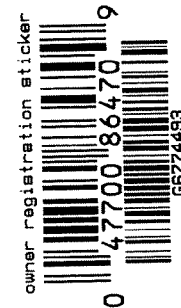


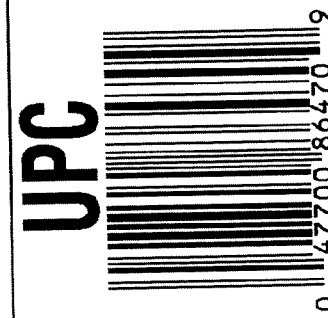
G677 4493

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774493



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774493

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	S.P.D.
430	ASSEMBLE TO STOCK		7-29-08	JP
440	PROOF		7-29-08	S.P.D.
460	CHECK HEADSPACE		7-29-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RIL
475	DRILL AND TAP SIGHT HOLES	ADD 00 2008	8-02-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	8/6	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		7/8/08	bmj
542	APPLY COATINGS (BARREL ACTION)		8/1/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

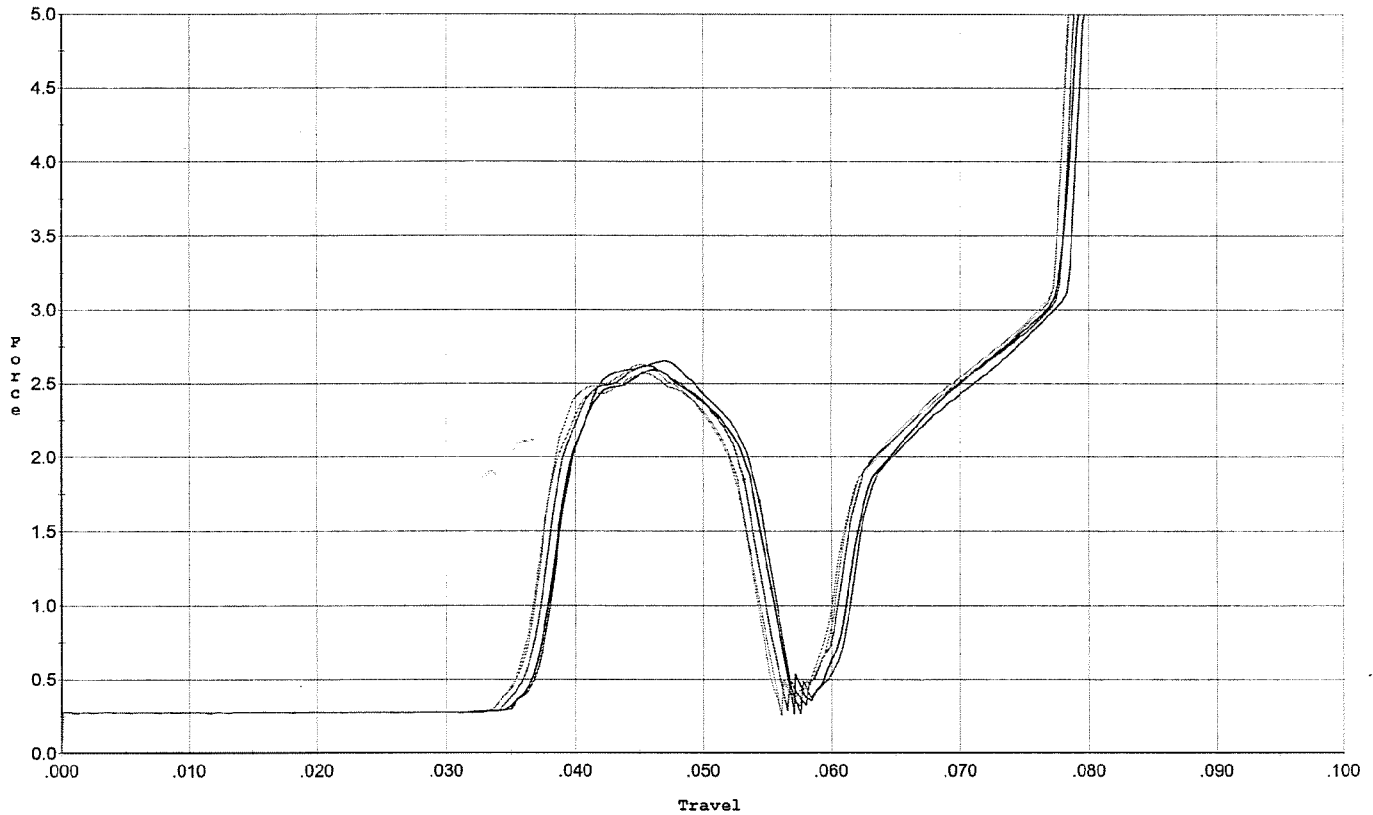
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-5-08	RSW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>5.0</u> <u>6.0</u>	9-5-08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-5-08	RSW
	J) ASSEMBLE STOCK		8-22-08	PPJ
	K) ASSEMBLE SWIVEL STUDS		9-5-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-23-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-27-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-5-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.43</u> <u>2.42</u> <u>2.38</u> <u>2.40</u>	9-3-08	B.S.H.
	C) FUNCTION		9-5-08	RSW
690	PACK		9-8-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



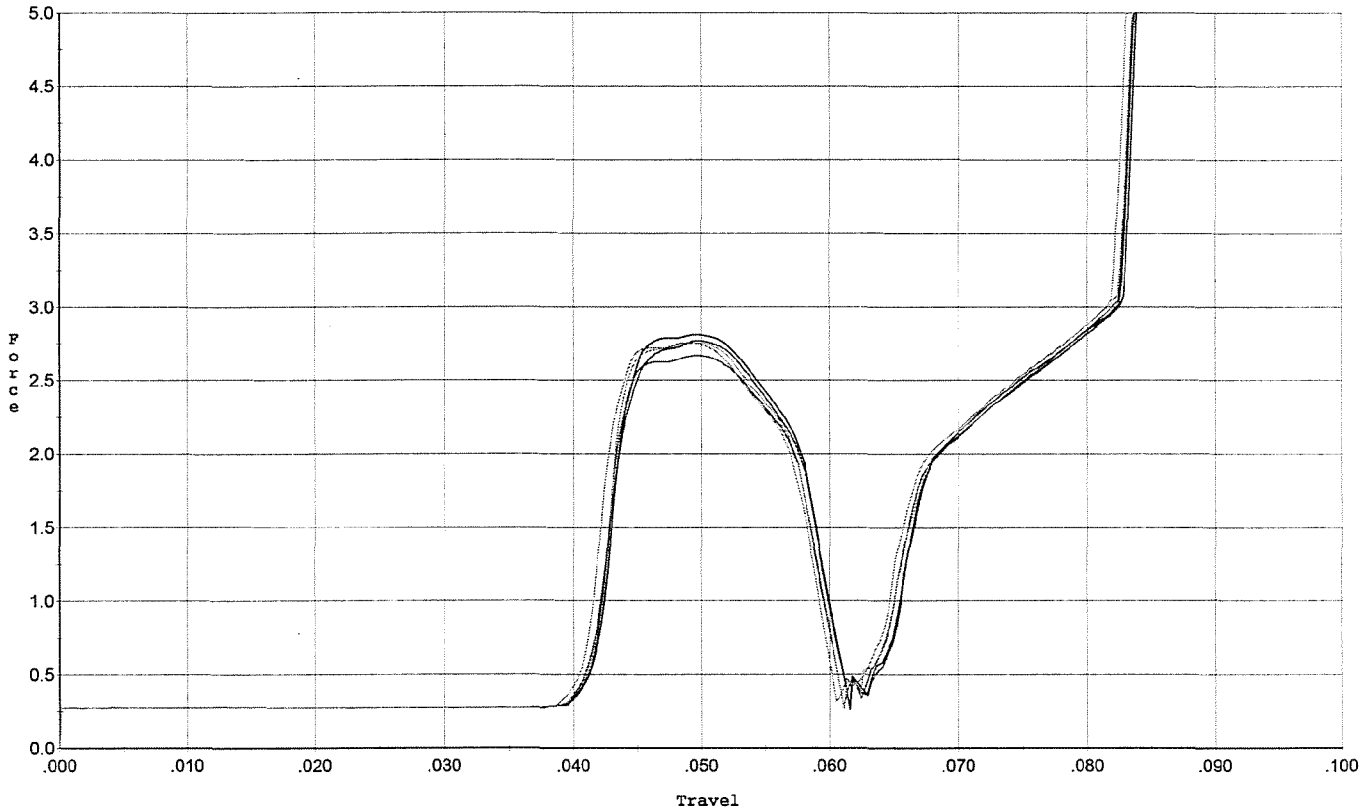
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.054	0.037	0.032	0.049		Set Trigger
2	2.593	0.055	0.037	0.032	0.049		Set Trigger
3	2.623	0.053	0.036	0.033	0.048		Set Trigger
4	2.630	0.053	0.036	0.033	0.048		Set Trigger
5	2.569	0.053	0.035	0.033	0.048		Set Trigger

Aug. 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



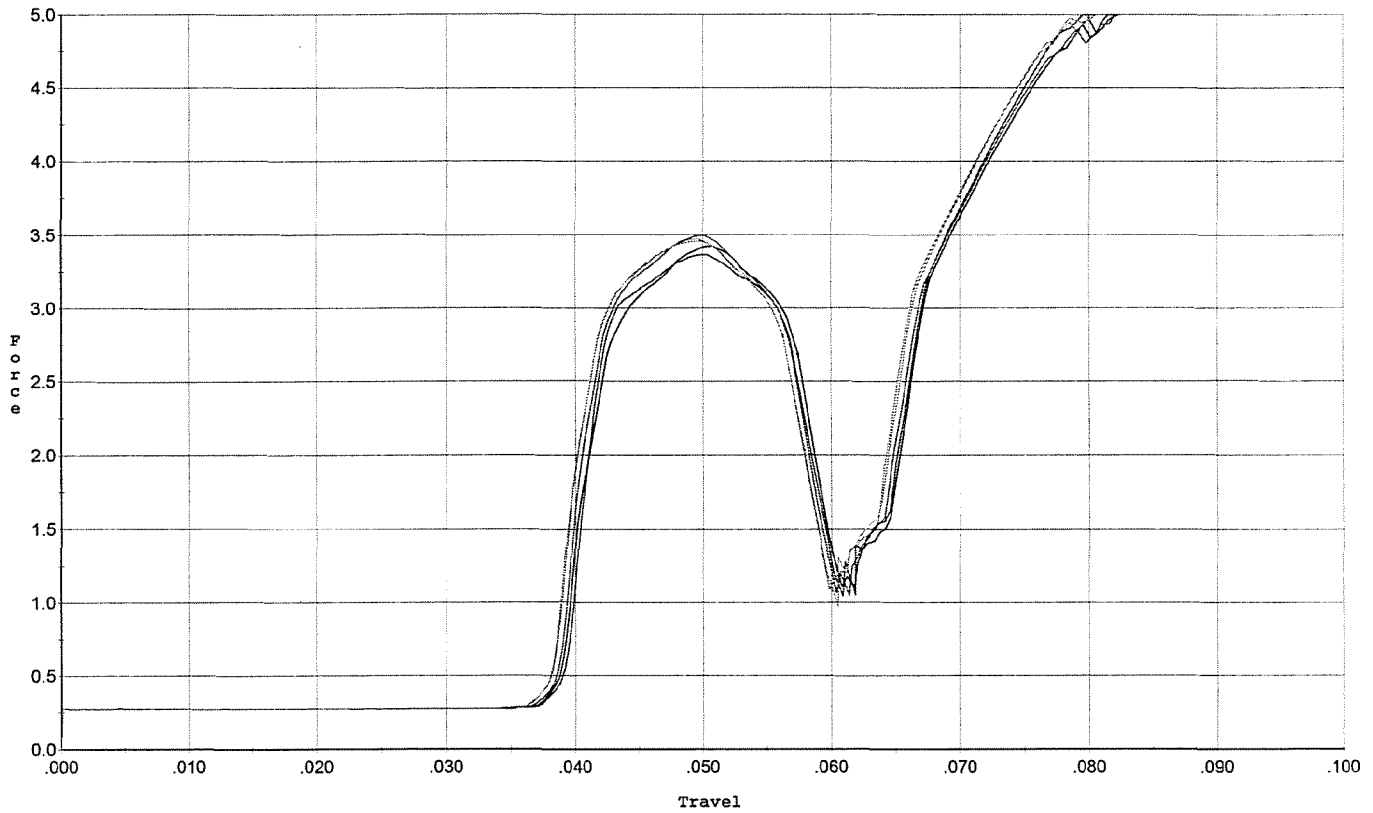
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.769	0.058	0.041	0.032	0.052		Set Trigger
2	2.810	0.058	0.041	0.033	0.052		Set Trigger
3	2.666	0.059	0.041	0.032	0.052		Set Trigger
4	2.755	0.058	0.041	0.033	0.051		Set Trigger
5	2.755	0.058	0.040	0.032	0.052		Set Trigger

Aug - 2.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



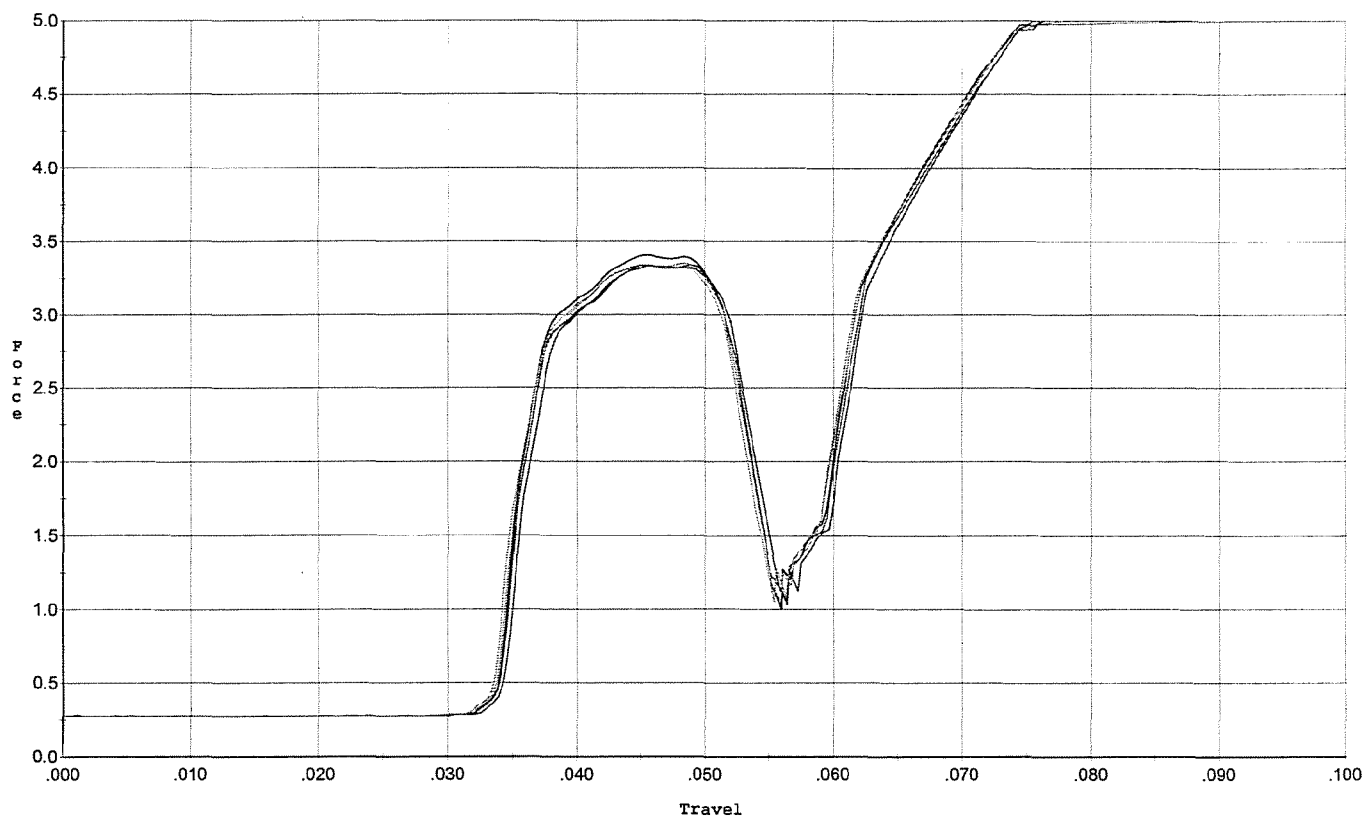
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.365	0.058	0.039	0.030	0.066		Set Trigger
2	3.423	0.057	0.039	0.031	0.066		Set Trigger
3	3.496	0.057	0.039	0.031	0.066		Set Trigger
4	3.459	0.058	0.038	0.030	0.068		Set Trigger
5	3.472	0.056	0.038	0.031	0.066		Set Trigger

Aug. 3-44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



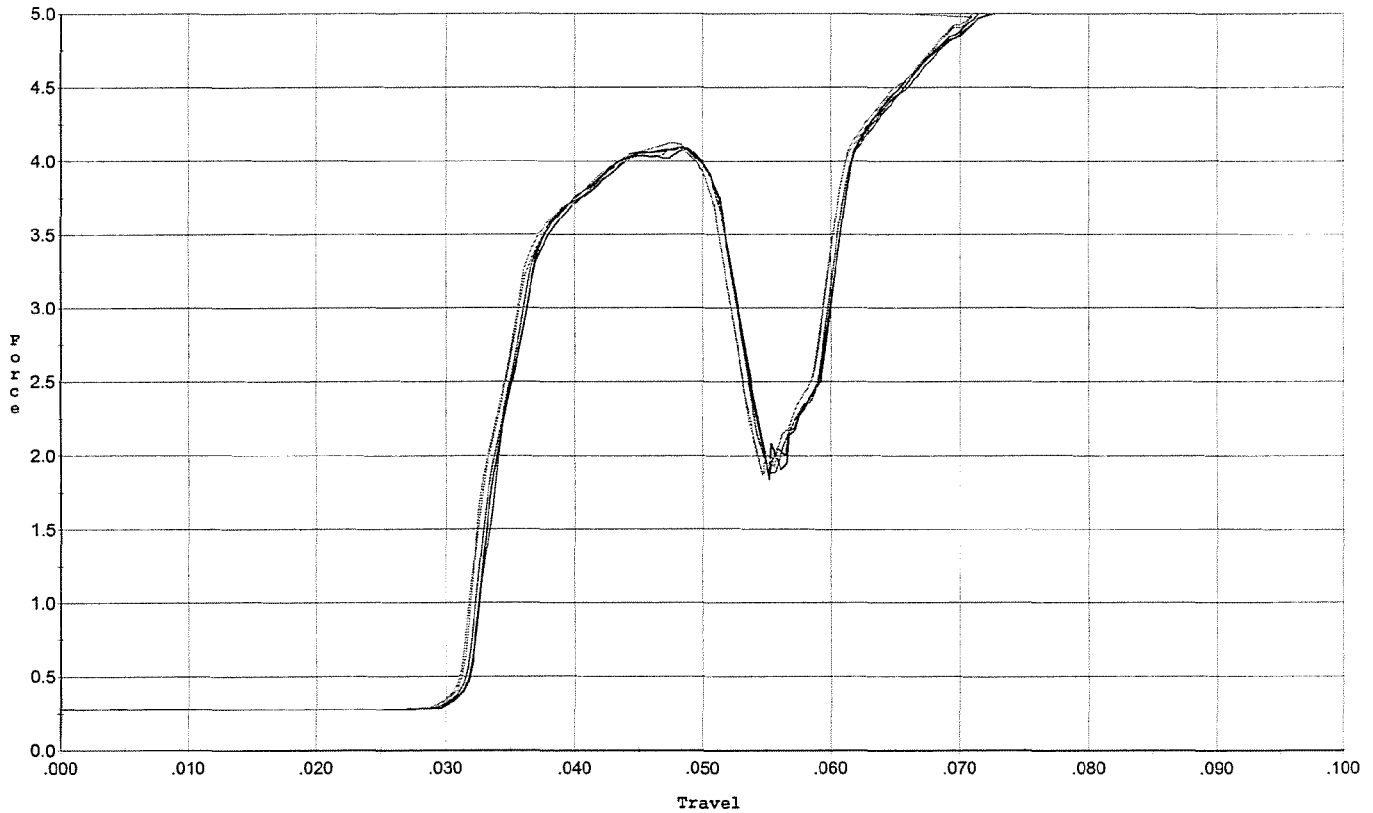
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.339	0.052	0.034	0.031	0.063		Set Trigger
2	3.407	0.053	0.034	0.030	0.066		Set Trigger
3	3.336	0.052	0.034	0.031	0.064		Set Trigger
4	3.342	0.052	0.033	0.031	0.063		Set Trigger
5	3.352	0.053	0.034	0.030	0.065		Set Trigger

Avg. 3.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



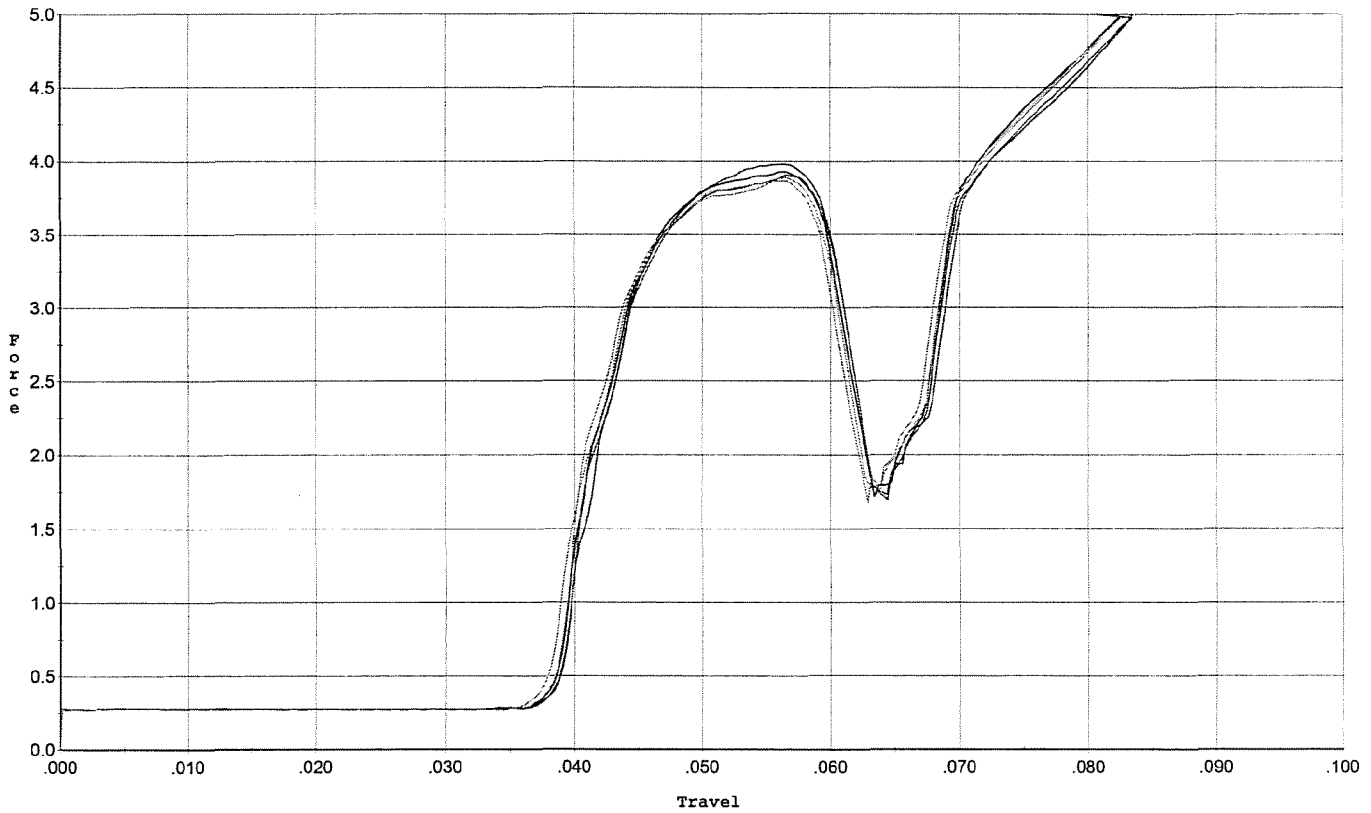
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.075	0.051	0.032	0.029	0.078		Set Trigger
2	4.086	0.051	0.032	0.029	0.078		Set Trigger
3	4.096	0.052	0.032	0.029	0.079		Set Trigger
4	4.088	0.051	0.031	0.029	0.078		Set Trigger
5	4.124	0.051	0.031	0.029	0.079		Set Trigger

Avg. 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



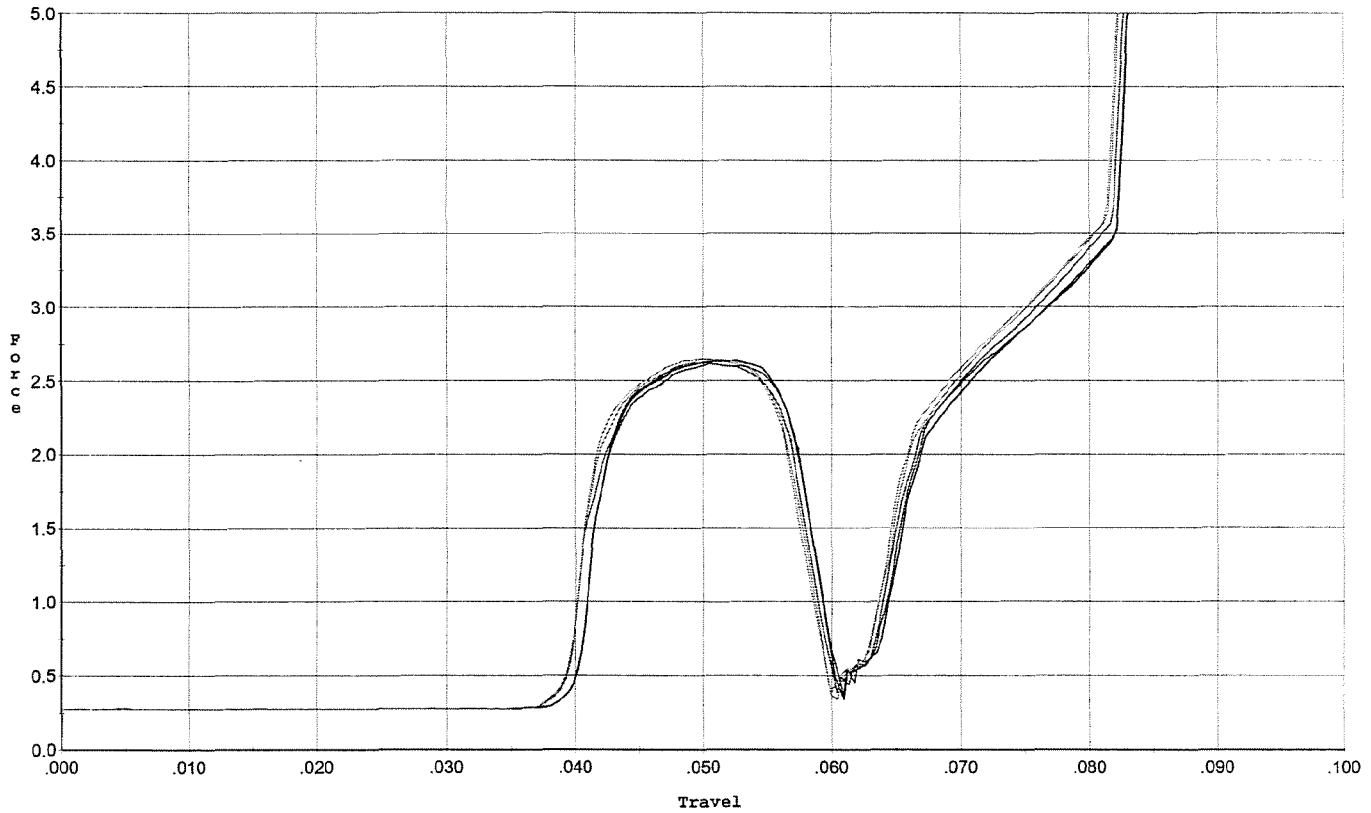
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.978	0.060	0.039	0.029	0.083		Set Trigger
2	3.929	0.060	0.038	0.029	0.082		Set Trigger
3	3.907	0.061	0.038	0.029	0.083		Set Trigger
4	3.889	0.060	0.038	0.029	0.082		Set Trigger
5	3.867	0.059	0.038	0.029	0.081		Set Trigger

Aug 3.91

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



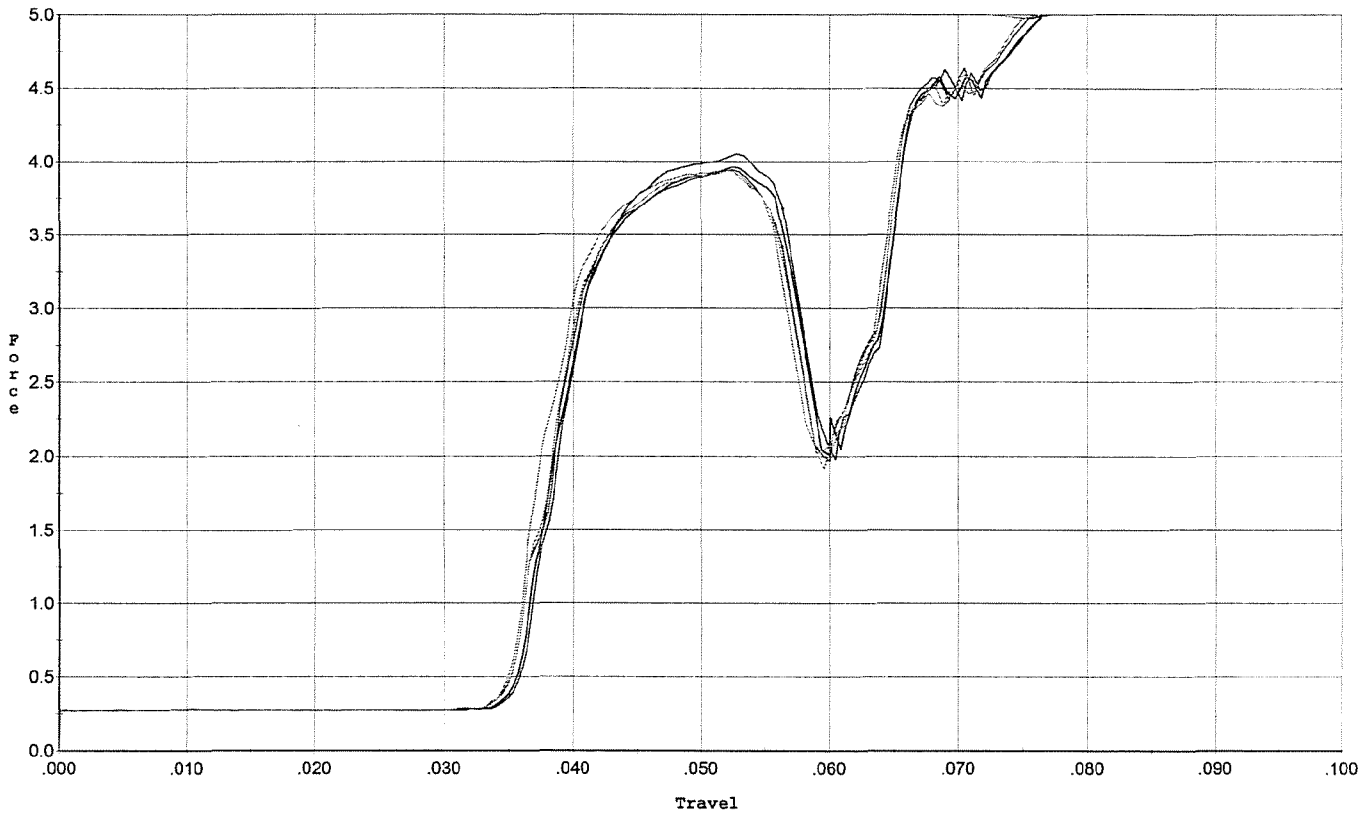
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.057	0.040	0.032	0.052		Set Trigger
2	2.634	0.058	0.040	0.032	0.052		Set Trigger
3	2.621	0.057	0.039	0.032	0.052		Set Trigger
4	2.650	0.056	0.039	0.032	0.052		Set Trigger
5	2.647	0.058	0.039	0.032	0.053		Set Trigger

Aug. 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.056	0.036	0.028	0.081		Set Trigger
2	3.964	0.057	0.035	0.028	0.082		Set Trigger
3	3.946	0.056	0.035	0.028	0.080		Set Trigger
4	3.939	0.057	0.035	0.028	0.081		Set Trigger
5	3.950	0.056	0.035	0.029	0.080		Set Trigger

Aug. 3-97 ~~AS~~