

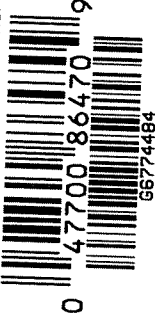
66774484

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



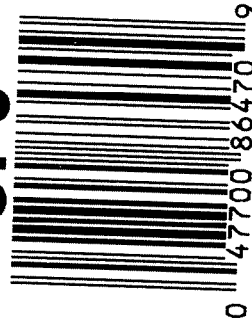
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774484

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774484

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	J.P.D.
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	J.P.D.
460	CHECK HEADSPACE		7-29-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX AUG 15 2008 OPERATOR B.M.	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-02-08	SP
480	MAGNAFLUX BBL ACTION		8/6	B.M.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		7/8/08	B.M.
542	APPLY COATINGS (BARREL ACTION)		8/1/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

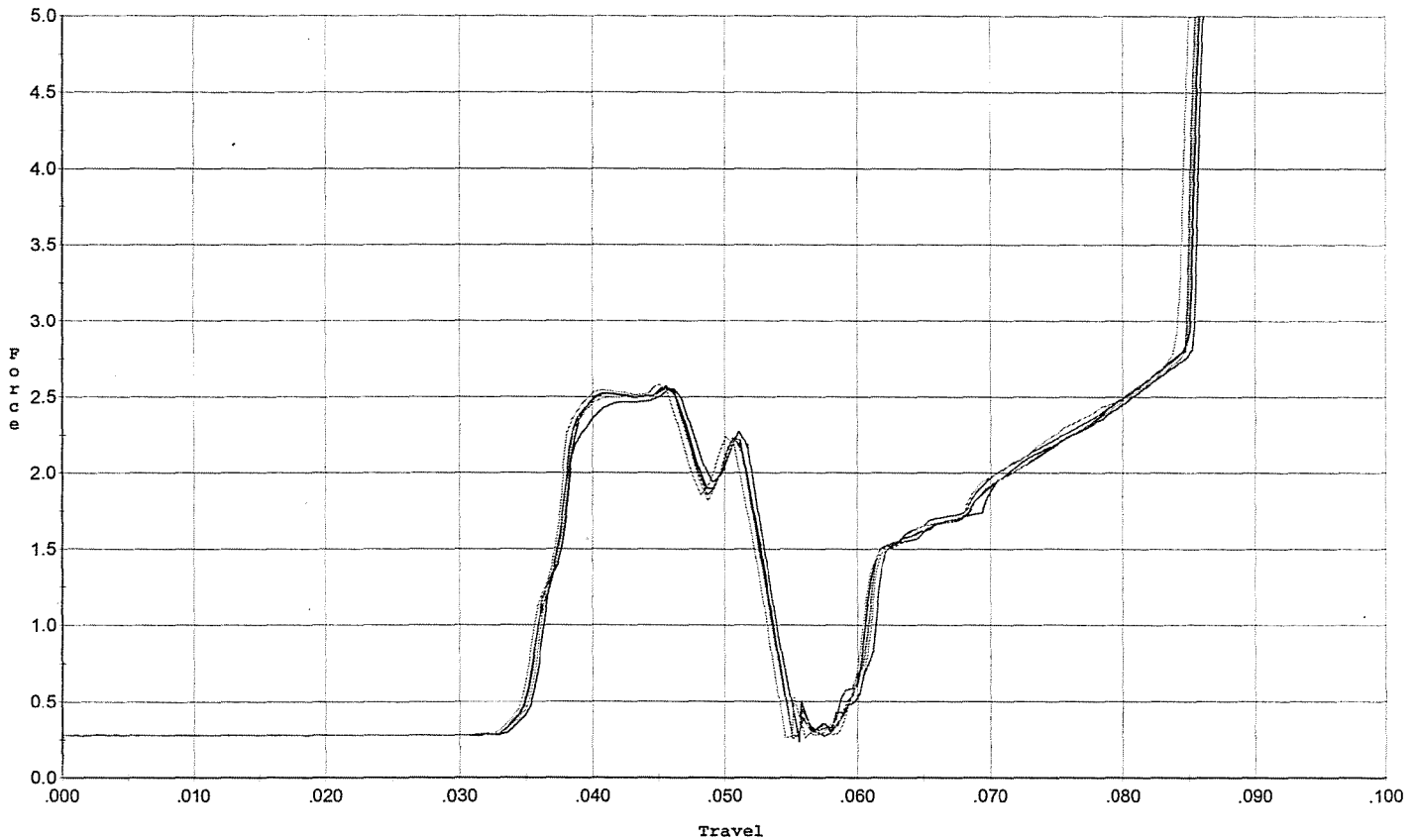
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-5-08	Rsn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	9-5-08	Rsn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.624</u> <u>.025</u> <u>.025</u>	9-5-08	Rsn
	J) ASSEMBLE STOCK		8-22-08	TRW
	K) ASSEMBLE SWIVEL STUDS		9-5-08	Rsn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-23-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-5-08	Rsn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.28</u> <u>2.32</u> <u>2.30</u> <u>2.28</u>	9-3-08	B.S.H.
	C) FUNCTION		9-5-08	Rsn
690	PACK		9/6/08	Fuy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



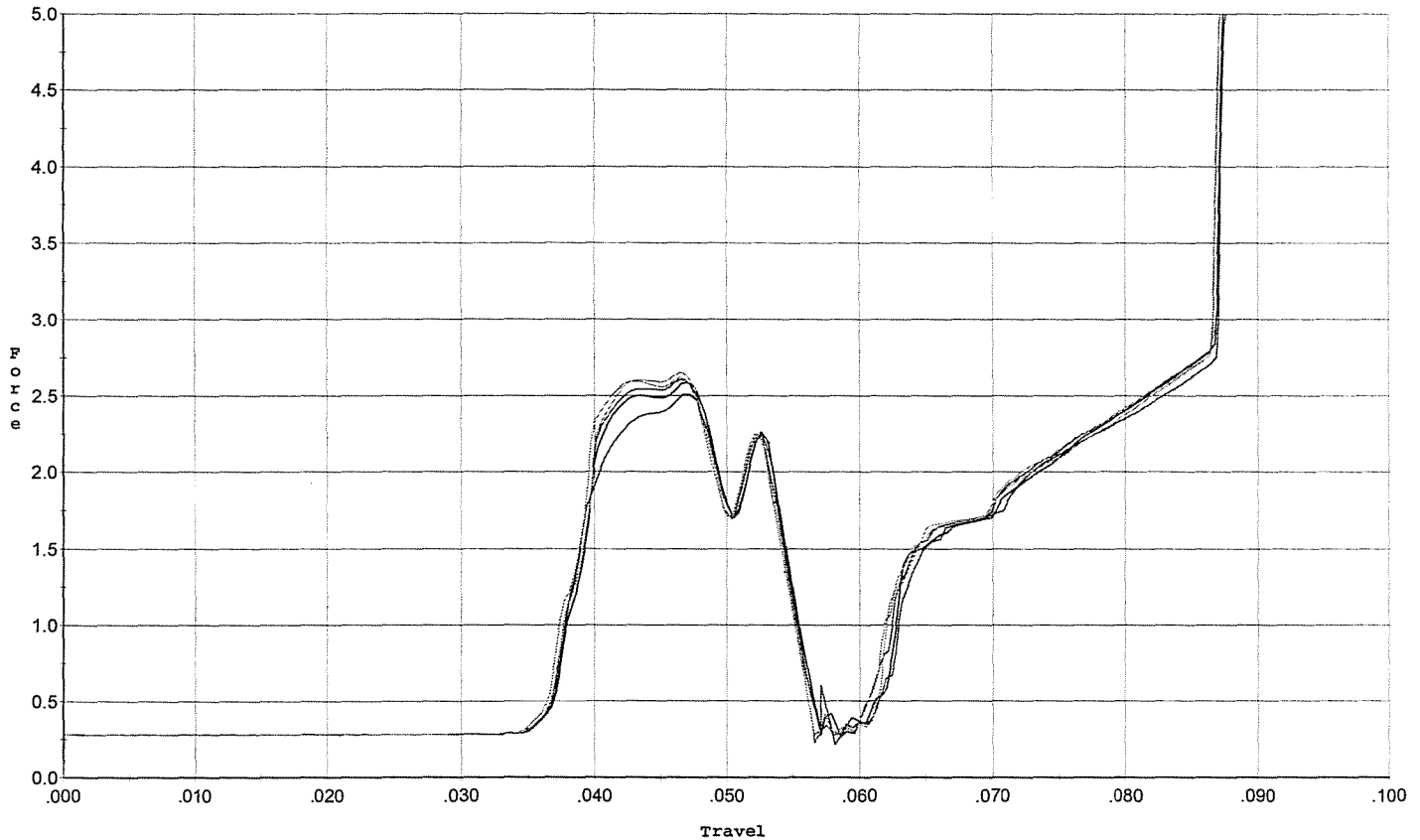
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.052	0.035	0.038	0.046		Set Trigger
2	2.568	0.053	0.035	0.038	0.047		Set Trigger
3	2.555	0.053	0.035	0.038	0.047		Set Trigger
4	2.583	0.052	0.035	0.038	0.047		Set Trigger
5	2.576	0.051	0.035	0.038	0.045		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



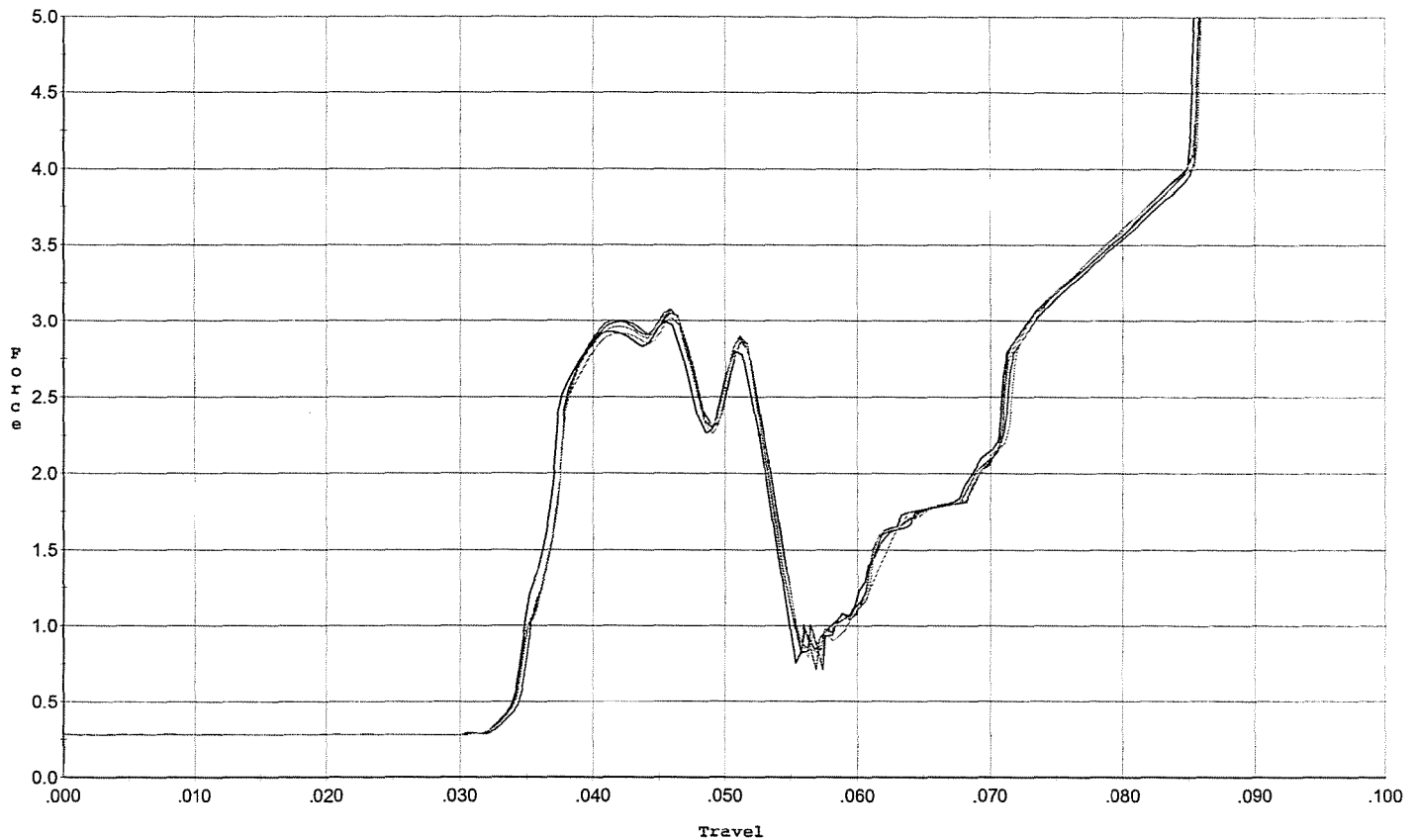
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.053	0.037	0.039	0.045		Set Trigger
2	2.588	0.053	0.037	0.039	0.046		Set Trigger
3	2.606	0.054	0.037	0.039	0.046		Set Trigger
4	2.620	0.054	0.037	0.038	0.048		Set Trigger
5	2.653	0.054	0.037	0.039	0.047		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



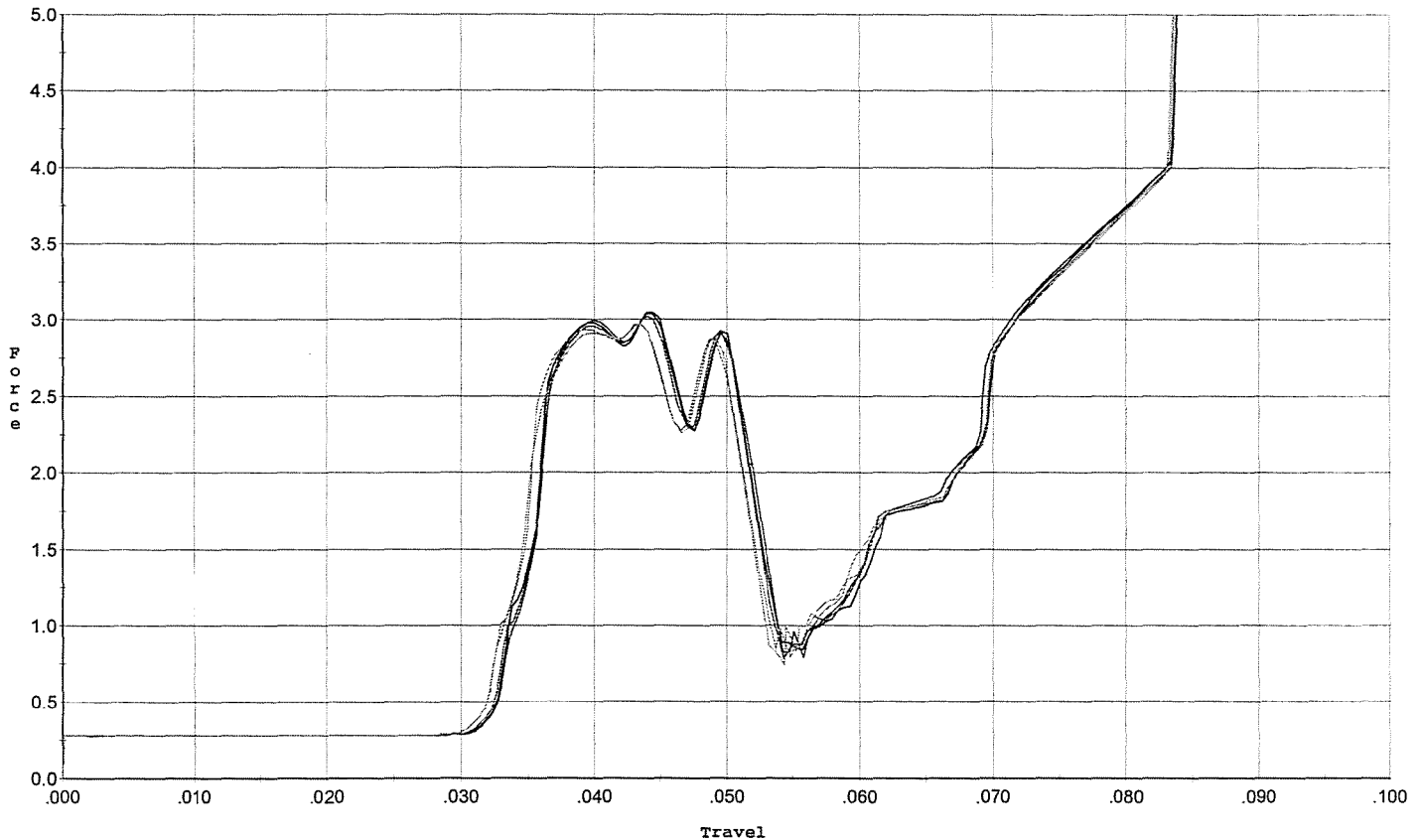
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.053	0.034	0.037	0.057		Set Trigger
2	2.995	0.053	0.034	0.037	0.056		Set Trigger
3	3.078	0.052	0.034	0.037	0.056		Set Trigger
4	3.069	0.052	0.034	0.037	0.055		Set Trigger
5	3.018	0.052	0.034	0.037	0.055		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



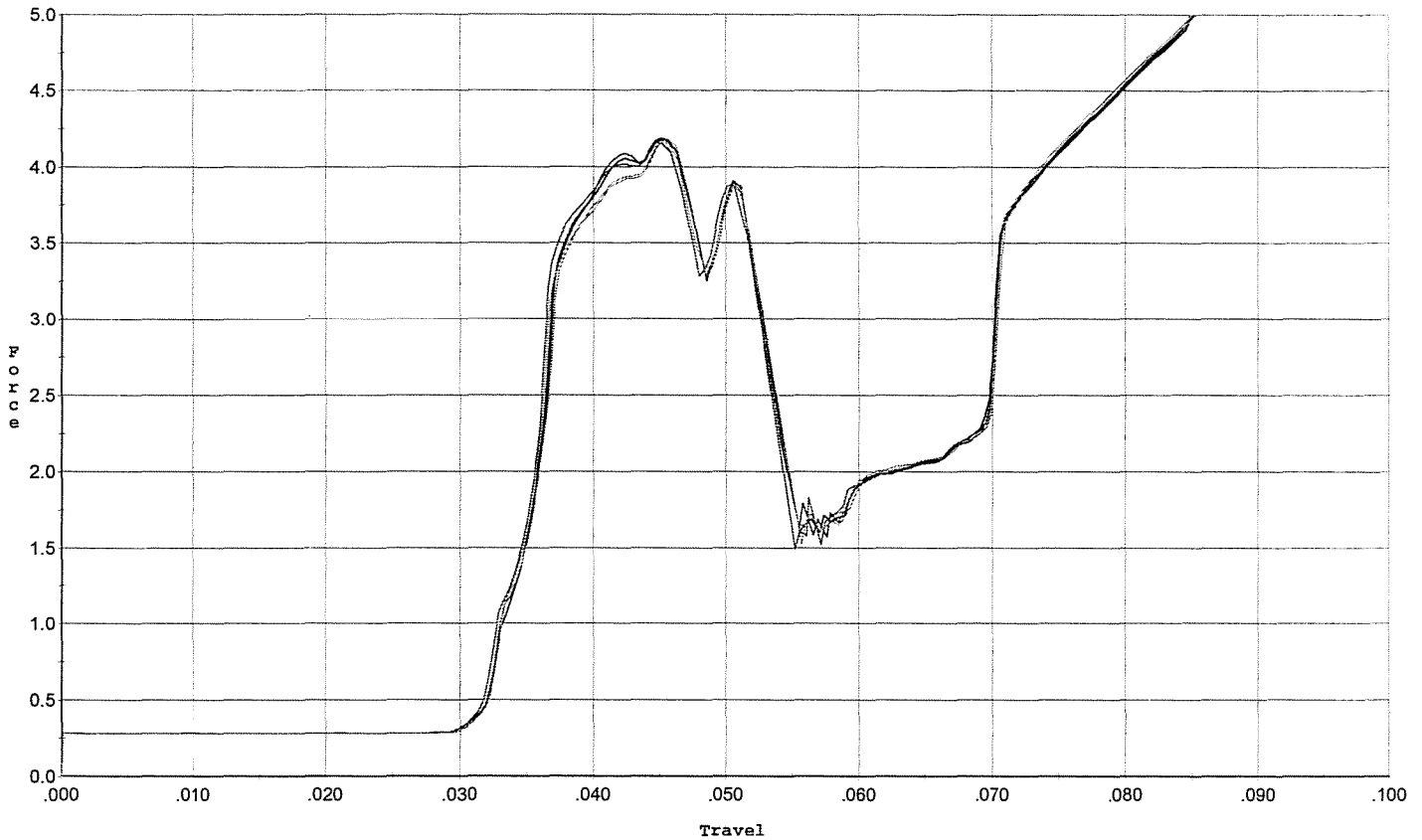
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.049	0.052	0.033	0.036	0.057		Set Trigger
2	3.037	0.050	0.033	0.036	0.055		Set Trigger
3	3.018	0.050	0.033	0.036	0.055		Set Trigger
4	2.963	0.050	0.032	0.036	0.054		Set Trigger
5	2.969	0.050	0.032	0.036	0.055		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



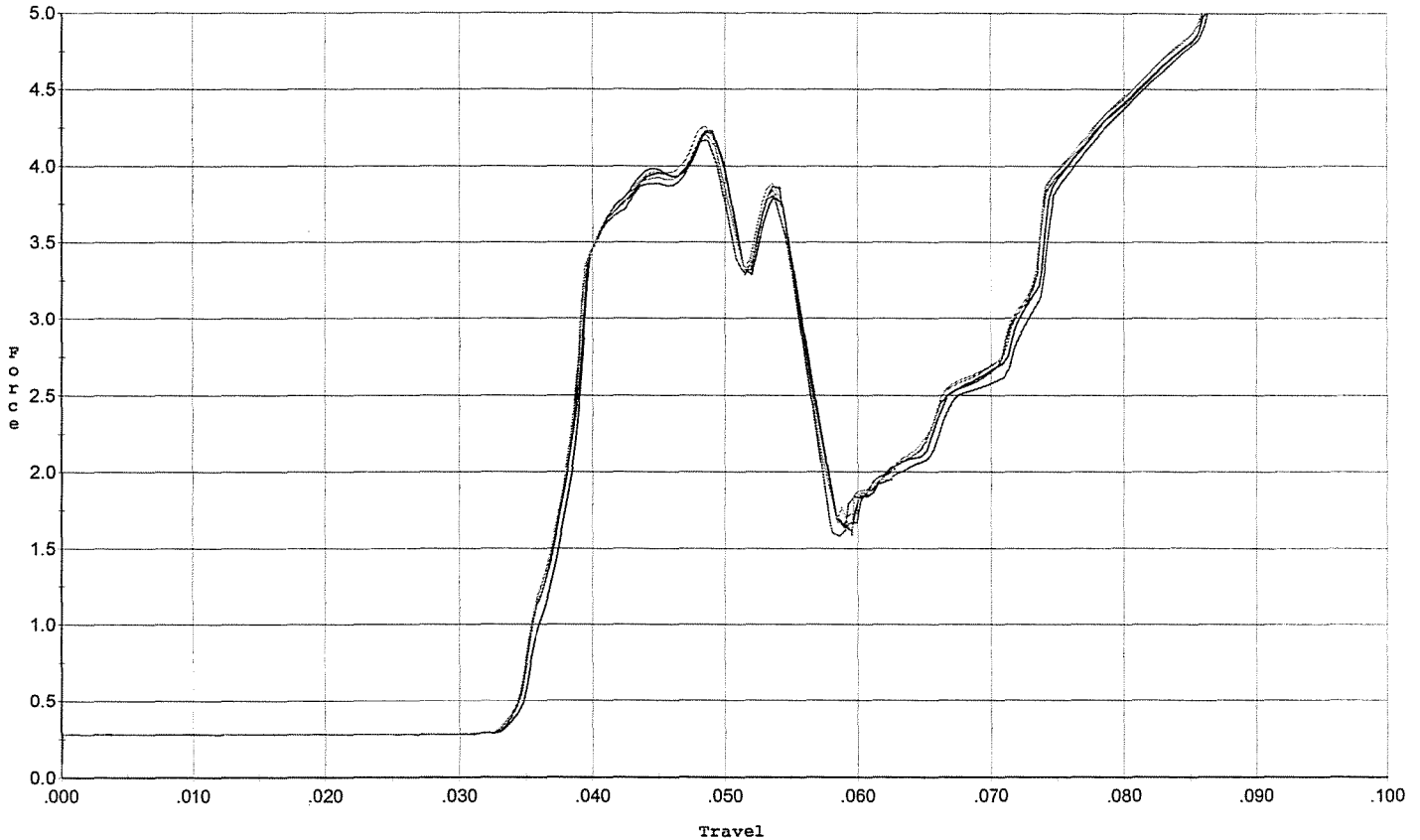
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.051	0.032	0.035	0.075		Set Trigger
2	4.174	0.051	0.032	0.035	0.074		Set Trigger
3	4.161	0.052	0.032	0.035	0.076		Set Trigger
4	4.158	0.051	0.032	0.035	0.074		Set Trigger
5	4.178	0.053	0.032	0.035	0.077		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



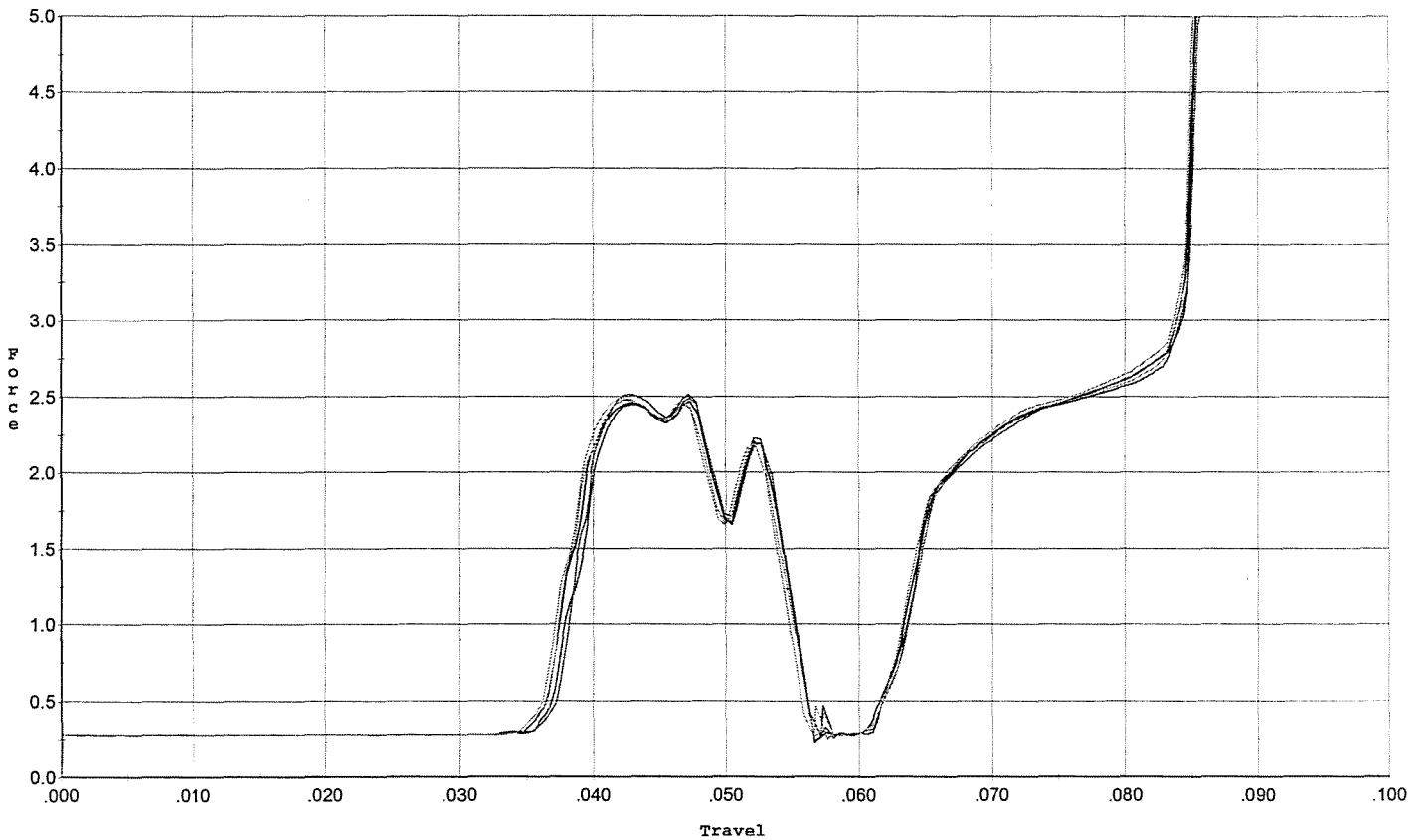
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.054	0.034	0.035	0.078		Set Trigger
2	4.219	0.054	0.035	0.035	0.077		Set Trigger
3	4.171	0.055	0.034	0.035	0.078		Set Trigger
4	4.260	0.054	0.034	0.035	0.078		Set Trigger
5	4.209	0.054	0.034	0.035	0.078		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



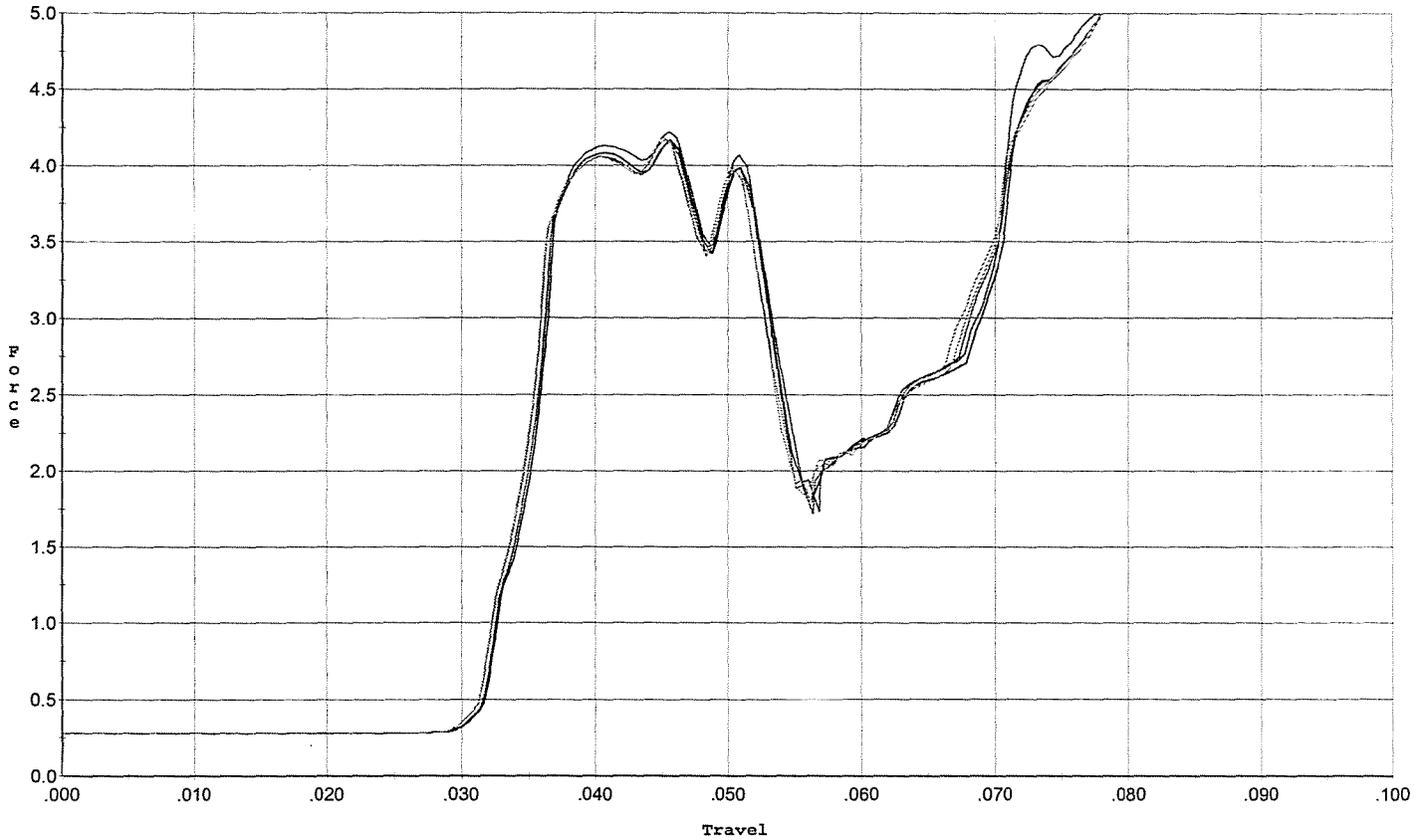
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.054	0.036	0.038	0.045		Set Trigger
2	2.468	0.054	0.037	0.037	0.046		Set Trigger
3	2.515	0.053	0.037	0.038	0.045		Set Trigger
4	2.490	0.053	0.036	0.037	0.046		Set Trigger
5	2.477	0.055	0.037	0.037	0.047		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.051	0.032	0.033	0.080		Set Trigger
2	4.169	0.052	0.032	0.033	0.079		Set Trigger
3	4.155	0.052	0.032	0.033	0.080		Set Trigger
4	4.184	0.051	0.031	0.033	0.079		Set Trigger
5	4.168	0.051	0.031	0.033	0.078		Set Trigger

Avg 4.17