

66774483

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



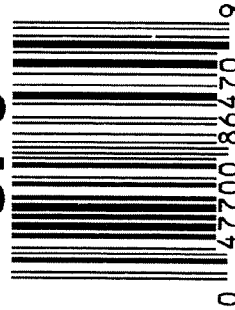
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774483

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 677 4483

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-22-08	PSN
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES	JUL 25 2008	7-24-08	SD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>AM</u>	7/25/08	Bl
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DC
542	APPLY COATINGS (BARREL ACTION)		7/31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

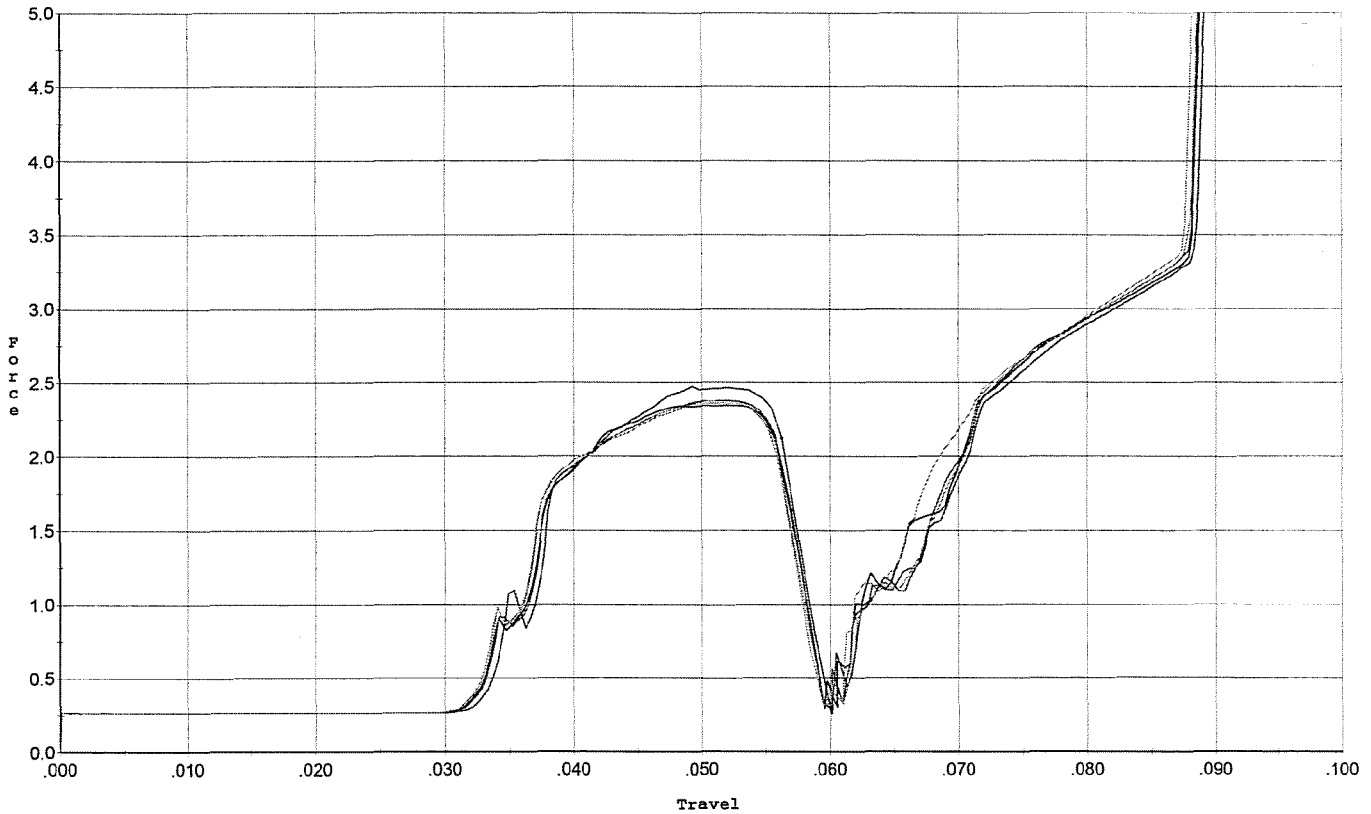
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	8-14	TL
	J) ASSEMBLE STOCK		8-7-08	LSN
	K) ASSEMBLE SWIVEL STUDS		8-25	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-8-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-8-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-25	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.39</u> <u>2.38</u> <u>2.33</u> <u>2.33</u>	8/14/08	Fm
	C) FUNCTION		8-25	TL
690	PACK		8/26/08	Fm

FC04 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



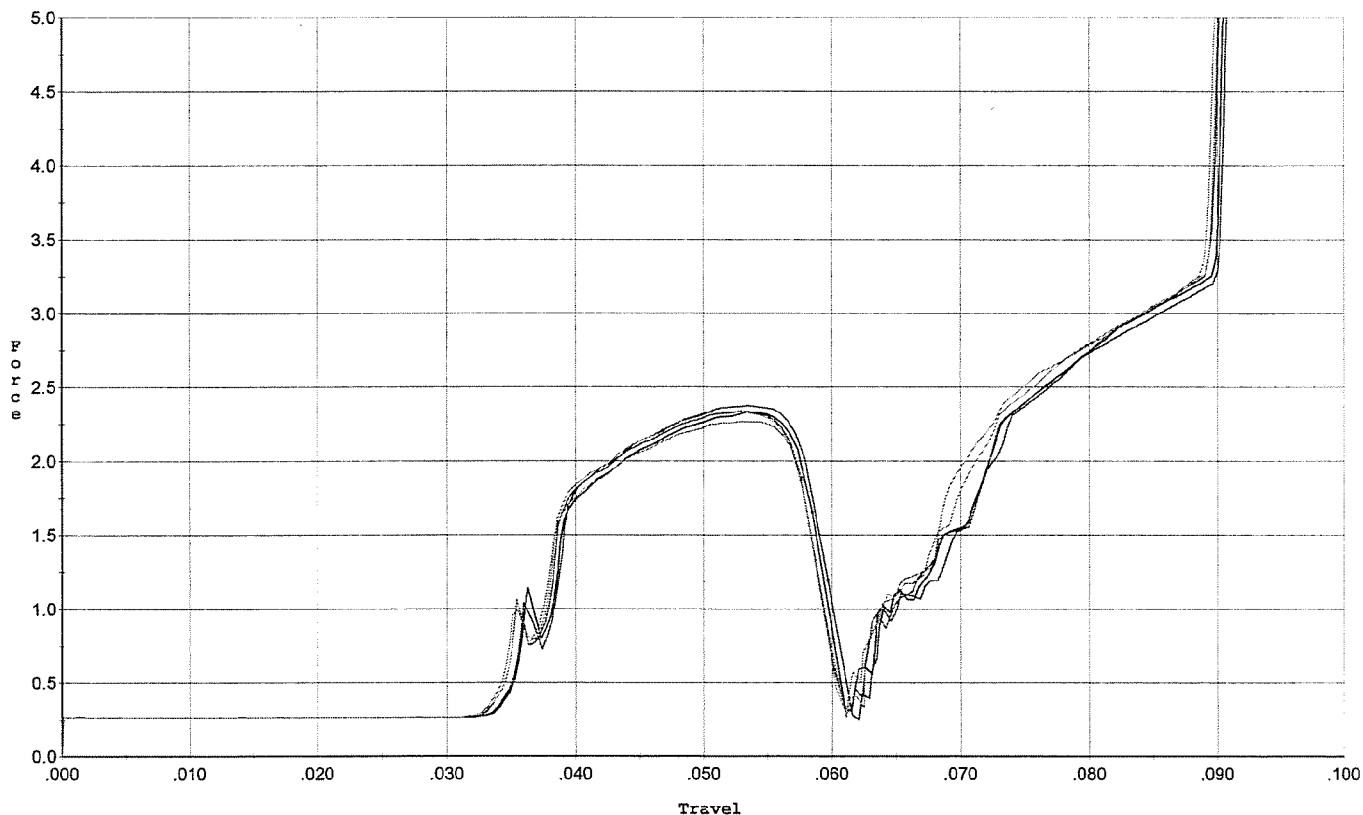
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.056	0.034	0.038	0.055		Set Trigger
2	2.346	0.057	0.033	0.037	0.056		Set Trigger
3	2.380	0.057	0.033	0.037	0.055		Set Trigger
4	2.361	0.056	0.033	0.037	0.054		Set Trigger
5	2.379	0.056	0.033	0.037	0.054		Set Trigger

Aug. 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



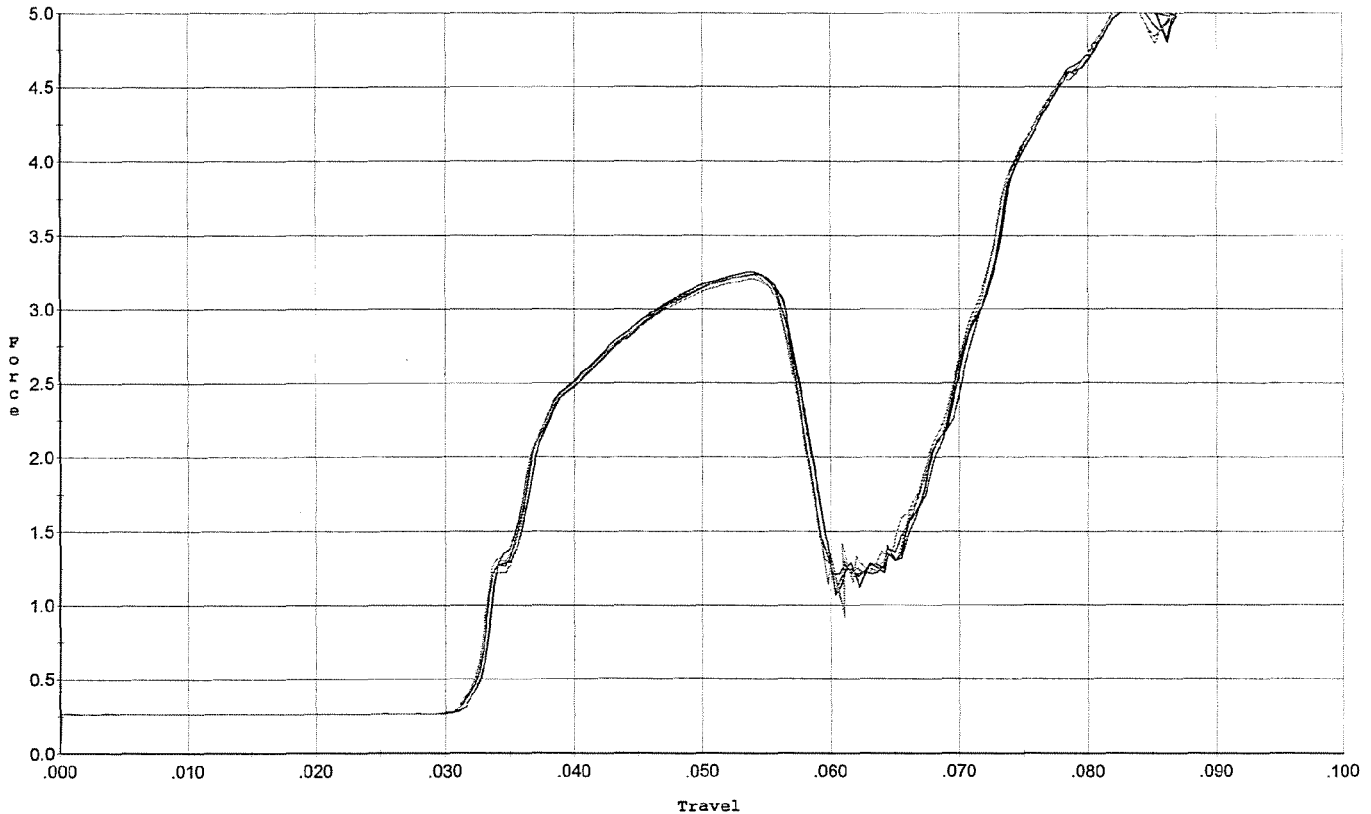
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.373	0.060	0.034	0.038	0.057		Set Trigger
2	2.331	0.058	0.034	0.038	0.054		Set Trigger
3	2.336	0.058	0.034	0.038	0.054		Set Trigger
4	2.333	0.058	0.034	0.038	0.055		Set Trigger
5	2.266	0.058	0.033	0.037	0.054		Set Trigger

Aug 2.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



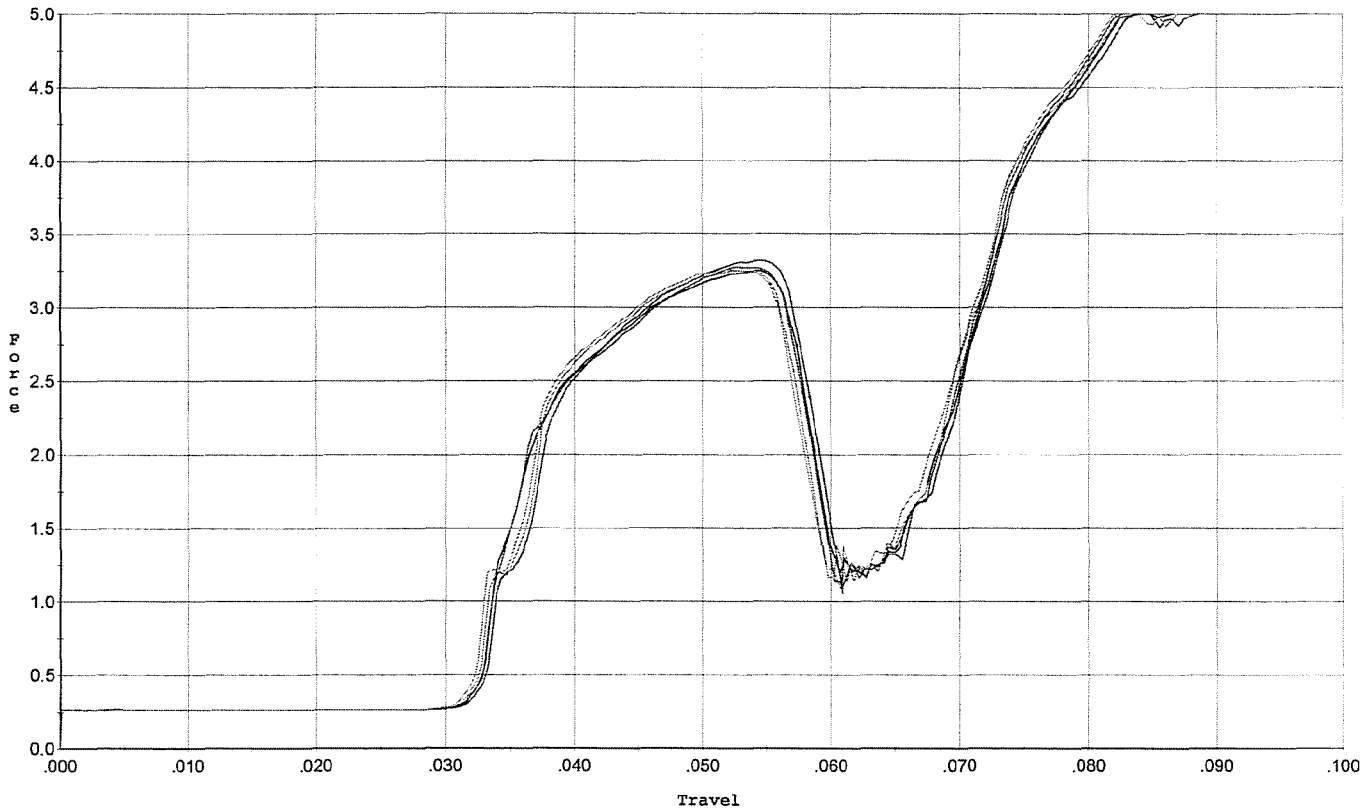
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.251	0.057	0.032	0.035	0.073		Set Trigger
2	3.237	0.058	0.032	0.035	0.075		Set Trigger
3	3.239	0.058	0.032	0.035	0.075		Set Trigger
4	3.204	0.057	0.032	0.035	0.073		Set Trigger
5	3.232	0.057	0.031	0.035	0.073		Set Trigger

Avg. 3.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



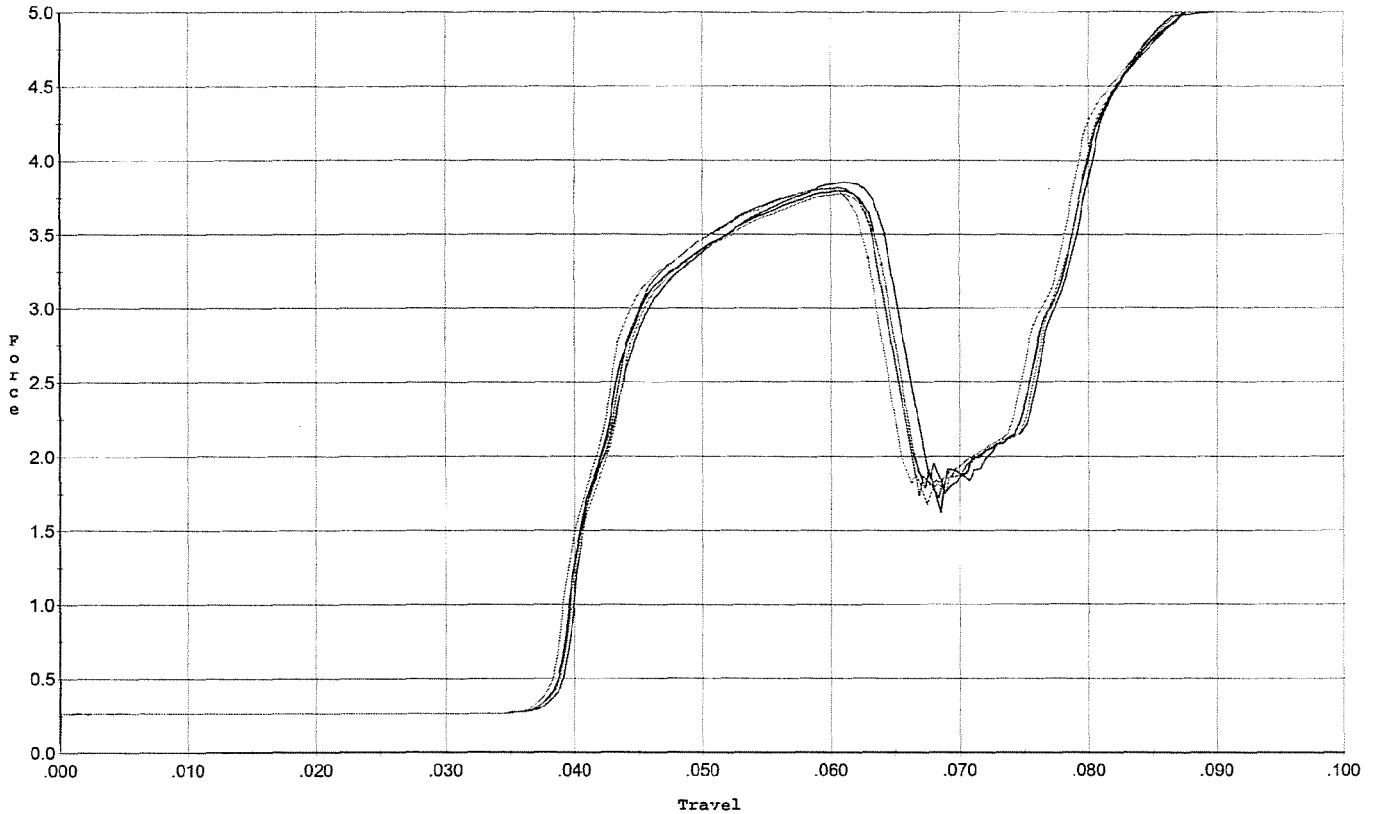
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.318	0.058	0.033	0.035	0.076		Set Trigger
2	3.249	0.057	0.033	0.035	0.075		Set Trigger
3	3.271	0.058	0.033	0.035	0.076		Set Trigger
4	3.257	0.056	0.032	0.035	0.073		Set Trigger
5	3.249	0.057	0.032	0.035	0.074		Set Trigger

Avg. 3.26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



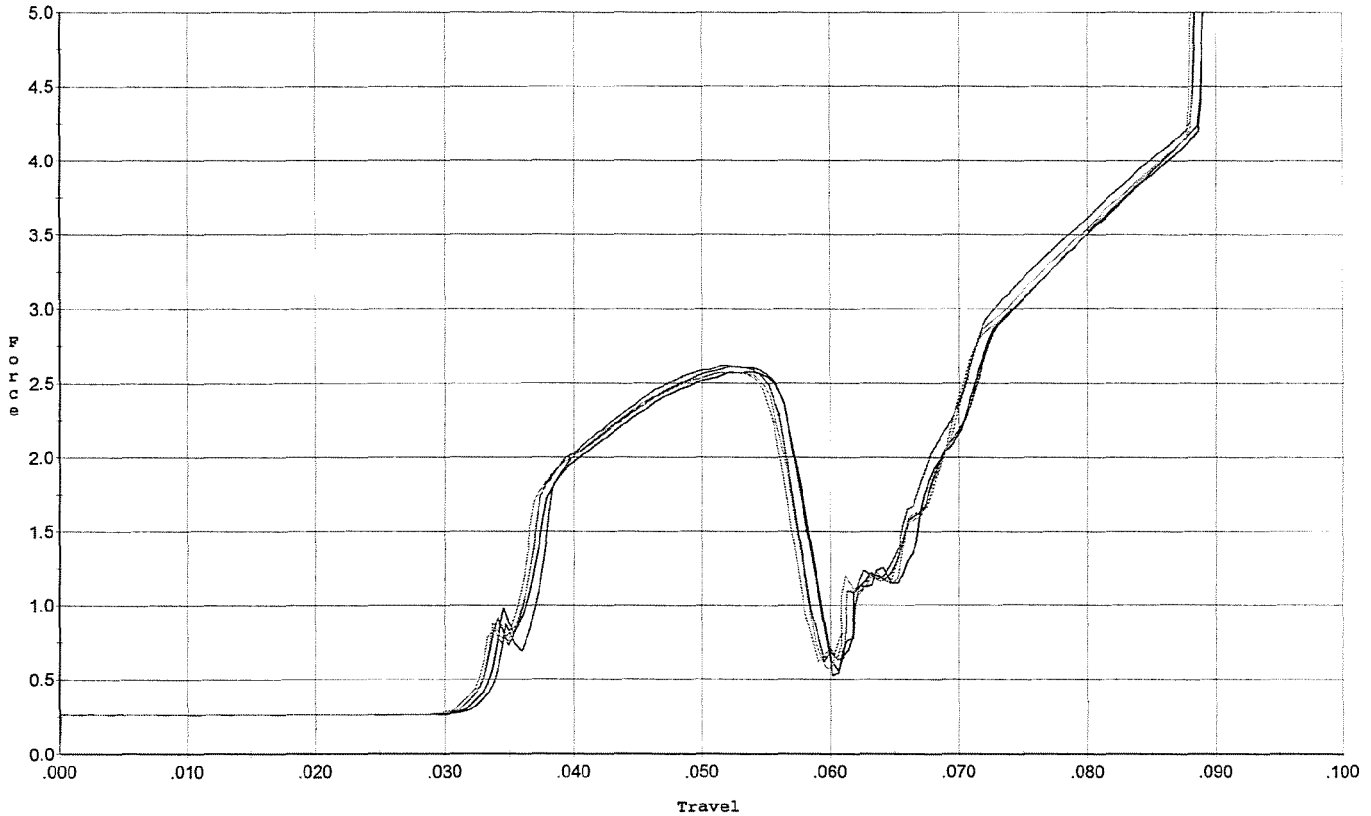
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.855	0.064	0.039	0.036	0.092		Set Trigger
2	3.796	0.064	0.039	0.036	0.092		Set Trigger
3	3.817	0.063	0.039	0.036	0.090		Set Trigger
4	3.777	0.064	0.039	0.036	0.091		Set Trigger
5	3.811	0.063	0.038	0.036	0.090		Set Trigger

Avg 3.81

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. for final test



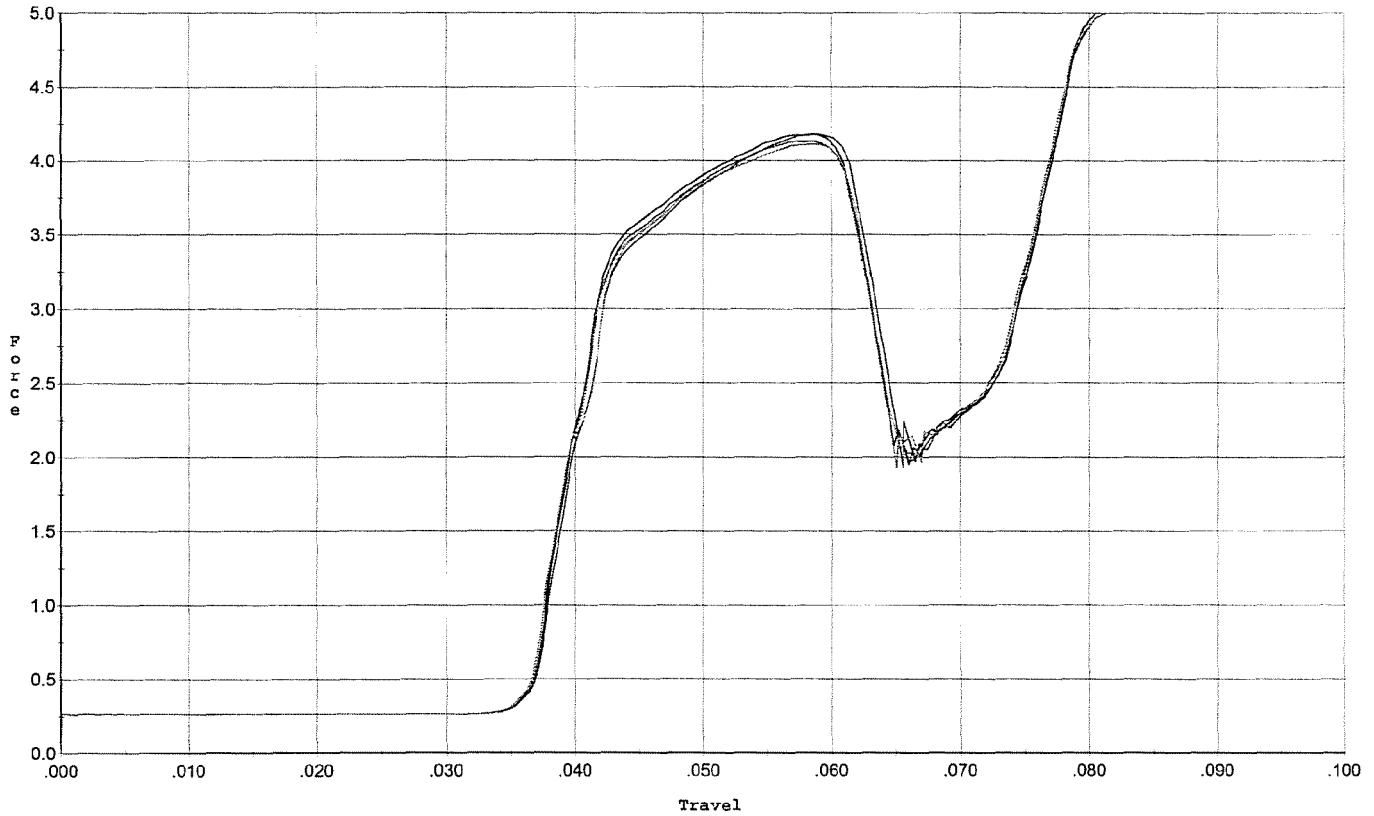
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.058	0.034	0.037	0.059		Set Trigger
2	2.576	0.058	0.033	0.036	0.060		Set Trigger
3	2.619	0.056	0.033	0.037	0.058		Set Trigger
4	2.575	0.057	0.033	0.037	0.058		Set Trigger
5	2.574	0.056	0.033	0.036	0.057		Set Trigger

Avg . 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.063	0.037	0.035	0.100		Set Trigger
2	4.181	0.062	0.037	0.035	0.100		Set Trigger
3	4.132	0.062	0.037	0.035	0.099		Set Trigger
4	4.107	0.062	0.036	0.035	0.098		Set Trigger
5	4.118	0.062	0.037	0.035	0.098		Set Trigger

Avg - 4.14