

G-6774502

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



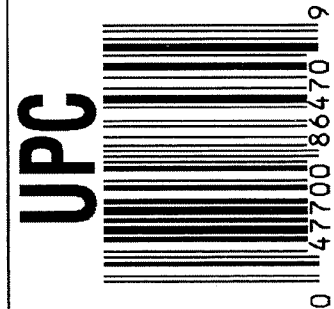
owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774502



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6774502

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION		7-30-08	SP
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BM
490	MAGNAFLUX BOLT		7/30/08	MR
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/12	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

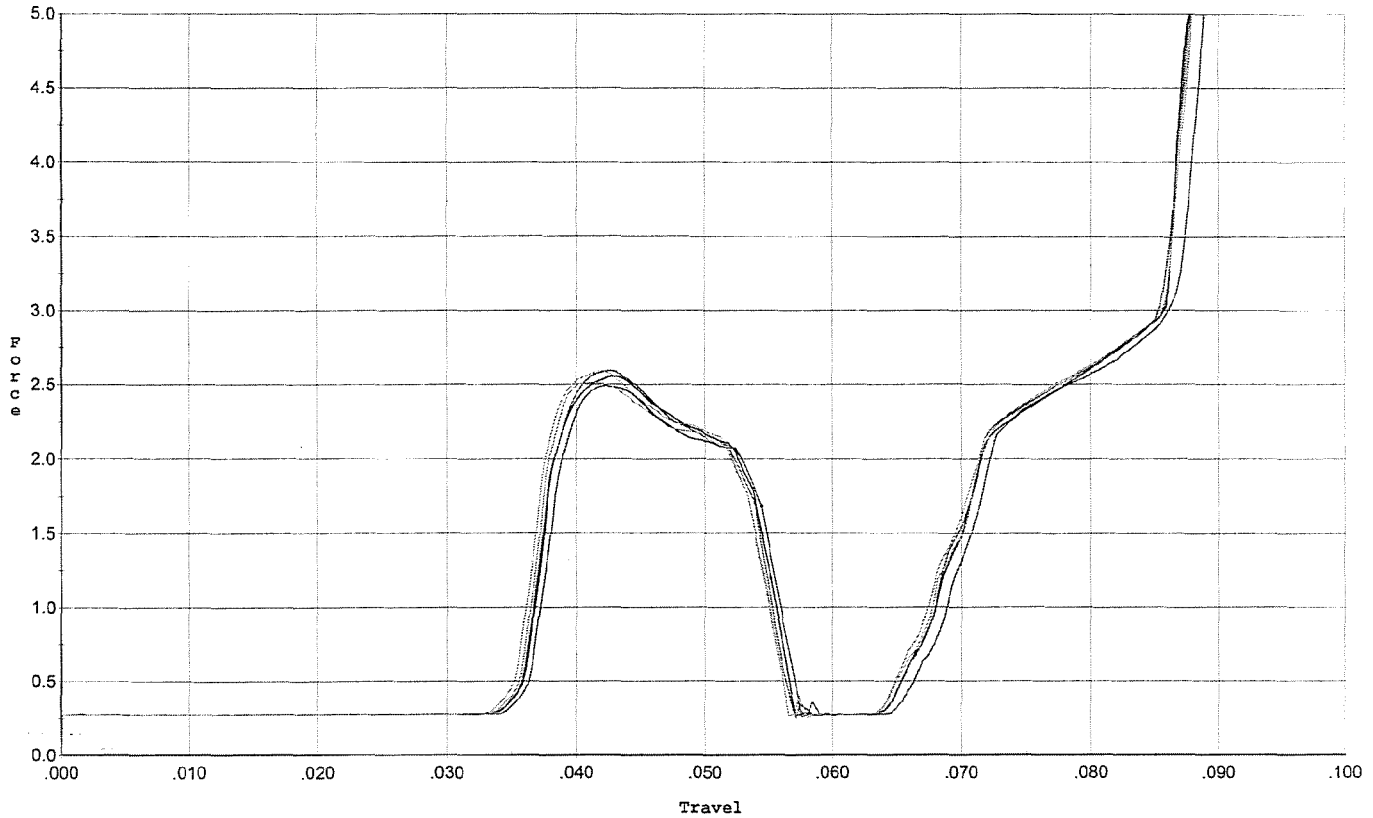
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>4.0</u>	10-24-08	LJD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>4.5</u> <u>4.0</u>	10-24-08	RJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-24-08	RJD
	J) ASSEMBLE STOCK		8-25-08	RJR
	K) ASSEMBLE SWIVEL STUDS		10-24-08	RJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-1-08 9-4-08	TC FM
	MALFUNCTION <i>BAC</i>	CORRECTION	10-1-08	TC
	MALFUNCTION	CORRECTION	<i>NA</i>	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		9/4/08 J
660	INSPECT FOR LIVE AMMO		9/4/08	J
670	FINAL INSPECTION A) HEADSPACE		10-24-08	RJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.17</u> <u>2.21</u> <u>2.20</u> <u>2.26</u>	9-29-08	TC
	C) FUNCTION		10-24-08	RJD
690	PACK		12-9-08	RJR

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



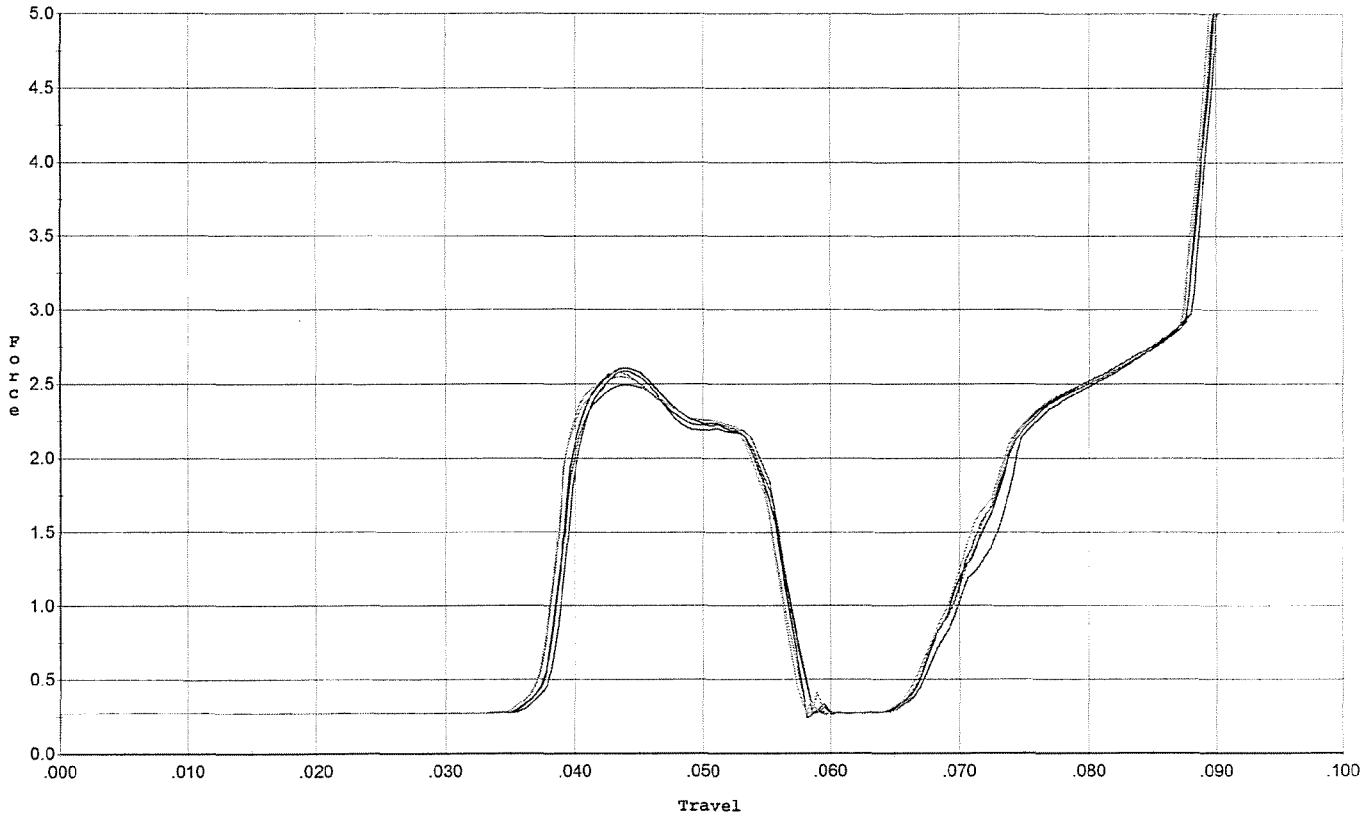
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.054	0.036	0.039	0.048		Set Trigger
2	2.554	0.055	0.036	0.038	0.050		Set Trigger
3	2.593	0.054	0.036	0.038	0.049		Set Trigger
4	2.591	0.055	0.035	0.038	0.051		Set Trigger
5	2.511	0.055	0.035	0.038	0.050		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



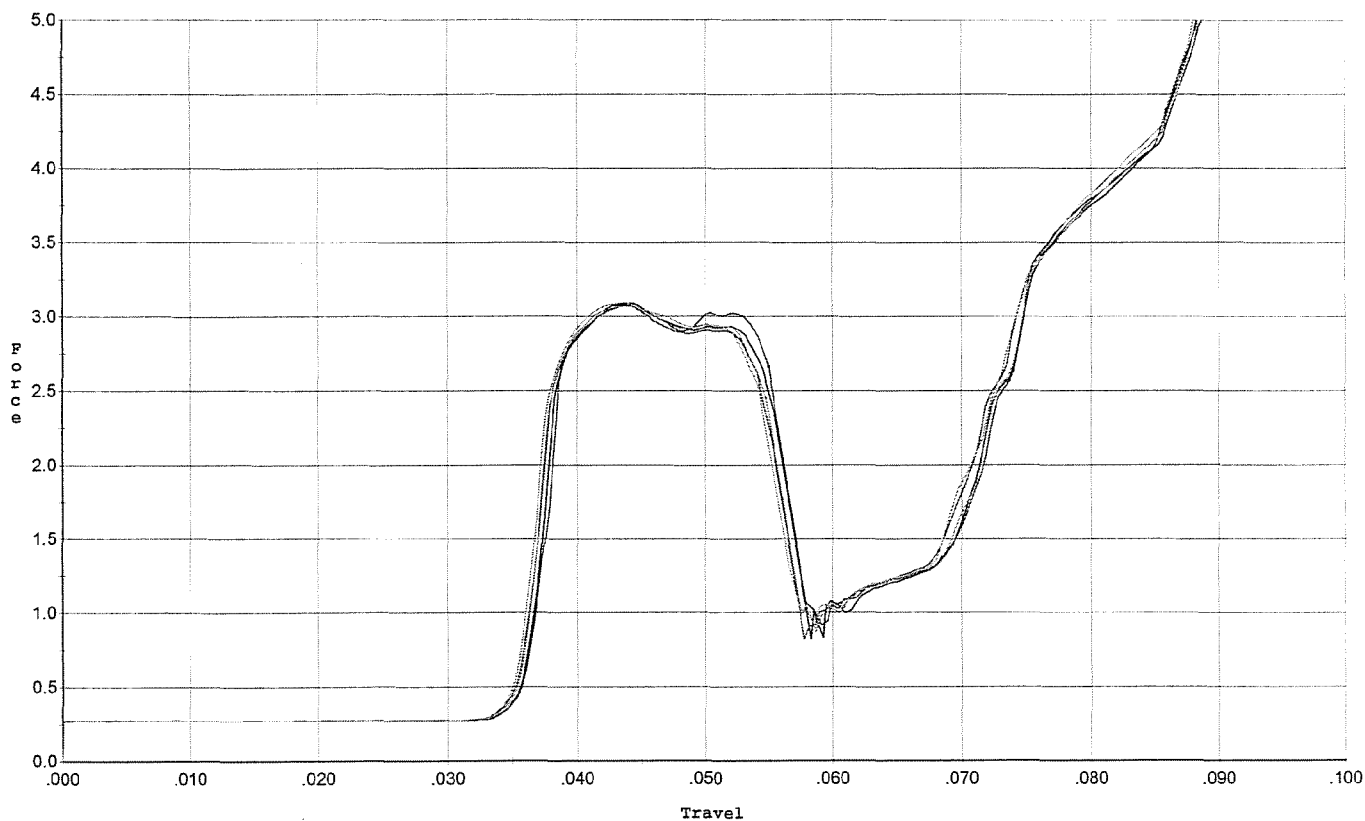
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.055	0.038	0.040	0.048		Set Trigger
2	2.606	0.056	0.038	0.039	0.050		Set Trigger
3	2.493	0.055	0.038	0.039	0.049		Set Trigger
4	2.551	0.055	0.037	0.039	0.049		Set Trigger
5	2.579	0.055	0.037	0.039	0.049		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



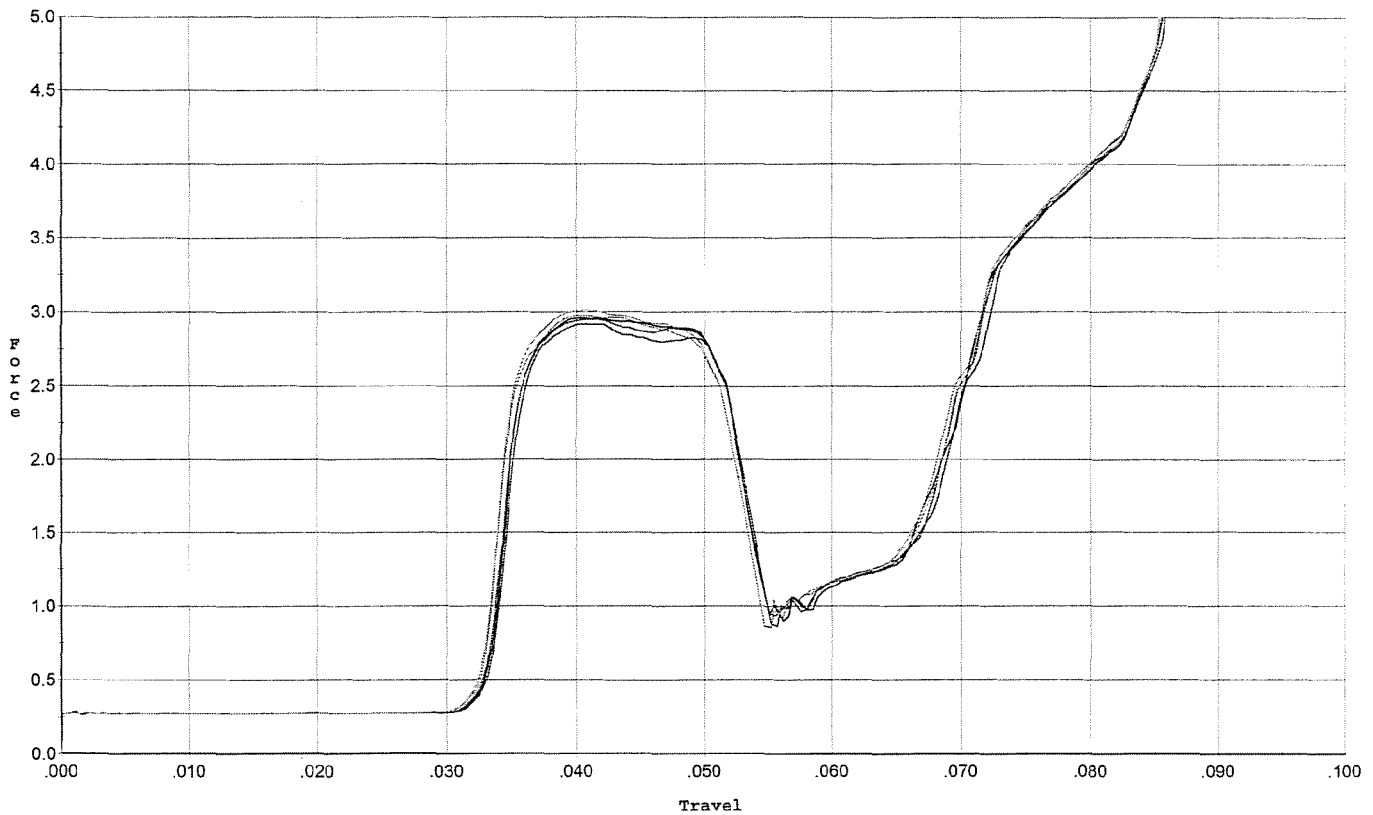
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.055	0.036	0.037	0.064		Set Trigger
2	3.088	0.055	0.036	0.037	0.064		Set Trigger
3	3.071	0.055	0.035	0.037	0.063		Set Trigger
4	3.074	0.055	0.035	0.037	0.063		Set Trigger
5	3.092	0.054	0.035	0.037	0.062		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



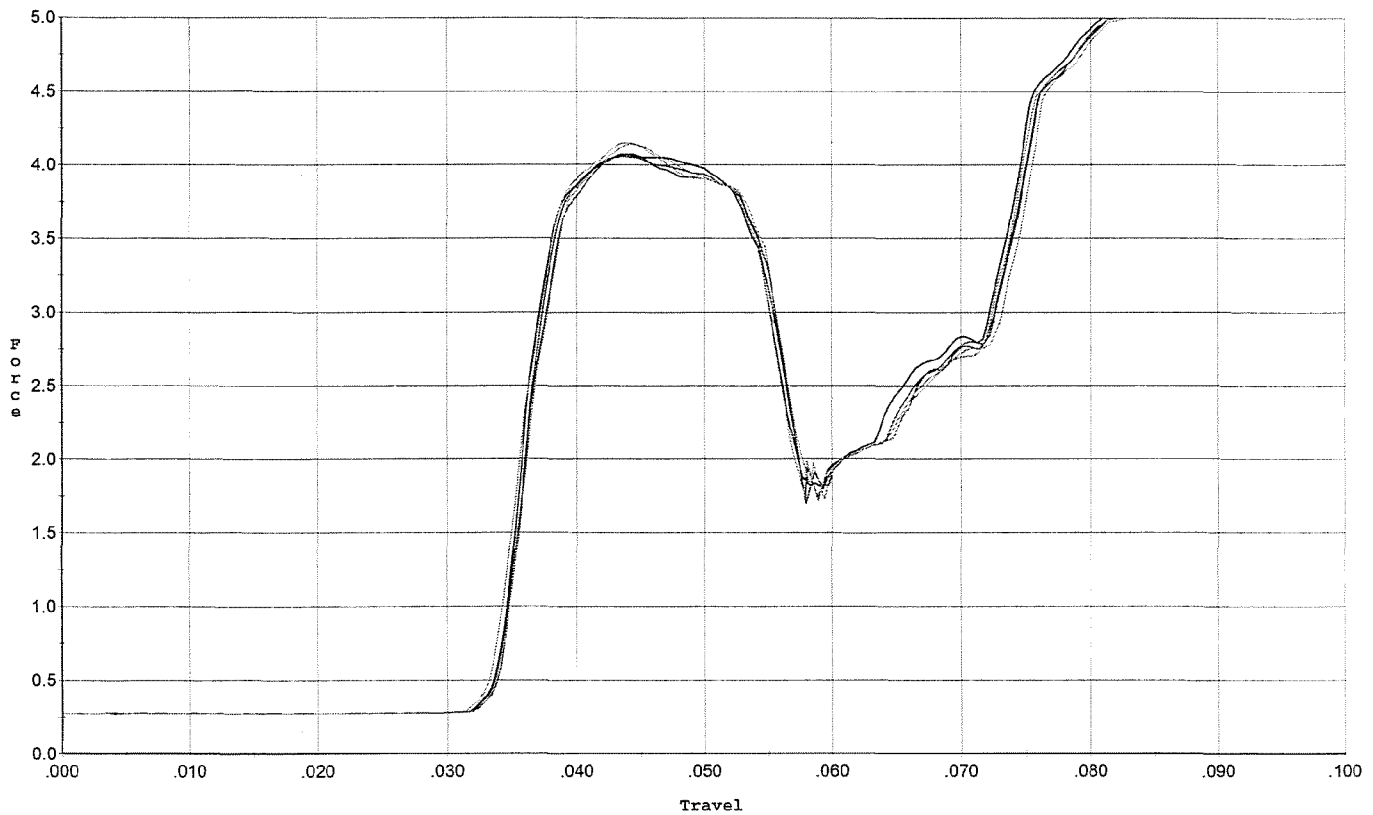
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.918	0.053	0.033	0.036	0.061		Set Trigger
2	2.958	0.052	0.033	0.036	0.060		Set Trigger
3	2.950	0.052	0.033	0.036	0.060		Set Trigger
4	3.010	0.053	0.032	0.036	0.062		Set Trigger
5	2.977	0.053	0.033	0.036	0.062		Set Trigger

Arg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



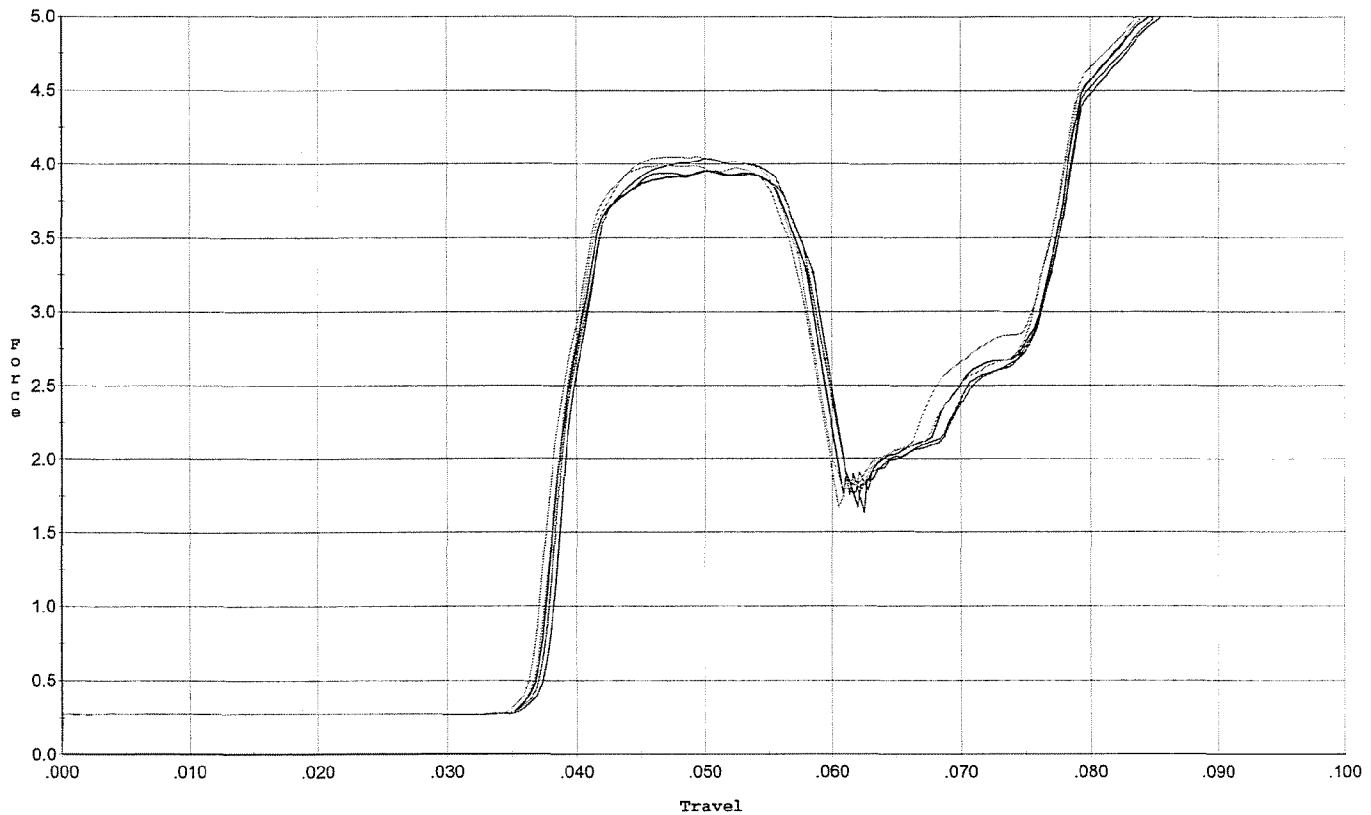
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.056	0.034	0.036	0.085		Set Trigger
2	4.070	0.054	0.033	0.035	0.084		Set Trigger
3	4.060	0.055	0.034	0.036	0.084		Set Trigger
4	4.145	0.055	0.034	0.036	0.084		Set Trigger
5	4.151	0.054	0.033	0.035	0.084		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



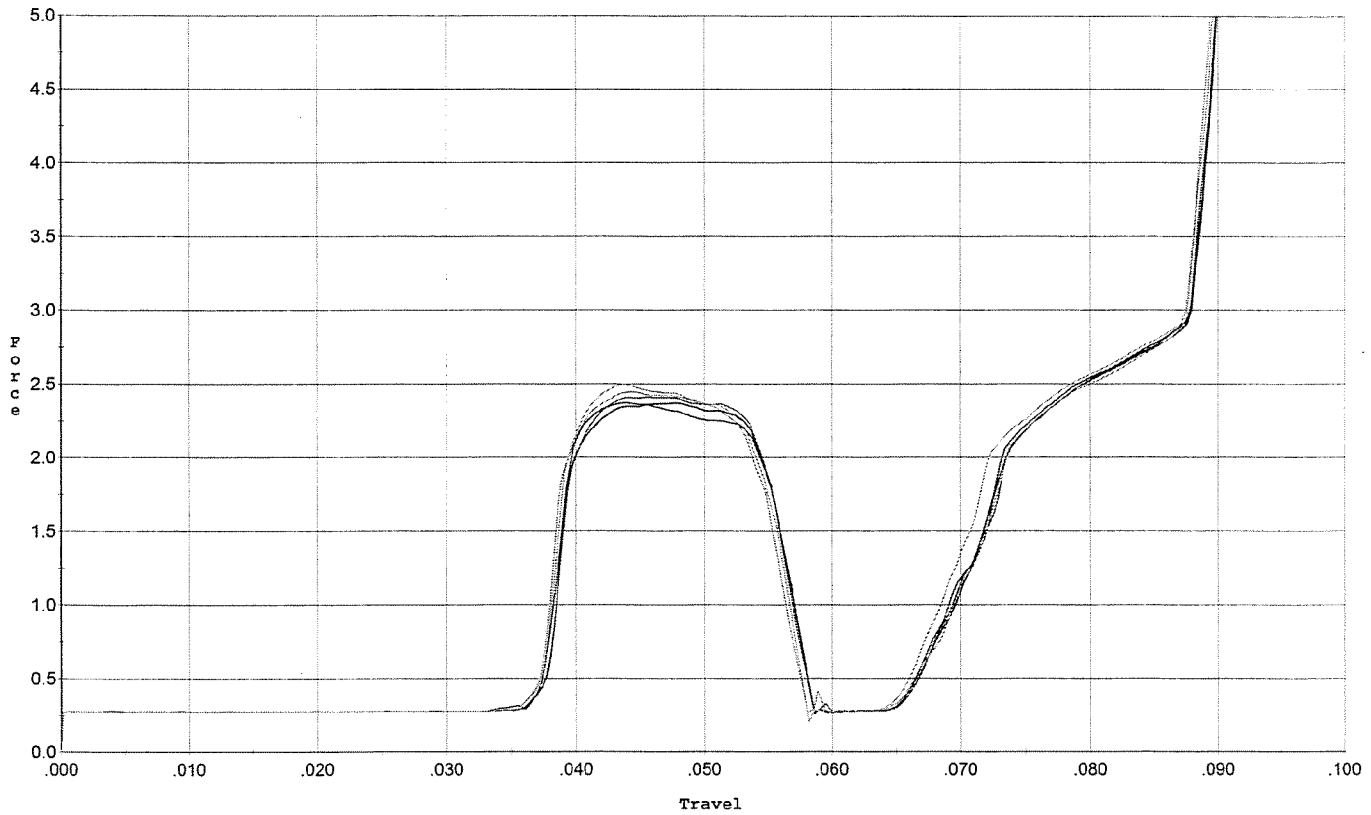
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.954	0.059	0.037	0.037	0.086		Set Trigger
2	3.952	0.058	0.037	0.037	0.085		Set Trigger
3	4.036	0.059	0.037	0.037	0.088		Set Trigger
4	4.050	0.057	0.036	0.037	0.085		Set Trigger
5	3.991	0.058	0.036	0.037	0.086		Set Trigger

Arg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



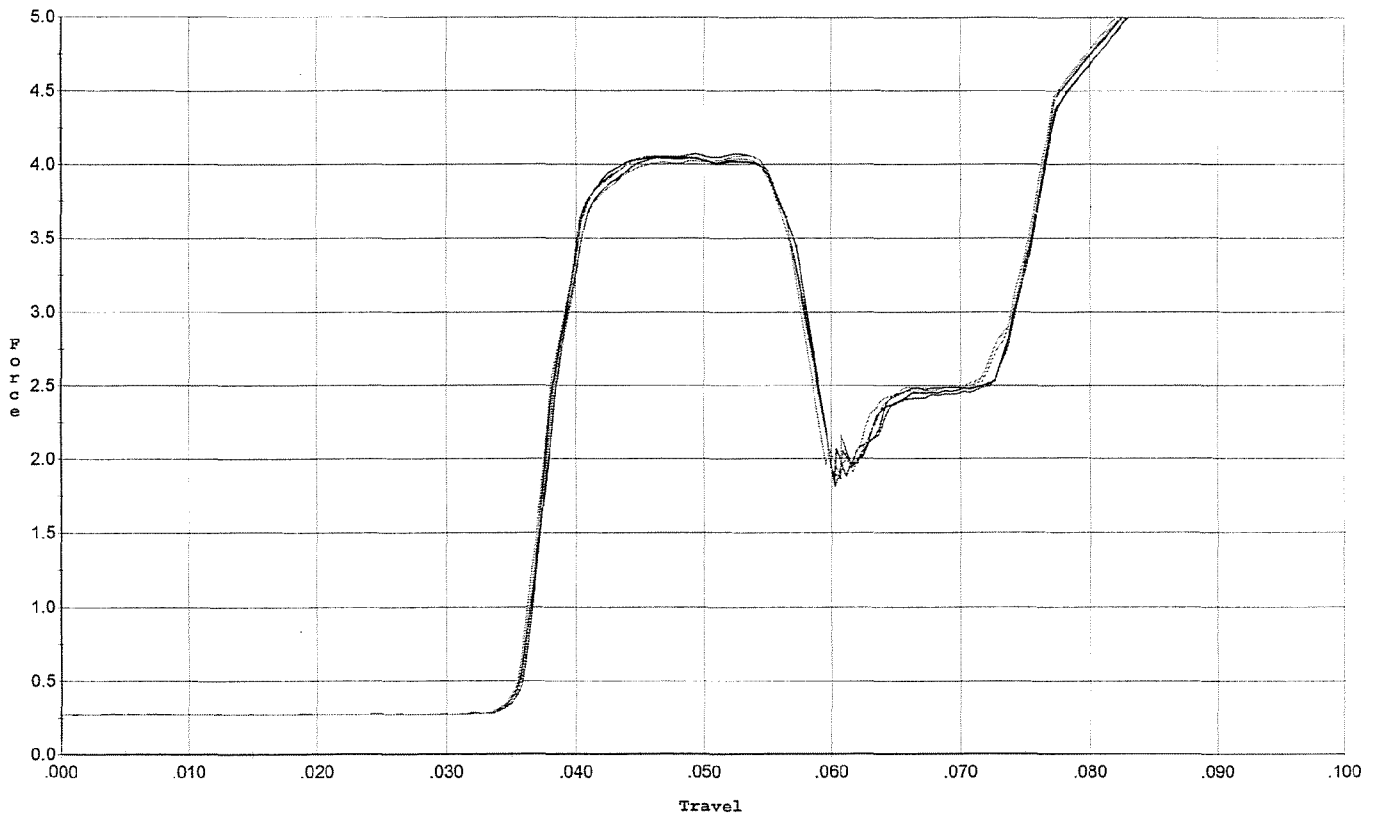
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.372	0.057	0.037	0.039	0.050		Set Trigger
2	2.371	0.057	0.038	0.039	0.050		Set Trigger
3	2.411	0.055	0.038	0.039	0.049		Set Trigger
4	2.499	0.056	0.037	0.039	0.051		Set Trigger
5	2.445	0.055	0.037	0.039	0.049		Set Trigger

AVG 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.057	0.036	0.035	0.088		Set Trigger
2	4.048	0.058	0.035	0.035	0.090		Set Trigger
3	4.074	0.058	0.036	0.035	0.089		Set Trigger
4	4.066	0.057	0.035	0.036	0.087		Set Trigger
5	4.061	0.056	0.035	0.036	0.086		Set Trigger

Avg 4.06