

66774489

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



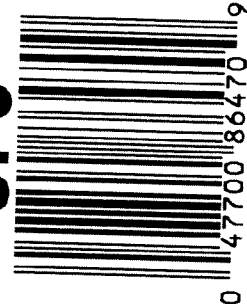
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774489

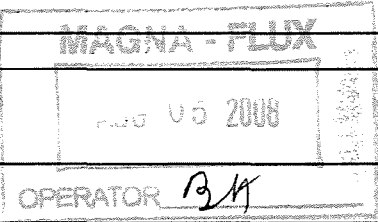
UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774489

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES		8-1-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		8 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	RJC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

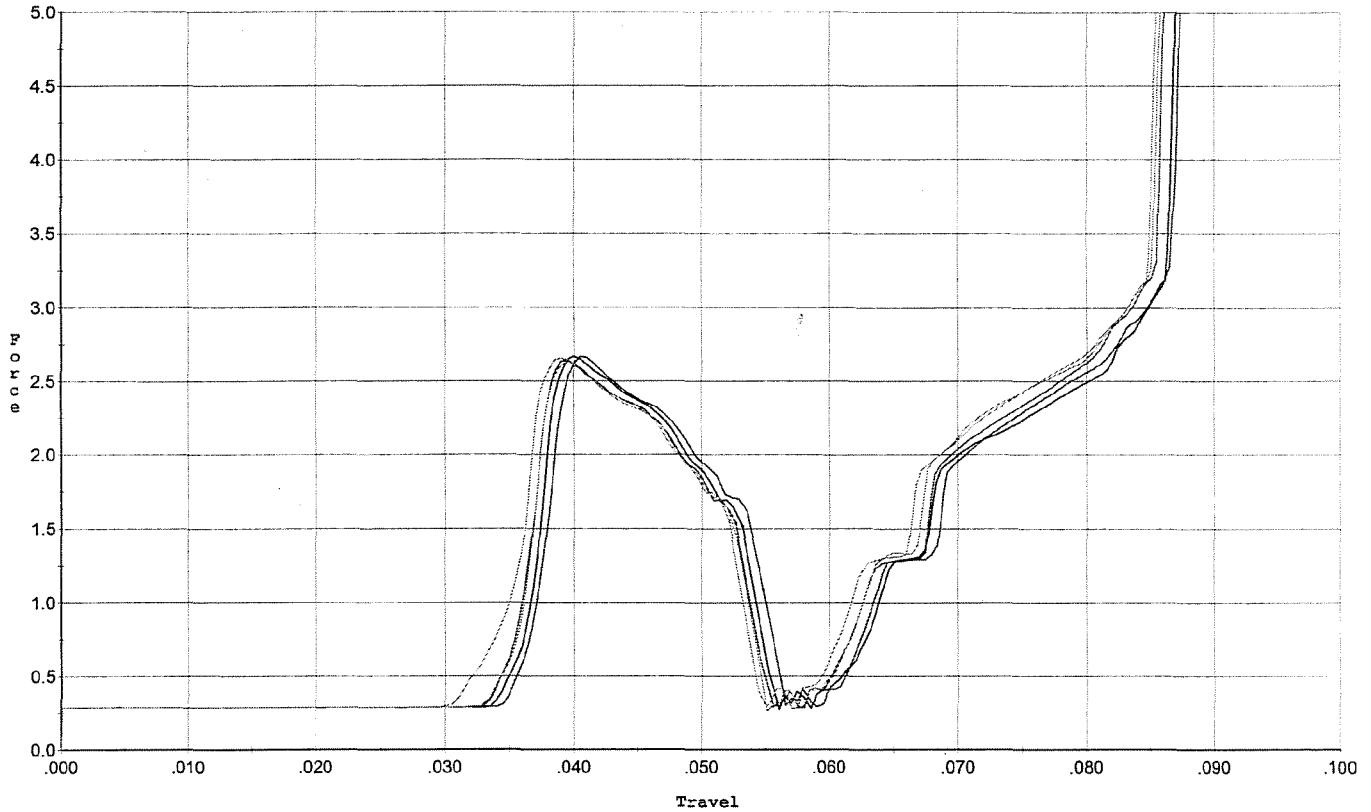
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-3-08	RSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-3-08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-3-08	RSW
	J) ASSEMBLE STOCK		8-12-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-3-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TC
670	FINAL INSPECTION A) HEADSPACE		9-3-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.44</u> <u>2.39</u> <u>2.45</u> <u>2.33</u>	8/16/08	FM
	C) FUNCTION		9-3-08	RSW
690	PACK		9-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



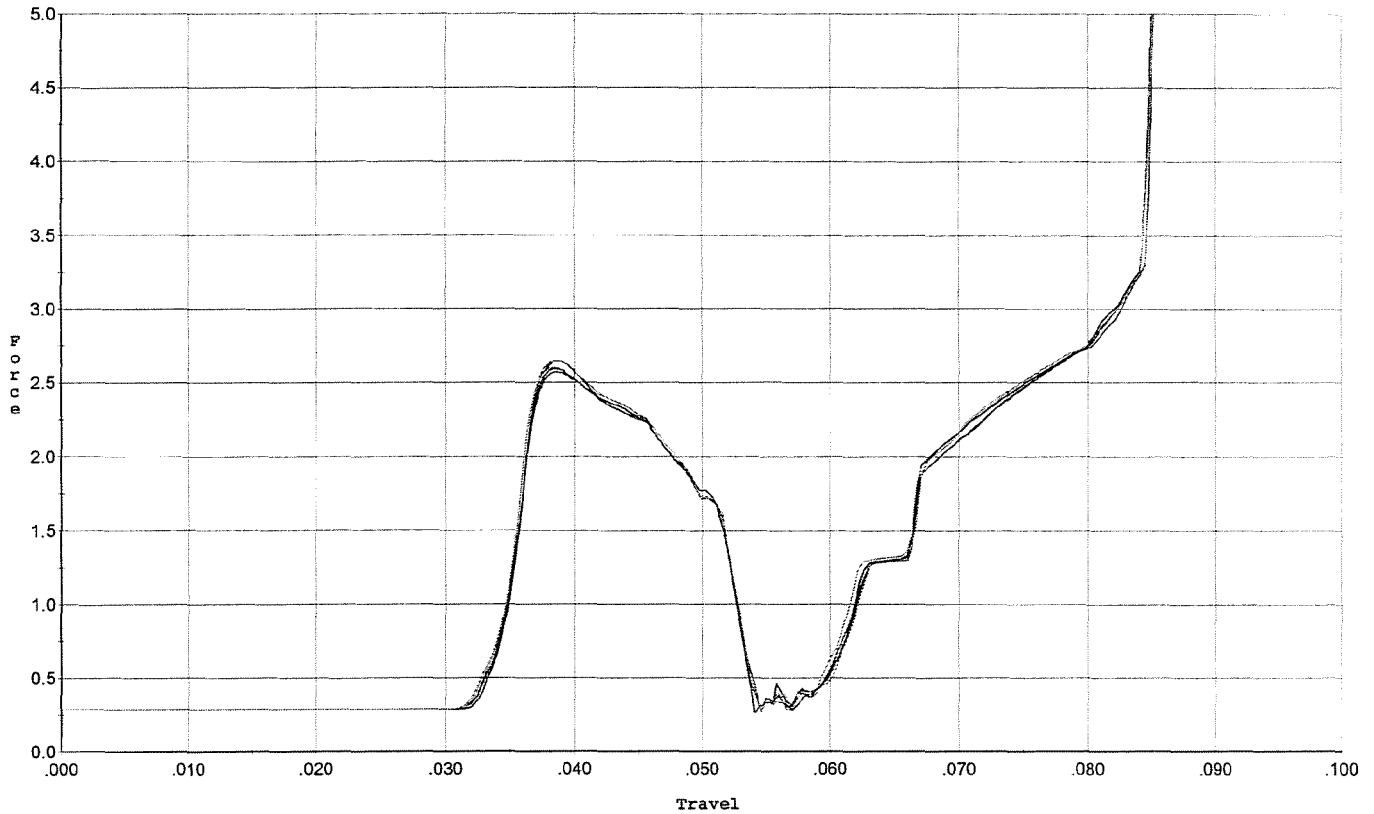
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.666	0.055	0.035	0.038	0.049		Set Trigger
2	2.669	0.053	0.034	0.038	0.047		Set Trigger
3	2.642	0.053	0.034	0.038	0.047		Set Trigger
4	2.631	0.053	0.034	0.037	0.047		Set Trigger
5	2.656	0.052	0.031	0.037	0.048		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



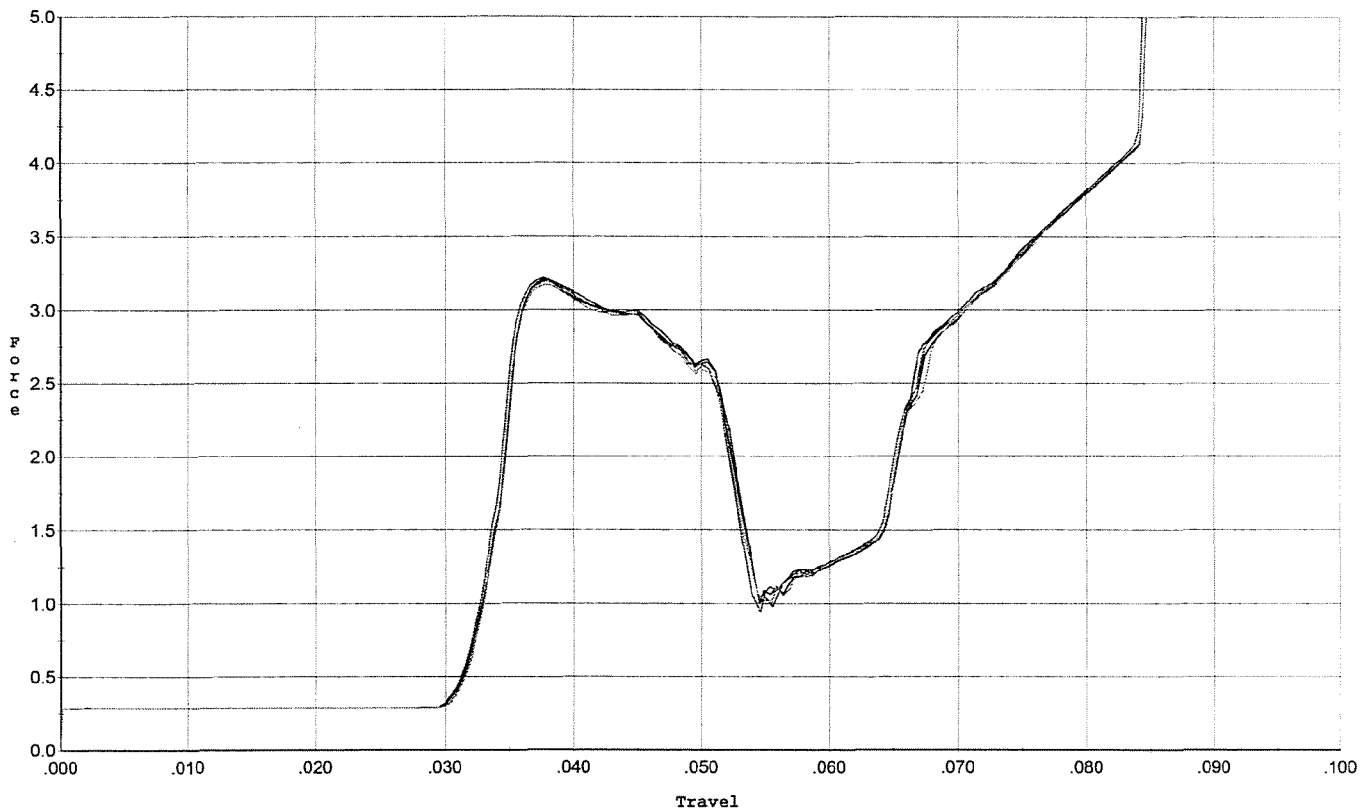
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.052	0.033	0.037	0.047		Set Trigger
2	2.596	0.052	0.033	0.037	0.047		Set Trigger
3	2.574	0.052	0.032	0.037	0.047		Set Trigger
4	2.651	0.052	0.032	0.037	0.048		Set Trigger
5	2.601	0.052	0.032	0.037	0.047		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



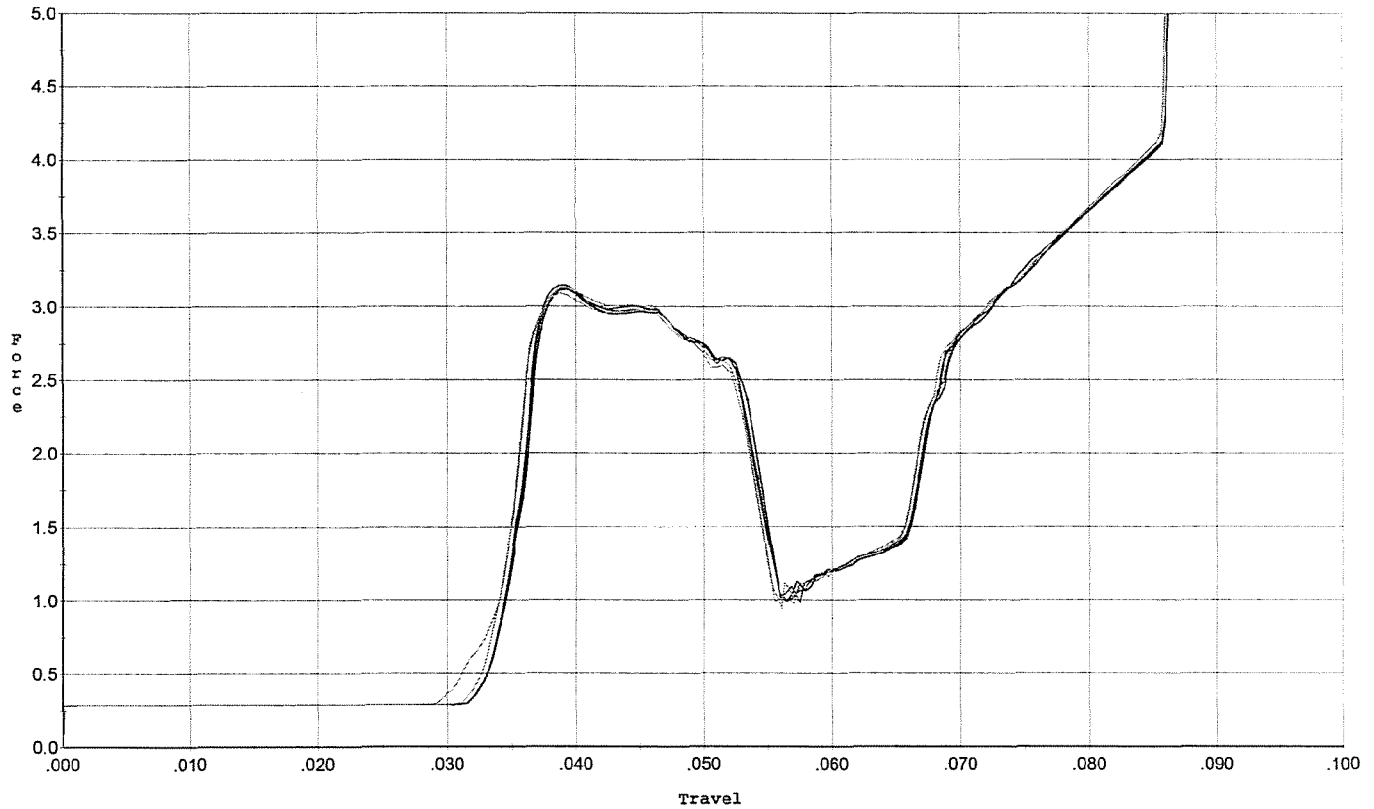
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.203	0.052	0.031	0.035	0.063		Set Trigger
2	3.209	0.053	0.031	0.035	0.064		Set Trigger
3	3.218	0.051	0.031	0.035	0.062		Set Trigger
4	3.191	0.051	0.031	0.035	0.062		Set Trigger
5	3.174	0.051	0.031	0.035	0.061		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



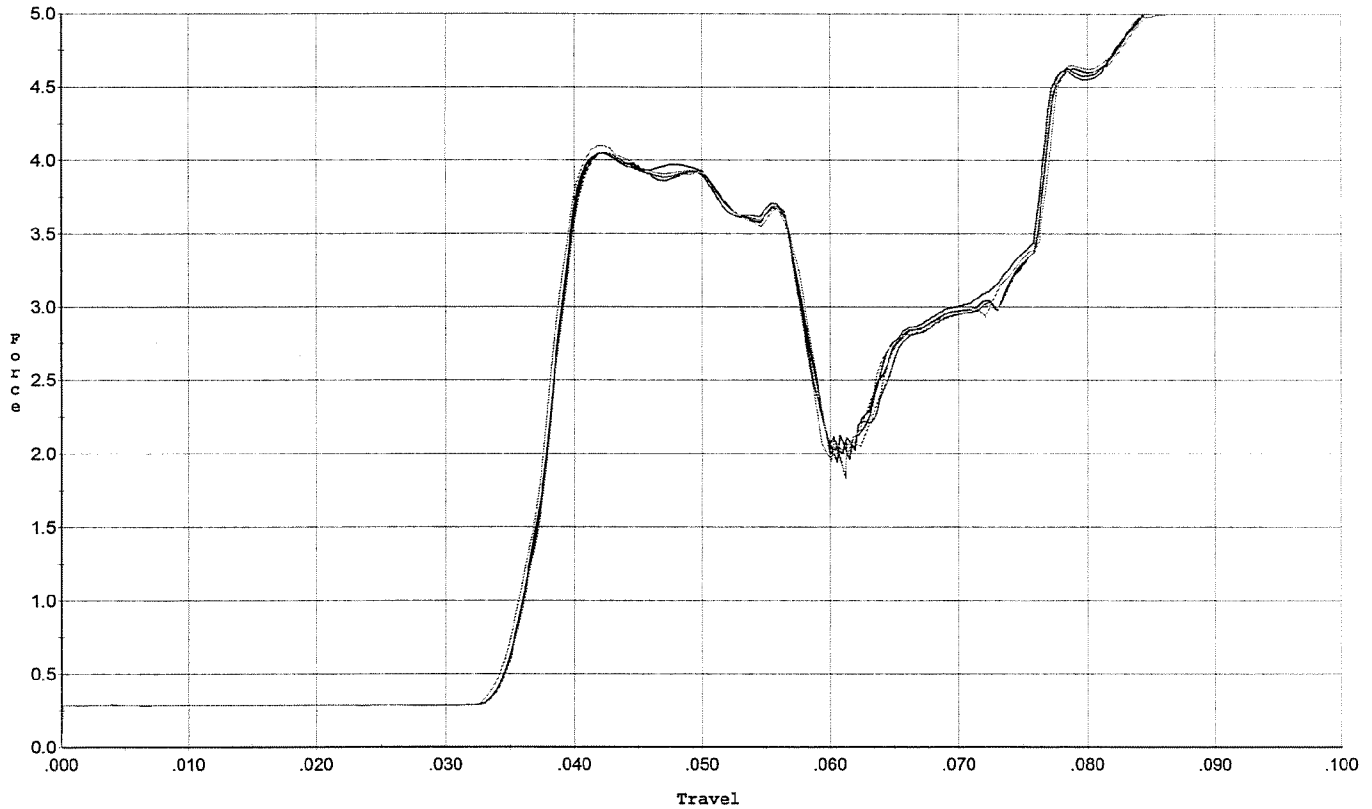
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.053	0.033	0.036	0.062		Set Trigger
2	3.117	0.053	0.033	0.036	0.063		Set Trigger
3	3.123	0.054	0.033	0.036	0.064		Set Trigger
4	3.089	0.053	0.032	0.036	0.063		Set Trigger
5	3.136	0.053	0.031	0.036	0.064		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



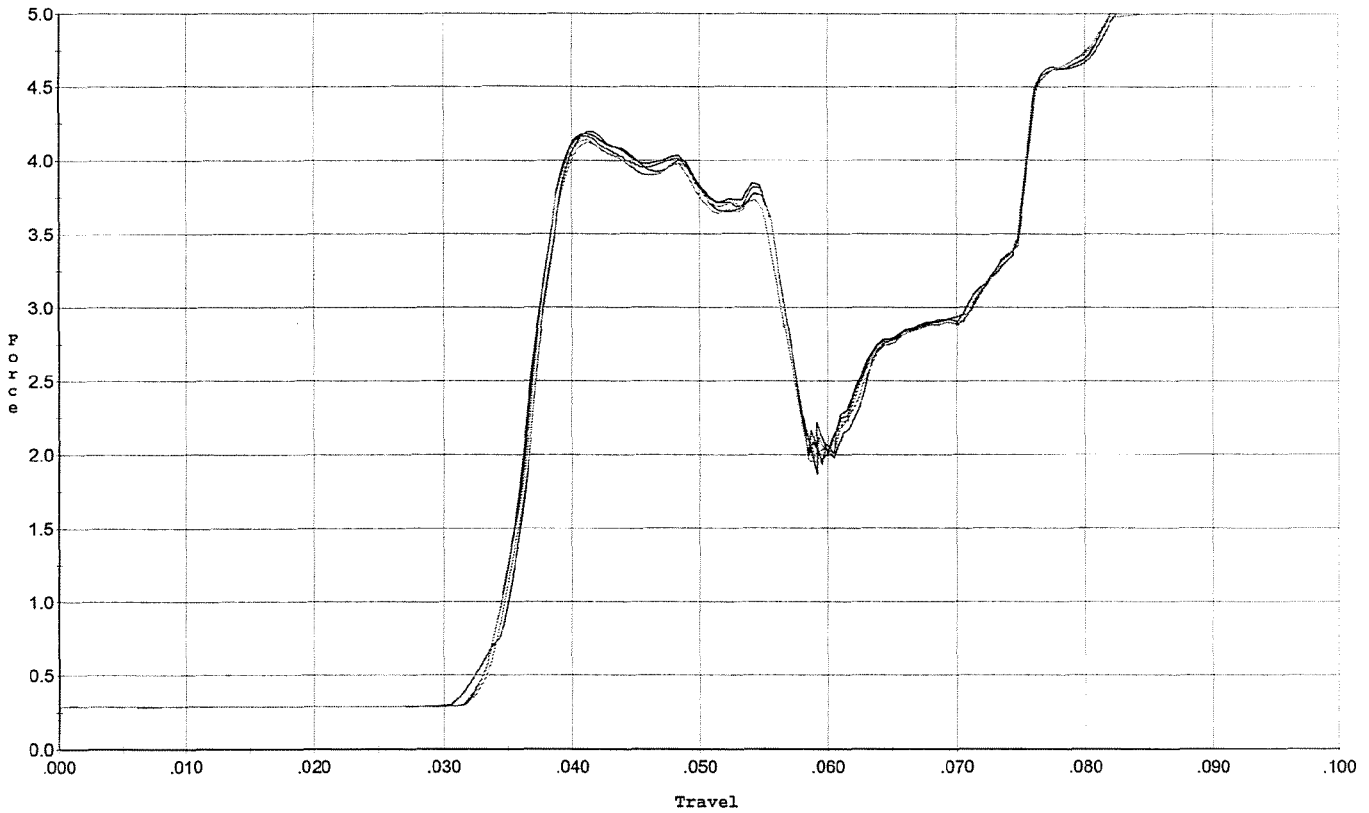
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.056	0.034	0.035	0.086		Set Trigger
2	4.048	0.058	0.034	0.035	0.089		Set Trigger
3	4.053	0.057	0.034	0.035	0.086		Set Trigger
4	4.050	0.058	0.034	0.035	0.088		Set Trigger
5	4.099	0.057	0.034	0.035	0.087		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



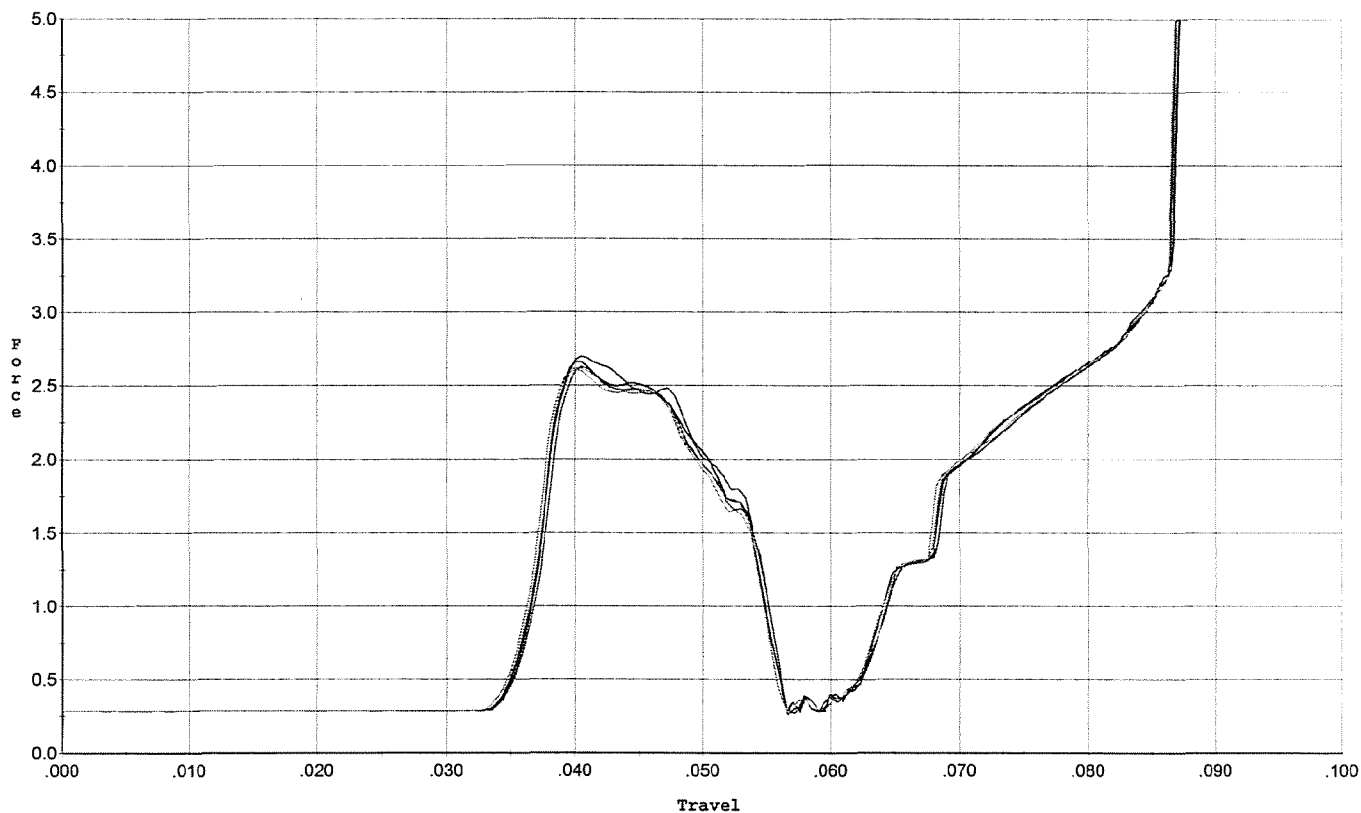
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.055	0.032	0.035	0.087		Set Trigger
2	4.179	0.055	0.033	0.034	0.089		Set Trigger
3	4.162	0.055	0.033	0.034	0.088		Set Trigger
4	4.123	0.055	0.033	0.035	0.087		Set Trigger
5	4.139	0.057	0.033	0.034	0.089		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



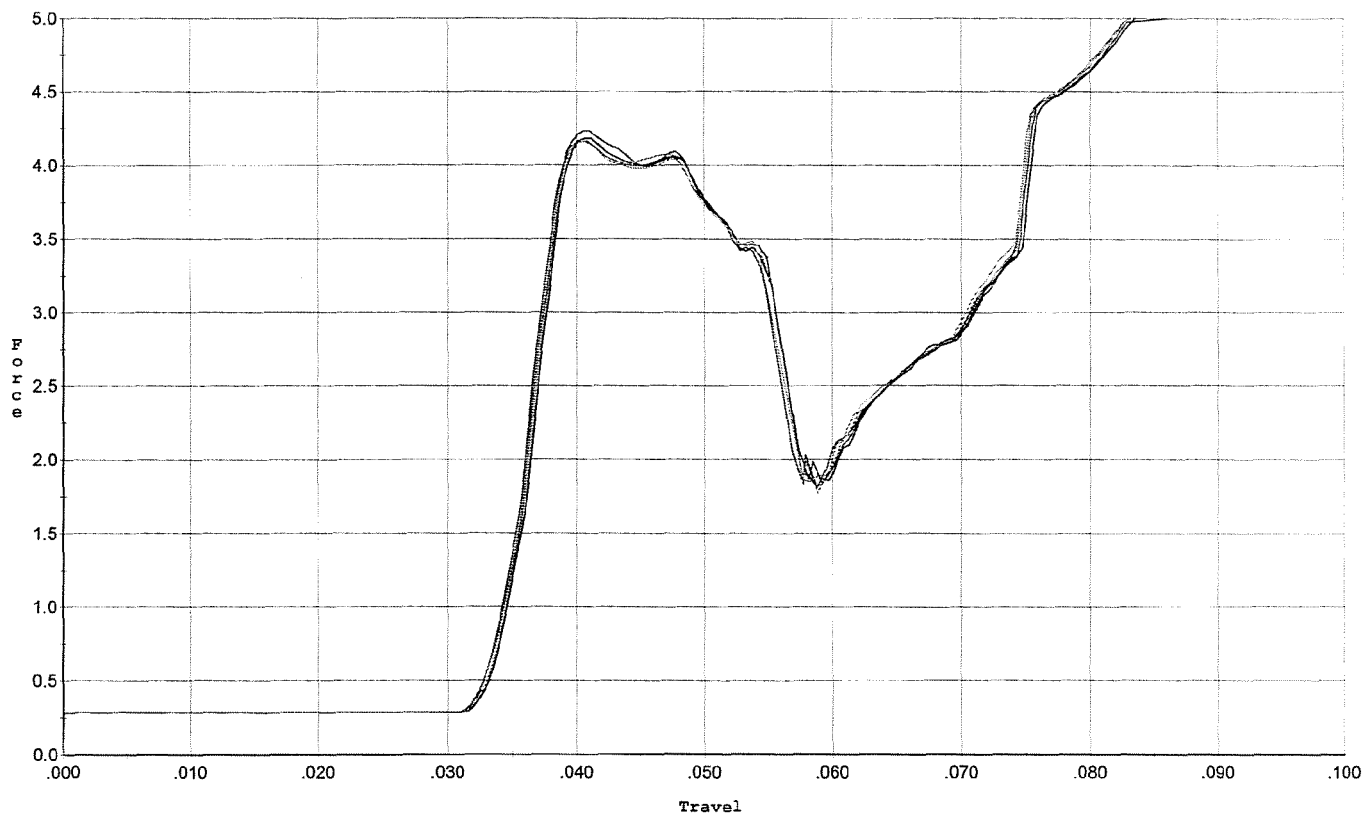
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.698	0.055	0.035	0.038	0.051		Set Trigger
2	2.661	0.054	0.035	0.038	0.049		Set Trigger
3	2.627	0.054	0.035	0.038	0.049		Set Trigger
4	2.609	0.054	0.034	0.038	0.049		Set Trigger
5	2.620	0.054	0.034	0.038	0.049		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.055	0.033	0.035	0.086		Set Trigger
2	4.182	0.055	0.033	0.035	0.085		Set Trigger
3	4.158	0.055	0.032	0.035	0.084		Set Trigger
4	4.161	0.054	0.032	0.035	0.083		Set Trigger
5	4.172	0.055	0.033	0.035	0.085		Set Trigger

Avg 4.18