

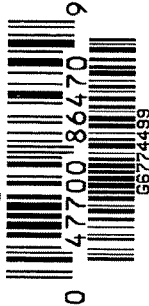
9677 4499

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

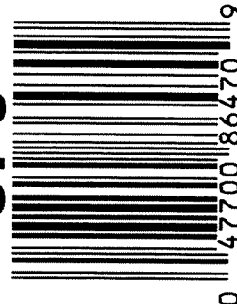
24"

CAPACITY

6

G6774499

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6774499

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX AUG 06 2008 OPERATOR BH	7-31-08	RIZ
475	DRILL AND TAP SIGHT HOLES		8-10-08	SP
480	MAGNAFLUX BBL ACTION		8/6	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		7/8/08	Amal
542	APPLY COATINGS (BARREL ACTION)		8/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>20</u> <u>3.0</u> <u>2.5</u>	9-4-08	RSW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>3.0</u> <u>6.6</u>	9-4-08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	9-4-08	RSW
	J) ASSEMBLE STOCK		8-21-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-4-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-22-08	JTR
670	FINAL INSPECTION A) HEADSPACE		9-4-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.47</u> <u>2.43</u> <u>2.42</u> <u>2.42</u>	9-3-08	B.S.H.
	C) FUNCTION		9-4-08	RSW
690	PACK		9-5-08	TL

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8-1-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.45	2.22		2.18	
PULL #2	2.37	2.30		2.63	
PULL #3	2.40	2.24		2.49	
PULL #4	2.26	2.36		2.73	
PULL #5	2.22	2.35		2.69	
TOTAL	11.70	11.47		12.72	
AVERAGE	2.34	2.29		2.54	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.36		
PULL #2	3.01	3.36		
PULL #3	3.22	3.41		
PULL #4	3.24	3.44		
PULL #5	3.28	3.44		
TOTAL	16.08	17.01		
AVERAGE	3.21	3.40		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.08	4.07		4.37
PULL #2	4.03	3.96		4.22
PULL #3	4.09	4.06		4.36
PULL #4	4.14	4.03		4.40
PULL #5	4.20	4.20		4.21
TOTAL	20.54	20.32		21.56
AVERAGE	4.10	4.06		4.31