

G6774501

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



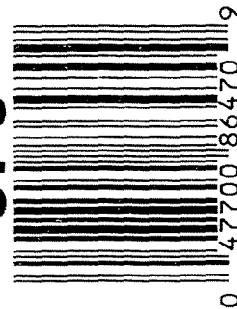
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774501

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774501

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPJ
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPJ
460	CHECK HEADSPACE		7-31-08	SPJ
470	DIS-ASSEMBLE ACTION		7-31-08	SPJ
472	SERIALIZE BOLT HANDLE		8-1-08	SPJ
475	DRILL AND TAP SIGHT HOLES		8-12-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	JG
542	APPLY COATINGS (BARREL ACTION)		8/3	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

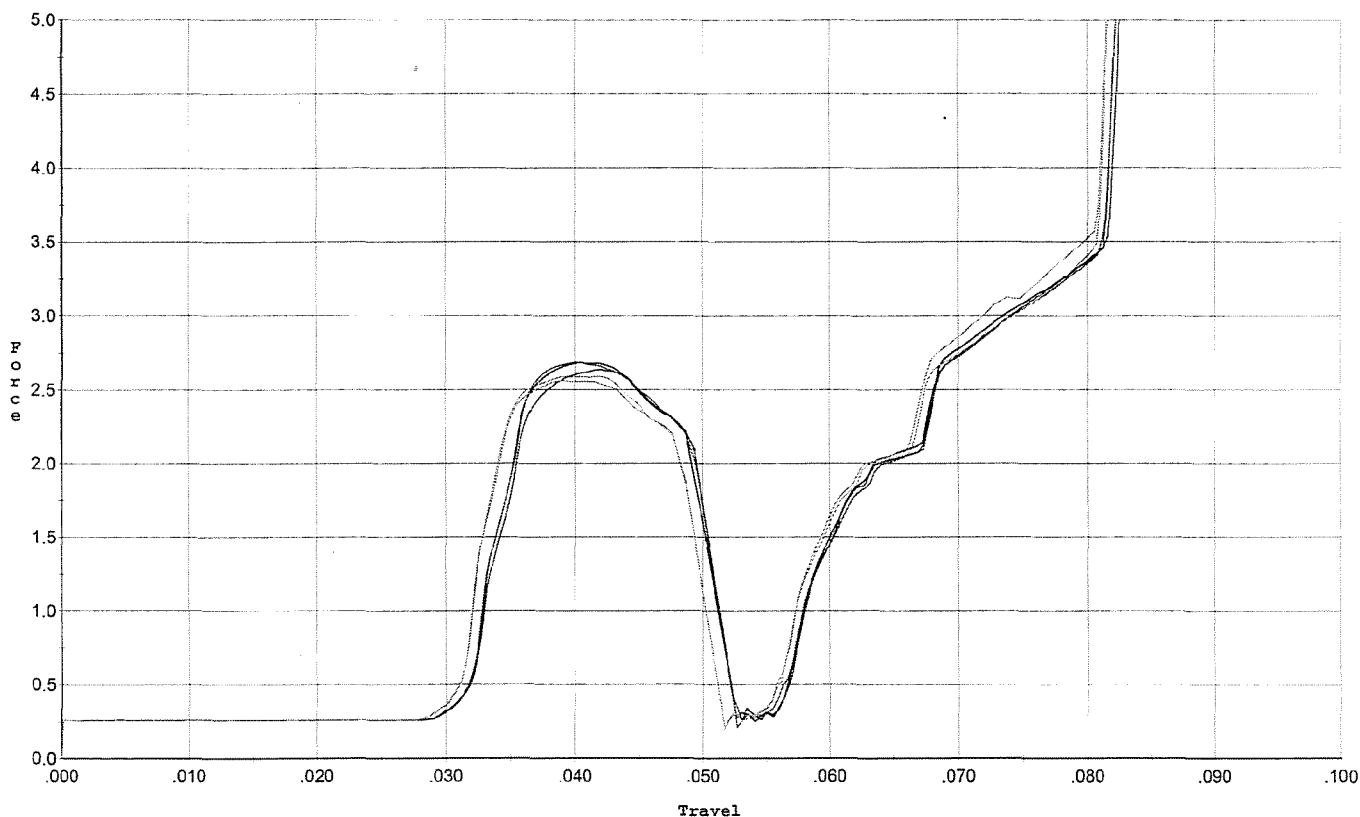
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	9/6/08	BSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	9/6/08	BSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9/6/08	BSN
	J) ASSEMBLE STOCK		8-21-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9/6/08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-23-08	TL
670	FINAL INSPECTION A) HEADSPACE		9/6/08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.45</u> <u>2.45</u> <u>2.45</u> <u>2.42</u>	9-3-08	B.S.H.
	C) FUNCTION		9/6/08	BSN
690	PACK		9-3-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



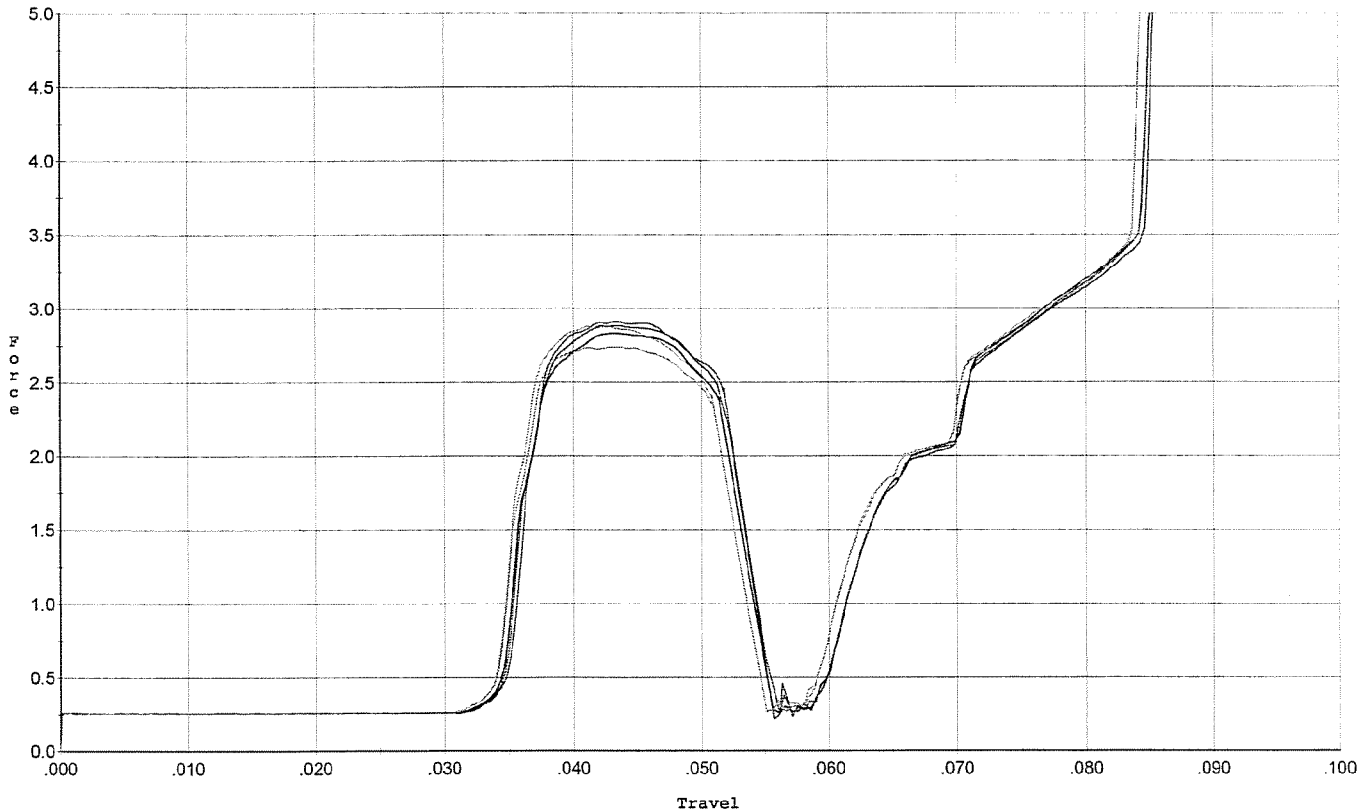
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.049	0.032	0.036	0.048		Set Trigger
2	2.686	0.050	0.032	0.036	0.050		Set Trigger
3	2.685	0.049	0.032	0.036	0.049		Set Trigger
4	2.564	0.049	0.031	0.036	0.048		Set Trigger
5	2.592	0.049	0.031	0.036	0.048		Set Trigger

Avg. 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



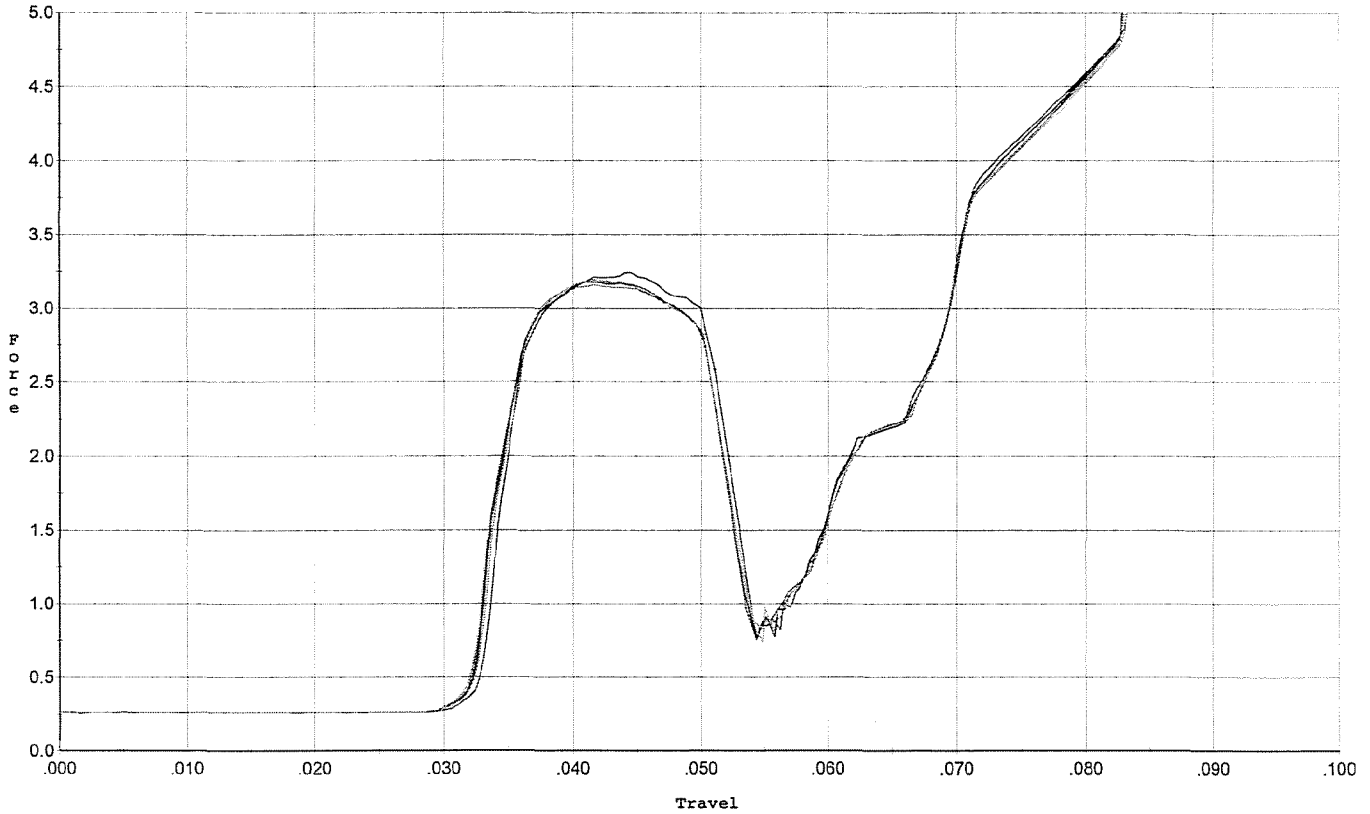
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.884	0.052	0.034	0.037	0.054		Set Trigger
2	2.830	0.051	0.034	0.037	0.053		Set Trigger
3	2.912	0.052	0.034	0.037	0.055		Set Trigger
4	2.883	0.051	0.034	0.036	0.053		Set Trigger
5	2.737	0.051	0.034	0.036	0.051		Set Trigger

Aug. 2-84

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.239	0.051	0.033	0.035	0.061		Set Trigger
2	3.177	0.050	0.032	0.035	0.060		Set Trigger
3	3.191	0.050	0.032	0.035	0.060		Set Trigger
4	3.188	0.050	0.032	0.035	0.060		Set Trigger
5	3.158	0.050	0.032	0.035	0.060		Set Trigger

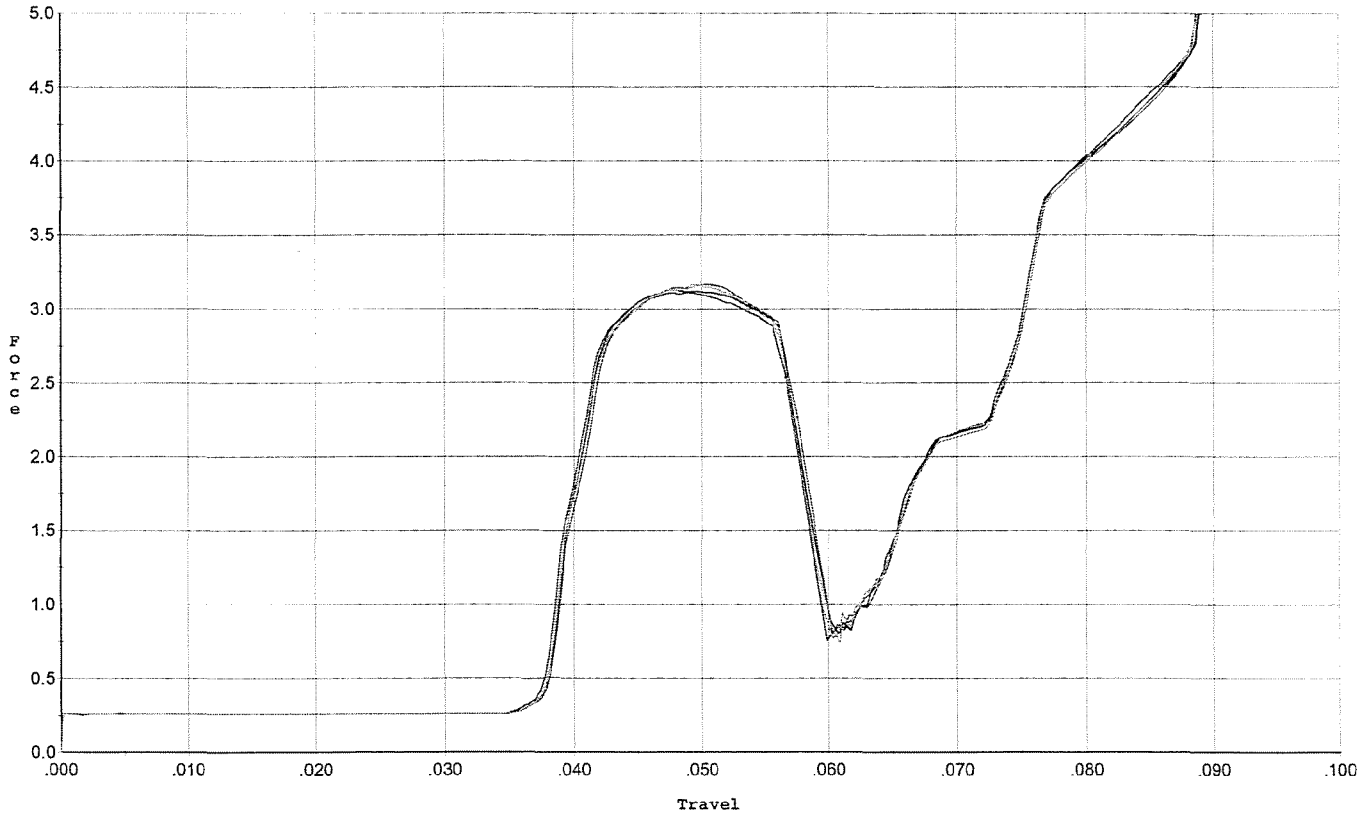
Aug. 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ~~i~~ +/- .75 lbs.

(A7t ← 20 cycles)



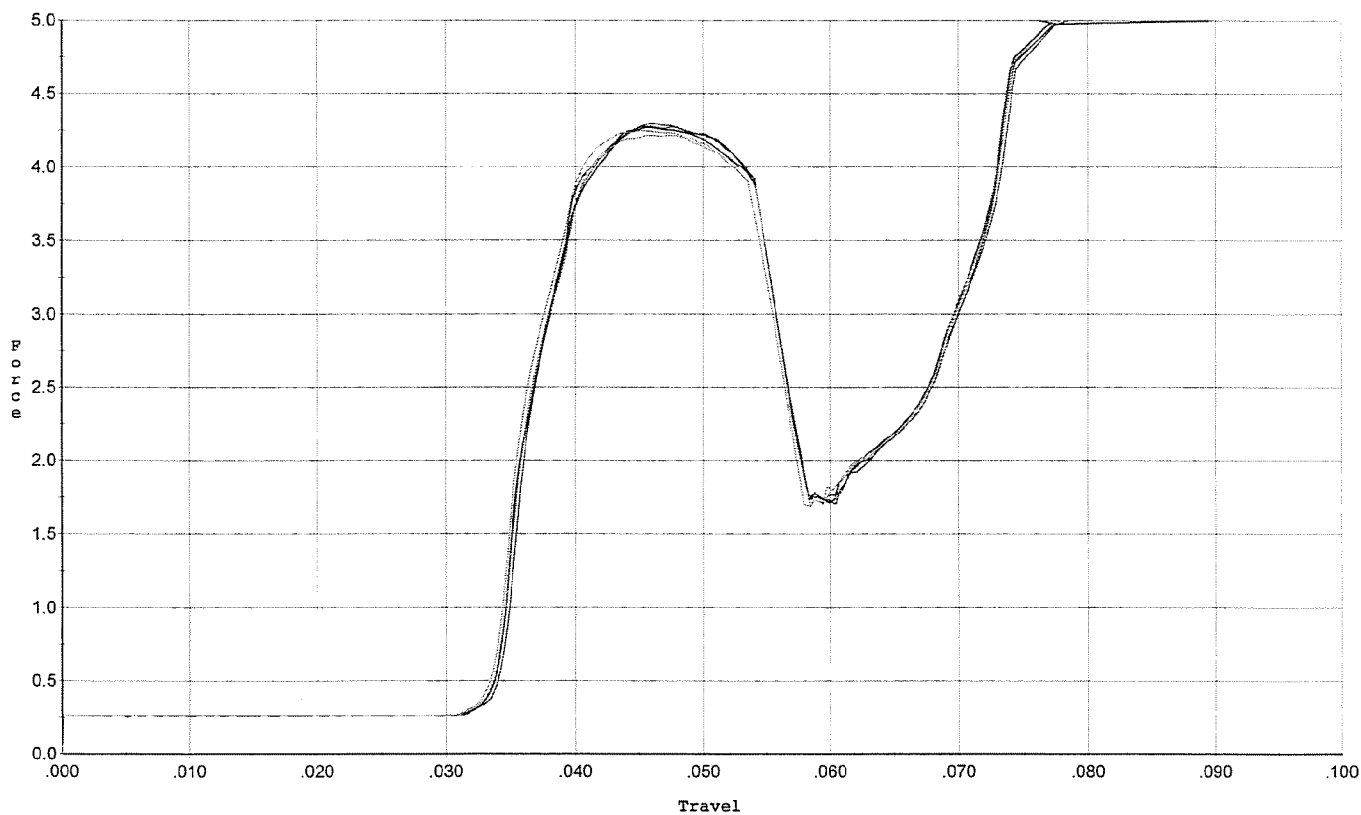
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.057	0.038	0.037	0.063		Set Trigger
2	3.136	0.056	0.038	0.037	0.062		Set Trigger
3	3.166	0.058	0.038	0.037	0.064		Set Trigger
4	3.159	0.056	0.038	0.037	0.062		Set Trigger
5	3.164	0.056	0.038	0.037	0.062		Set Trigger

Aug. 3-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



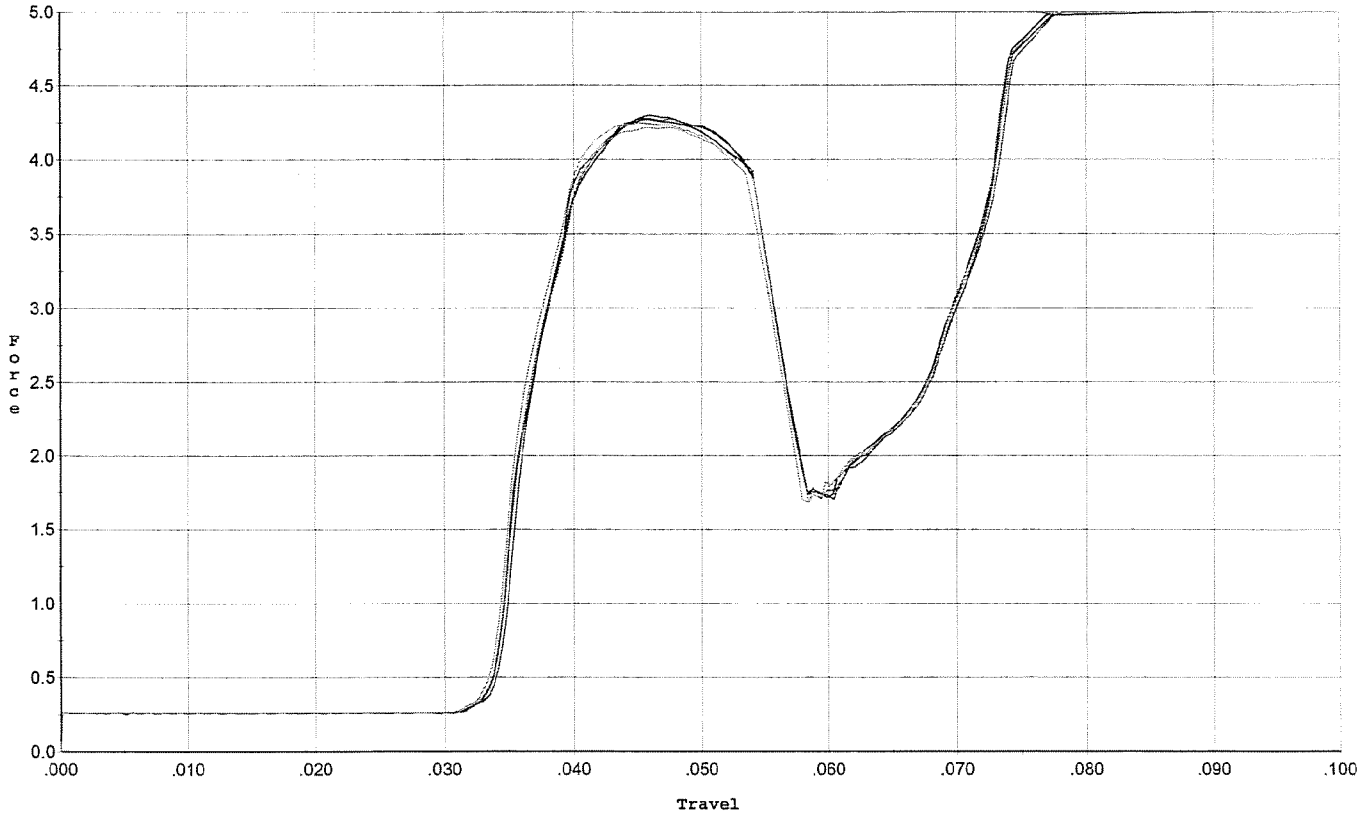
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.054	0.034	0.034	0.085		Set Trigger
2	4.268	0.054	0.033	0.034	0.085		Set Trigger
3	4.277	0.054	0.033	0.034	0.086		Set Trigger
4	4.217	0.054	0.033	0.034	0.085		Set Trigger
5	4.245	0.055	0.033	0.034	0.088		Set Trigger

Aug. 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



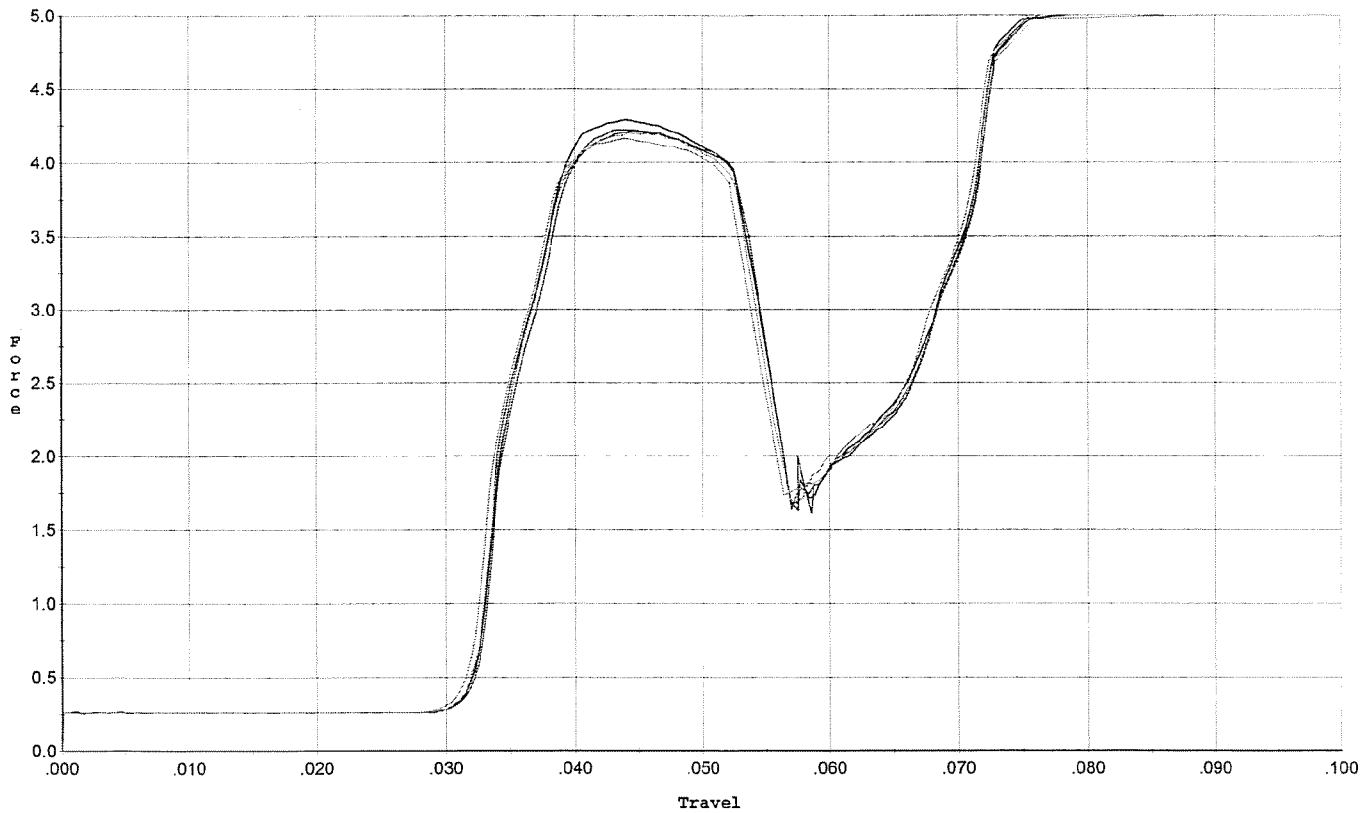
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.054	0.034	0.034	0.085		Set Trigger
2	4.268	0.054	0.033	0.034	0.085		Set Trigger
3	4.277	0.054	0.033	0.034	0.086		Set Trigger
4	4.217	0.054	0.033	0.034	0.085		Set Trigger
5	4.245	0.055	0.033	0.034	0.088		Set Trigger

4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



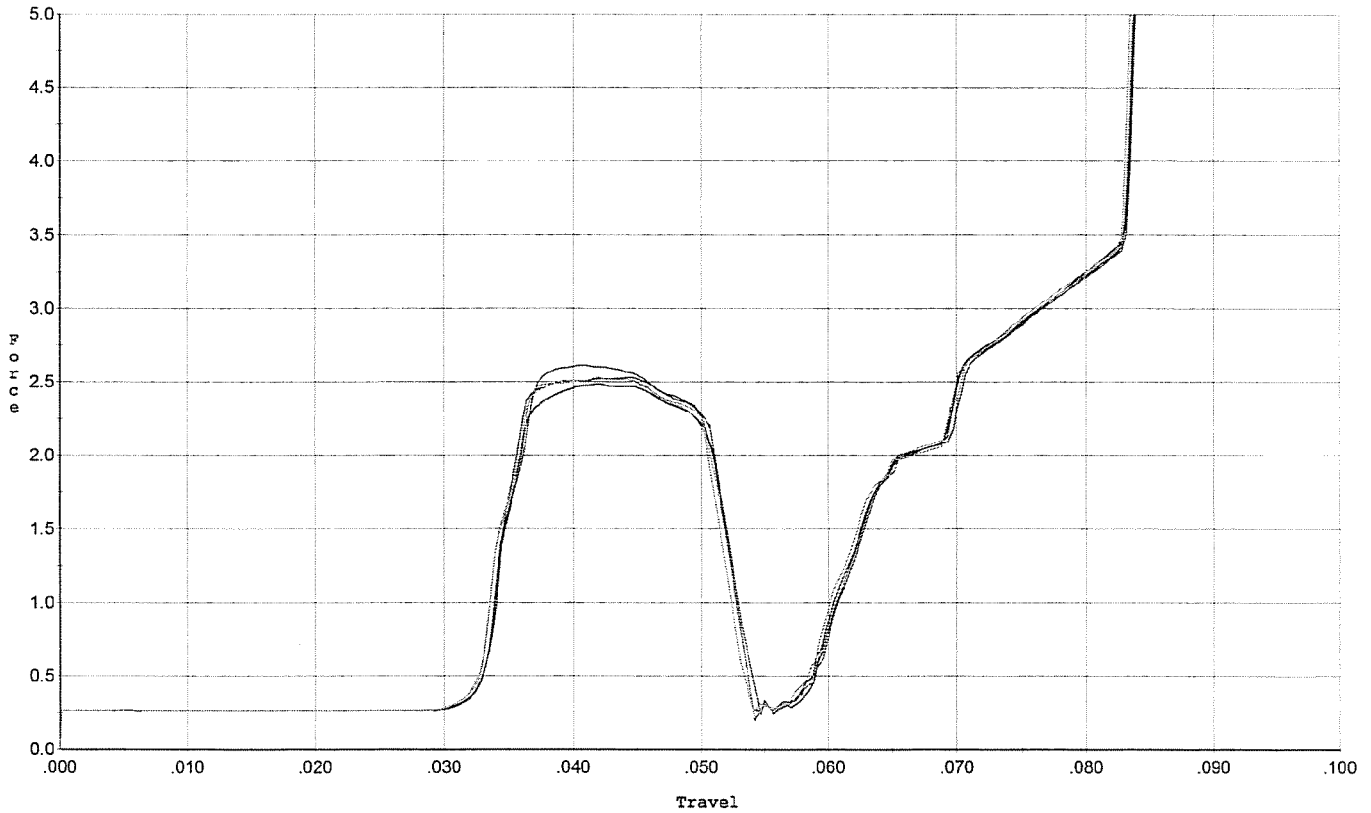
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.054	0.032	0.033	0.088		Set Trigger
2	4.289	0.054	0.032	0.033	0.088		Set Trigger
3	4.213	0.054	0.032	0.033	0.086		Set Trigger
4	4.199	0.053	0.032	0.033	0.084		Set Trigger
5	4.161	0.052	0.031	0.033	0.083		Set Trigger

Aug. 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



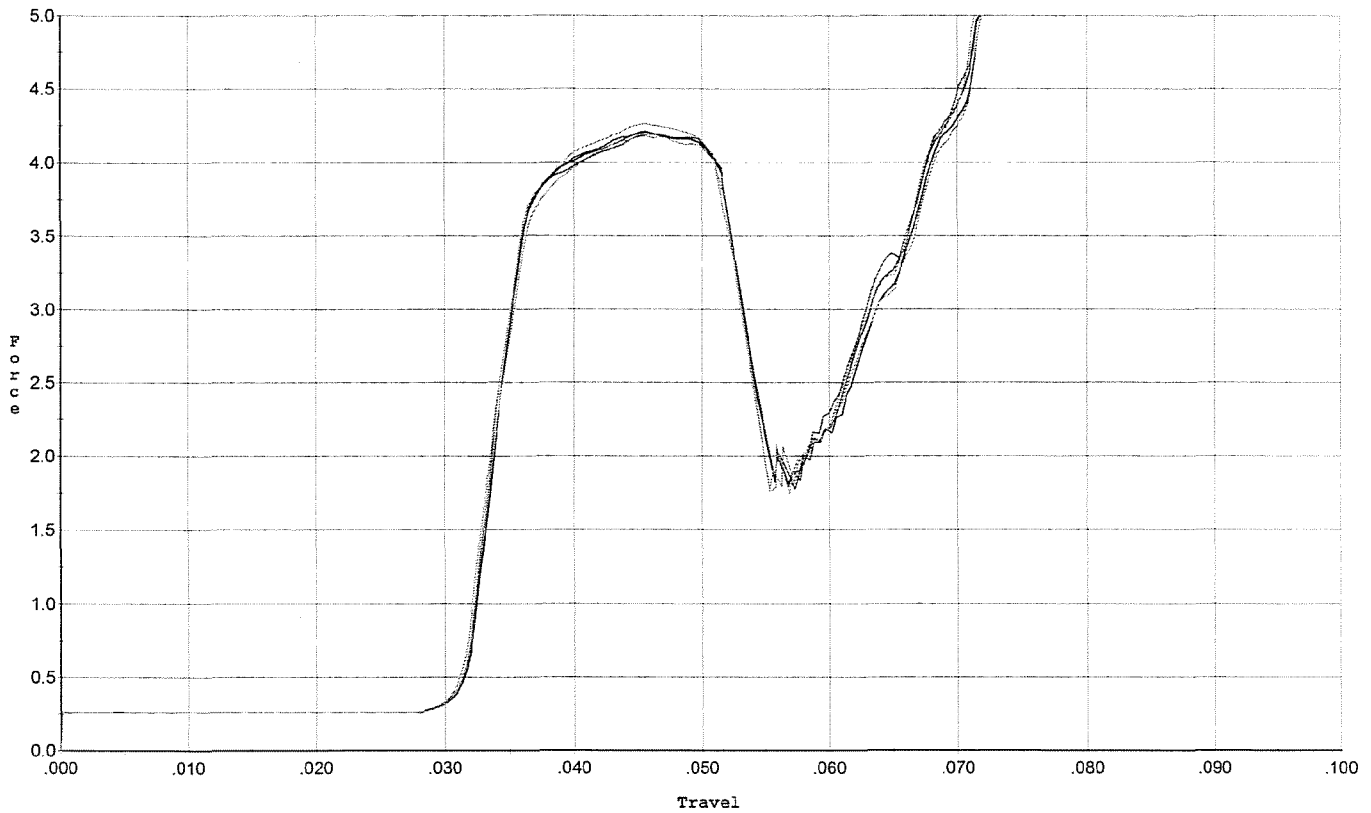
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.051	0.033	0.036	0.050		Set Trigger
2	2.483	0.051	0.033	0.036	0.049		Set Trigger
3	2.612	0.051	0.033	0.036	0.050		Set Trigger
4	2.522	0.051	0.033	0.036	0.050		Set Trigger
5	2.527	0.050	0.032	0.036	0.049		Set Trigger

Aug. 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- .10 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.052	0.031	0.033	0.083		Set Trigger
2	4.207	0.052	0.031	0.032	0.083		Set Trigger
3	4.191	0.051	0.031	0.032	0.084		Set Trigger
4	4.262	0.052	0.031	0.032	0.086		Set Trigger
5	4.176	0.052	0.031	0.032	0.083		Set Trigger

Aug 4.20