

66774487

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



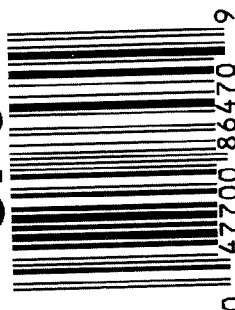
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774487

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6677 4487

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	2008 08 2008	8-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BMT	8/6	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	Amf
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2</u>	<u>2</u>	<u>2</u>	9-17-08	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3</u>	9-17-08	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY						-		
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u>	<u>.025</u>	<u>.025</u>	9-17-08	TL		
	J) ASSEMBLE STOCK					8-22-08	PSW		
	K) ASSEMBLE SWIVEL STUDS					9-17-08	TL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-5-08	Fm		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-5-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					9-17-08	TL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u>	<u>2.10</u>	<u>2.05</u>	<u>2.06</u>	<u>2.21</u>	9-9-08	RSW
	C) FUNCTION					9-17-08	TL		
690	PACK					10/14/08	Fm		

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8-16-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.60	2.43		2.62	
PULL #2	2.44	2.44		2.61	
PULL #3	2.32	2.33		2.55	
PULL #4	2.29	2.29		2.55	
PULL #5	2.25	2.25		2.50	
TOTAL	11.90	11.74		12.83	
AVERAGE	2.38	2.34		2.56	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.08		
PULL #2	3.13	3.03		
PULL #3	3.12	2.96		
PULL #4	3.07	2.92		
PULL #5	3.07	2.89		
TOTAL	15.61	14.88		
AVERAGE	3.12	2.97		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.05		4.21
PULL #2	4.17	4.10		4.13
PULL #3	4.17	4.00		4.09
PULL #4	4.14	3.95		4.13
PULL #5	4.13	3.92		4.16
TOTAL	20.84	20.02		20.72
AVERAGE	4.16	4.00		4.14