

67774509

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

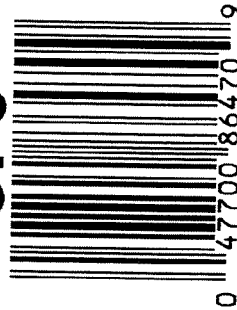
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774509

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6774509

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		8-02-08	SP
480	MAGNAFLUX BBL ACTION		8/5	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/13	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/14/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/14/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/14/08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	R.R.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

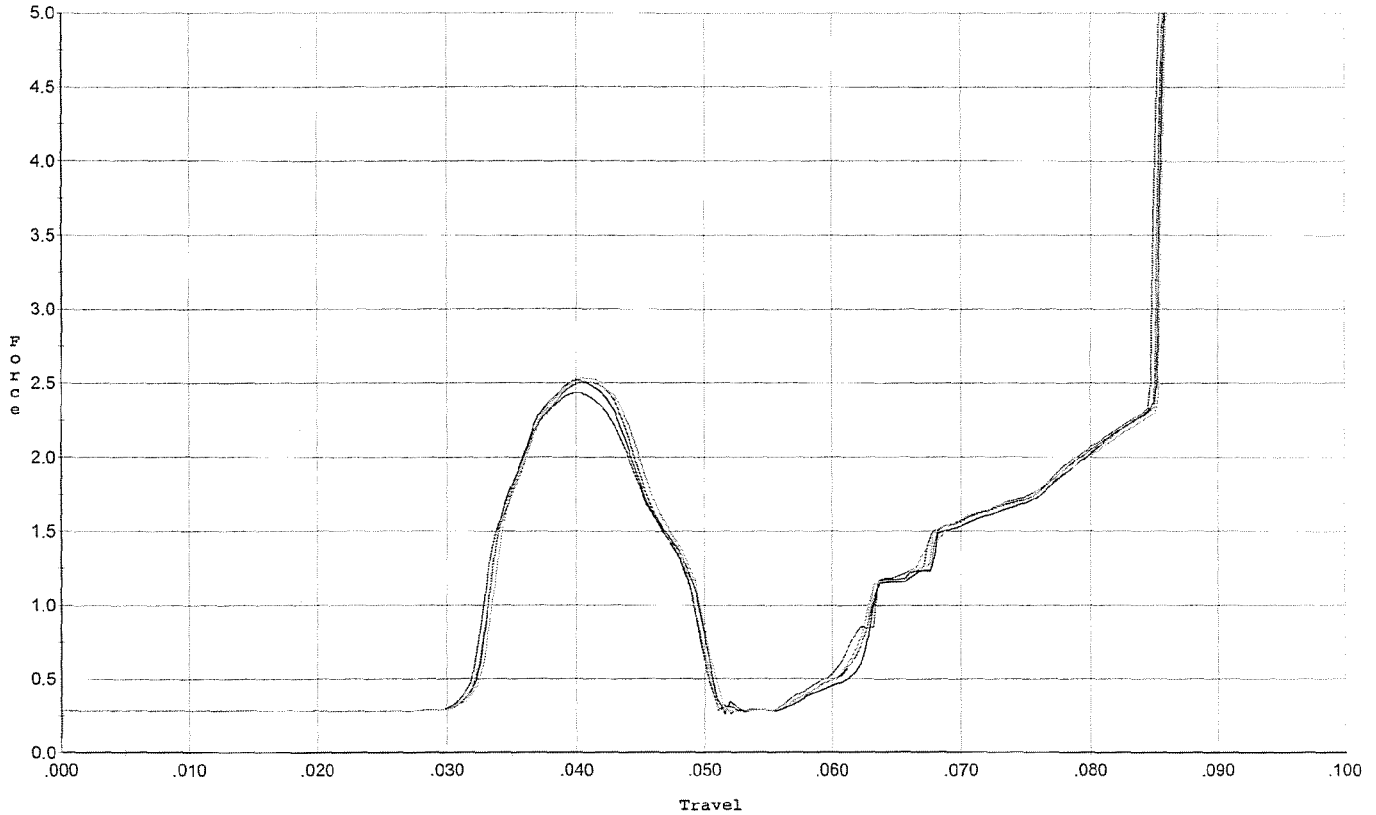
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-5-08	Rgw
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>7.0</u> <u>7.0</u>	9-5-08	Rgw
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-5-08	Rgw
	J) ASSEMBLE STOCK		8-22-08	RLZ
	K) ASSEMBLE SWIVEL STUDS		9-5-08	Rgw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	J
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		9-5-08	Rgw
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.34</u> <u>2.28</u> <u>2.33</u> <u>2.33</u>	9-4-08	B.S.H.
	C) FUNCTION		9-5-08	Rgw
690	PACK		9/6/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



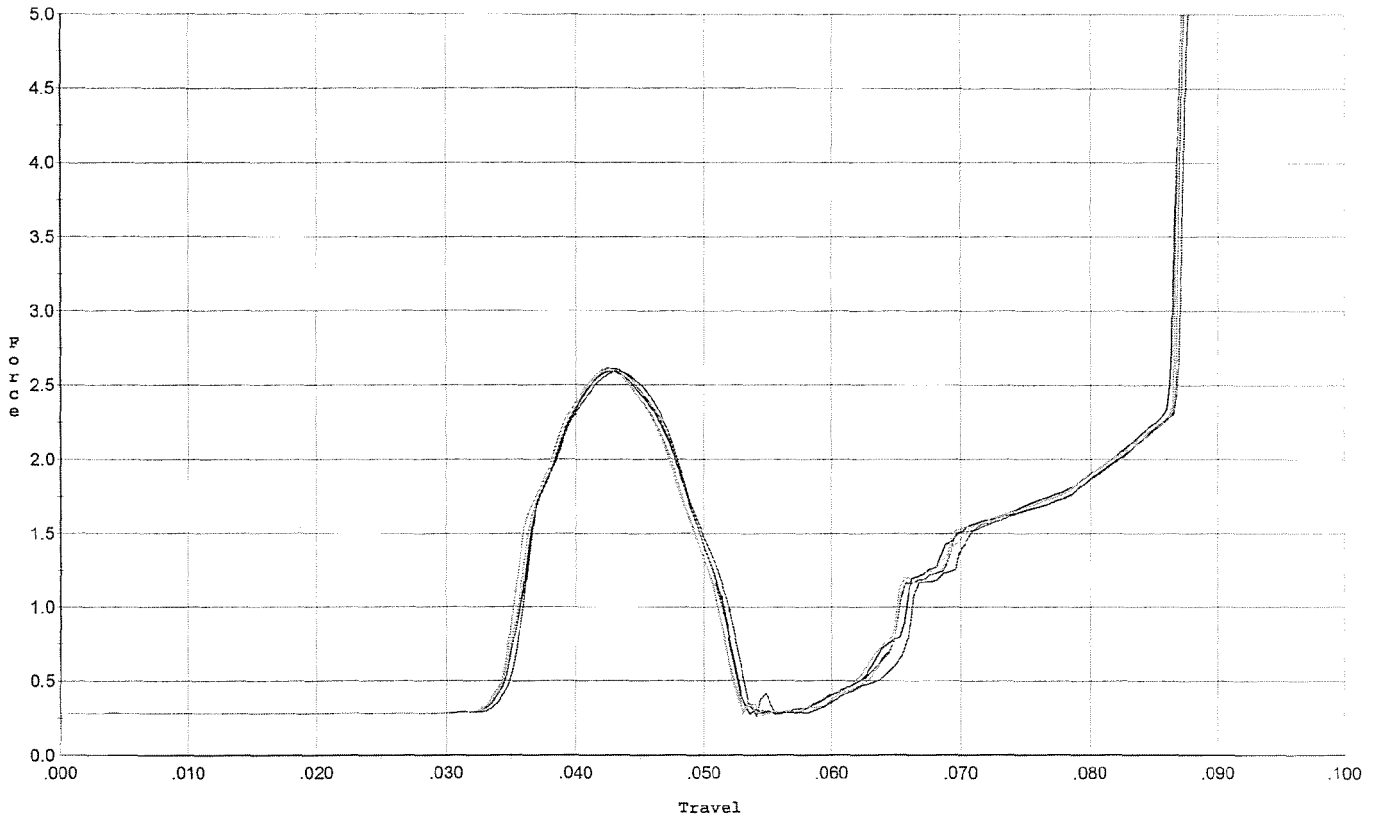
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.049	0.032	0.041	0.041		Set Trigger
2	2.518	0.049	0.032	0.041	0.042		Set Trigger
3	2.504	0.049	0.032	0.041	0.041		Set Trigger
4	2.534	0.049	0.032	0.041	0.042		Set Trigger
5	2.512	0.049	0.032	0.041	0.041		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



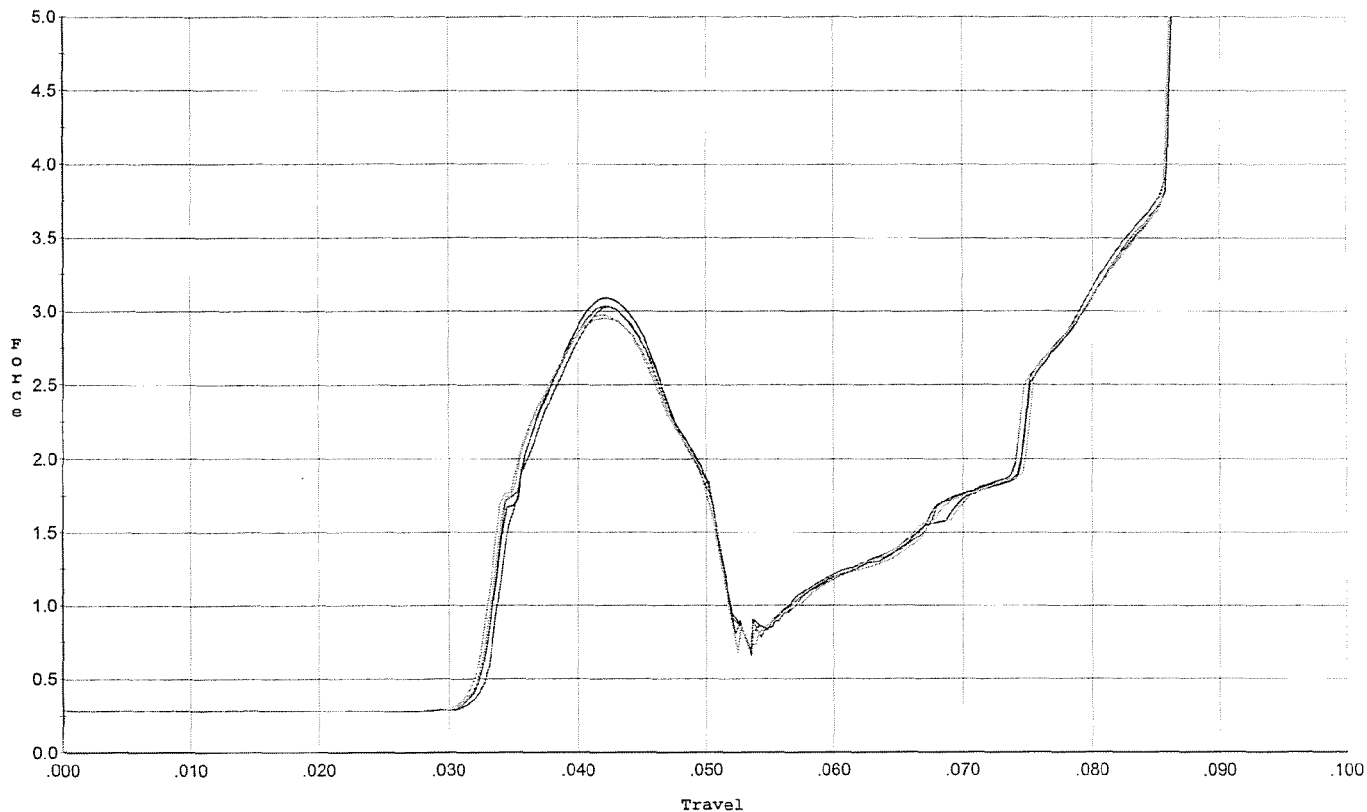
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.052	0.034	0.040	0.043		Set Trigger
2	2.591	0.051	0.034	0.040	0.043		Set Trigger
3	2.615	0.052	0.034	0.040	0.043		Set Trigger
4	2.596	0.051	0.034	0.041	0.042		Set Trigger
5	2.617	0.051	0.034	0.041	0.043		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



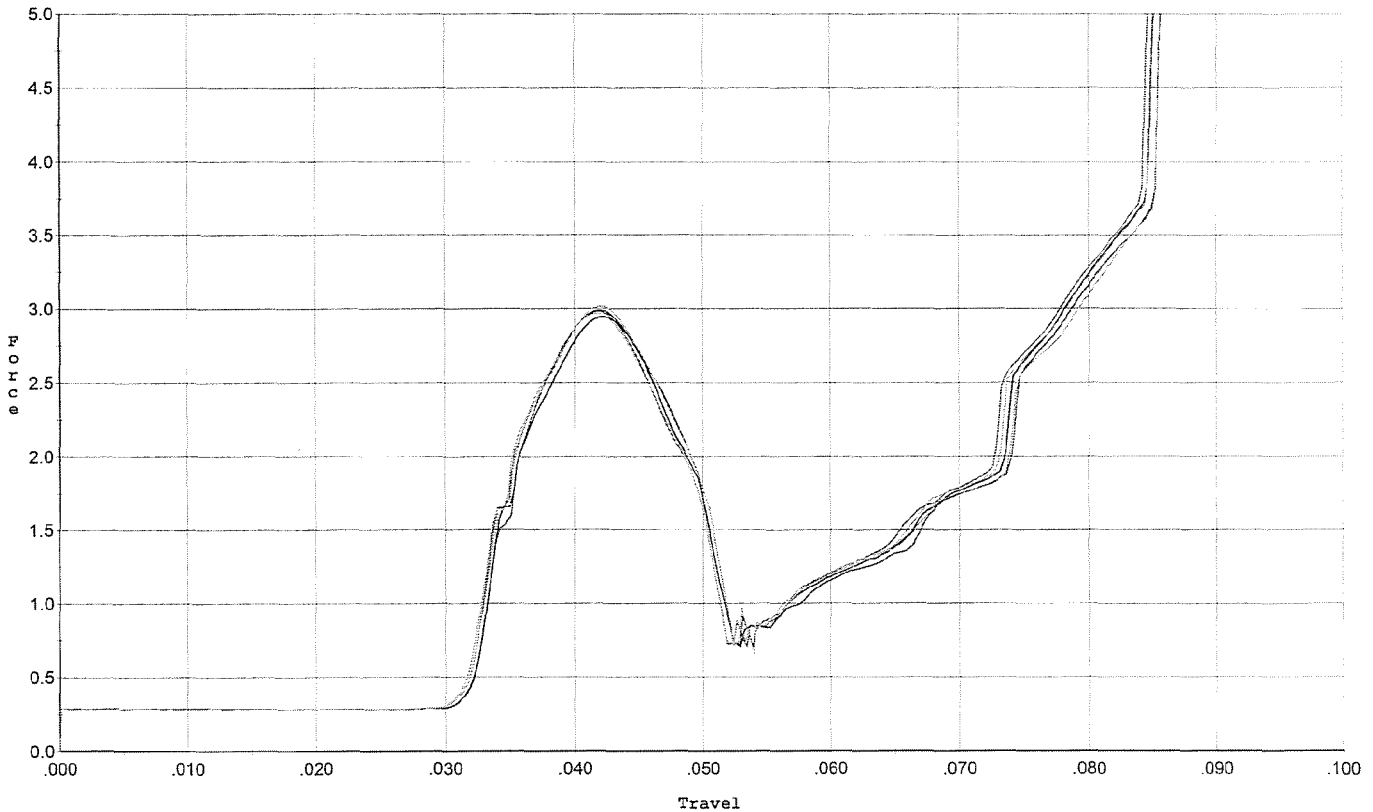
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.050	0.033	0.039	0.050		Set Trigger
2	3.092	0.050	0.032	0.039	0.051		Set Trigger
3	3.033	0.050	0.032	0.039	0.051		Set Trigger
4	2.977	0.051	0.032	0.039	0.052		Set Trigger
5	2.955	0.051	0.032	0.039	0.051		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



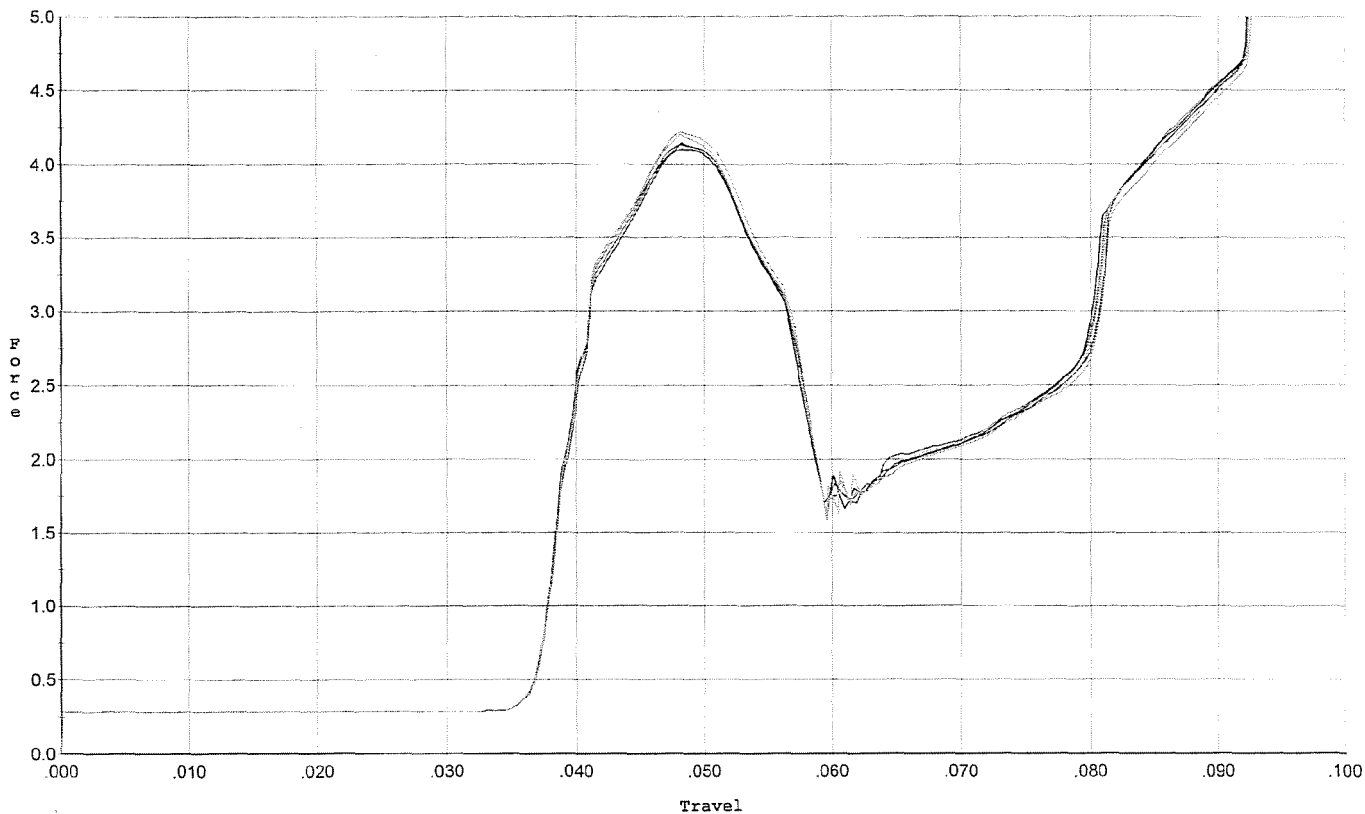
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.991	0.050	0.032	0.038	0.051		Set Trigger
2	2.945	0.050	0.032	0.039	0.050		Set Trigger
3	2.984	0.050	0.032	0.038	0.051		Set Trigger
4	2.967	0.050	0.032	0.039	0.051		Set Trigger
5	3.015	0.051	0.032	0.038	0.052		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



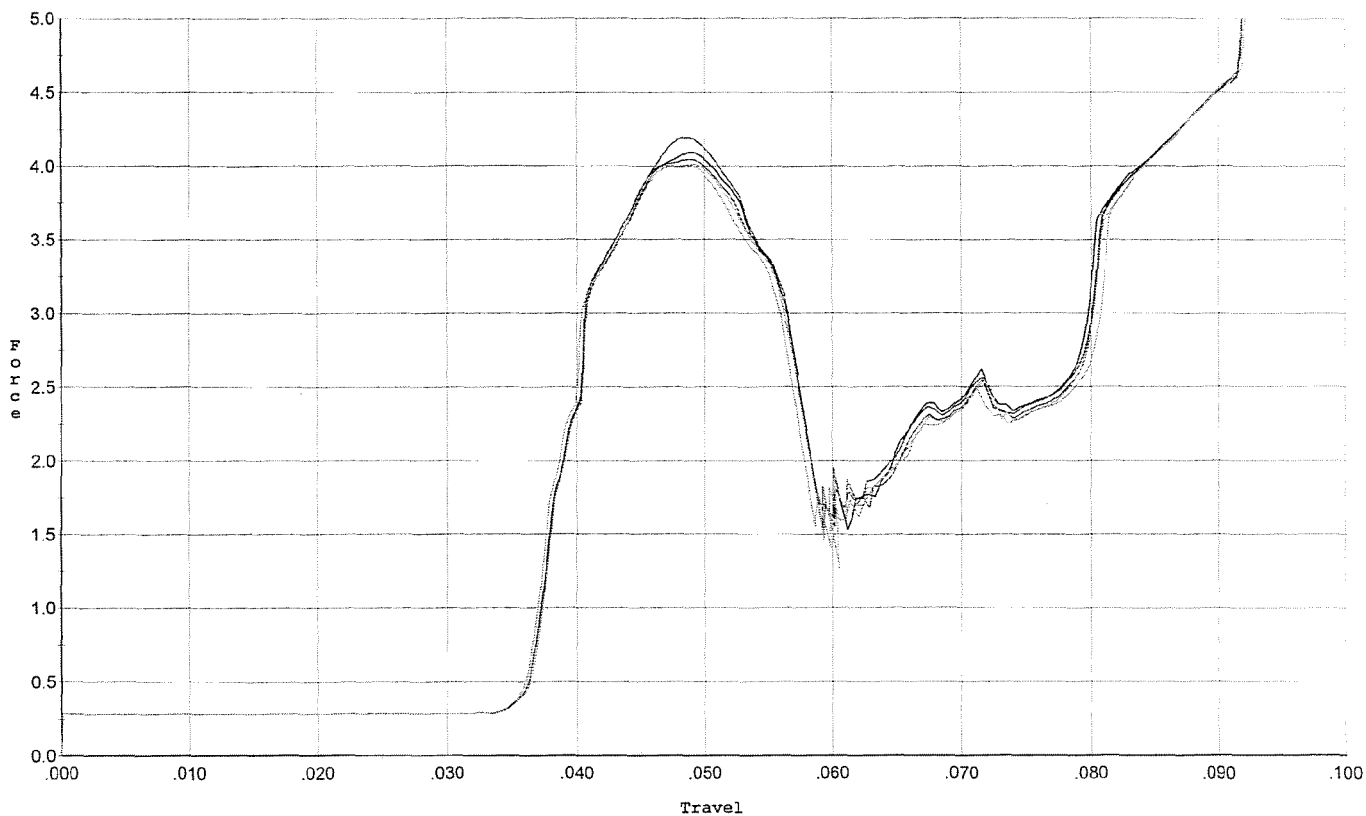
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.058	0.037	0.038	0.078		Set Trigger
2	4.101	0.056	0.037	0.039	0.076		Set Trigger
3	4.130	0.057	0.037	0.038	0.078		Set Trigger
4	4.204	0.057	0.037	0.039	0.079		Set Trigger
5	4.219	0.057	0.037	0.039	0.079		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



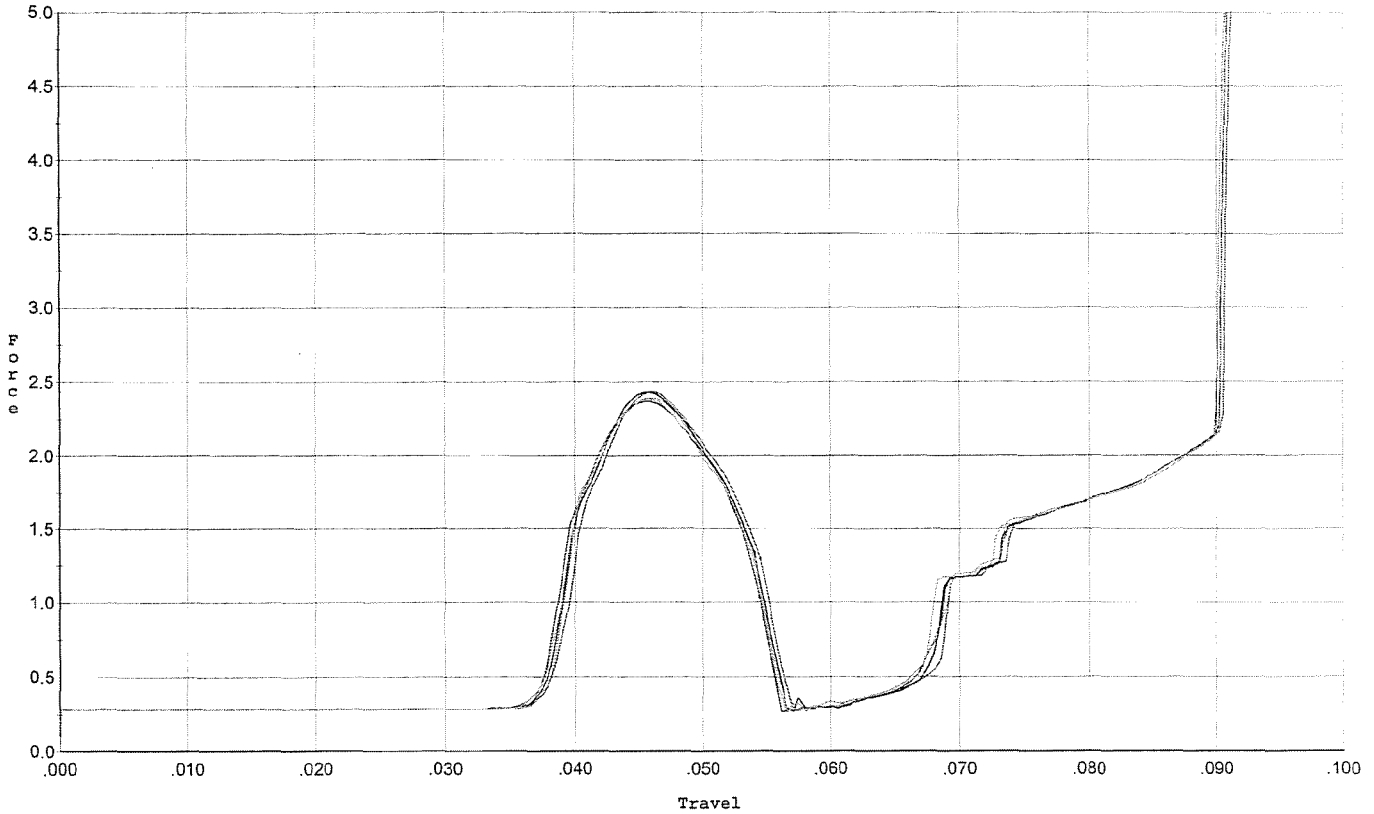
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.056	0.036	0.038	0.078		Set Trigger
2	4.096	0.056	0.036	0.038	0.077		Set Trigger
3	4.048	0.057	0.036	0.038	0.078		Set Trigger
4	4.012	0.057	0.036	0.038	0.077		Set Trigger
5	4.011	0.056	0.036	0.038	0.076		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



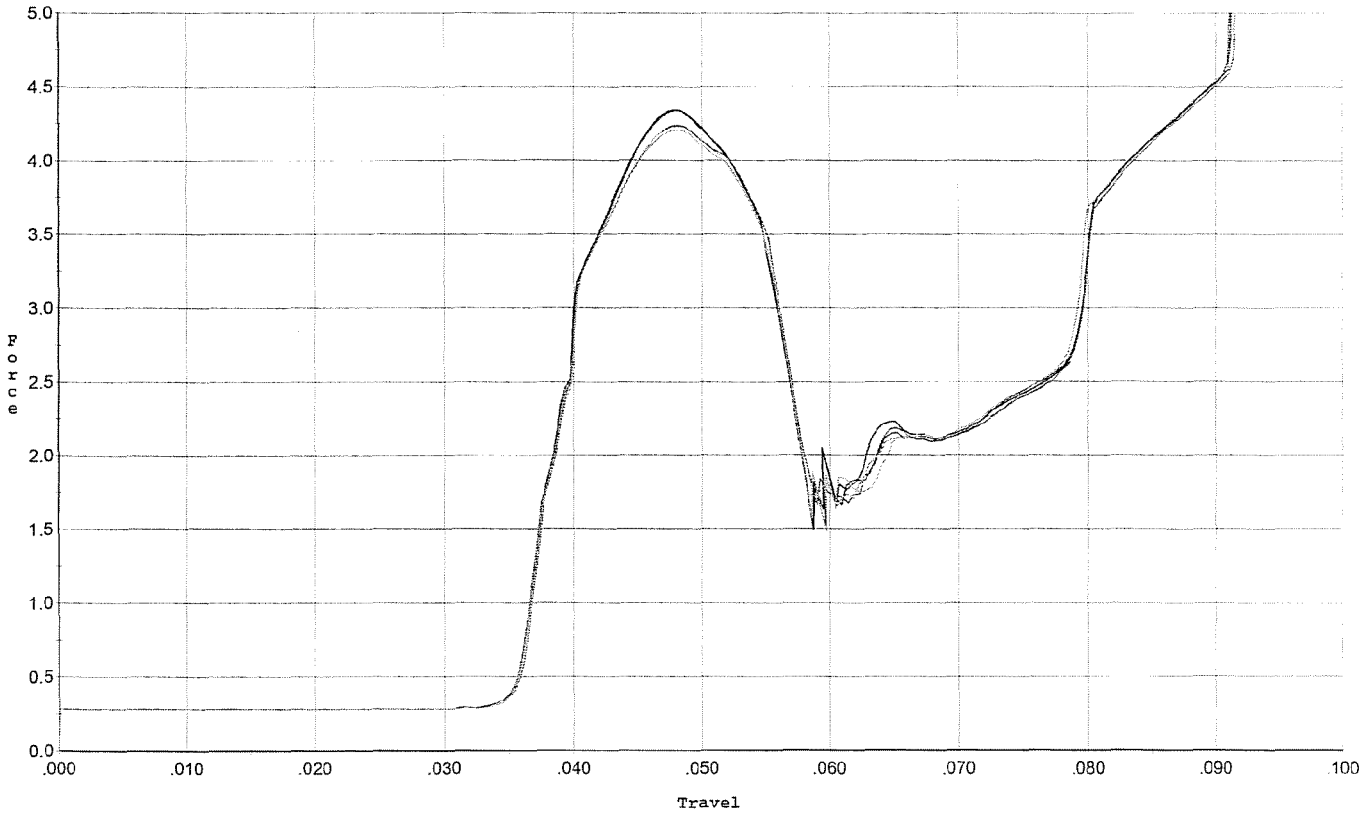
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.054	0.037	0.042	0.042		Set Trigger
2	2.431	0.054	0.038	0.042	0.042		Set Trigger
3	2.434	0.055	0.038	0.042	0.042		Set Trigger
4	2.393	0.054	0.038	0.042	0.041		Set Trigger
5	2.388	0.054	0.038	0.042	0.042		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.056	0.036	0.038	0.081		Set Trigger
2	4.345	0.056	0.036	0.038	0.081		Set Trigger
3	4.239	0.055	0.036	0.038	0.079		Set Trigger
4	4.210	0.055	0.036	0.038	0.079		Set Trigger
5	4.231	0.056	0.036	0.038	0.079		Set Trigger

Avg 4.27