

G6774500

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

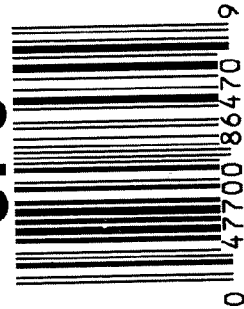
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774500

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6774500

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES			
480	MAGNAFLUX BBL ACTION		8-01-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8-4-08	DG
542	APPLY COATINGS (BARREL ACTION)		8 8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

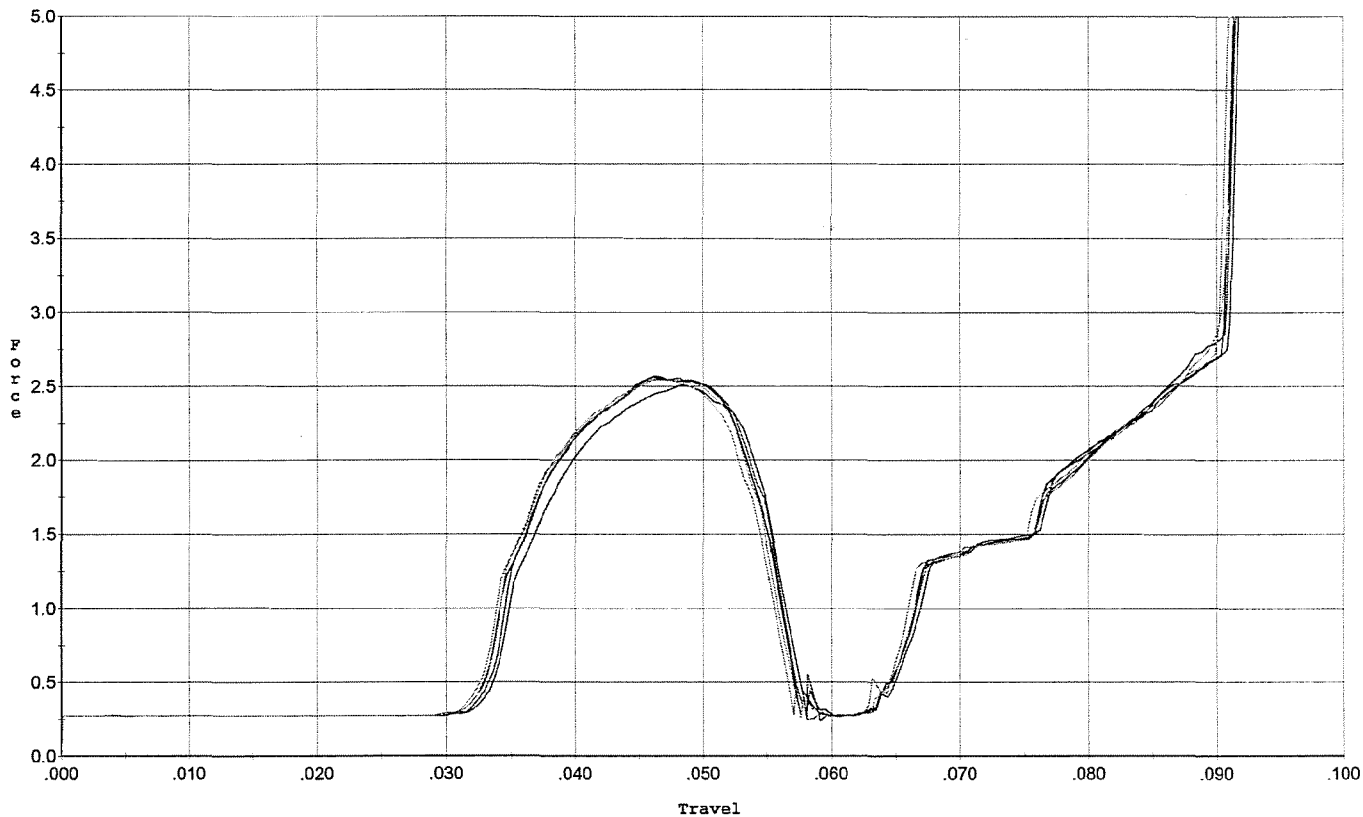
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	9-9-08	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u>	<u>6.5</u>	<u>6.5</u>	9-9-08	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	9-9-08	TC		
	J) ASSEMBLE STOCK					8-18-08	BSN		
	K) ASSEMBLE SWIVEL STUDS					9-9-08	TC		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-19-08	TRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION				8/19/08	JH		
660	INSPECT FOR LIVE AMMO					8-19-08	TC		
670	FINAL INSPECTION A) HEADSPACE					9-9-08	TC		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u>	<u>2.42</u>	<u>2.58</u>	<u>2.19</u>	<u>2.31</u>	9-8-08	RAV
	C) FUNCTION					9-9-08	TC		
690	PACK					10/1/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



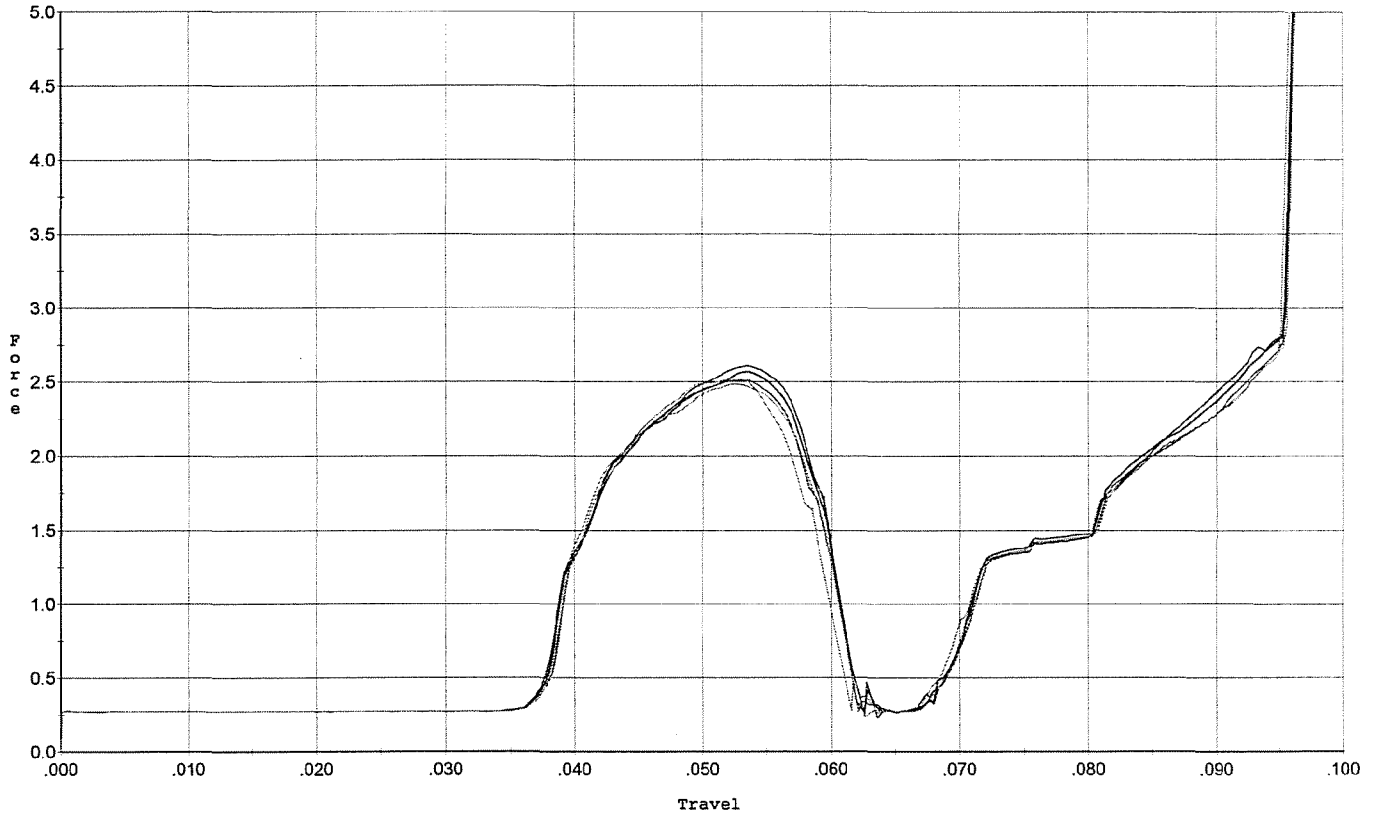
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.055	0.034	0.041	0.053		Set Trigger
2	2.566	0.055	0.033	0.040	0.055		Set Trigger
3	2.560	0.055	0.033	0.041	0.055		Set Trigger
4	2.549	0.054	0.033	0.041	0.054		Set Trigger
5	2.547	0.055	0.032	0.041	0.055		Set Trigger

Avg. 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



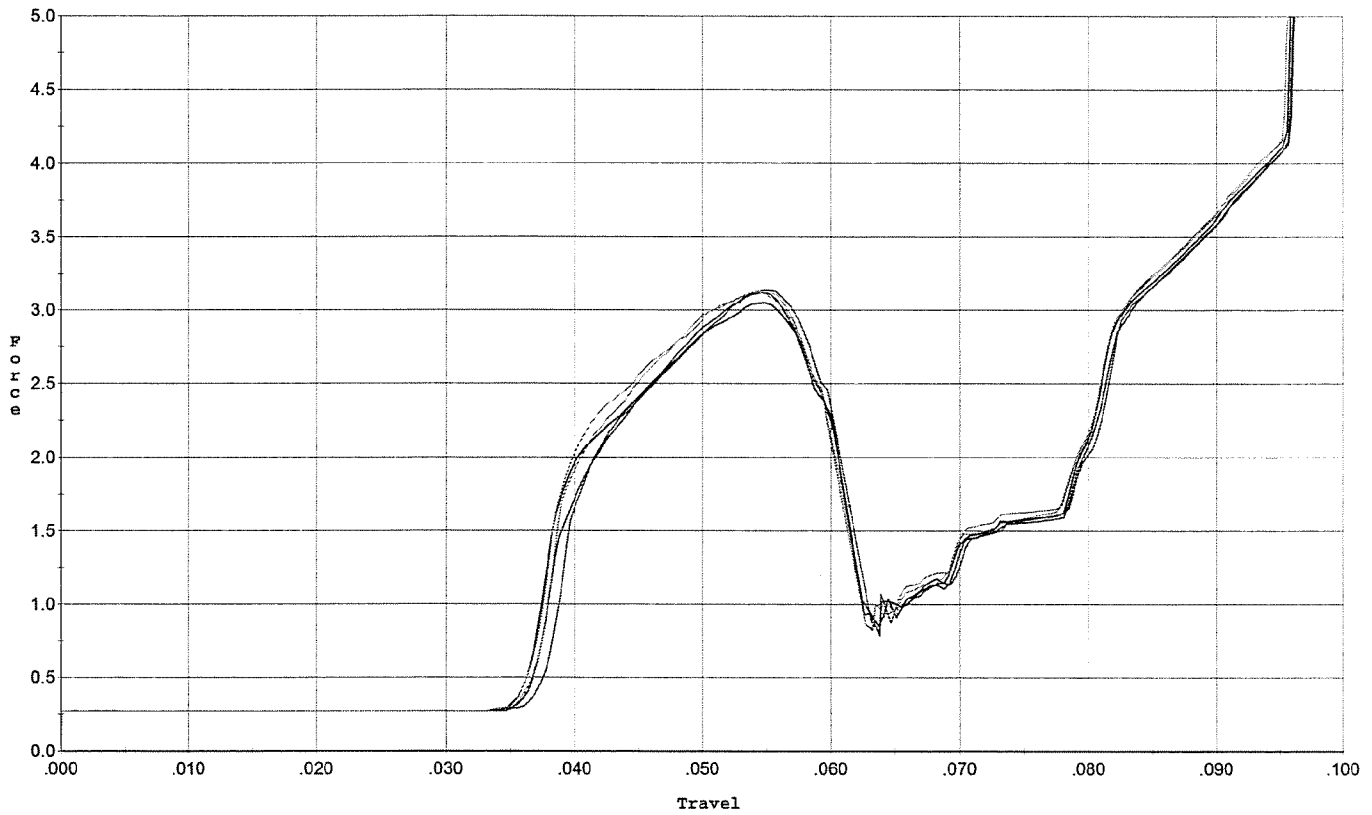
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.059	0.037	0.041	0.056		Set Trigger
2	2.568	0.060	0.038	0.042	0.055		Set Trigger
3	2.511	0.060	0.038	0.042	0.055		Set Trigger
4	2.485	0.060	0.038	0.041	0.055		Set Trigger
5	2.510	0.059	0.038	0.042	0.053		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



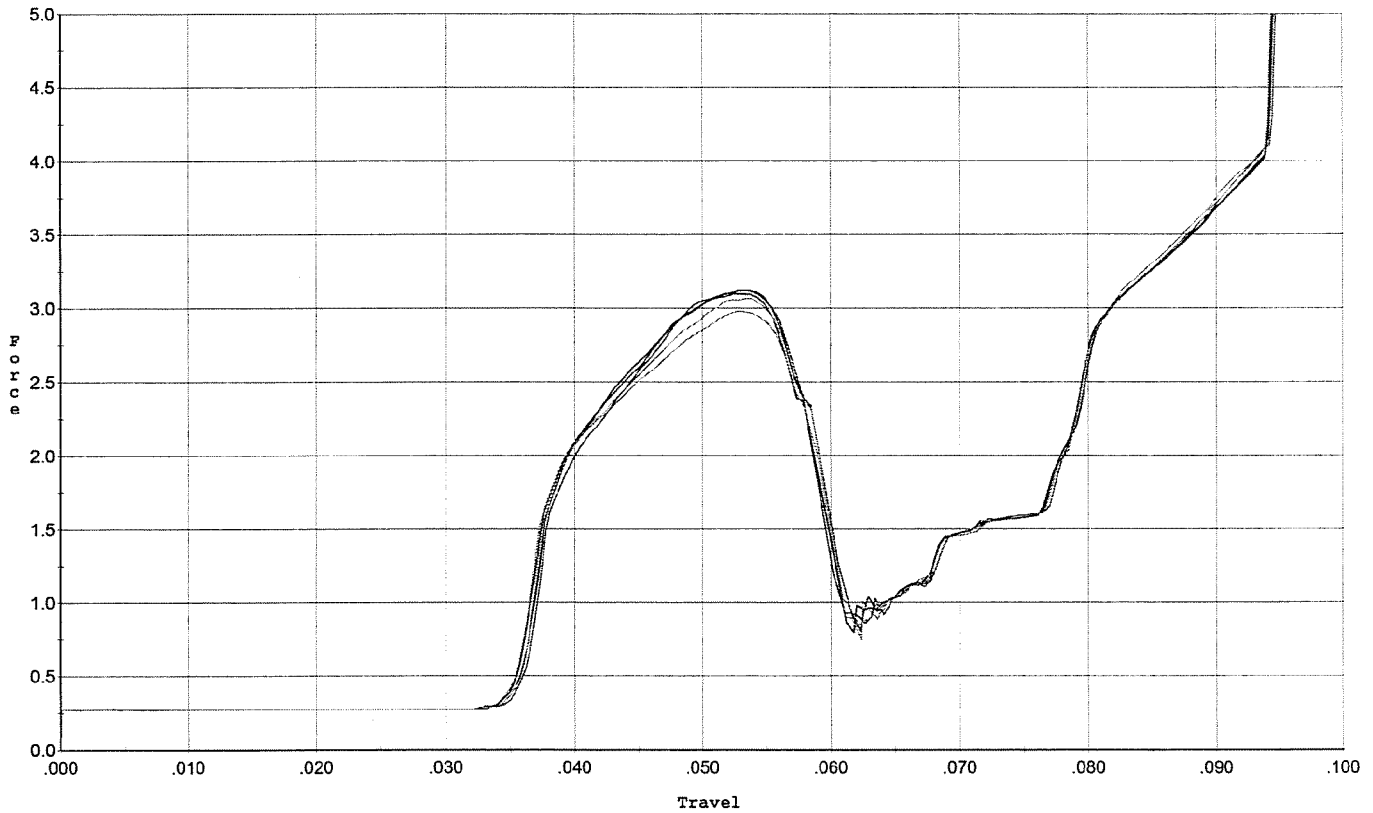
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.060	0.036	0.040	0.067		Set Trigger
2	3.050	0.060	0.036	0.039	0.068		Set Trigger
3	3.135	0.061	0.037	0.040	0.069		Set Trigger
4	3.131	0.061	0.036	0.039	0.071		Set Trigger
5	3.126	0.059	0.036	0.040	0.068		Set Trigger

Aug 3. 11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



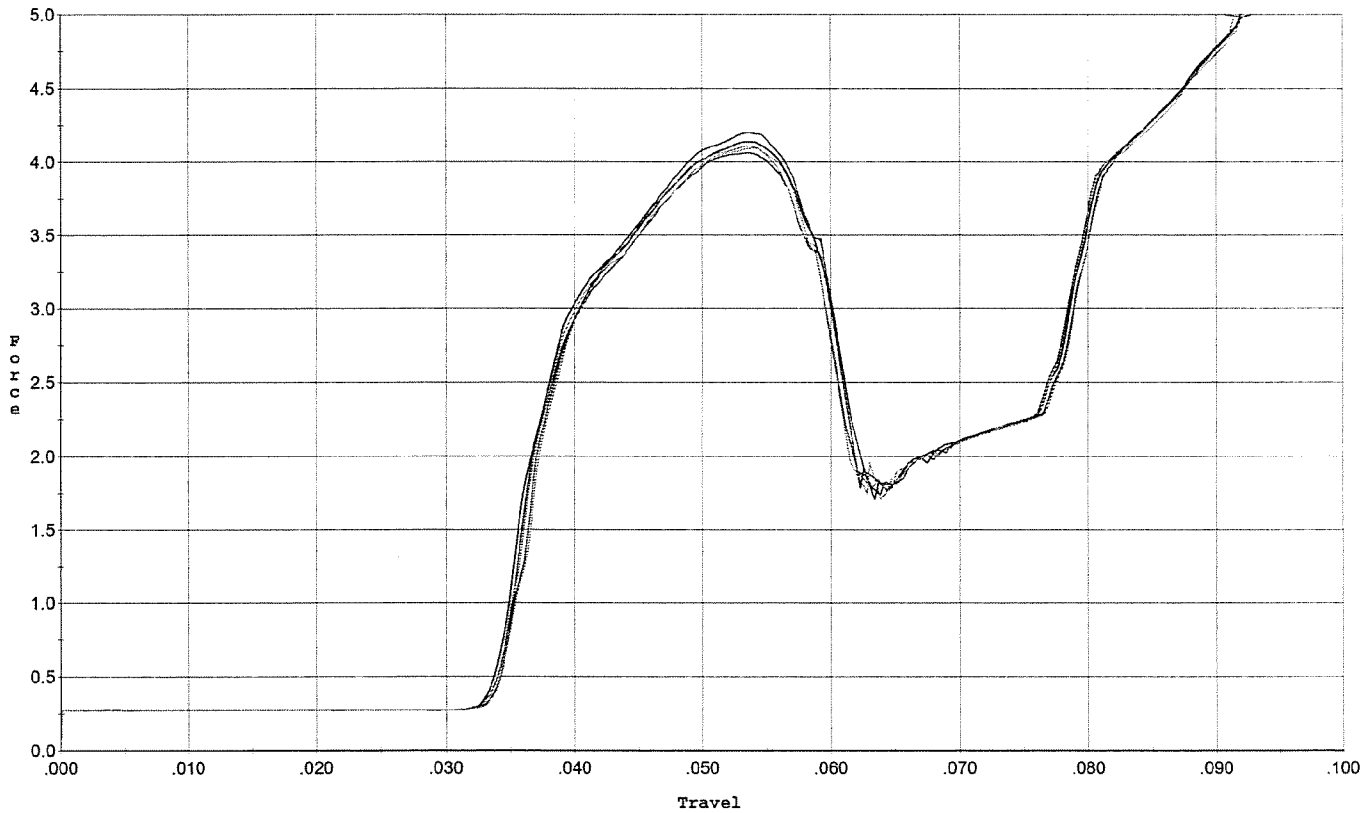
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.058	0.035	0.039	0.067		Set Trigger
2	3.100	0.059	0.035	0.039	0.068		Set Trigger
3	3.120	0.058	0.035	0.040	0.067		Set Trigger
4	3.066	0.058	0.036	0.039	0.067		Set Trigger
5	2.980	0.059	0.035	0.039	0.066		Set Trigger

Aug. 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



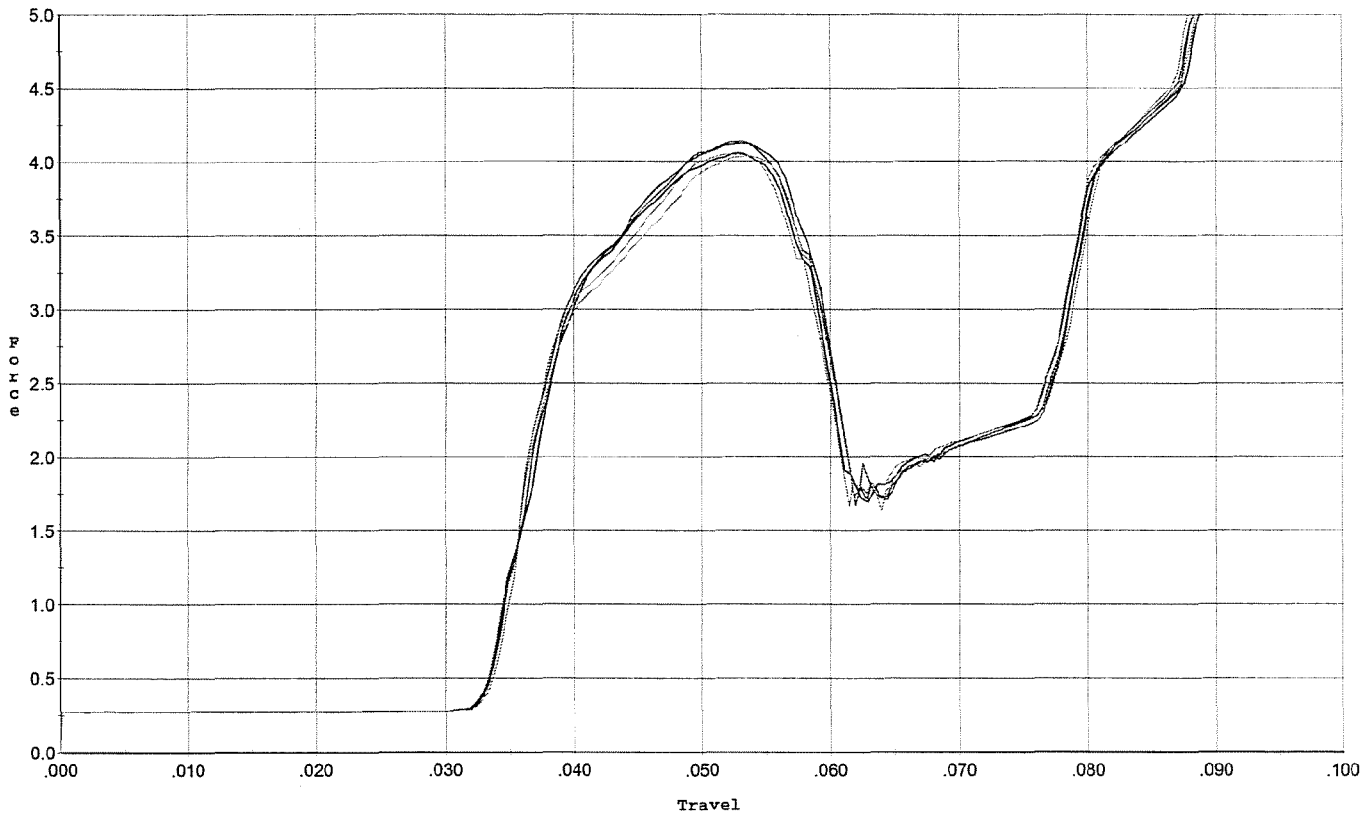
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.059	0.034	0.037	0.095		Set Trigger
2	4.138	0.060	0.033	0.037	0.096		Set Trigger
3	4.061	0.059	0.034	0.037	0.091		Set Trigger
4	4.095	0.059	0.034	0.037	0.093		Set Trigger
5	4.108	0.059	0.034	0.037	0.093		Set Trigger

Aug. 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



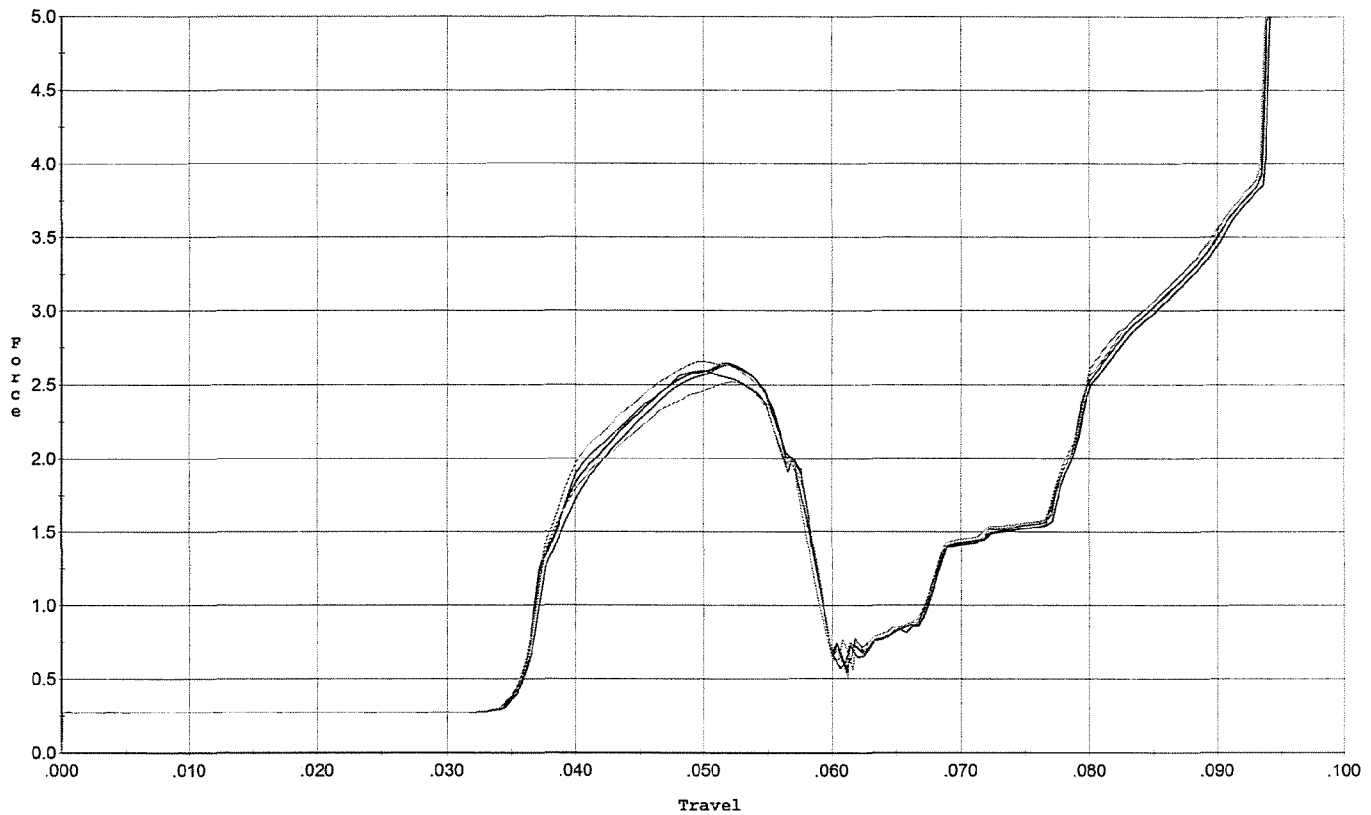
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.059	0.033	0.035	0.095		Set Trigger
2	4.060	0.059	0.033	0.036	0.091		Set Trigger
3	4.141	0.060	0.033	0.036	0.096		Set Trigger
4	4.039	0.059	0.033	0.036	0.093		Set Trigger
5	4.053	0.059	0.033	0.036	0.093		Set Trigger

Aug - 4-08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- 50 lbs. for final test



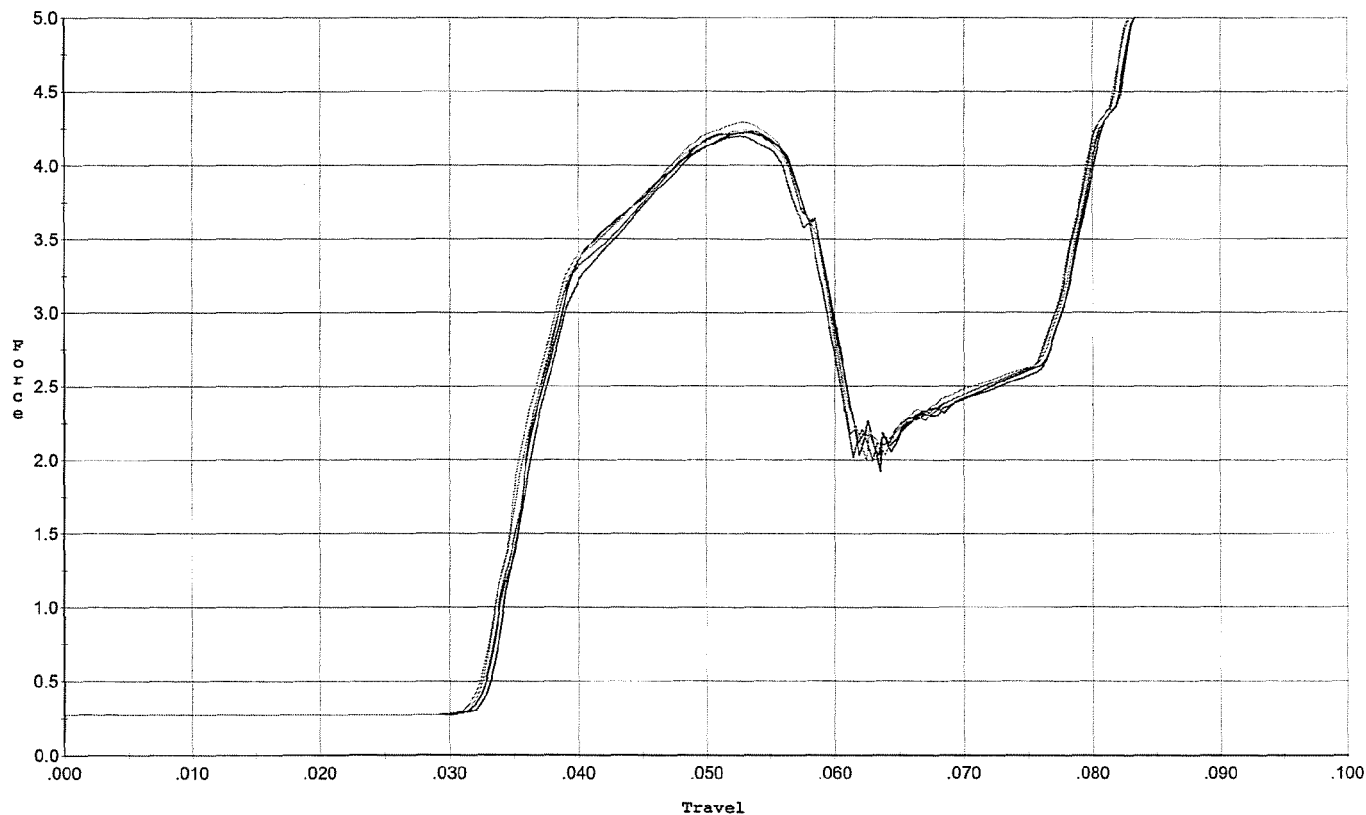
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.632	0.058	0.036	0.040	0.056		Set Trigger
2	2.642	0.058	0.035	0.041	0.057		Set Trigger
3	2.593	0.058	0.036	0.041	0.057		Set Trigger
4	2.520	0.057	0.035	0.041	0.055		Set Trigger
5	2.654	0.058	0.035	0.040	0.058		Set Trigger

Aug-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.058	0.032	0.031	0.097		Set Trigger
2	4.223	0.060	0.033	0.030	0.101		Set Trigger
3	4.199	0.060	0.032	0.030	0.099		Set Trigger
4	4.291	0.058	0.032	0.030	0.100		Set Trigger
5	4.237	0.059	0.032	0.030	0.099		Set Trigger

Aug - 4.23