

G6774503

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

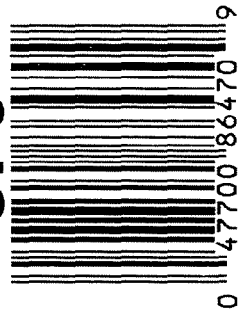
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

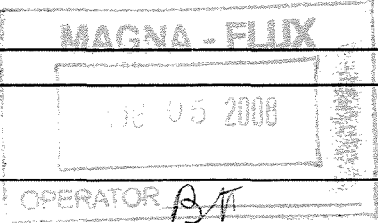
G6774503

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774503

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES		8-04-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT		7/31/08	MR
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DA
542	APPLY COATINGS (BARREL ACTION)		8/3	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

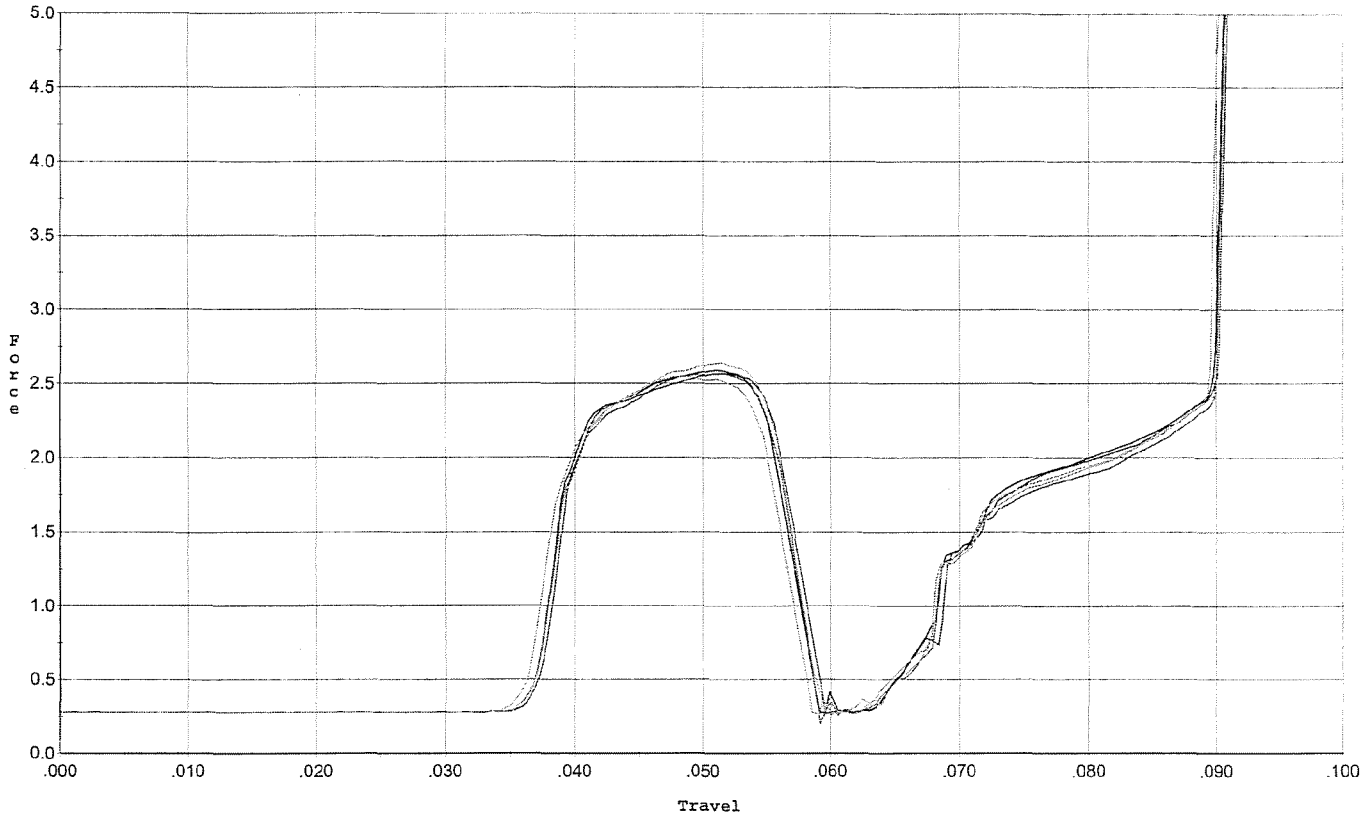
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>7.0</u>	10-2-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-2-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	10-2-08	L.N.
	J) ASSEMBLE STOCK		8-22-08	PSN
	K) ASSEMBLE SWIVEL STUDS		10-2-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-1-08 9-5-08	TC TRW
	MALFUNCTION <u>BAC</u>	CORRECTION	10-1-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	FM
670	FINAL INSPECTION A) HEADSPACE		10-2-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.34</u> <u>2.48</u> <u>2.46</u> <u>2.41</u>	9-27-08	TC
	C) FUNCTION		10-2-08	L.N.
690	PACK		12-8-08	PSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



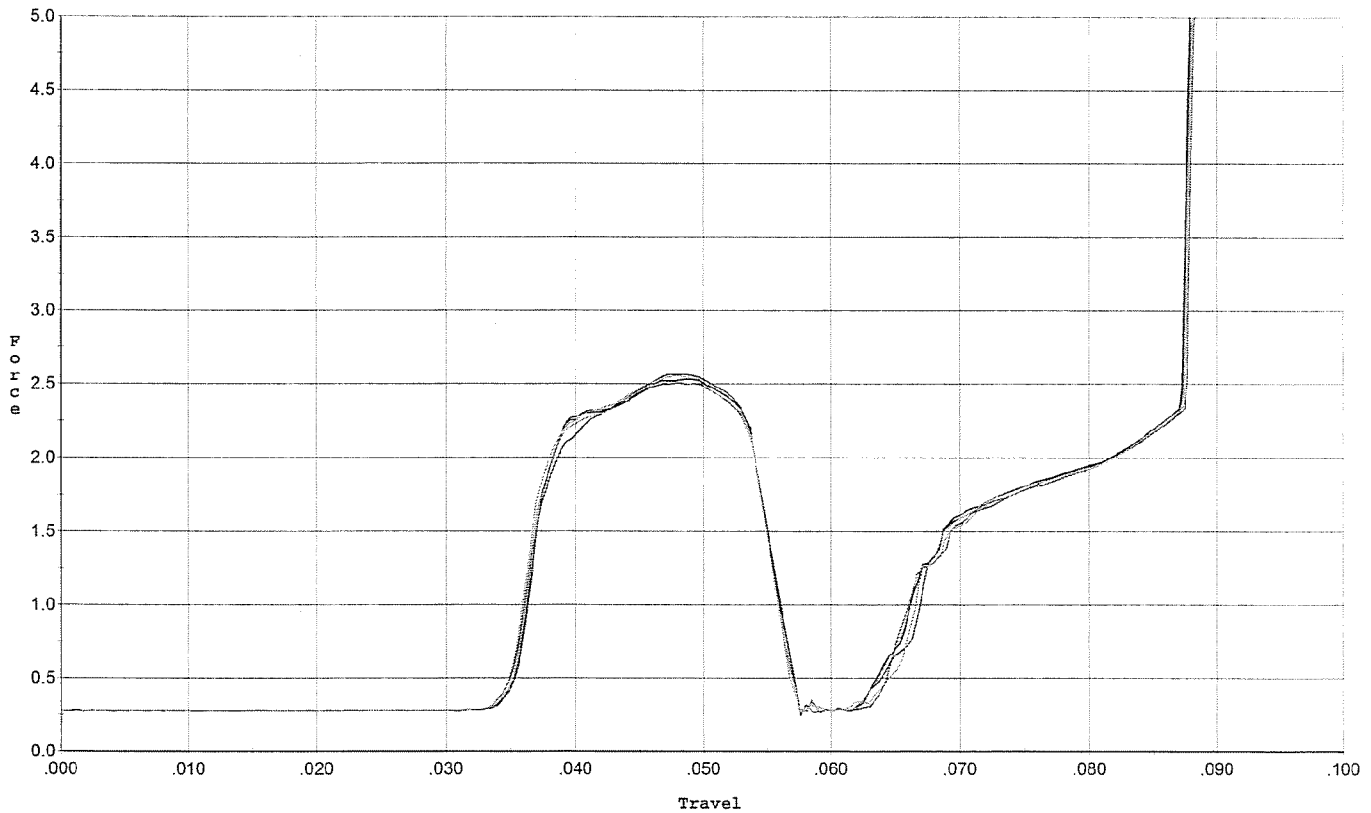
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.057	0.037	0.039	0.055		Set Trigger
2	2.591	0.057	0.037	0.039	0.055		Set Trigger
3	2.566	0.056	0.037	0.039	0.054		Set Trigger
4	2.639	0.056	0.037	0.039	0.054		Set Trigger
5	2.550	0.057	0.036	0.039	0.054		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



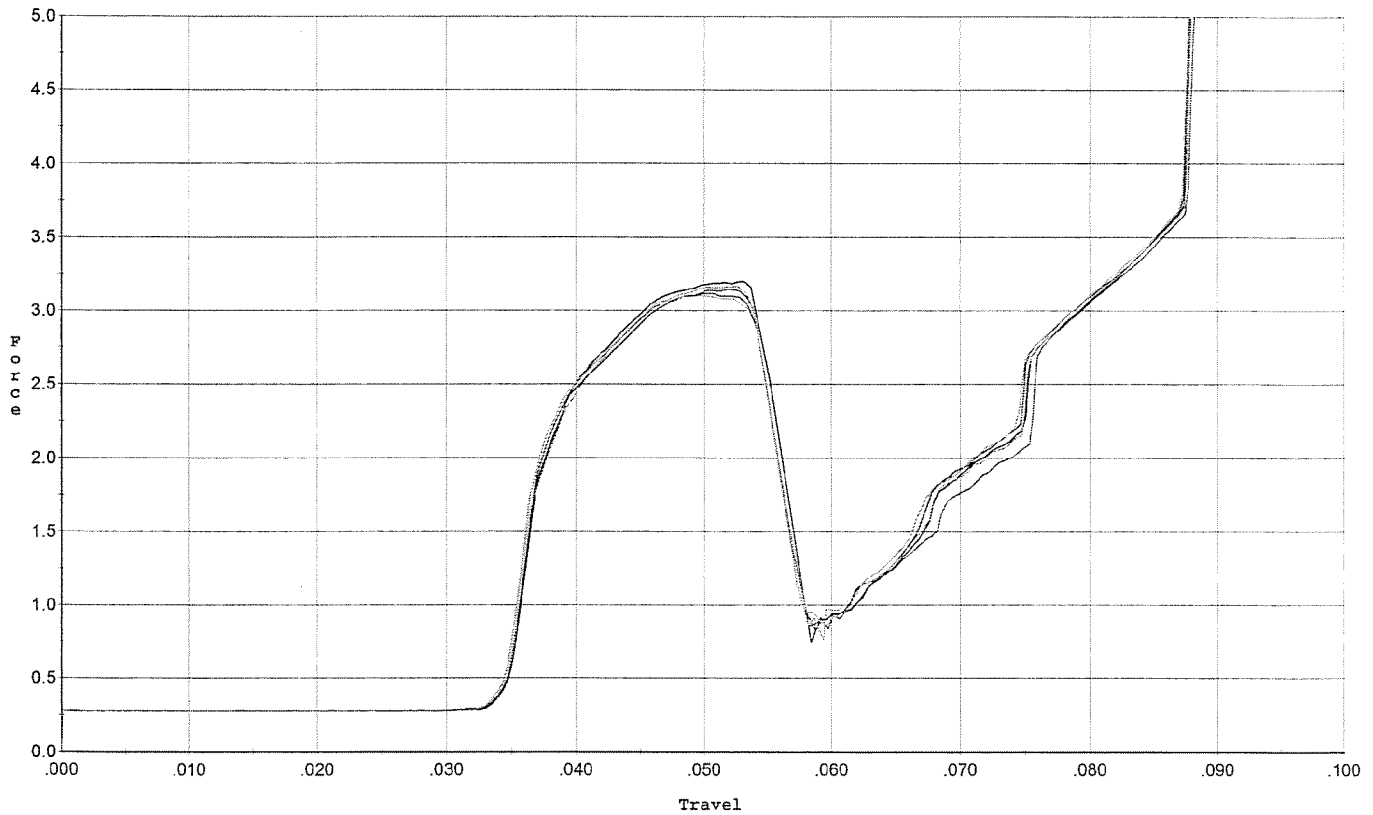
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.054	0.035	0.038	0.052		Set Trigger
2	2.531	0.054	0.035	0.038	0.052		Set Trigger
3	2.503	0.054	0.035	0.038	0.052		Set Trigger
4	2.512	0.054	0.035	0.038	0.052		Set Trigger
5	2.558	0.054	0.035	0.038	0.052		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



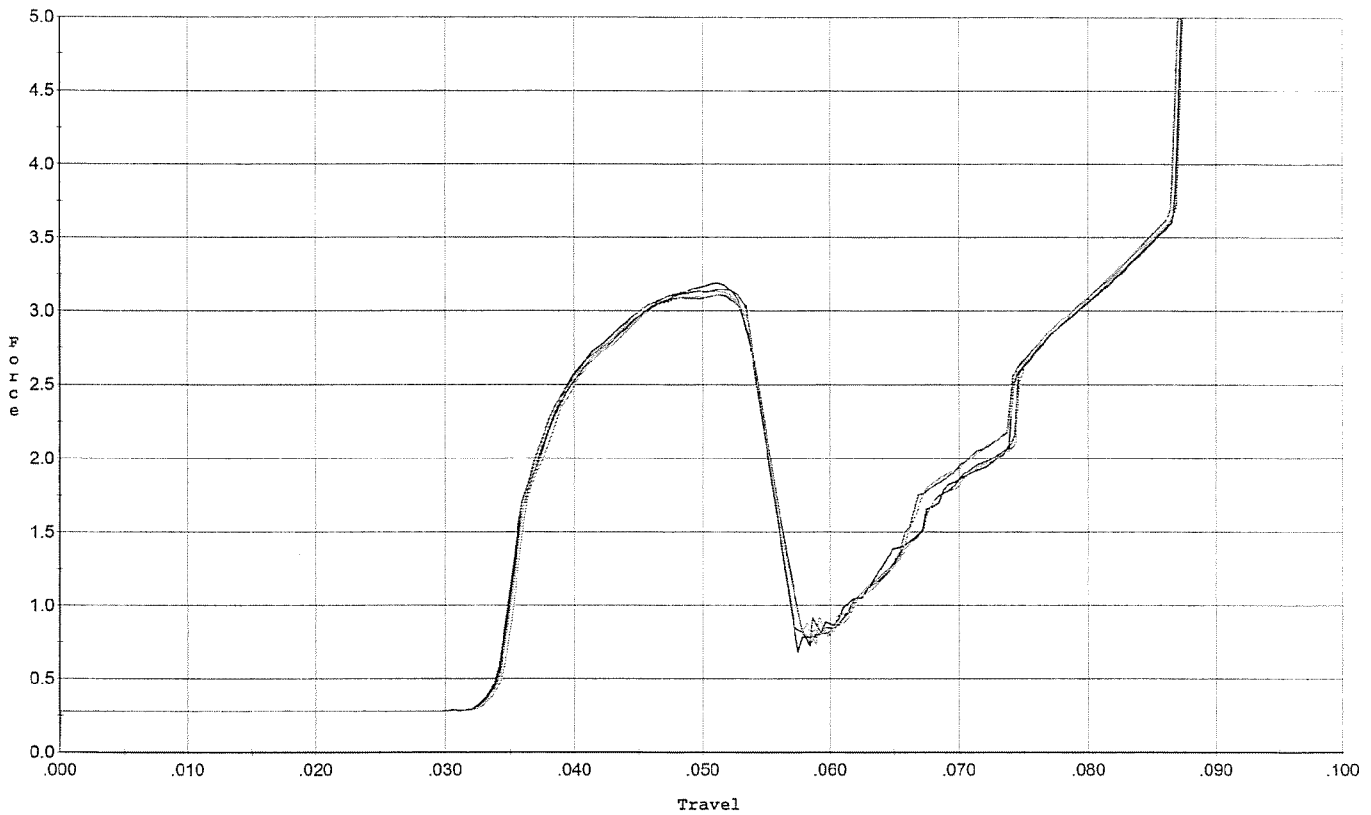
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.054	0.034	0.037	0.063		Set Trigger
2	3.198	0.055	0.035	0.037	0.065		Set Trigger
3	3.145	0.054	0.034	0.037	0.063		Set Trigger
4	3.104	0.054	0.034	0.036	0.063		Set Trigger
5	3.161	0.054	0.034	0.037	0.063		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



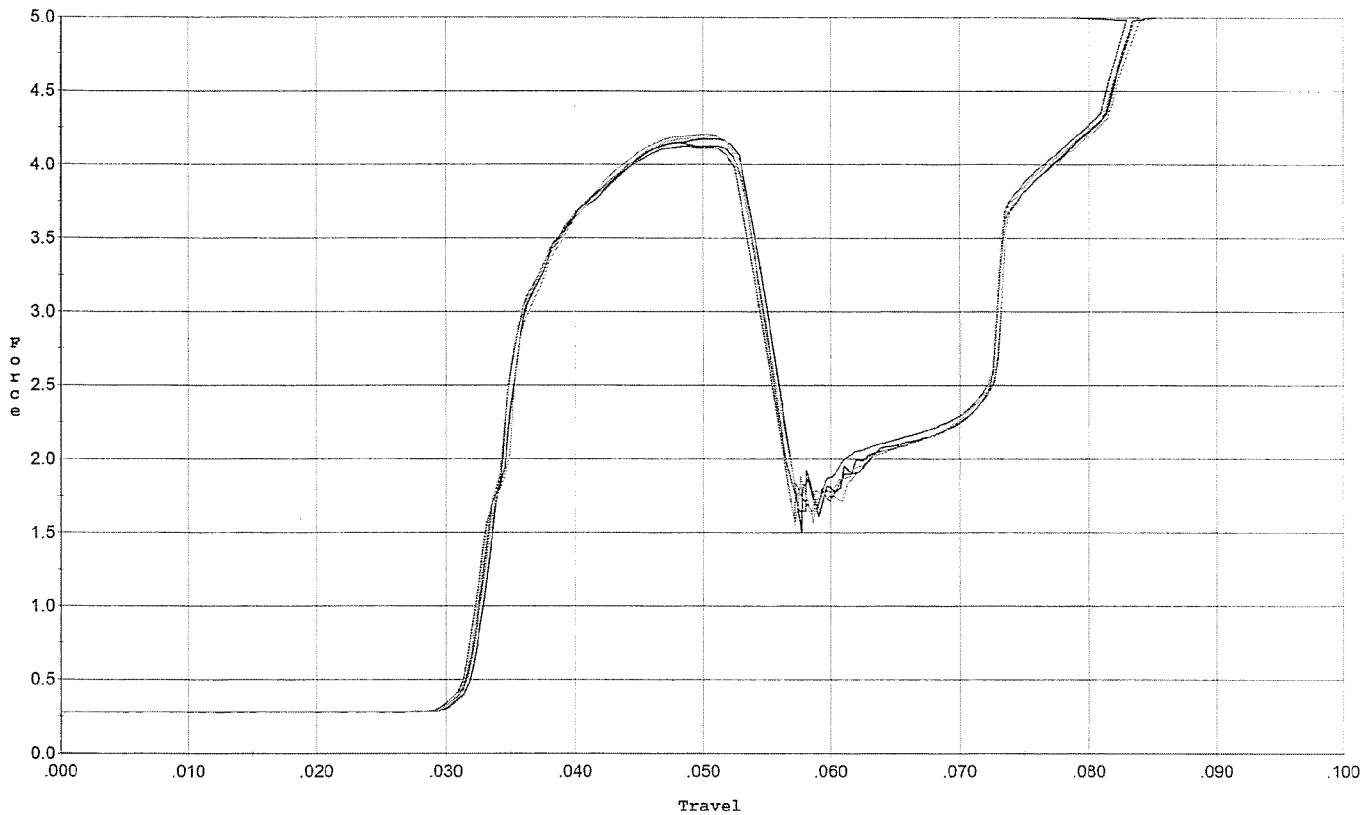
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.053	0.034	0.036	0.063		Set Trigger
2	3.191	0.054	0.034	0.036	0.064		Set Trigger
3	3.109	0.054	0.034	0.036	0.063		Set Trigger
4	3.109	0.054	0.034	0.036	0.062		Set Trigger
5	3.133	0.054	0.034	0.036	0.063		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



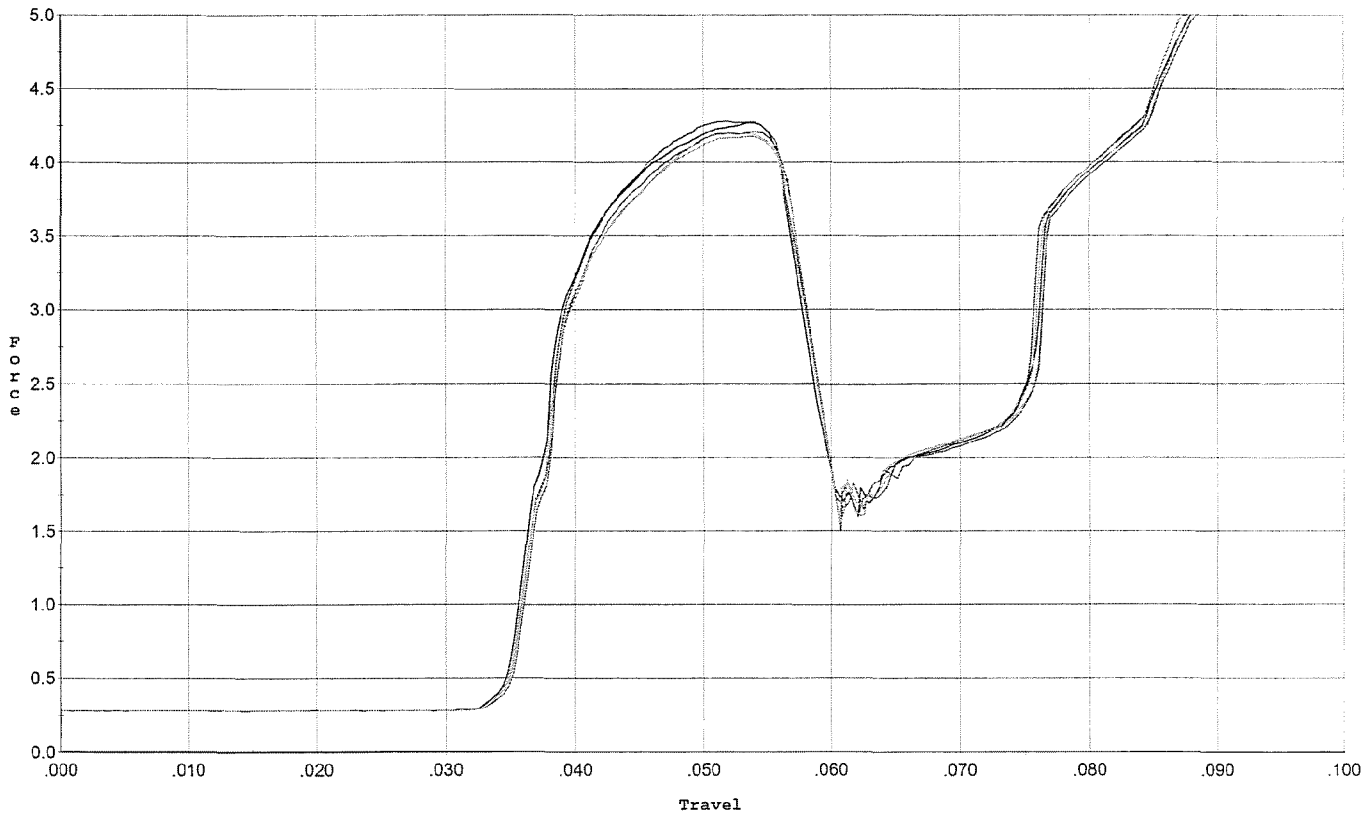
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.053	0.031	0.034	0.086		Set Trigger
2	4.175	0.054	0.032	0.034	0.088		Set Trigger
3	4.127	0.054	0.031	0.033	0.088		Set Trigger
4	4.195	0.053	0.032	0.034	0.085		Set Trigger
5	4.201	0.053	0.031	0.033	0.087		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



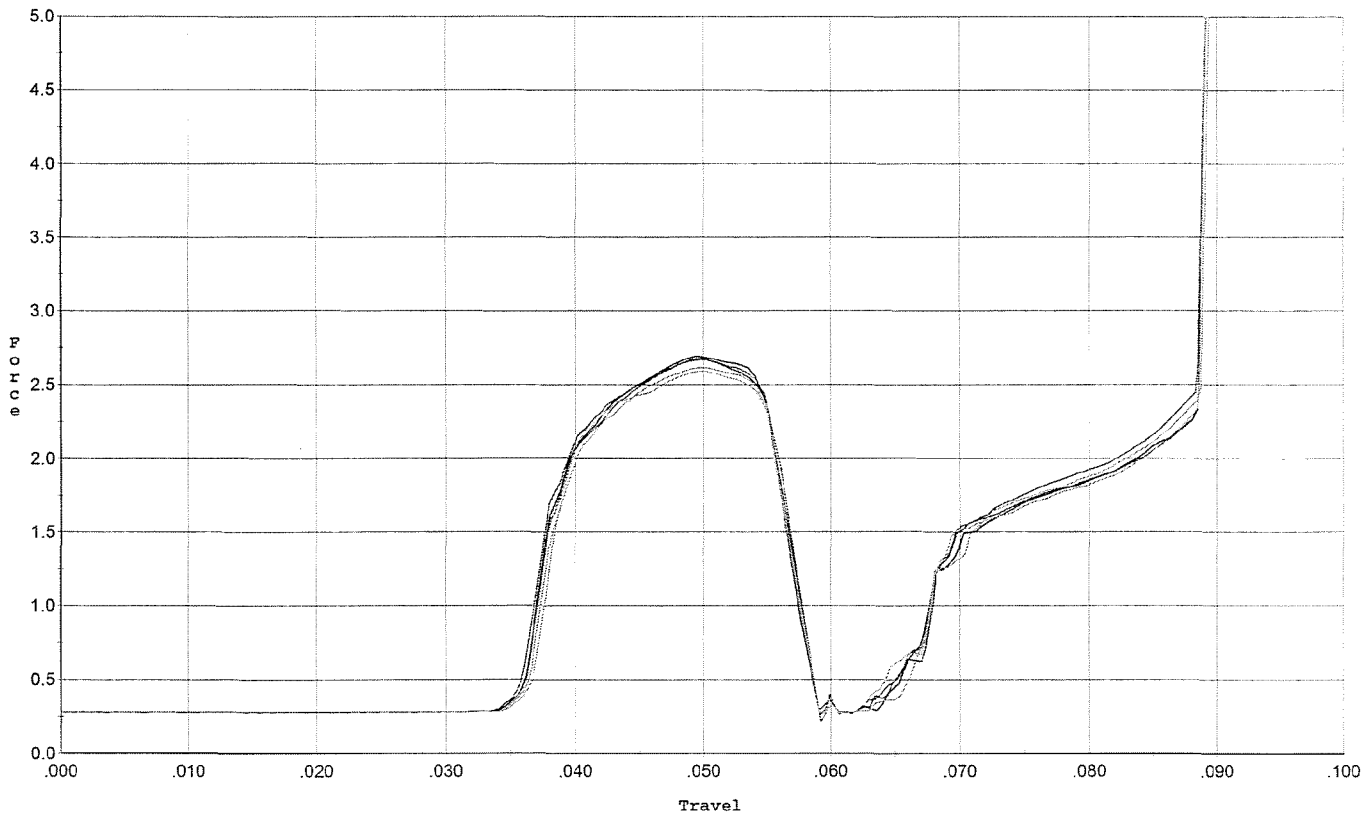
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.057	0.035	0.035	0.091		Set Trigger
2	4.269	0.056	0.035	0.035	0.088		Set Trigger
3	4.207	0.057	0.035	0.035	0.088		Set Trigger
4	4.176	0.058	0.035	0.035	0.089		Set Trigger
5	4.201	0.057	0.035	0.035	0.088		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



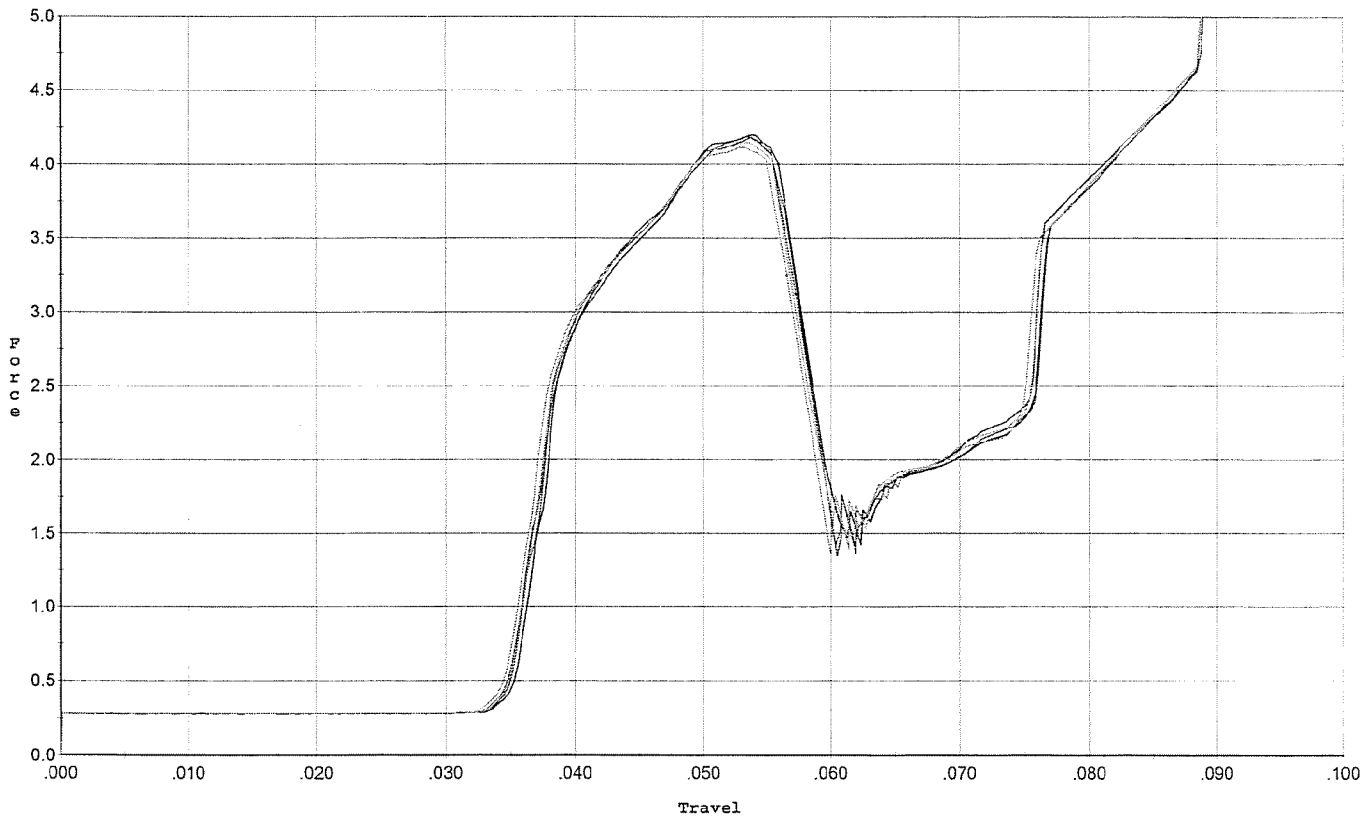
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.057	0.036	0.038	0.057		Set Trigger
2	2.692	0.055	0.036	0.038	0.055		Set Trigger
3	2.670	0.056	0.036	0.038	0.056		Set Trigger
4	2.595	0.055	0.037	0.038	0.053		Set Trigger
5	2.616	0.055	0.036	0.038	0.053		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.056	0.035	0.035	0.083		Set Trigger
2	4.198	0.056	0.035	0.036	0.083		Set Trigger
3	4.188	0.057	0.035	0.036	0.085		Set Trigger
4	4.145	0.055	0.035	0.036	0.081		Set Trigger
5	4.117	0.057	0.034	0.035	0.084		Set Trigger

AVG 4.16