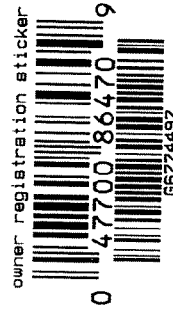
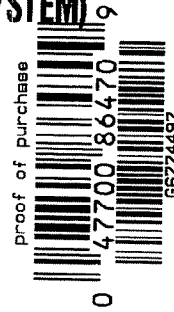


G677 4497

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

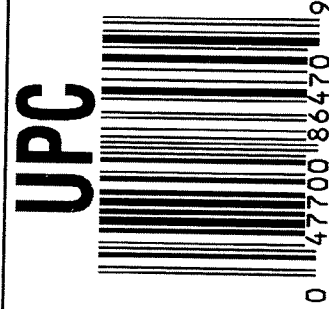


ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774497



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774497

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RIC
475	DRILL AND TAP SIGHT HOLES		8-02-08	SP
480	MAGNAFLUX BBL ACTION		8/6	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	BM
542	APPLY COATINGS (BARREL ACTION)		8/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	BM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

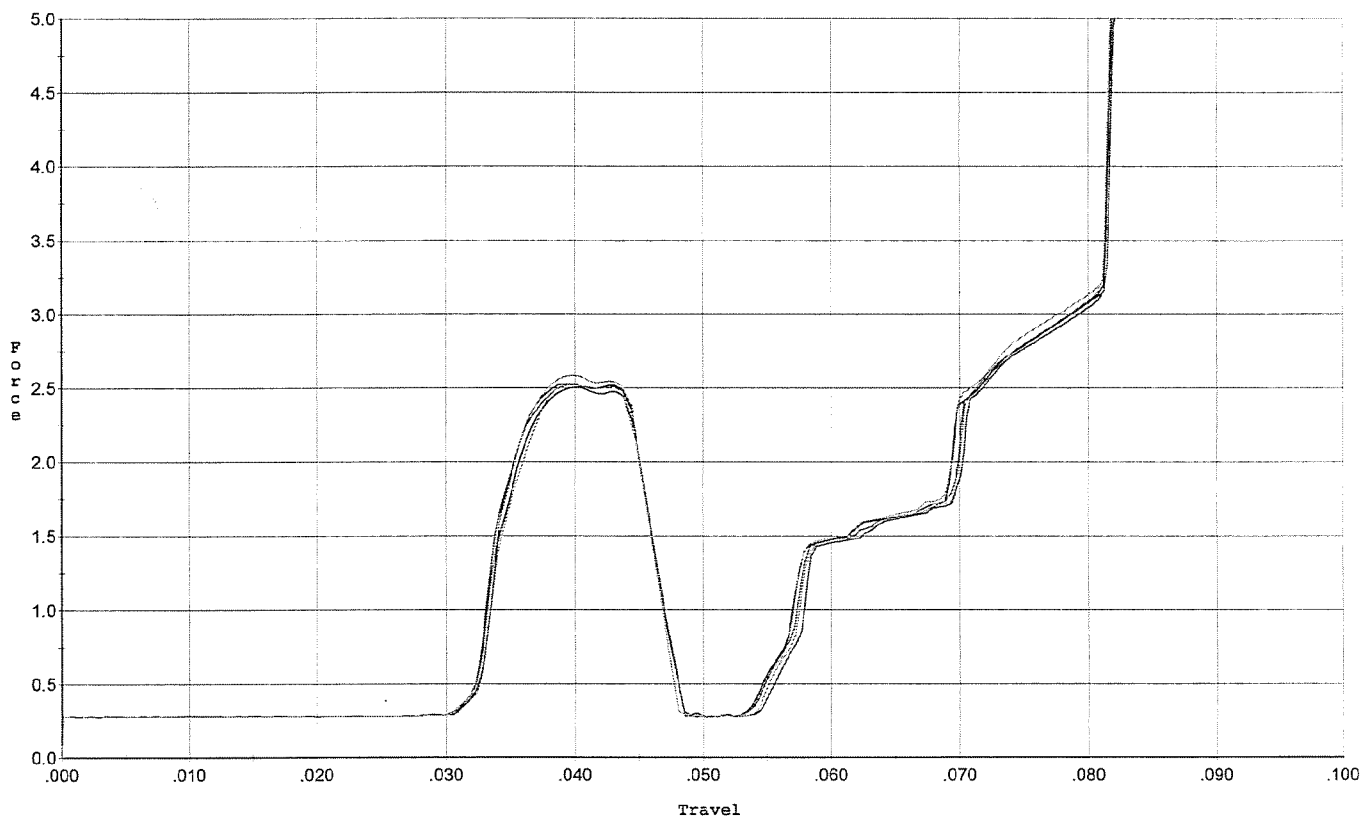
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-5-08	Rgn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-5-08	Rgn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-5-08	Rgn
	J) ASSEMBLE STOCK		8-22-08	ESW
	K) ASSEMBLE SWIVEL STUDS		9-5-08	ESW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-23-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-5-08	Rgn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.37</u> <u>2.47</u> <u>2.44</u> <u>2.33</u>	9-3-08	B.S.H.
	C) FUNCTION		9-5-08	Rgn
690	PACK		9/6/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



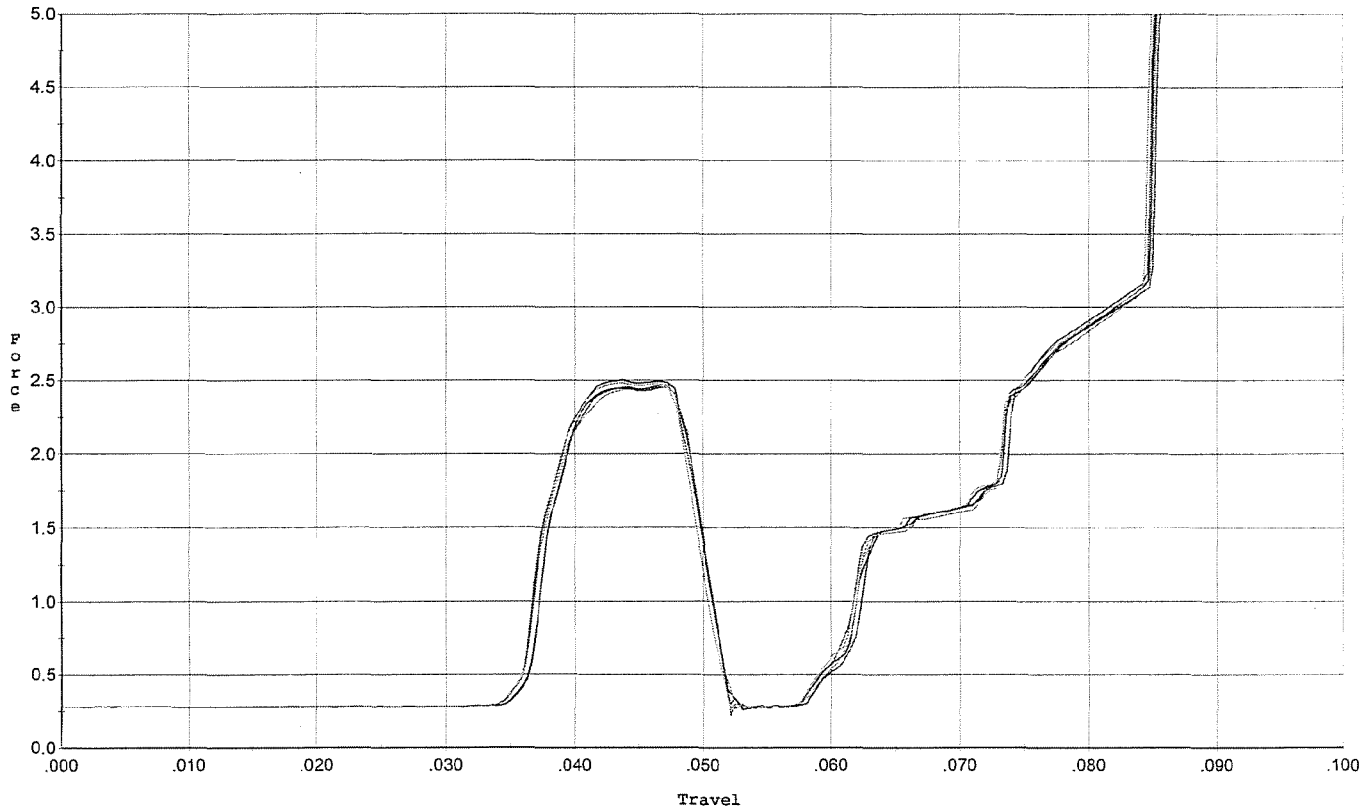
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.045	0.033	0.040	0.037		Set Trigger
2	2.519	0.044	0.032	0.040	0.037		Set Trigger
3	2.519	0.044	0.032	0.040	0.037		Set Trigger
4	2.520	0.045	0.033	0.040	0.037		Set Trigger
5	2.584	0.044	0.032	0.040	0.038		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



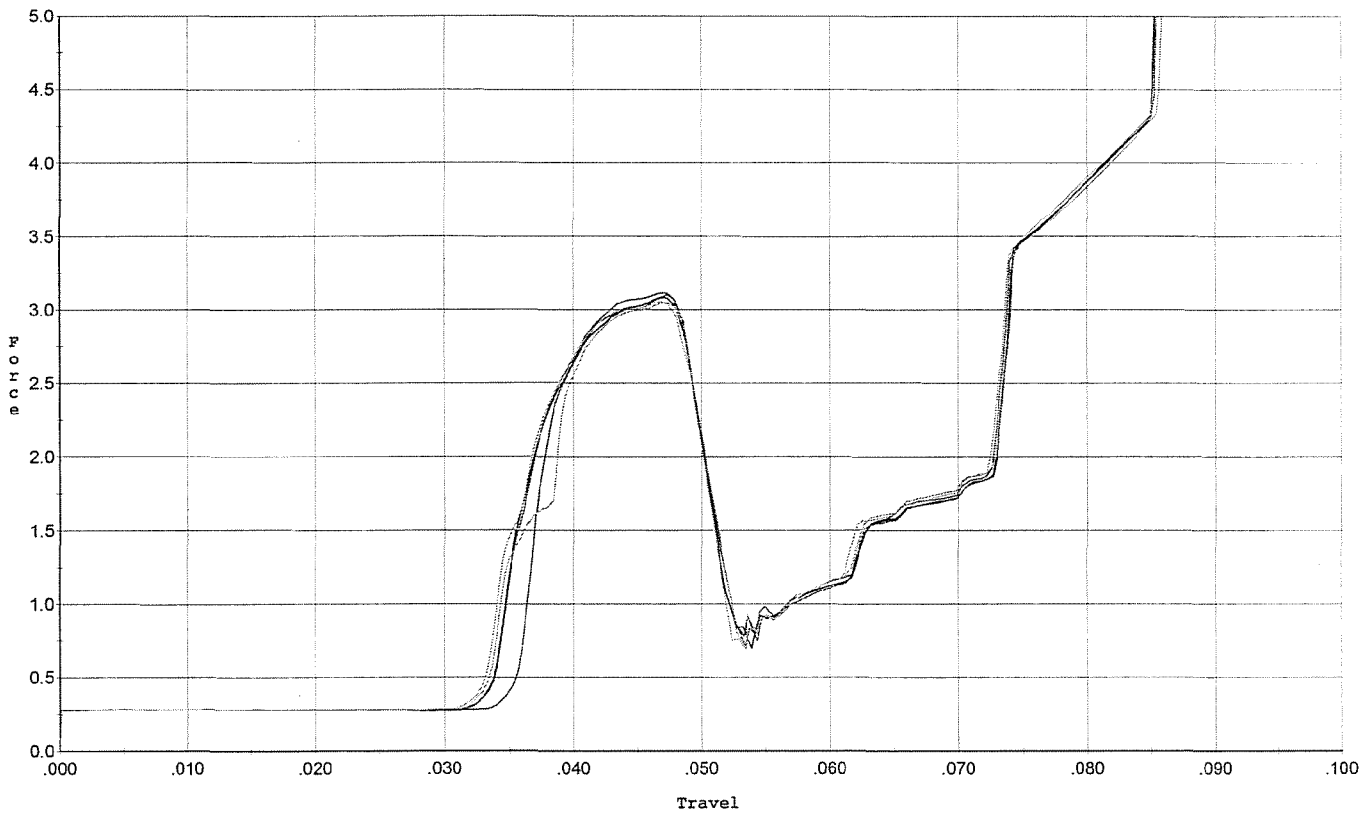
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.049	0.036	0.040	0.038		Set Trigger
2	2.504	0.049	0.036	0.040	0.039		Set Trigger
3	2.466	0.049	0.036	0.040	0.038		Set Trigger
4	2.485	0.048	0.036	0.040	0.038		Set Trigger
5	2.449	0.049	0.036	0.040	0.039		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



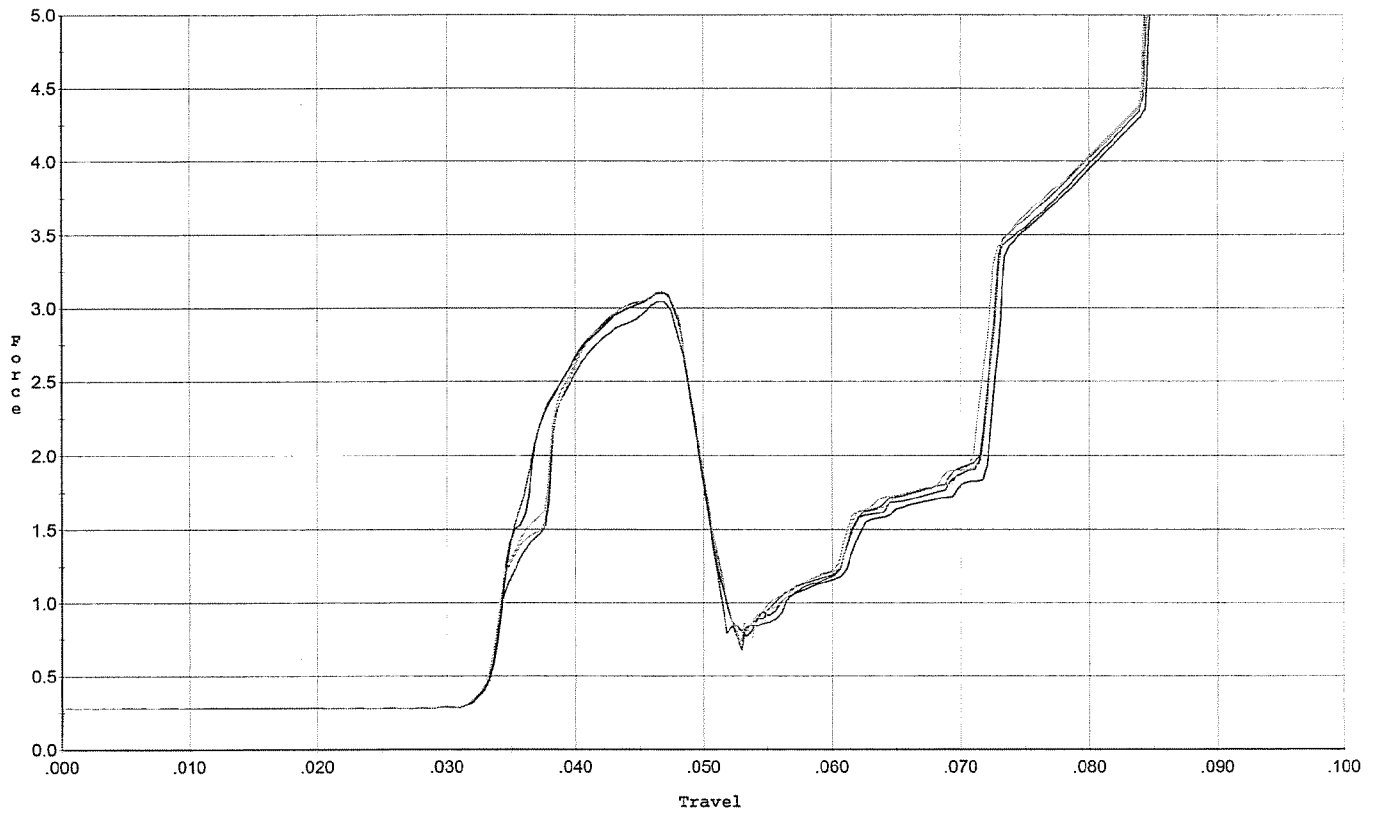
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.102	0.049	0.036	0.038	0.047		Set Trigger
2	3.082	0.049	0.034	0.038	0.049		Set Trigger
3	3.115	0.049	0.034	0.038	0.049		Set Trigger
4	3.055	0.049	0.033	0.038	0.050		Set Trigger
5	3.045	0.049	0.033	0.039	0.048		Set Trigger

Arg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



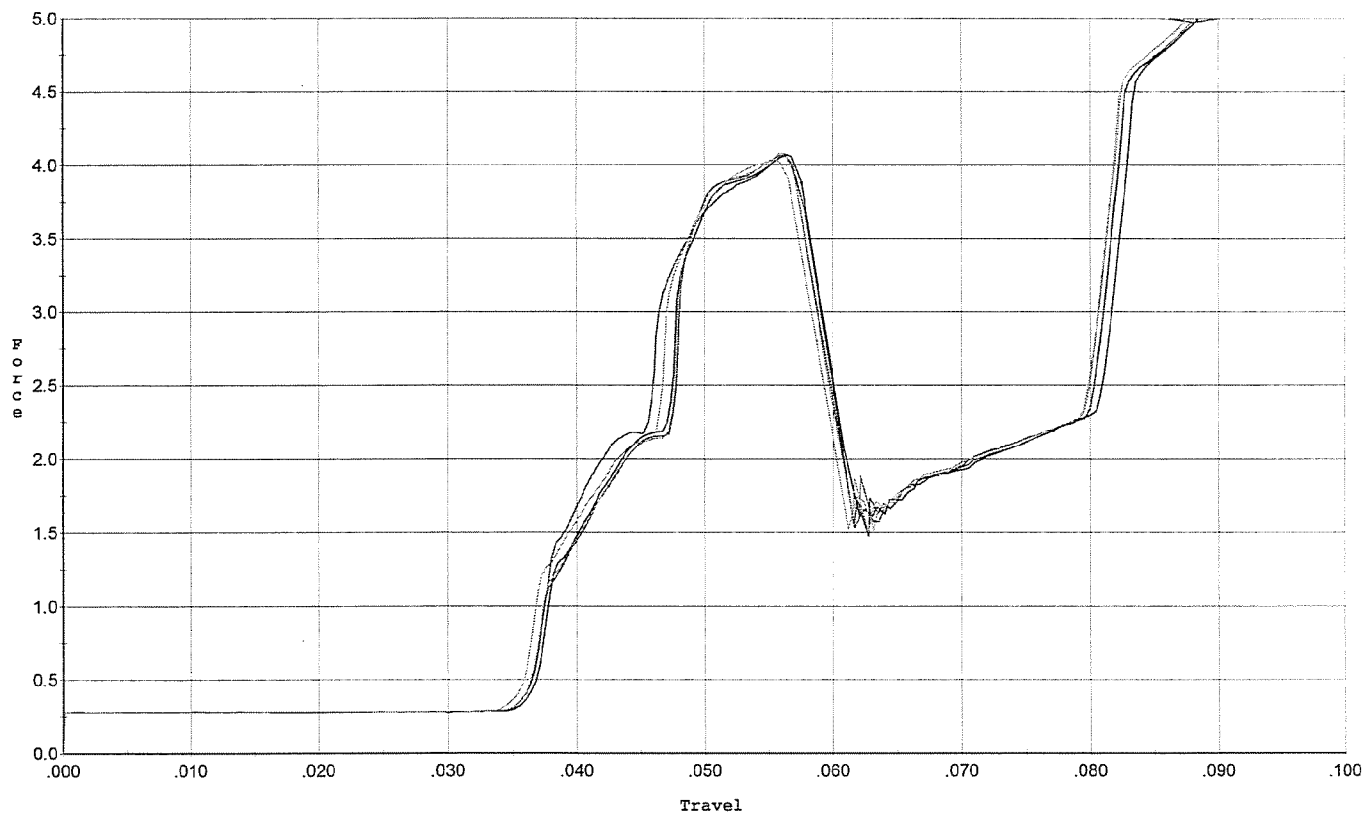
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.048	0.033	0.038	0.046		Set Trigger
2	3.107	0.048	0.033	0.038	0.048		Set Trigger
3	3.104	0.048	0.033	0.038	0.049		Set Trigger
4	3.112	0.048	0.033	0.038	0.047		Set Trigger
5	3.101	0.048	0.033	0.038	0.047		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



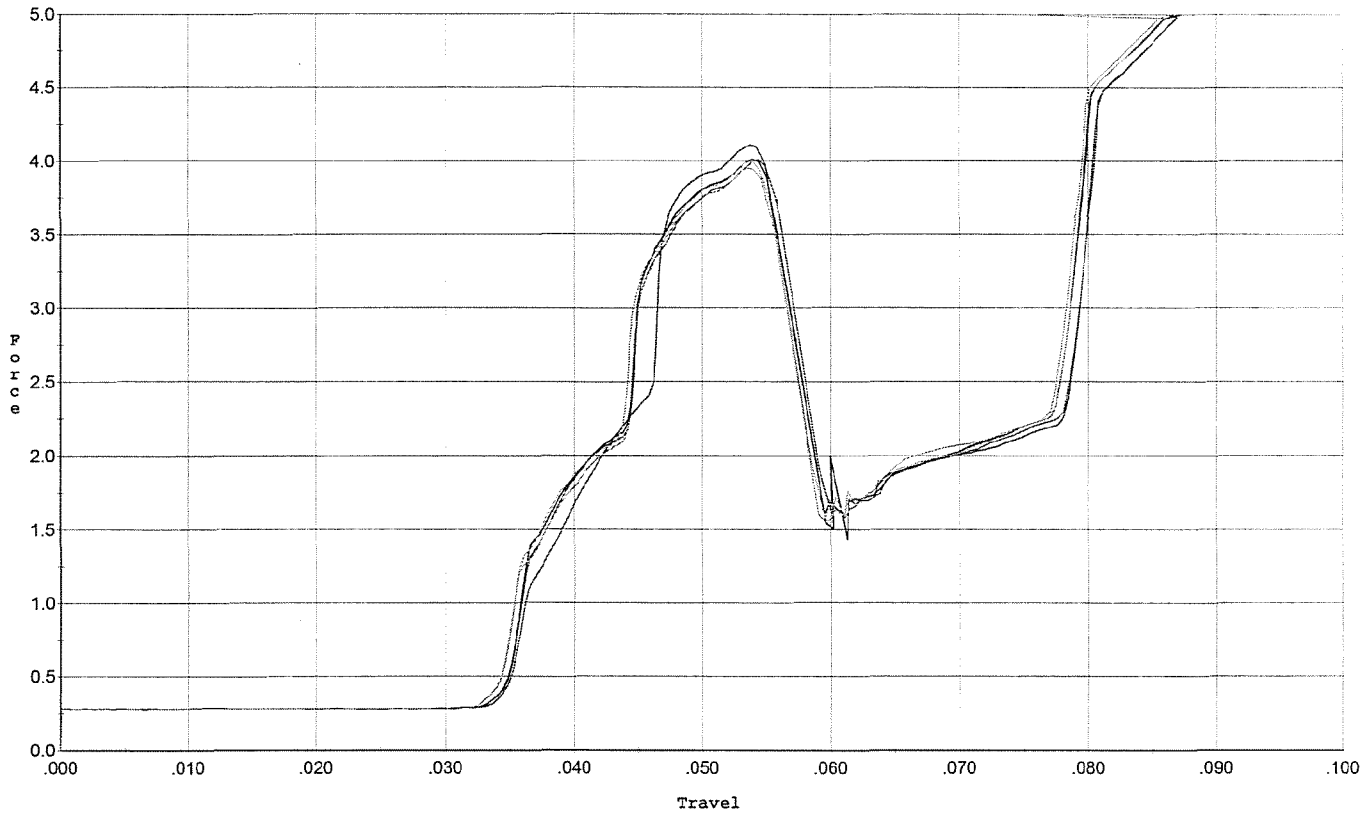
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.058	0.036	0.038	0.075		Set Trigger
2	4.071	0.058	0.037	0.039	0.072		Set Trigger
3	4.064	0.059	0.036	0.038	0.074		Set Trigger
4	4.077	0.057	0.036	0.039	0.070		Set Trigger
5	4.037	0.059	0.036	0.038	0.074		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



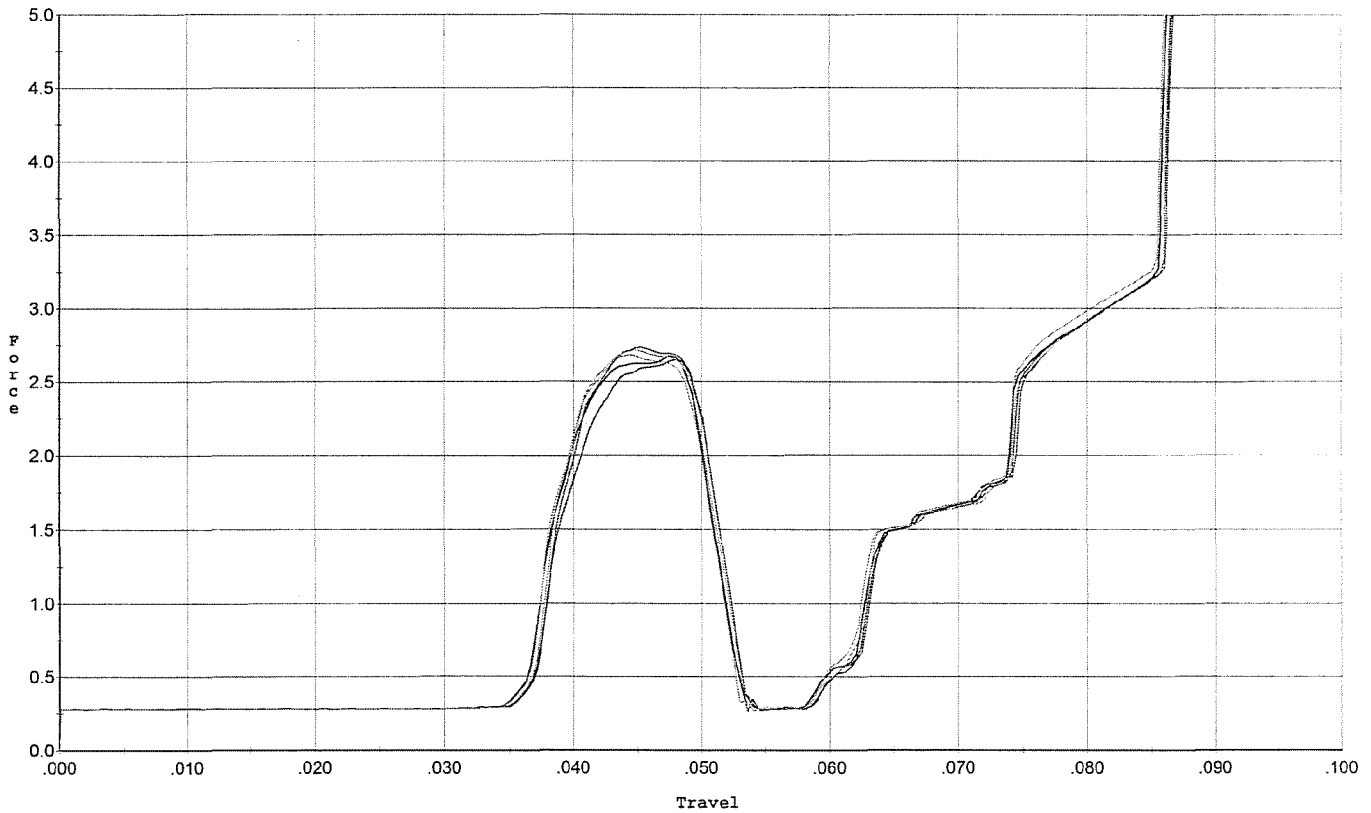
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.055	0.035	0.038	0.068		Set Trigger
2	4.011	0.057	0.035	0.037	0.074		Set Trigger
3	4.009	0.056	0.035	0.038	0.072		Set Trigger
4	3.999	0.055	0.034	0.038	0.071		Set Trigger
5	3.951	0.056	0.034	0.038	0.070		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



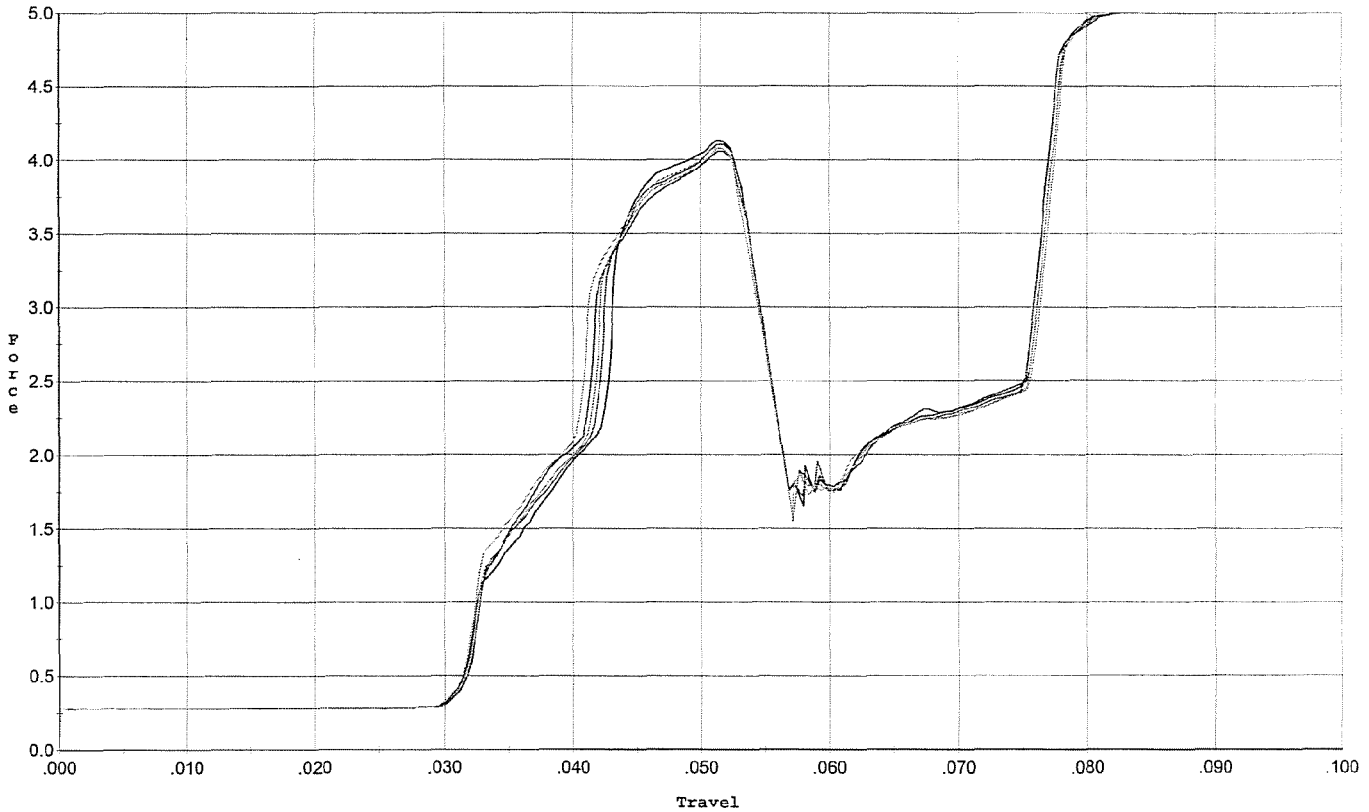
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.050	0.037	0.040	0.041		Set Trigger
2	2.674	0.049	0.037	0.040	0.041		Set Trigger
3	2.734	0.050	0.037	0.040	0.042		Set Trigger
4	2.715	0.051	0.037	0.040	0.044		Set Trigger
5	2.682	0.050	0.037	0.040	0.041		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.059	0.053	0.032	0.037	0.073		Set Trigger
2	4.134	0.053	0.031	0.037	0.071		Set Trigger
3	4.107	0.053	0.032	0.037	0.072		Set Trigger
4	4.084	0.054	0.031	0.037	0.076		Set Trigger
5	4.075	0.053	0.032	0.037	0.073		Set Trigger

Avg 4.09