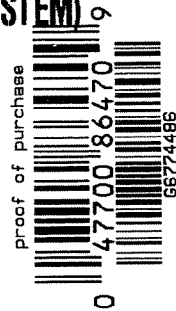


Q6774486

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



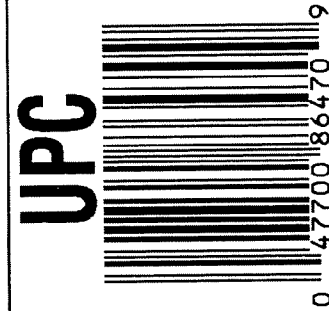
BM FORM

ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774486



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774486

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD.
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD.
460	CHECK HEADSPACE		7-29-08	SPD.
470	DIS-ASSEMBLE ACTION		7-29-08	SPD.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX JUL 2008 OPERATOR <u>BMT</u>	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-4-08	SP
480	MAGNAFLUX BBL ACTION		8/6	BMT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		7/8/08	Ang
542	APPLY COATINGS (BARREL ACTION)		8/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	RSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	RSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	RSN
	D) OIL FIRING PIN ASSEMBLY		8-21-08	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

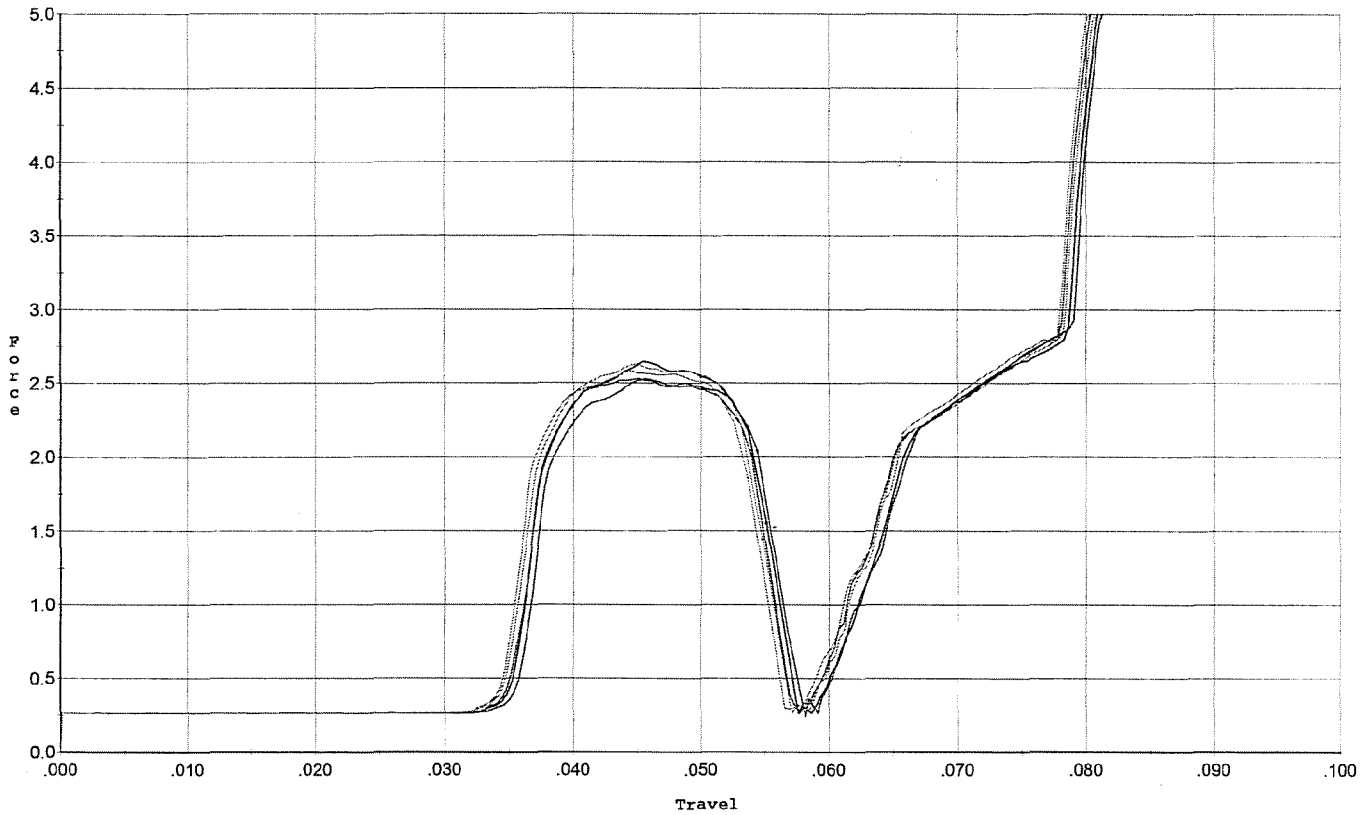
OP #	OPERATION NAME		READINGS					DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>			9-4-08	RSW
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>5.0</u>	<u>6.0</u>			9-4-08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>			9-4-08	RSW
	J) ASSEMBLE STOCK							8-21-08	TRW
	K) ASSEMBLE SWIVEL STUDS							9-4-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL			8-22-08	TRW
			<u>PASS</u>		FAIL				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO							8-22-08	TAE
670	FINAL INSPECTION A) HEADSPACE							9-4-08	RSW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u>	<u>2.37</u>	<u>2.28</u>	<u>2.30</u>	<u>2.41</u>	9-3-08	BS.H.
	C) FUNCTION							9-4-08	RSW
690	PACK							9-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.ini. +/- .50 lbs.



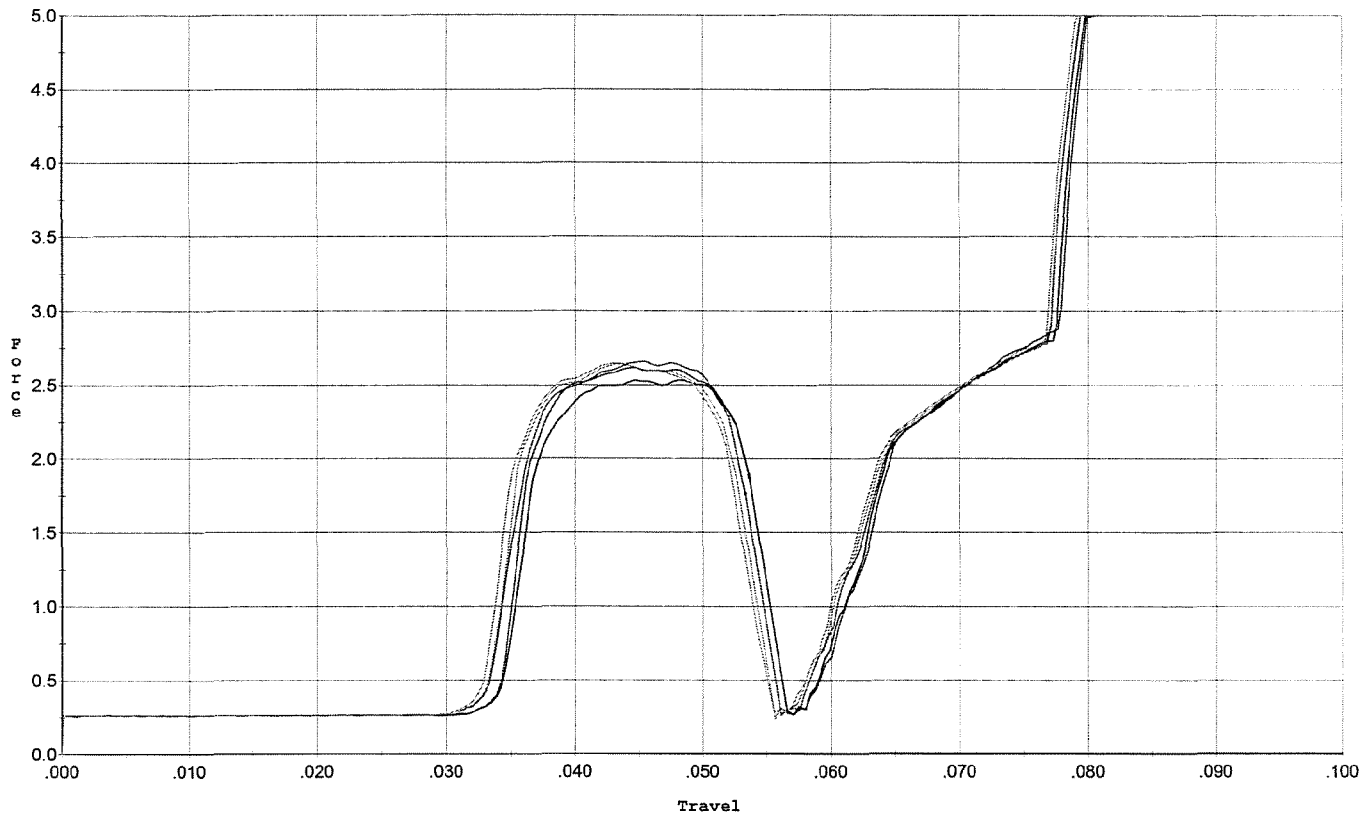
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.054	0.035	0.034	0.052		Set Trigger
2	2.646	0.055	0.035	0.034	0.054		Set Trigger
3	2.531	0.054	0.035	0.034	0.052		Set Trigger
4	2.628	0.055	0.034	0.034	0.055		Set Trigger
5	2.582	0.054	0.034	0.033	0.053		Set Trigger

Aug. 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



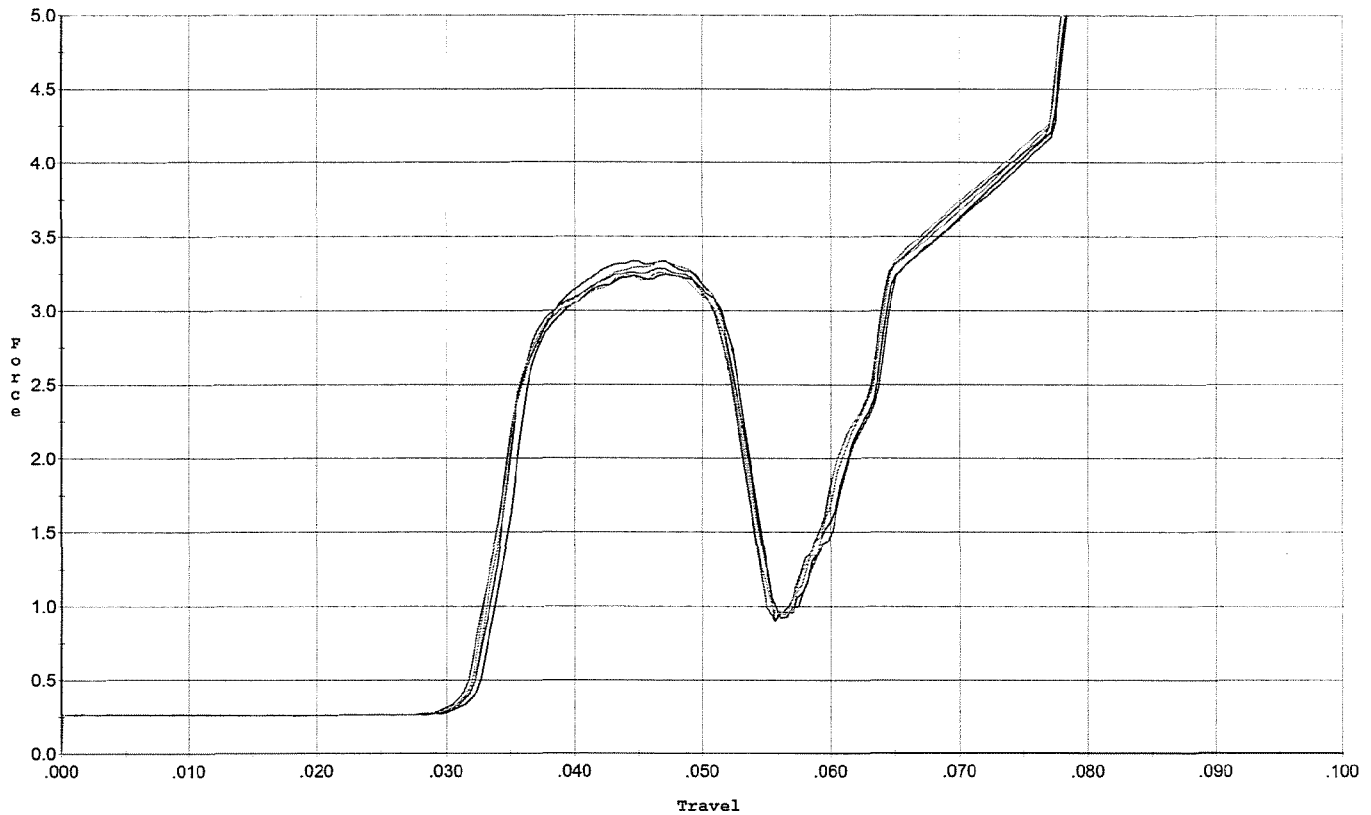
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.617	0.054	0.034	0.033	0.054		Set Trigger
2	2.536	0.054	0.034	0.033	0.053		Set Trigger
3	2.661	0.053	0.033	0.033	0.055		Set Trigger
4	2.650	0.053	0.033	0.034	0.054		Set Trigger
5	2.647	0.052	0.033	0.033	0.054		Set Trigger

Aug. 2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



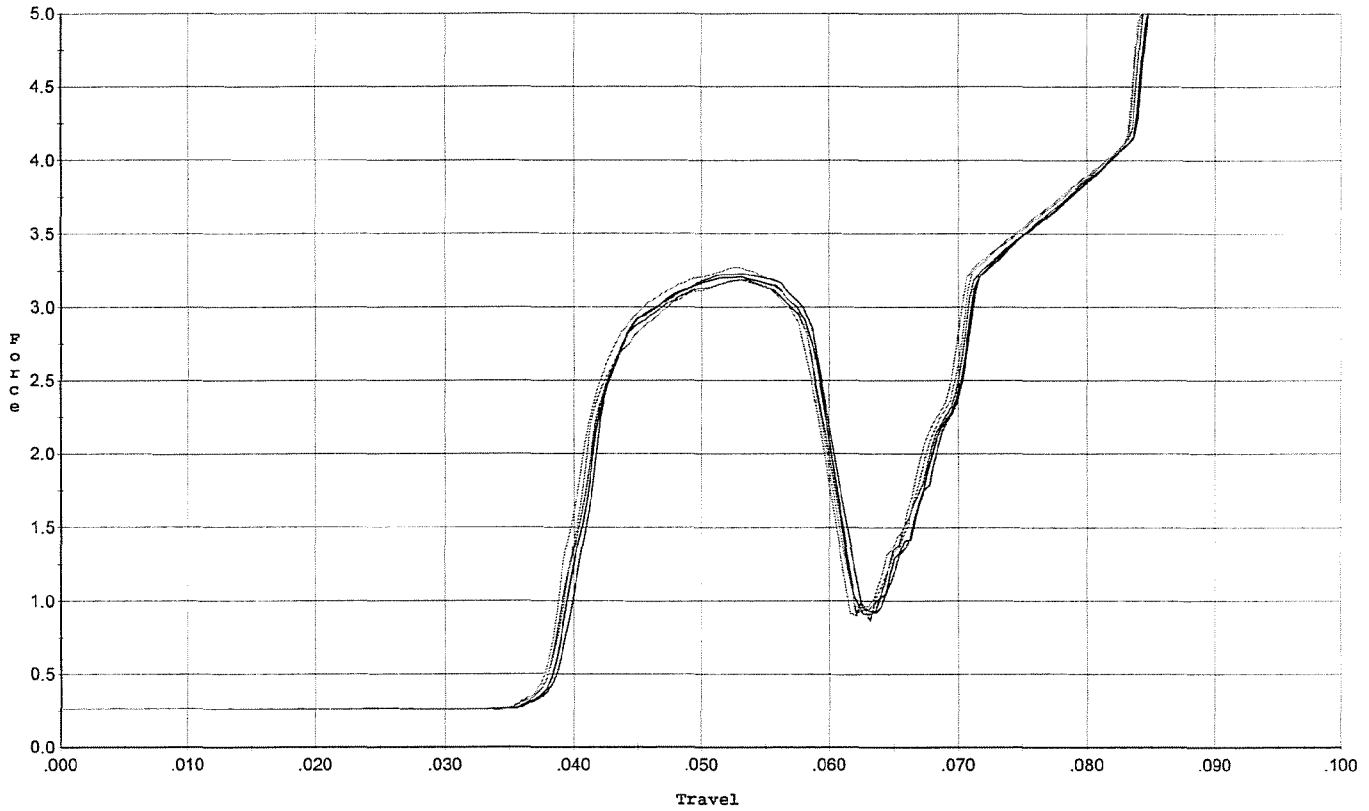
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.337	0.053	0.032	0.032	0.068		Set Trigger
2	3.244	0.052	0.033	0.031	0.065		Set Trigger
3	3.288	0.052	0.032	0.032	0.066		Set Trigger
4	3.261	0.052	0.032	0.032	0.064		Set Trigger
5	3.331	0.052	0.032	0.032	0.065		Set Trigger

Aug. 3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



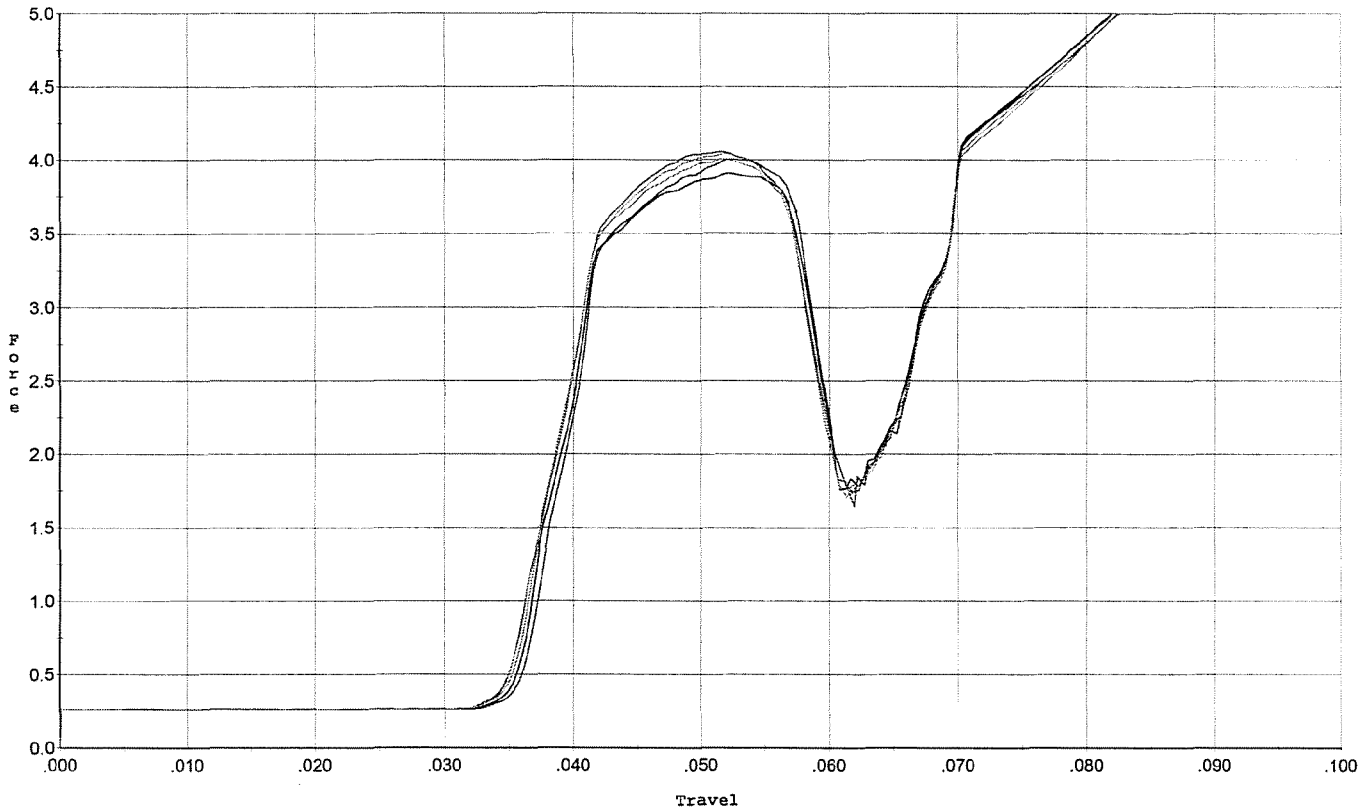
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.229	0.059	0.039	0.032	0.067		Set Trigger
2	3.207	0.059	0.038	0.032	0.068		Set Trigger
3	3.188	0.060	0.038	0.032	0.069		Set Trigger
4	3.271	0.058	0.038	0.032	0.068		Set Trigger
5	3.186	0.059	0.038	0.032	0.067		Set Trigger

Aug - 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



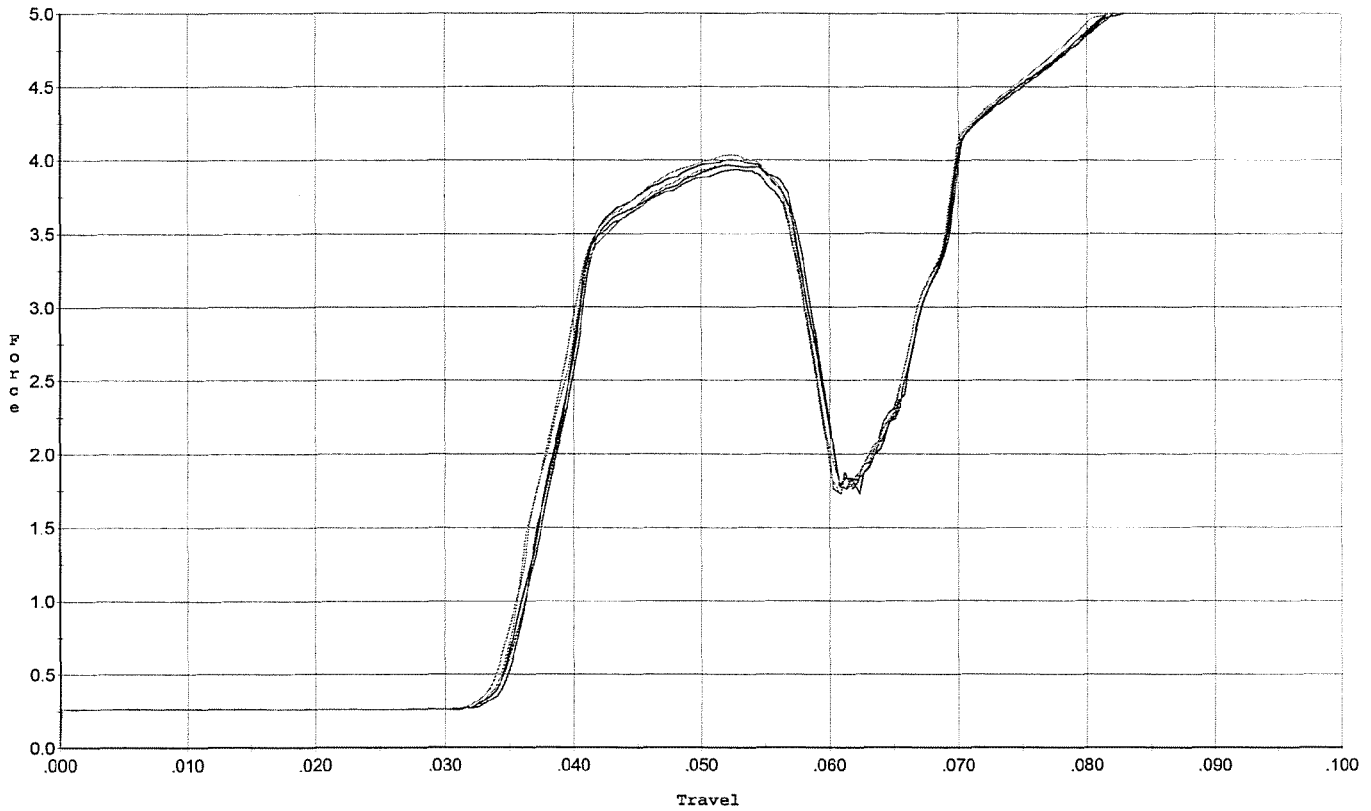
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.004	0.057	0.036	0.030	0.083		Set Trigger
2	3.911	0.058	0.035	0.030	0.084		Set Trigger
3	4.053	0.057	0.035	0.031	0.084		Set Trigger
4	4.007	0.057	0.035	0.031	0.084		Set Trigger
5	4.044	0.057	0.035	0.031	0.084		Set Trigger

Aug. 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



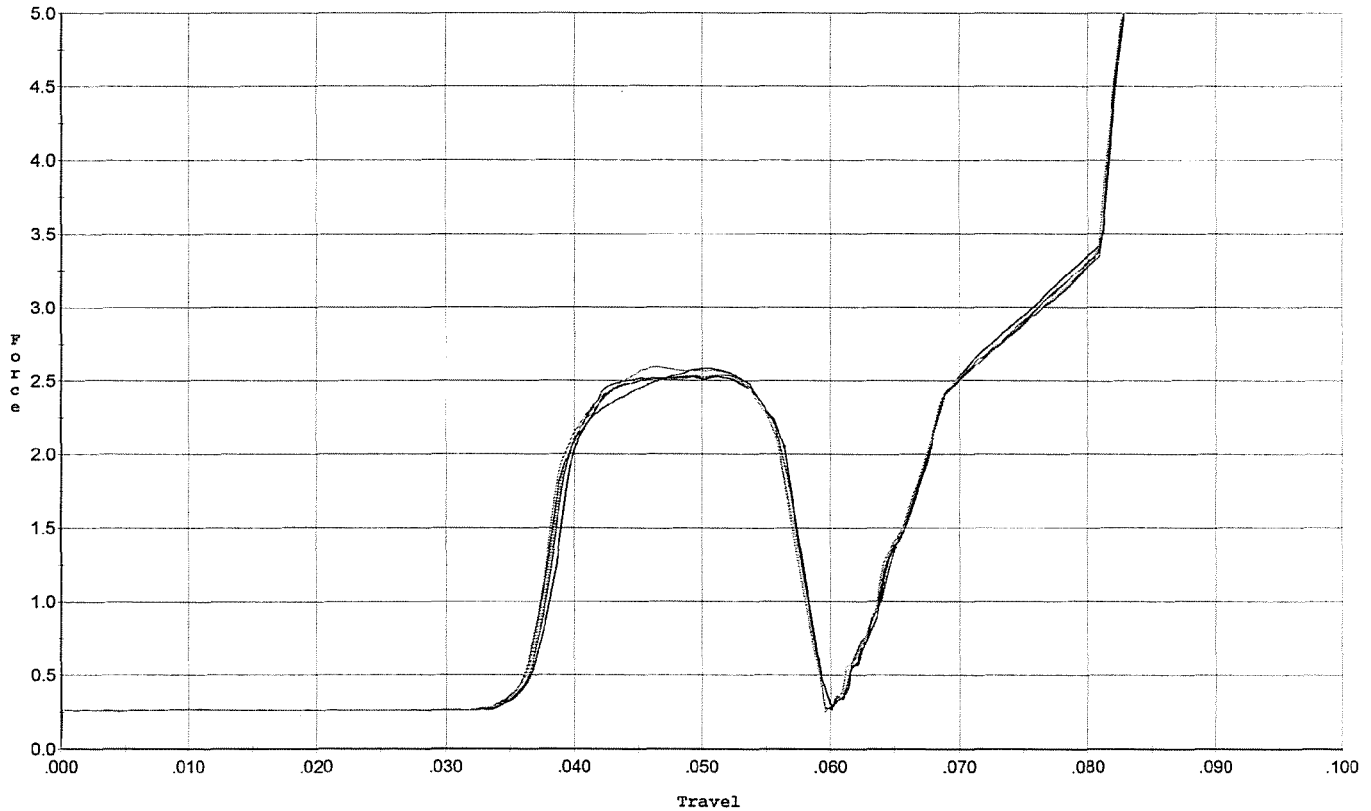
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.965	0.058	0.035	0.030	0.086		Set Trigger
2	4.001	0.059	0.034	0.030	0.088		Set Trigger
3	3.934	0.058	0.034	0.030	0.084		Set Trigger
4	4.005	0.057	0.034	0.030	0.085		Set Trigger
5	4.036	0.057	0.034	0.030	0.086		Set Trigger

Aug. 3. 98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs.



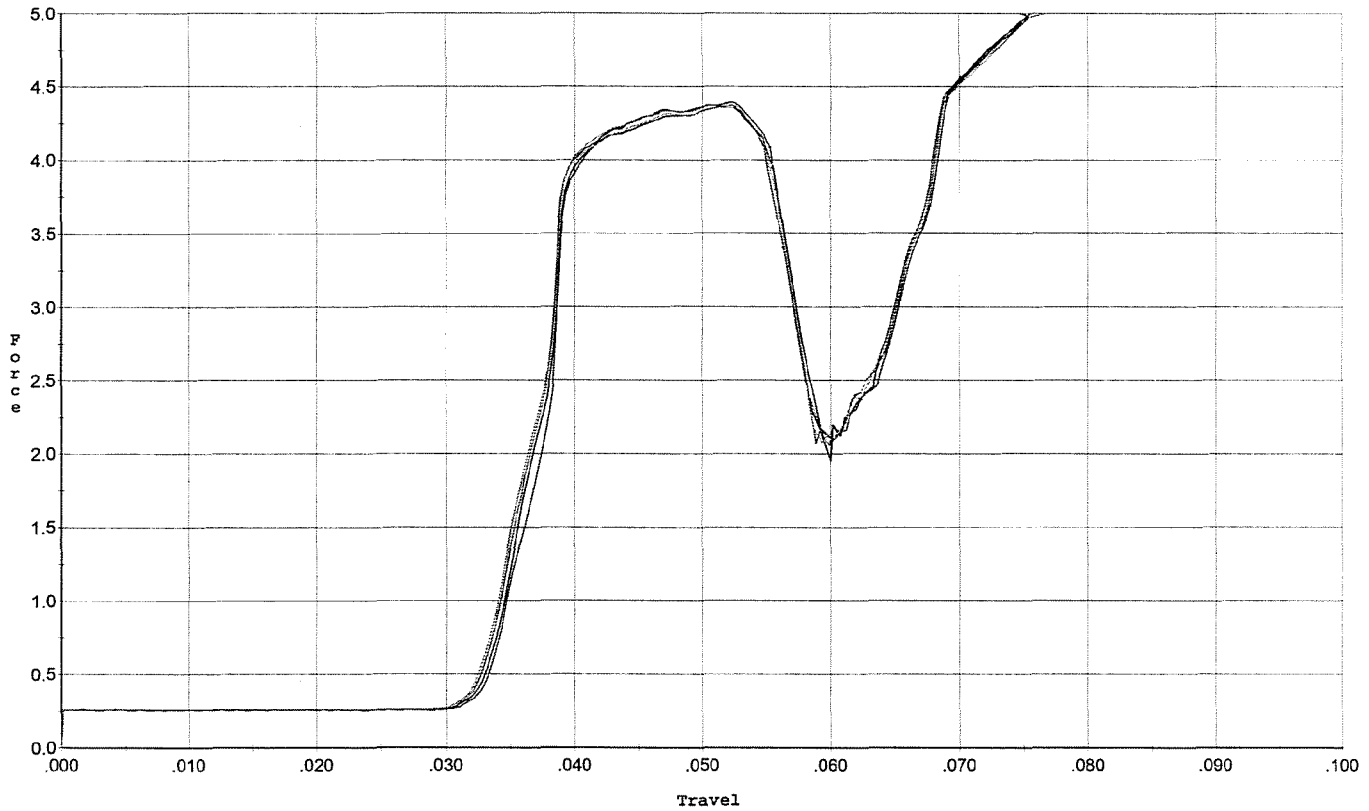
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.057	0.036	0.033	0.056		Set Trigger
2	2.528	0.056	0.036	0.034	0.054		Set Trigger
3	2.538	0.057	0.036	0.034	0.055		Set Trigger
4	2.535	0.057	0.036	0.033	0.056		Set Trigger
5	2.593	0.056	0.036	0.034	0.055		Set Trigger

Aug. 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.396	0.055	0.033	0.030	0.091		Set Trigger
2	4.358	0.055	0.033	0.030	0.091		Set Trigger
3	4.370	0.056	0.033	0.030	0.094		Set Trigger
4	4.355	0.056	0.032	0.030	0.093		Set Trigger
5	4.379	0.055	0.032	0.030	0.093		Set Trigger

Aug. 4.37