

76774506

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

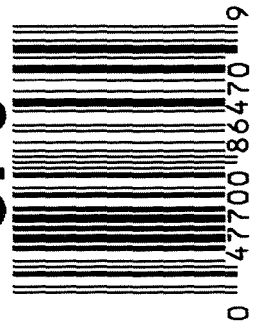
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774506

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774506

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX 13 05 2008	8-1-08	SP
475	DRILL AND TAP SIGHT HOLES		8-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BT</u>	8/5	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DA
542	APPLY COATINGS (BARREL ACTION)		8/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400057688

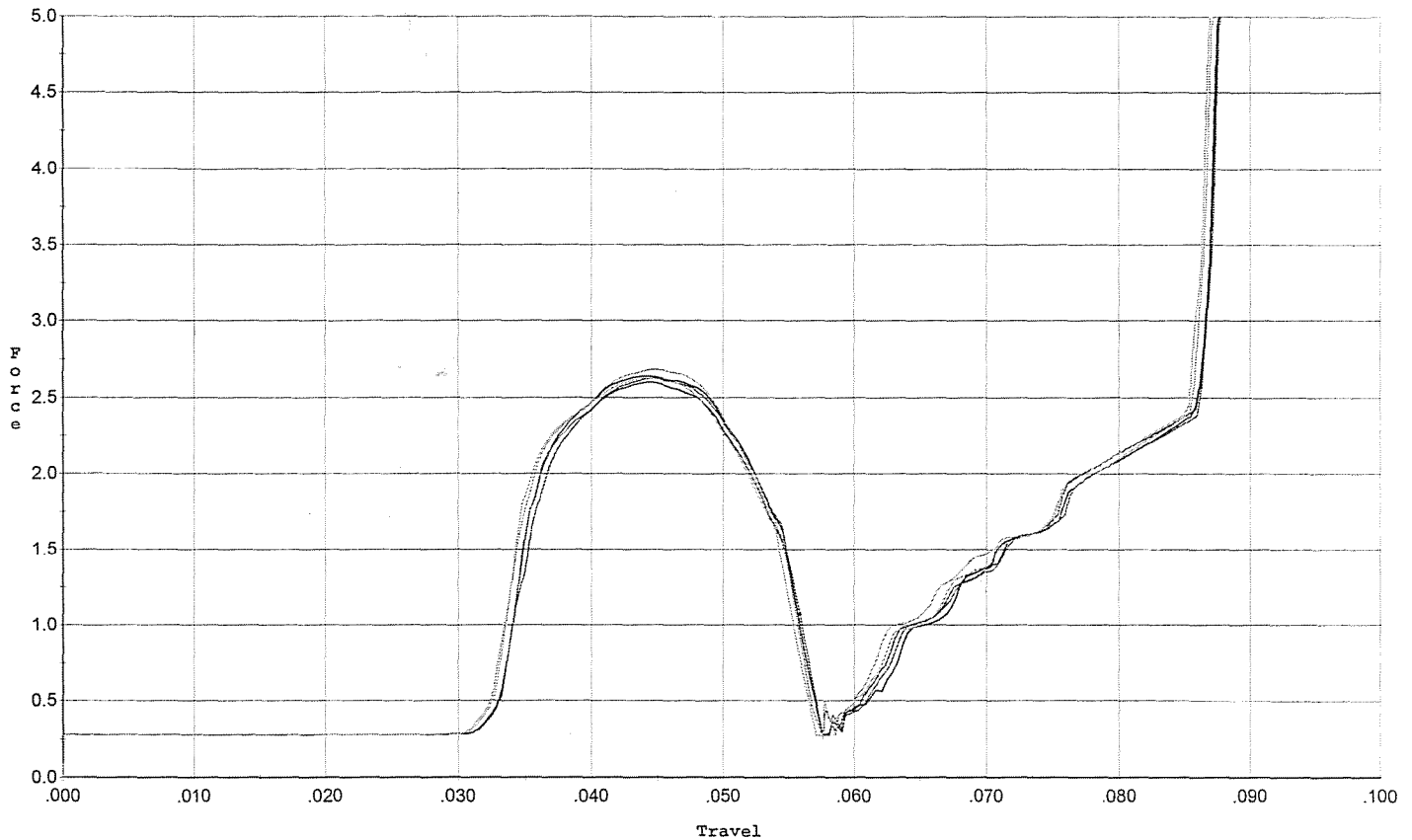
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-5-08	RSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.5</u>	9-5-08	RSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	9-5-08	RSN
	J) ASSEMBLE STOCK		8-22-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-5-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	JS
660	INSPECT FOR LIVE AMMO		8-25-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-5-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.89</u> <u>2.71</u> <u>2.76</u> <u>2.74</u>	9-4-08	B.S.H.
	C) FUNCTION		9-5-08	RSN
690	PACK		9-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



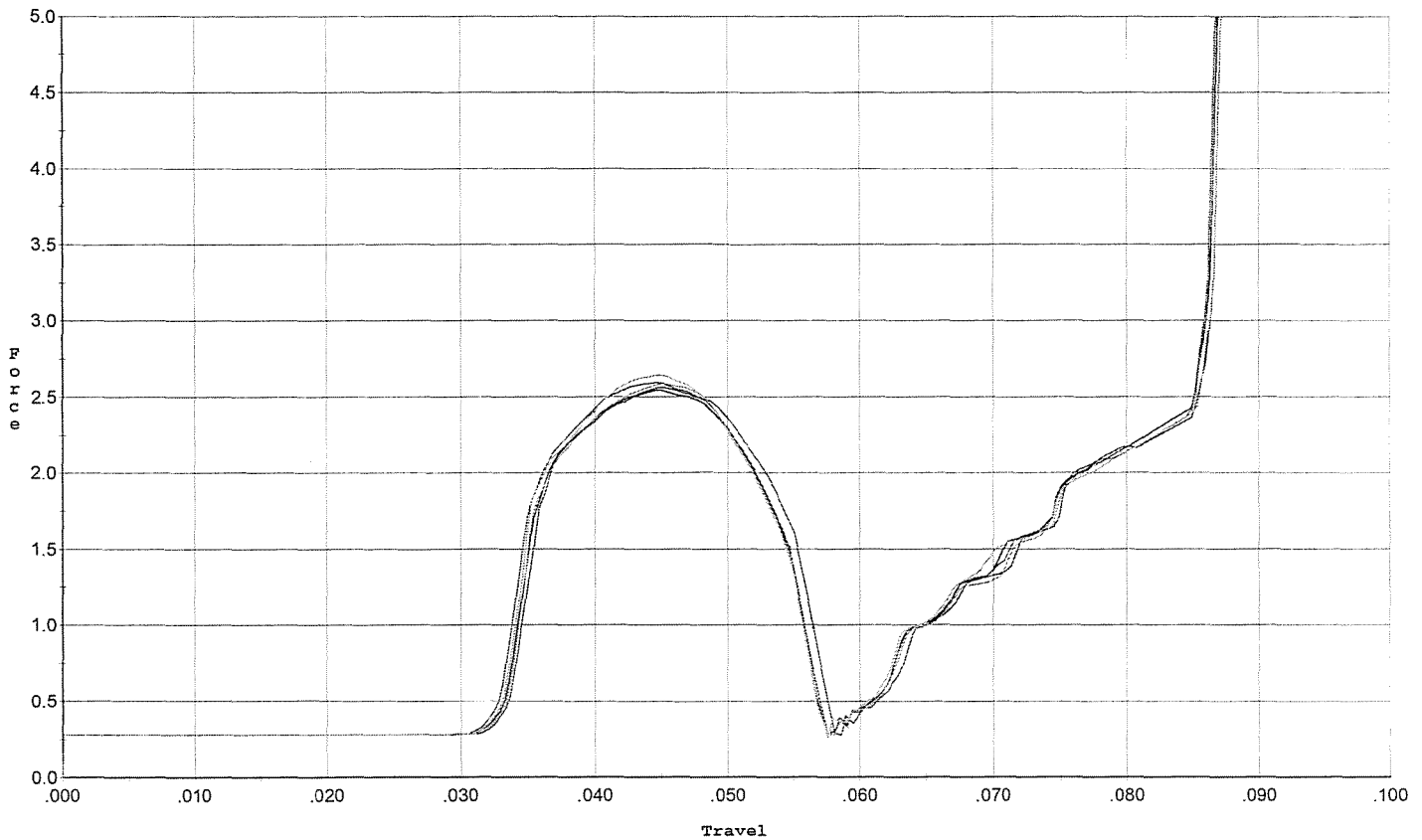
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.055	0.033	0.037	0.056		Set Trigger
2	2.639	0.055	0.033	0.037	0.057		Set Trigger
3	2.627	0.056	0.033	0.037	0.058		Set Trigger
4	2.628	0.054	0.033	0.037	0.057		Set Trigger
5	2.683	0.055	0.032	0.037	0.058		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



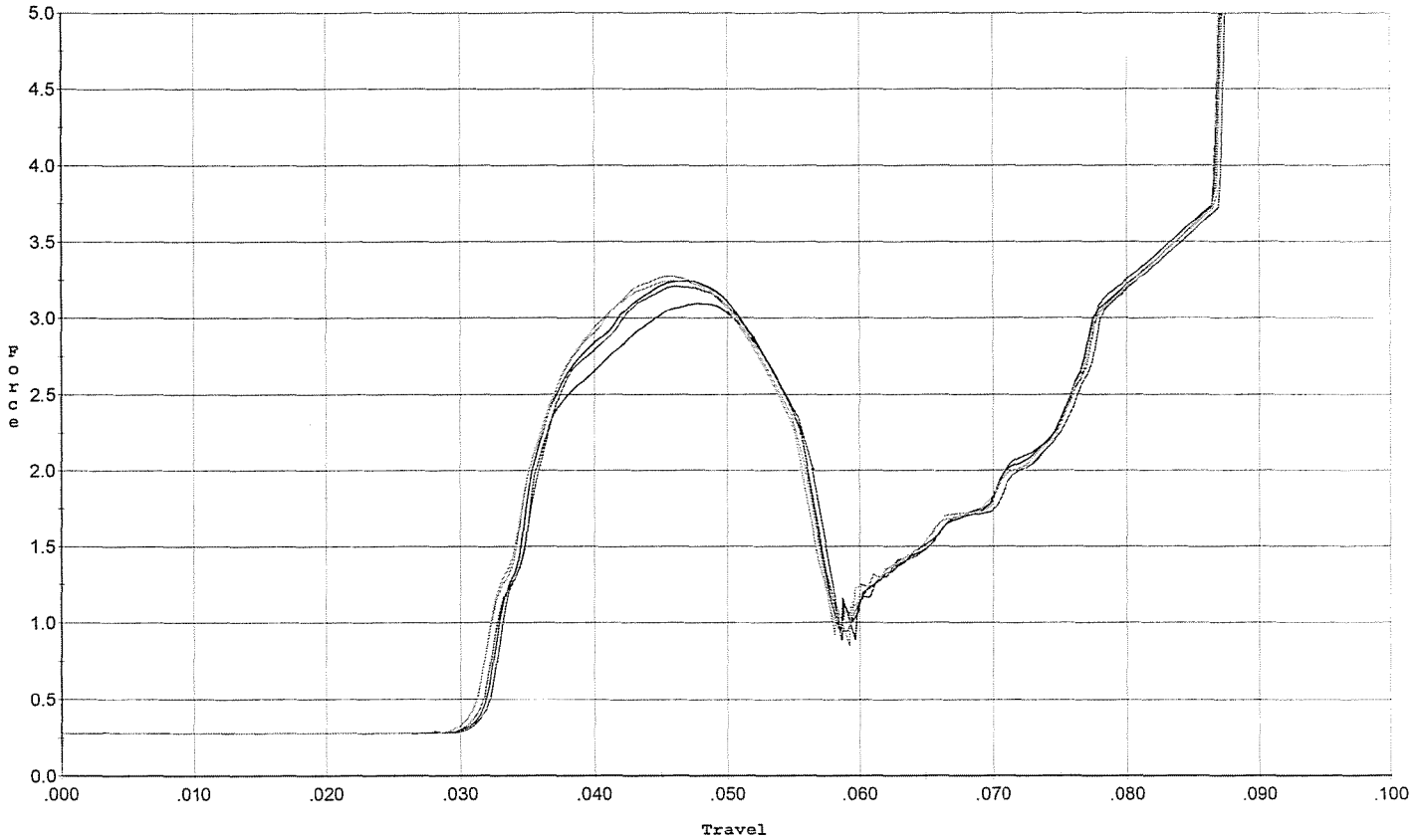
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.057	0.033	0.036	0.057		Set Trigger
2	2.546	0.055	0.033	0.036	0.055		Set Trigger
3	2.595	0.055	0.033	0.036	0.057		Set Trigger
4	2.642	0.055	0.033	0.036	0.056		Set Trigger
5	2.587	0.055	0.033	0.037	0.055		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



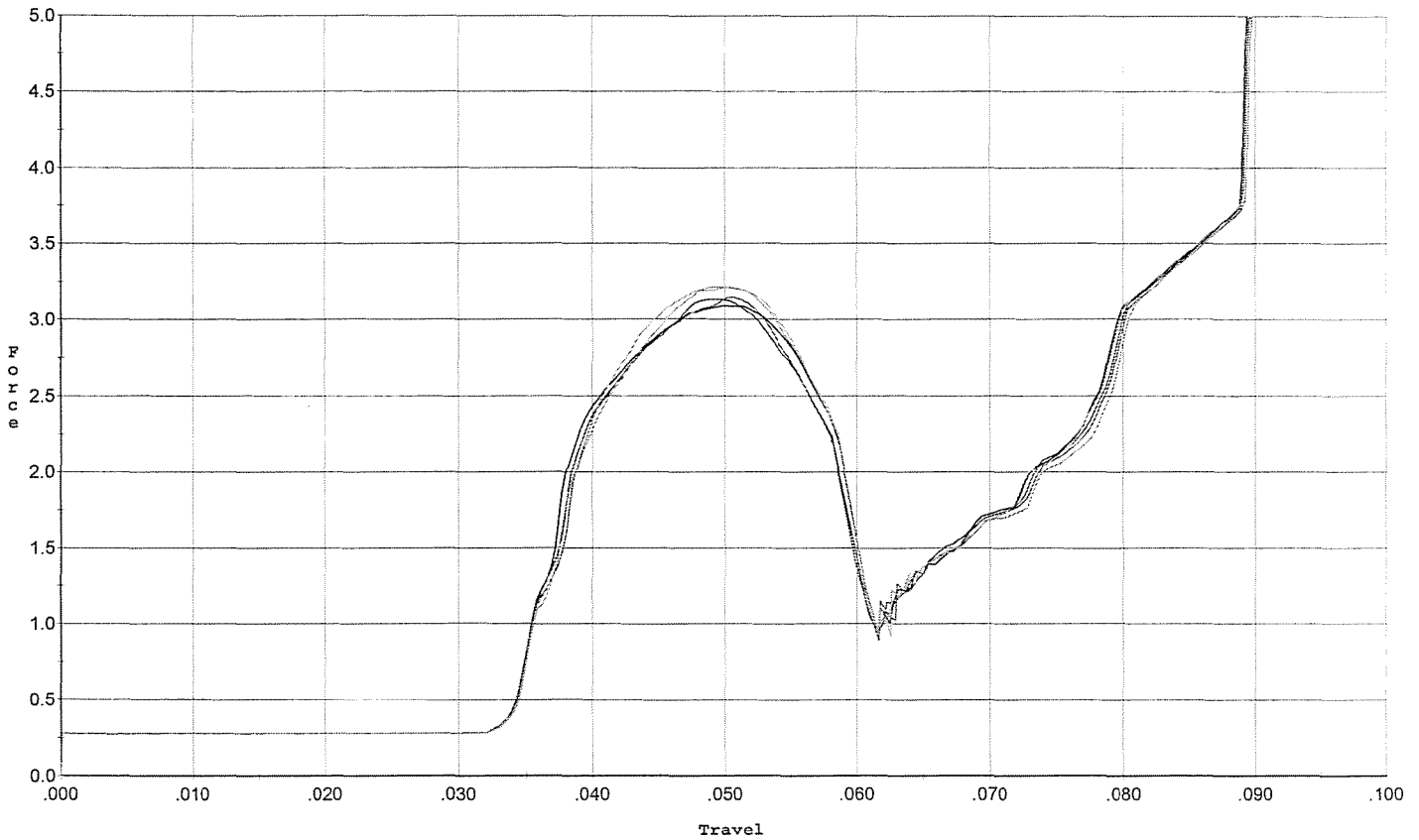
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.056	0.032	0.035	0.070		Set Trigger
2	3.243	0.056	0.032	0.035	0.072		Set Trigger
3	3.211	0.056	0.031	0.035	0.071		Set Trigger
4	3.244	0.055	0.031	0.035	0.071		Set Trigger
5	3.276	0.056	0.031	0.035	0.073		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



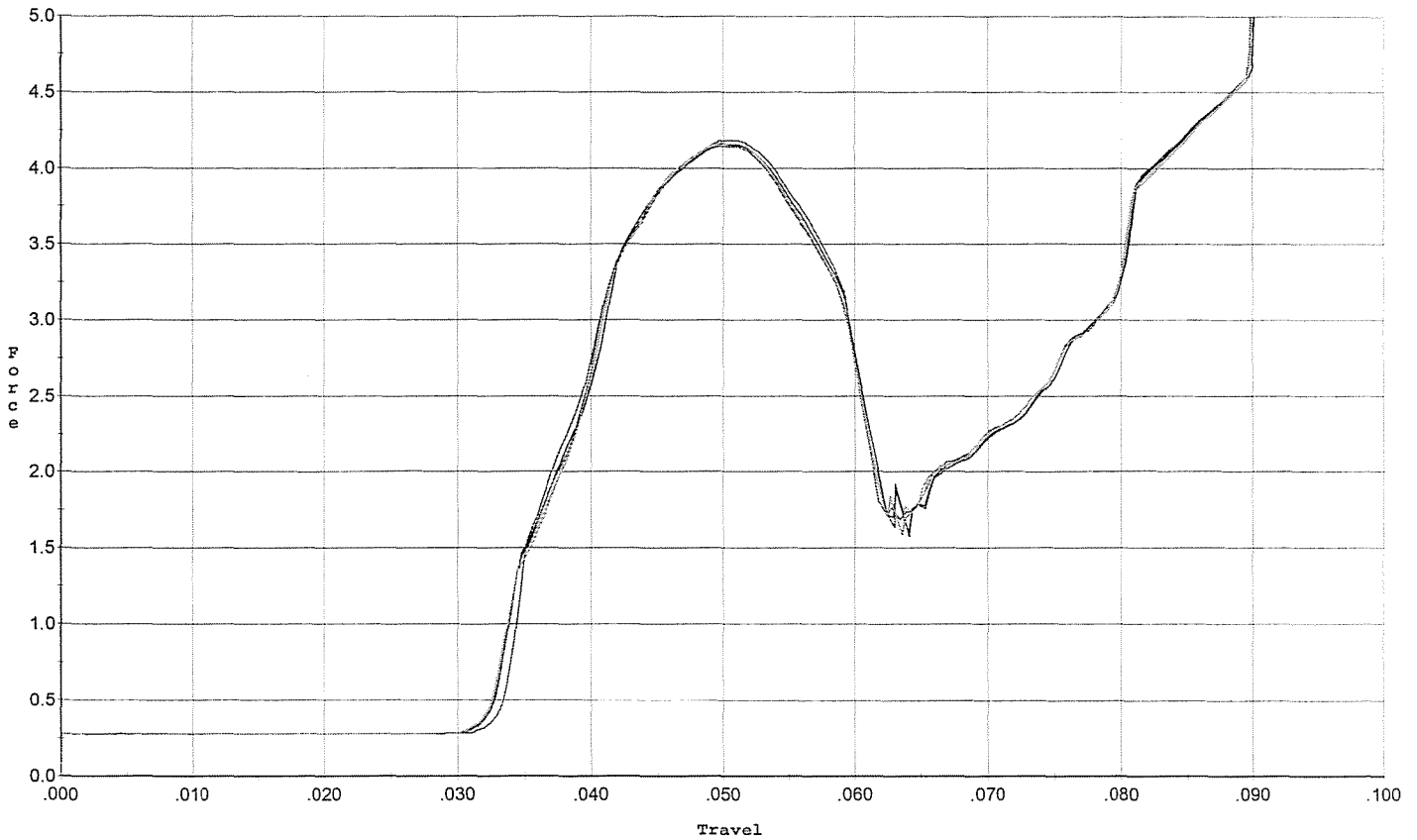
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.133	0.058	0.034	0.036	0.070		Set Trigger
2	3.091	0.059	0.034	0.035	0.072		Set Trigger
3	3.147	0.058	0.034	0.036	0.069		Set Trigger
4	3.209	0.059	0.034	0.035	0.072		Set Trigger
5	3.218	0.059	0.034	0.036	0.072		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



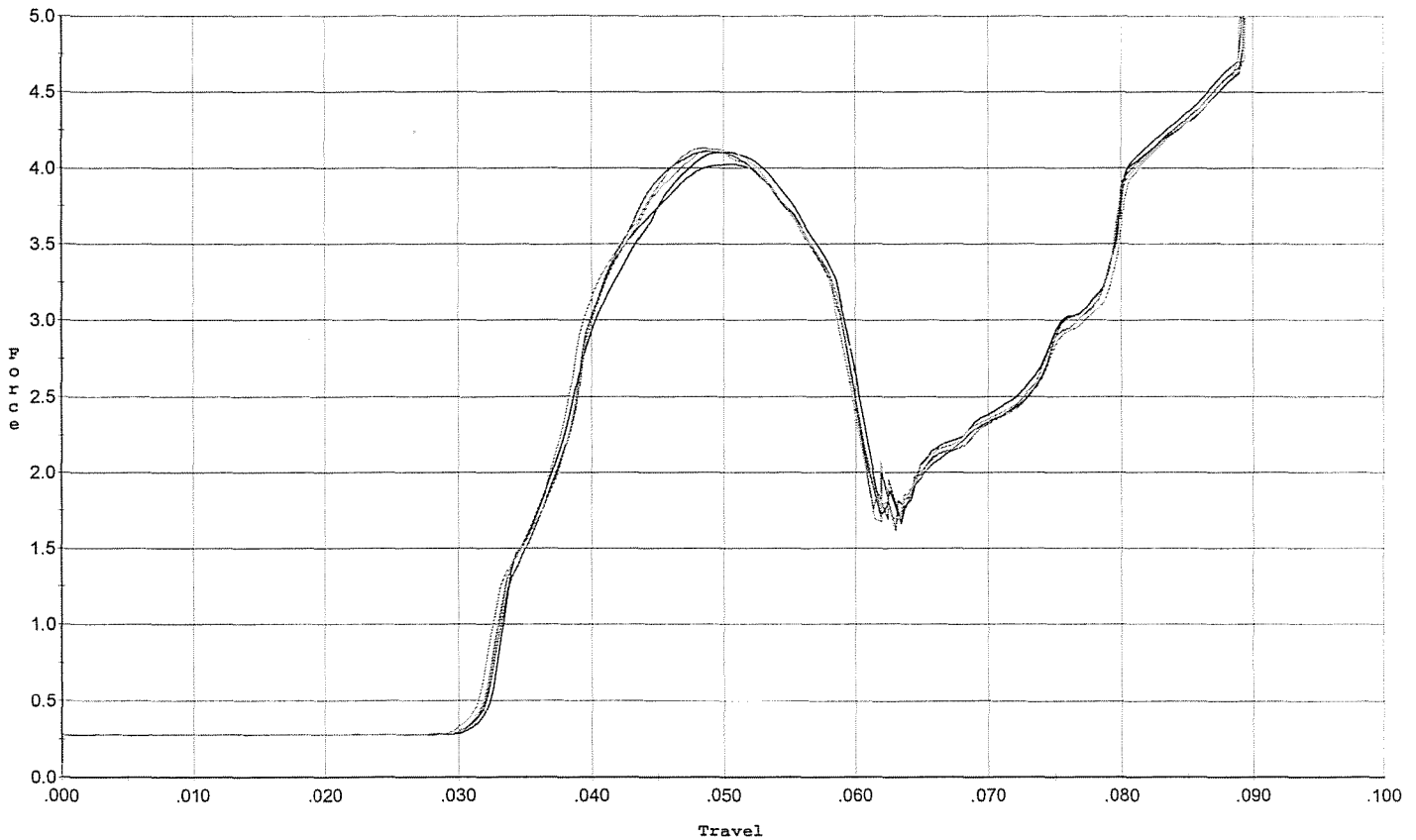
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.184	0.059	0.033	0.034	0.095		Set Trigger
2	4.157	0.059	0.032	0.034	0.094		Set Trigger
3	4.145	0.059	0.033	0.034	0.095		Set Trigger
4	4.158	0.059	0.032	0.034	0.095		Set Trigger
5	4.163	0.059	0.032	0.034	0.095		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



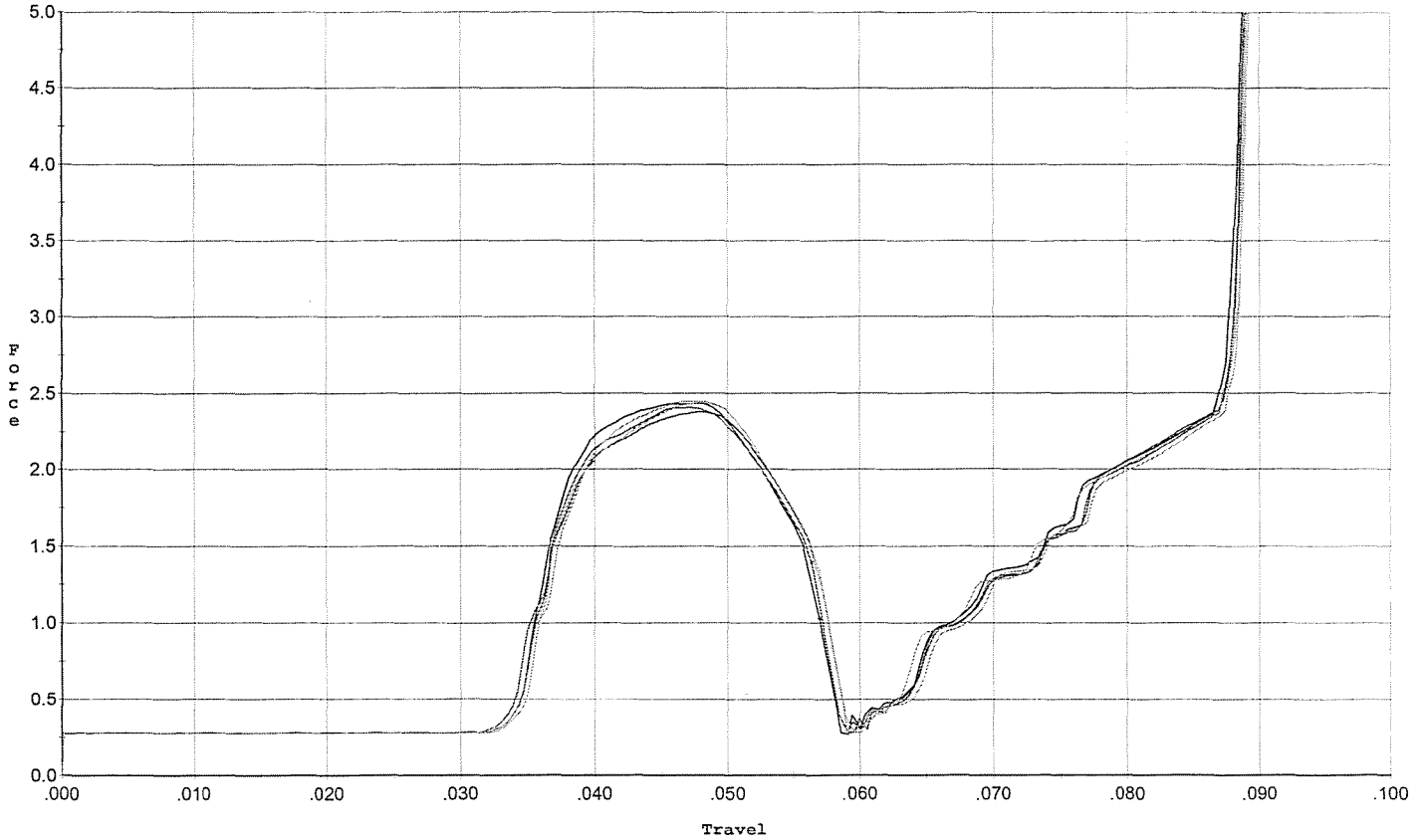
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.059	0.032	0.034	0.093		Set Trigger
2	4.104	0.060	0.032	0.033	0.096		Set Trigger
3	4.108	0.059	0.032	0.034	0.095		Set Trigger
4	4.122	0.059	0.032	0.034	0.094		Set Trigger
5	4.130	0.060	0.031	0.033	0.097		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



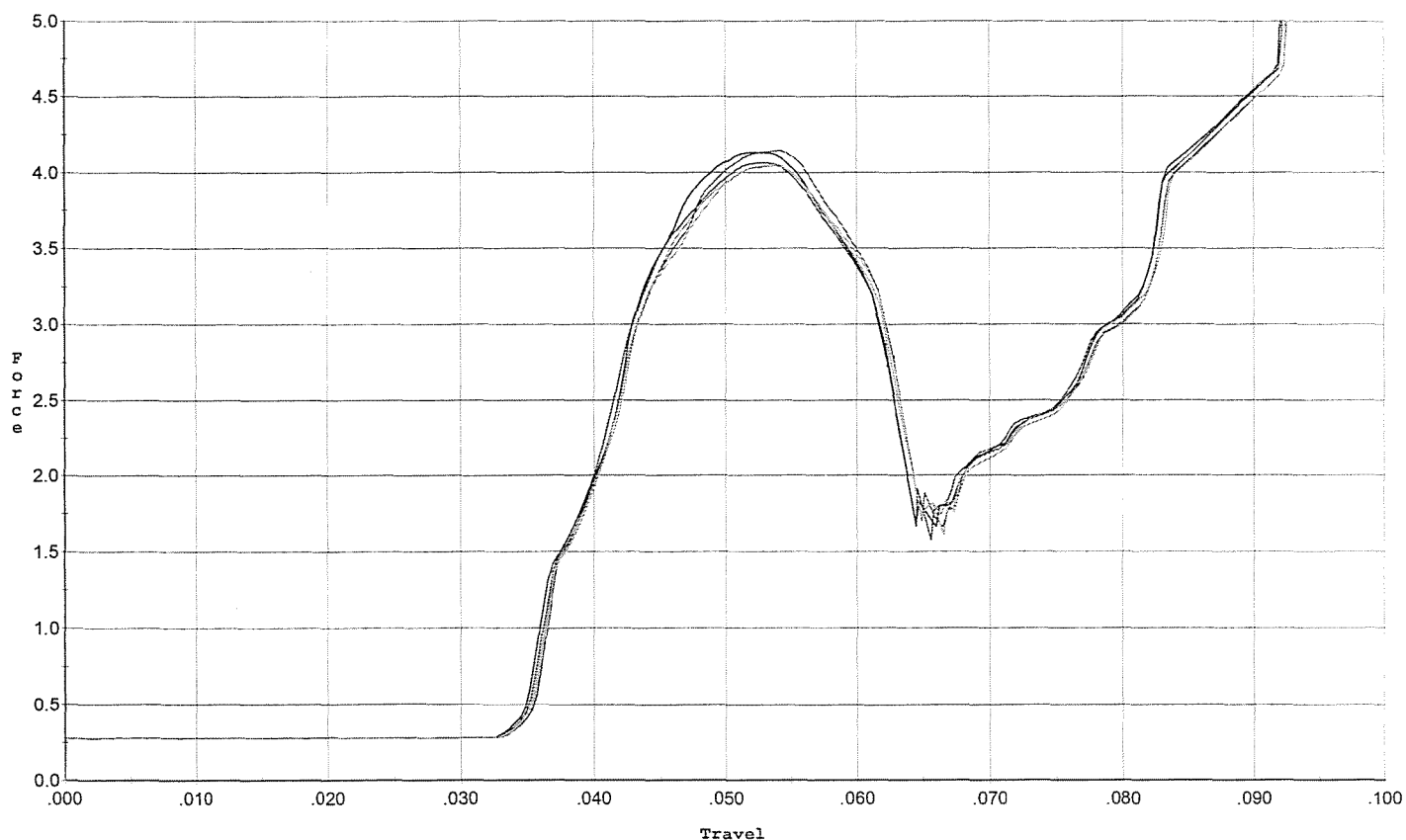
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.057	0.034	0.038	0.054		Set Trigger
2	2.439	0.057	0.034	0.037	0.055		Set Trigger
3	2.407	0.056	0.034	0.037	0.054		Set Trigger
4	2.440	0.057	0.035	0.037	0.054		Set Trigger
5	2.450	0.057	0.034	0.038	0.054		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.062	0.035	0.035	0.095		Set Trigger
2	4.130	0.062	0.035	0.035	0.097		Set Trigger
3	4.144	0.063	0.035	0.035	0.097		Set Trigger
4	4.058	0.063	0.035	0.035	0.096		Set Trigger
5	4.046	0.062	0.035	0.035	0.094		Set Trigger

Arg 4.08