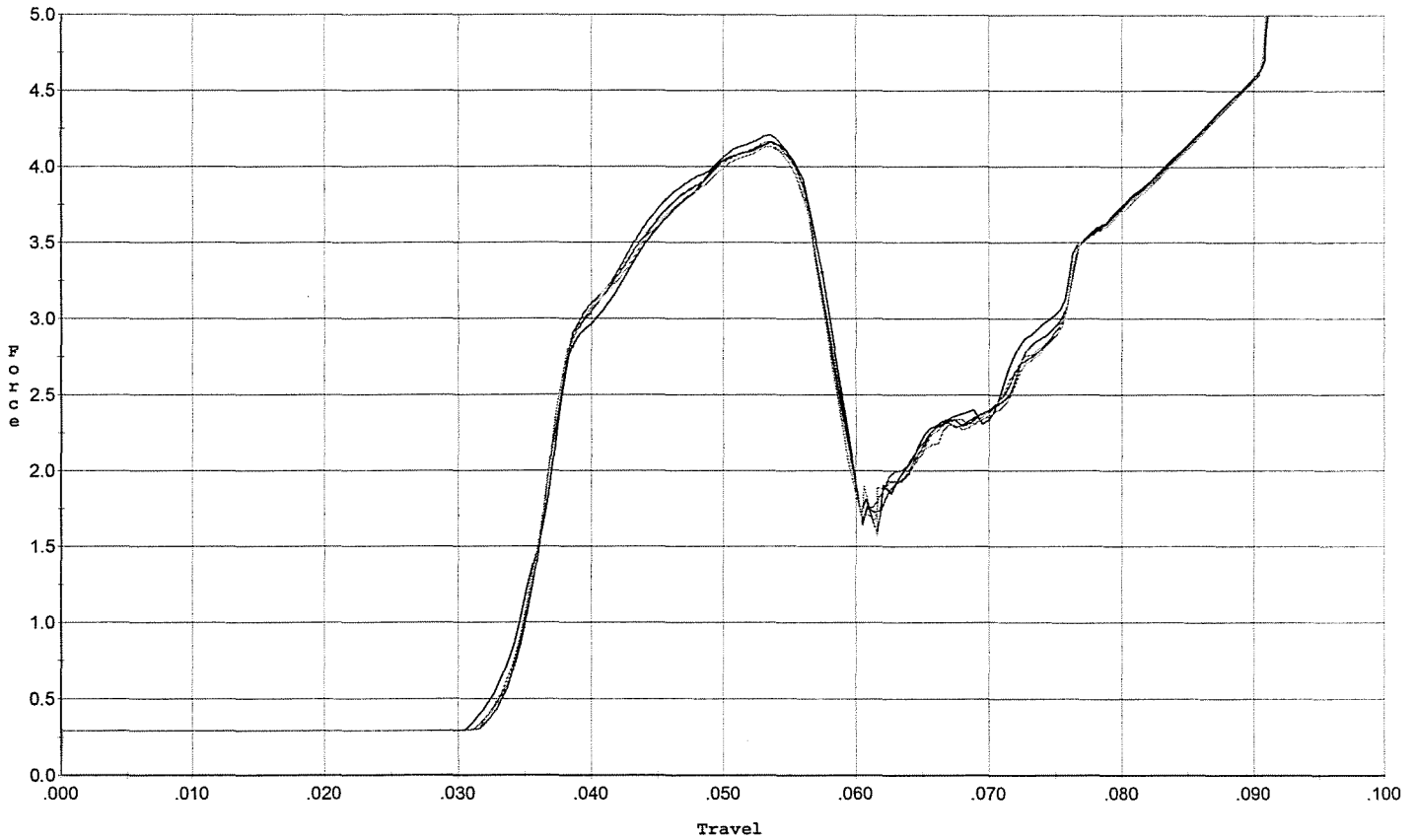
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.057	0.033	0.037	0.084		Set Trigger
2	4.115	0.058	0.034	0.037	0.087		Set Trigger
3	4.128	0.057	0.034	0.037	0.086		Set Trigger
4	4.093	0.057	0.034	0.036	0.086		Set Trigger
5	4.084	0.057	0.034	0.036	0.086		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



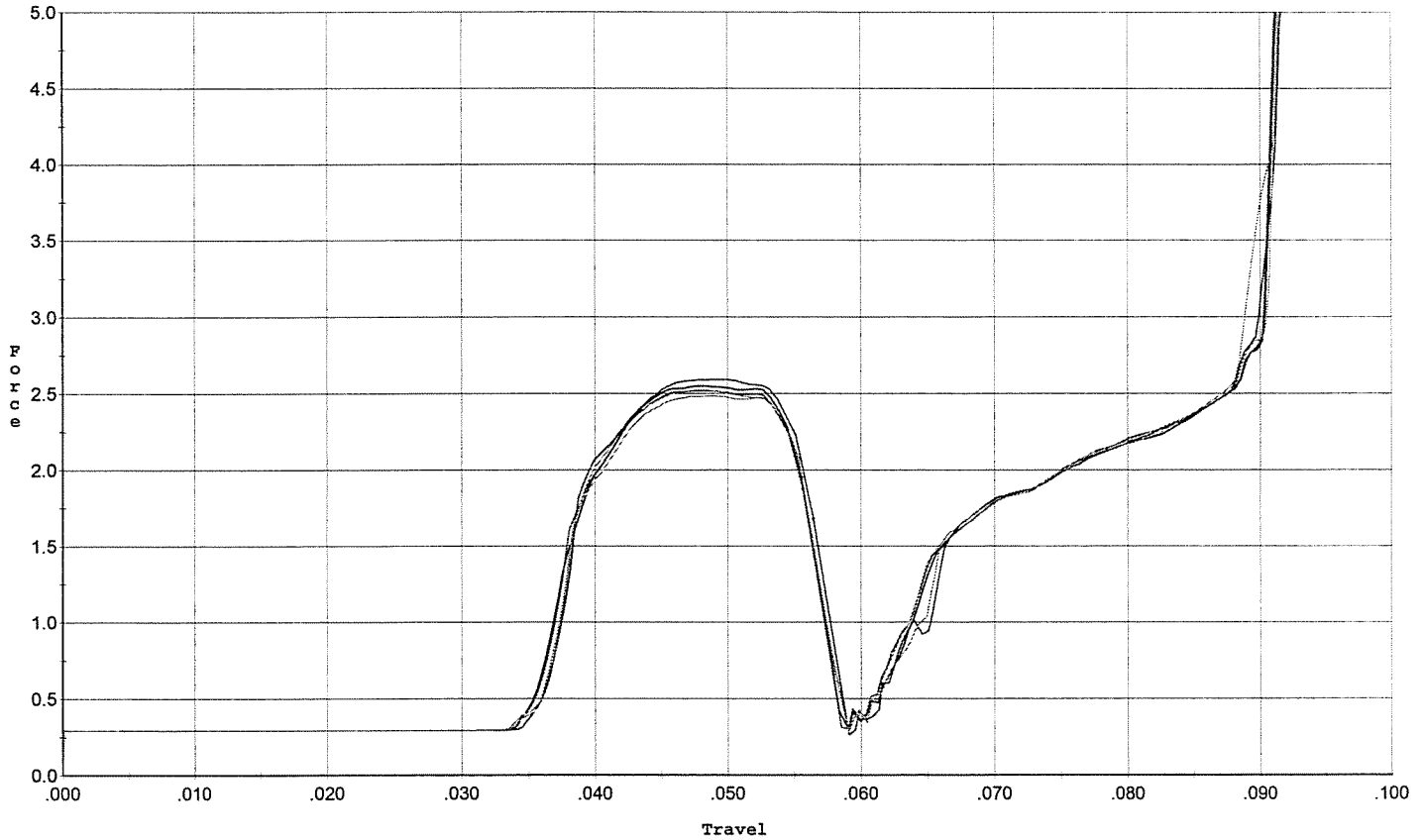
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.056	0.033	0.036	0.087		Set Trigger
2	4.155	0.057	0.033	0.036	0.089		Set Trigger
3	4.164	0.056	0.033	0.036	0.087		Set Trigger
4	4.131	0.056	0.033	0.036	0.087		Set Trigger
5	4.159	0.056	0.033	0.036	0.087		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



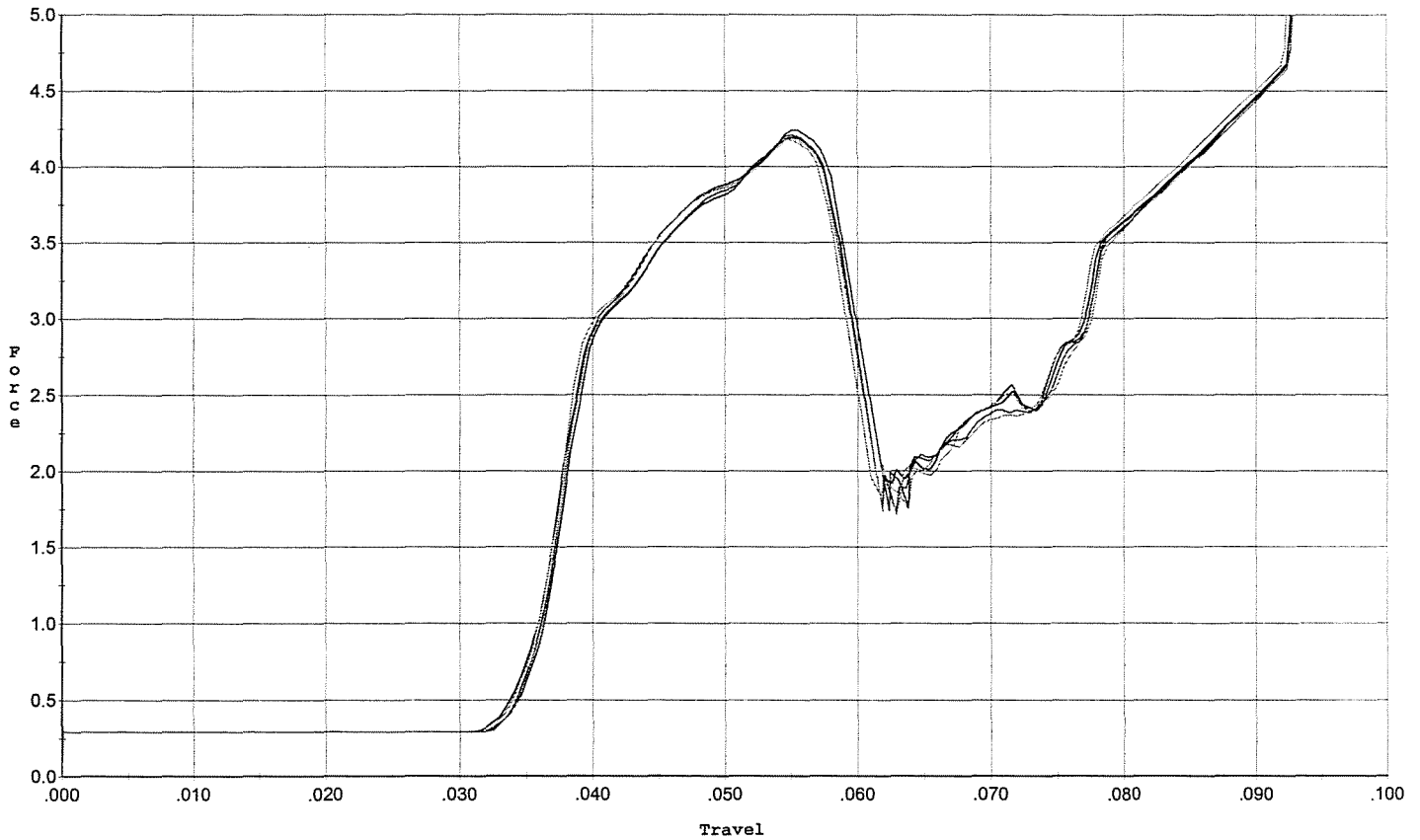
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.056	0.036	0.039	0.056		Set Trigger
2	2.550	0.056	0.034	0.040	0.054		Set Trigger
3	2.518	0.056	0.035	0.040	0.054		Set Trigger
4	2.485	0.055	0.036	0.040	0.053		Set Trigger
5	2.522	0.055	0.036	0.040	0.054		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.060	0.034	0.036	0.093		Set Trigger
2	4.195	0.059	0.034	0.037	0.091		Set Trigger
3	4.208	0.059	0.034	0.037	0.092		Set Trigger
4	4.188	0.059	0.034	0.037	0.091		Set Trigger
5	4.183	0.058	0.034	0.037	0.089		Set Trigger

Avg 4.20