

G6774488

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



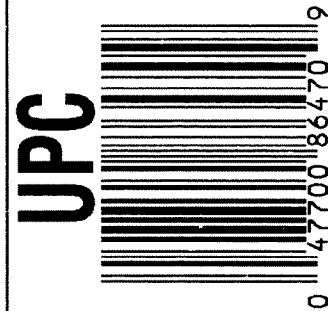
owner registration sticker



BM FORM

|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6774488



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6774488

| OP # | OPERATION NAME                                                 | READINGS            | DATE    | INITIAL |
|------|----------------------------------------------------------------|---------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 7-29-08 | SPD     |
| 430  | ASSEMBLE TO STOCK                                              |                     | 7-29-08 | SP      |
| 440  | PROOF                                                          |                     | 7-29-08 | SPD     |
| 460  | CHECK HEADSPACE                                                |                     | 7-29-08 | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 7-29-08 | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                          |                     | 7-31-08 | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 7-31-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           |                     | 8/1/08  | BT      |
| 490  | MAGNAFLUX BOLT                                                 |                     |         |         |
| 500  | ROLLMARK CALIBER                                               |                     | 8/1/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 8/14/08 | DG      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 8/8     |         |
| 545  | (BOLT)                                                         |                     |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 8-11-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 8-11-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 8-11-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 8-11-08 | SPD     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |         |         |

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| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7.5</u> <u>7</u> <u>7</u>                                | 8-14    | TL      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6</u> <u>6</u> <u>6</u>                                  | 8-14    | TL      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.024</u>                         | 8-14    | TL      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 8-11-08 | SPD     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-26    | TL      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 8-13-08 | TL      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION NA                                               |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 8-13-08 | TRW     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-26    | TL      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.59</u> <u>2.51</u> <u>2.51</u> <u>2.58</u> <u>2.38</u> | 8/14/08 | Fm      |
|              | C) FUNCTION                                                              |                                                             | 8-26    | TL      |
| 690          | PACK                                                                     |                                                             | 8/27/08 | Fm      |

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AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-25-08

TESTER S. Day

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.41                | 2.56                        |                                   | 2.63  |          |
| PULL #2 | 2.44                | 2.41                        |                                   | 2.50  |          |
| PULL #3 | 2.45                | 2.37                        |                                   | 2.45  |          |
| PULL #4 | 2.41                | 2.35                        |                                   | 2.43  |          |
| PULL #5 | 2.48                | 2.42                        |                                   | 2.46  |          |
| TOTAL   | 12.19               | 12.11                       |                                   | 12.47 |          |
| AVERAGE | 2.43                | 2.42                        |                                   | 2.49  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.12                | 3.39                        |  |          |
| PULL #2 | 3.27                | 3.23                        |  |          |
| PULL #3 | 3.11                | 3.14                        |  |          |
| PULL #4 | 2.97                | 3.09                        |  |          |
| PULL #5 | 2.96                | 3.12                        |  |          |
| TOTAL   | 15.43               | 15.97                       |  |          |
| AVERAGE | 3.08                | 3.19                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.26                | 4.31                        |                                   | 4.28                                    |
| PULL #2 | 4.28                | 4.31                        |                                   | 4.25                                    |
| PULL #3 | 4.18                | 4.27                        |                                   | 4.27                                    |
| PULL #4 | 4.22                | 4.21                        |                                   | 4.27                                    |
| PULL #5 | 4.24                | 4.22                        |                                   | 4.36                                    |
| TOTAL   | 21.18               | 21.32                       |                                   | 21.43                                   |
| AVERAGE | 4.23                | 4.26                        |                                   | 4.28                                    |