

66774510

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

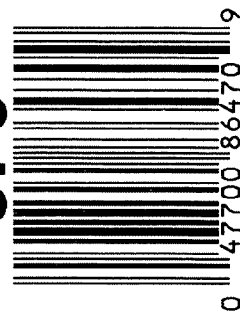
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774510

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774510

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX AUG 06 2008 OPERATOR <u>DA</u>	7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES		8-6-08	SP
480	MAGNAFLUX BBL ACTION		8/6	DA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DA
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

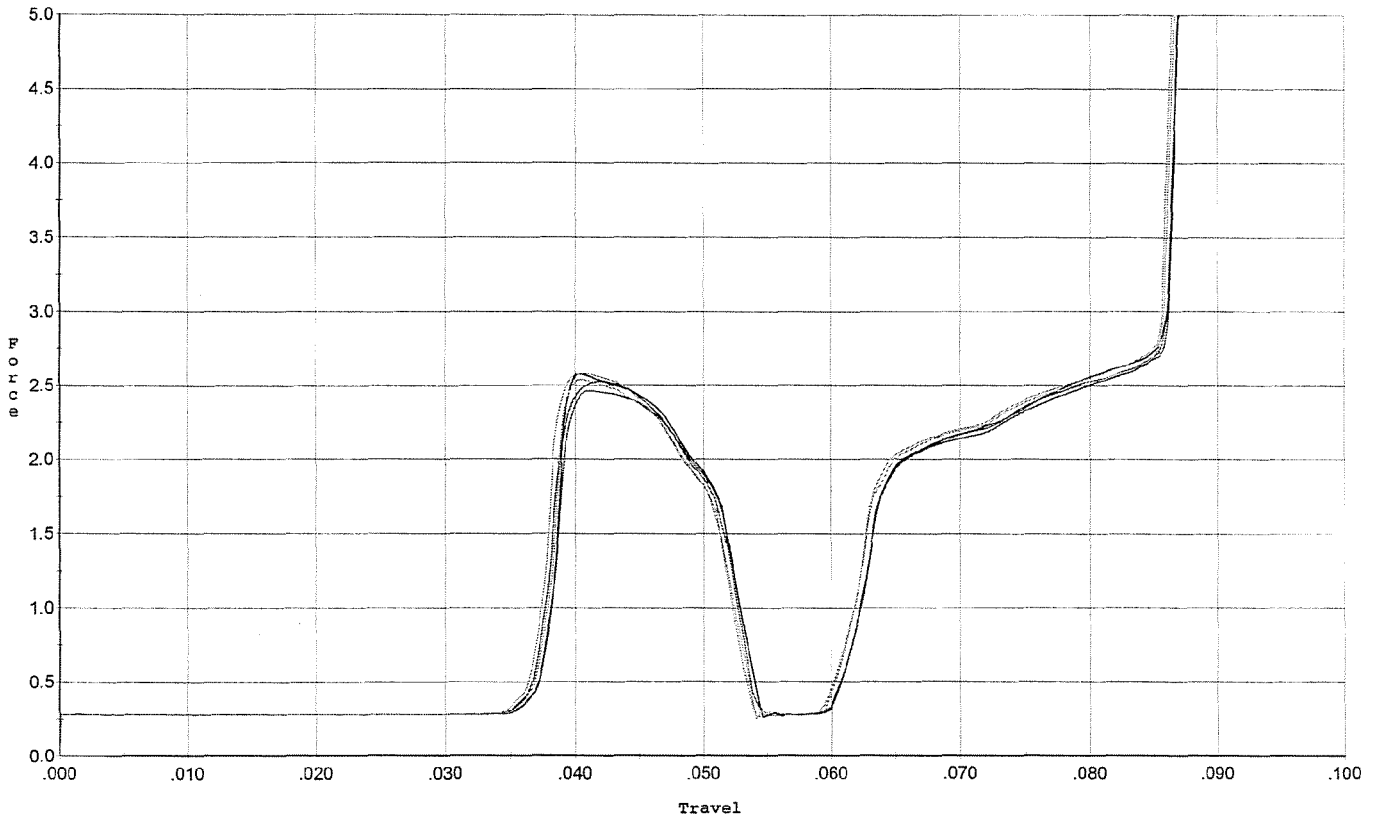
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-17-08	TK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>3.5</u>	9-17-08	TK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	9-17-08	TK
	J) ASSEMBLE STOCK		8-5-08	RSN
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-08 9-4-08	Fm Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-4-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TK
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>224</u> <u>231</u> <u>230</u> <u>217</u> <u>216</u>	9-9-08	RSN
	C) FUNCTION		9-17-08	TK
690	PACK		10/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



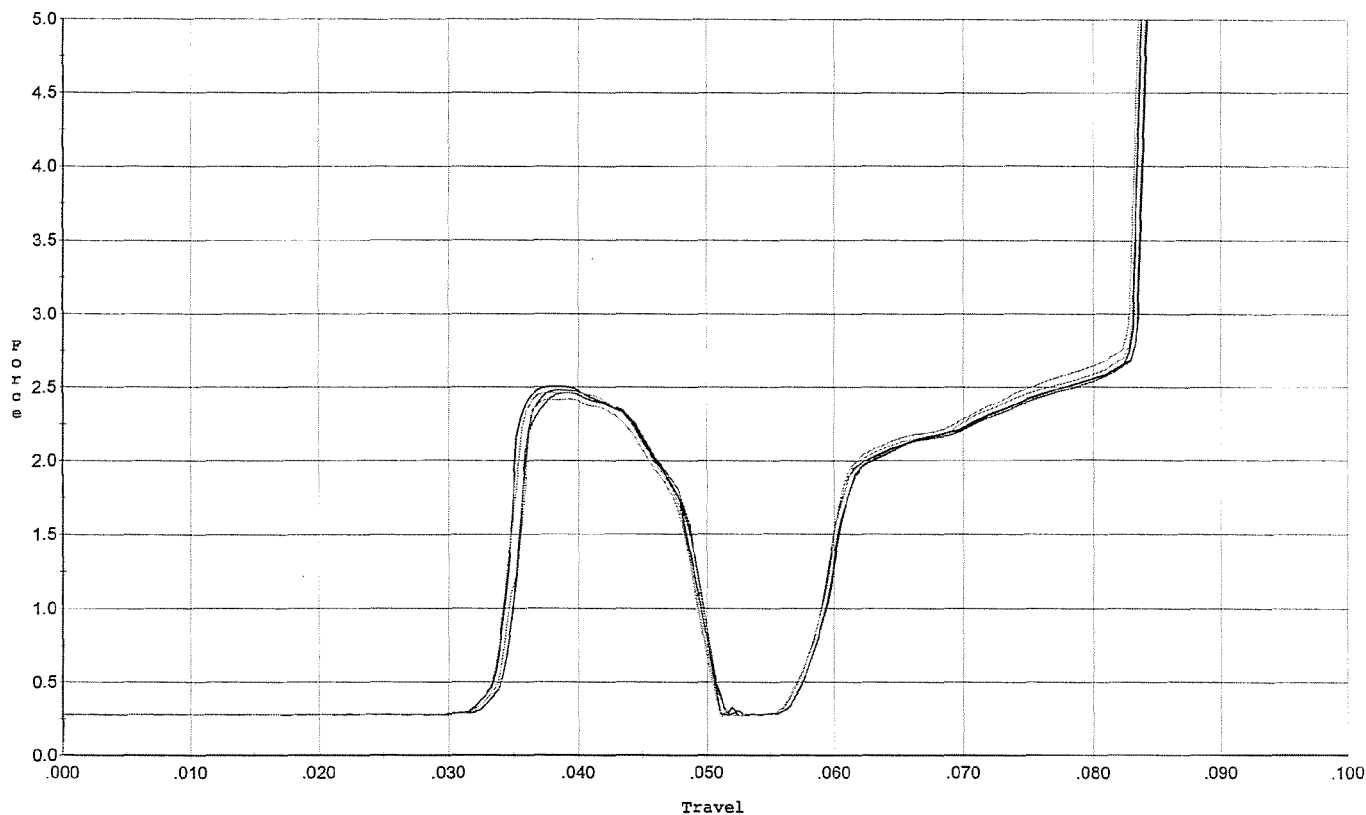
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.051	0.037	0.039	0.042		Set Trigger
2	2.577	0.051	0.037	0.039	0.042		Set Trigger
3	2.465	0.052	0.037	0.039	0.041		Set Trigger
4	2.540	0.051	0.037	0.039	0.041		Set Trigger
5	2.580	0.051	0.036	0.039	0.042		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



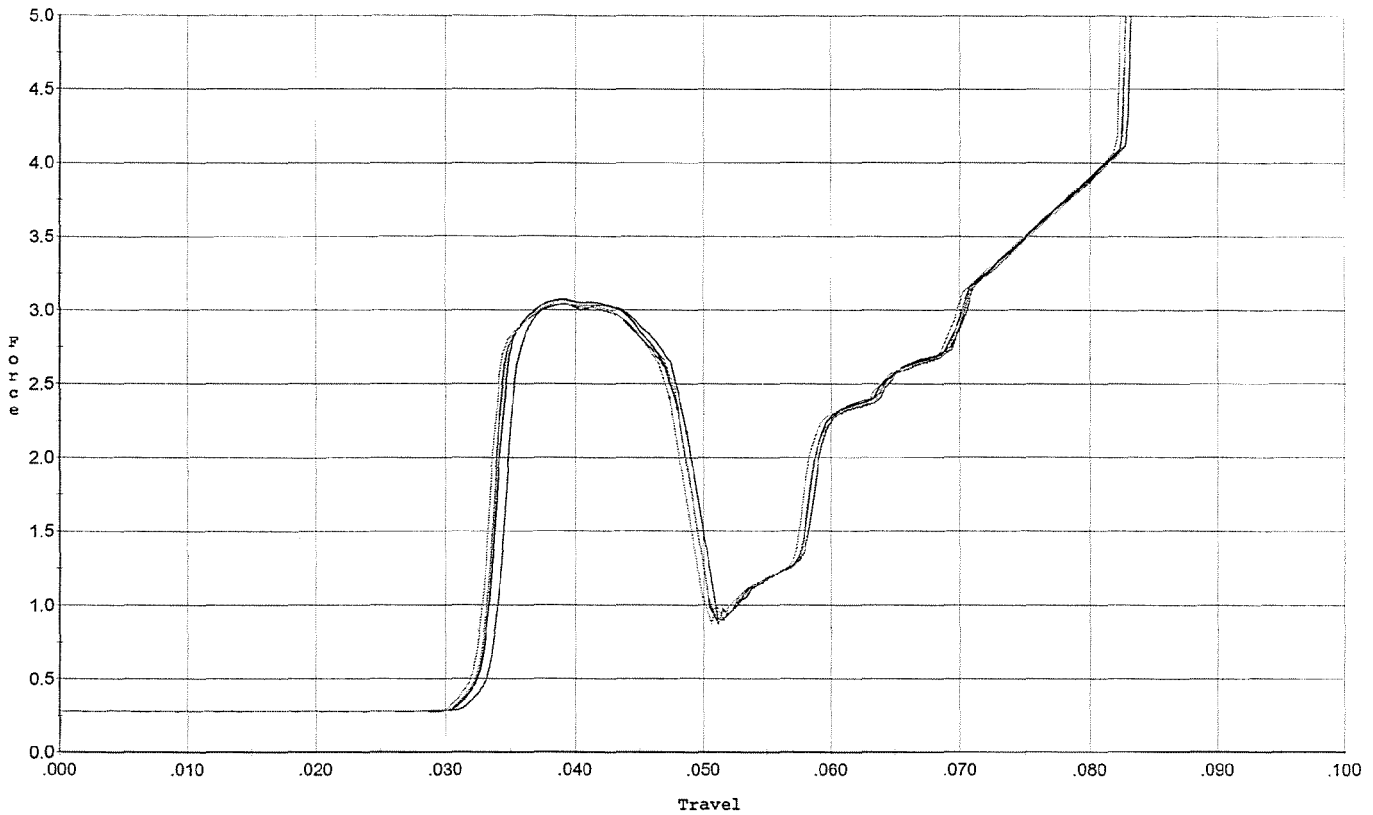
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.049	0.034	0.039	0.040		Set Trigger
2	2.504	0.049	0.033	0.039	0.042		Set Trigger
3	2.480	0.049	0.034	0.039	0.041		Set Trigger
4	2.418	0.048	0.034	0.039	0.039		Set Trigger
5	2.464	0.048	0.033	0.039	0.041		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



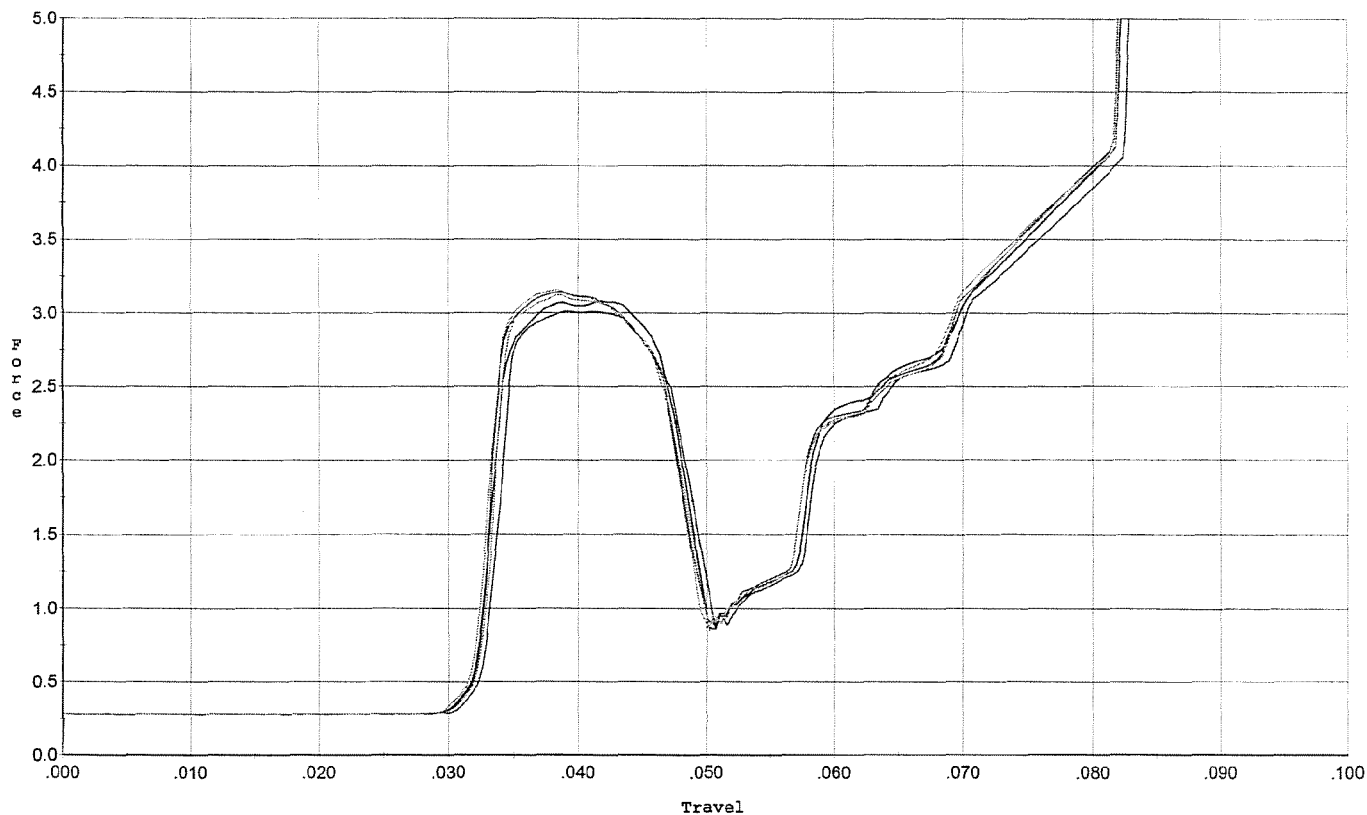
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.049	0.033	0.037	0.052		Set Trigger
2	3.074	0.048	0.032	0.036	0.052		Set Trigger
3	3.040	0.048	0.032	0.037	0.052		Set Trigger
4	3.066	0.048	0.032	0.037	0.052		Set Trigger
5	3.041	0.047	0.032	0.037	0.051		Set Trigger

AVG 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



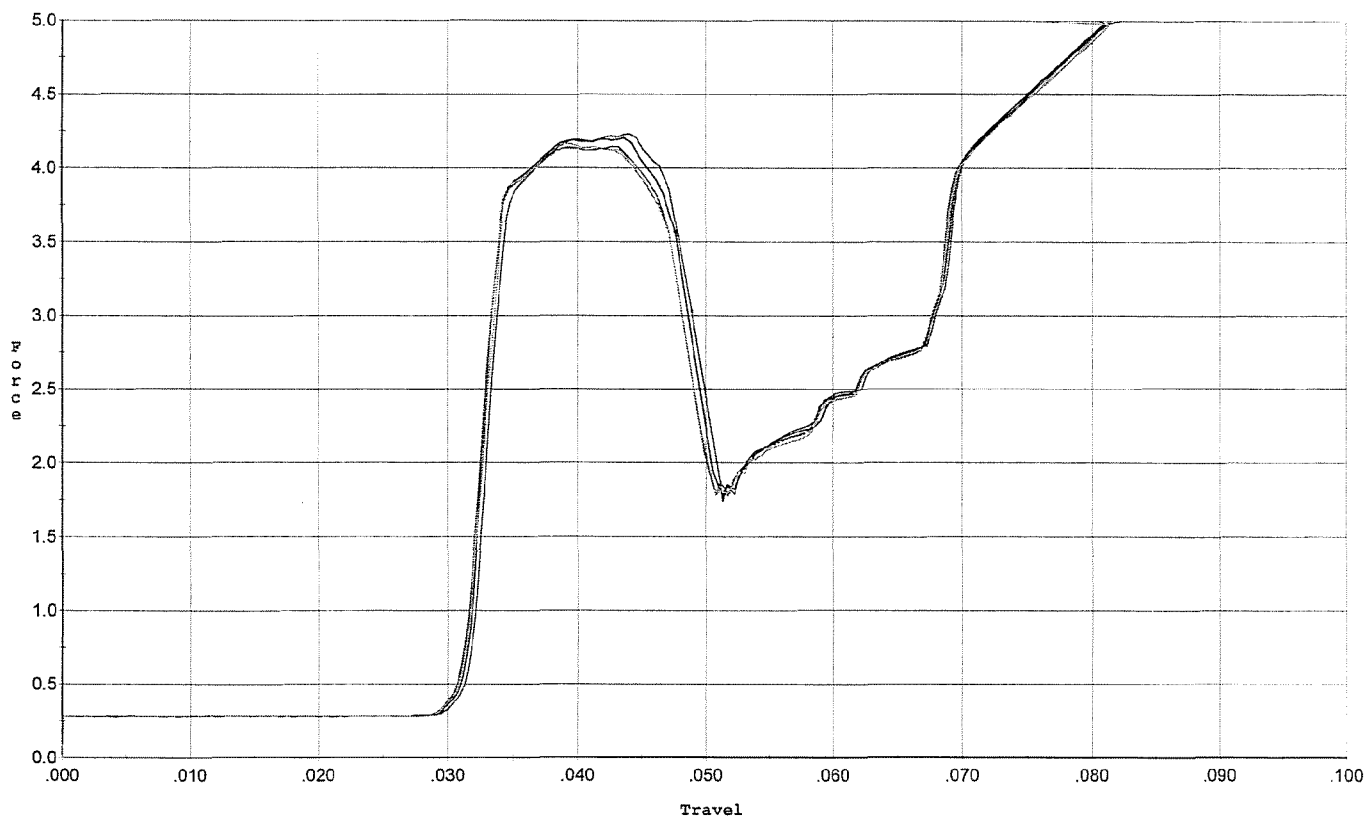
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.011	0.049	0.032	0.037	0.052		Set Trigger
2	3.082	0.048	0.032	0.037	0.052		Set Trigger
3	3.139	0.047	0.032	0.036	0.051		Set Trigger
4	3.122	0.047	0.032	0.037	0.050		Set Trigger
5	3.155	0.047	0.032	0.036	0.052		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



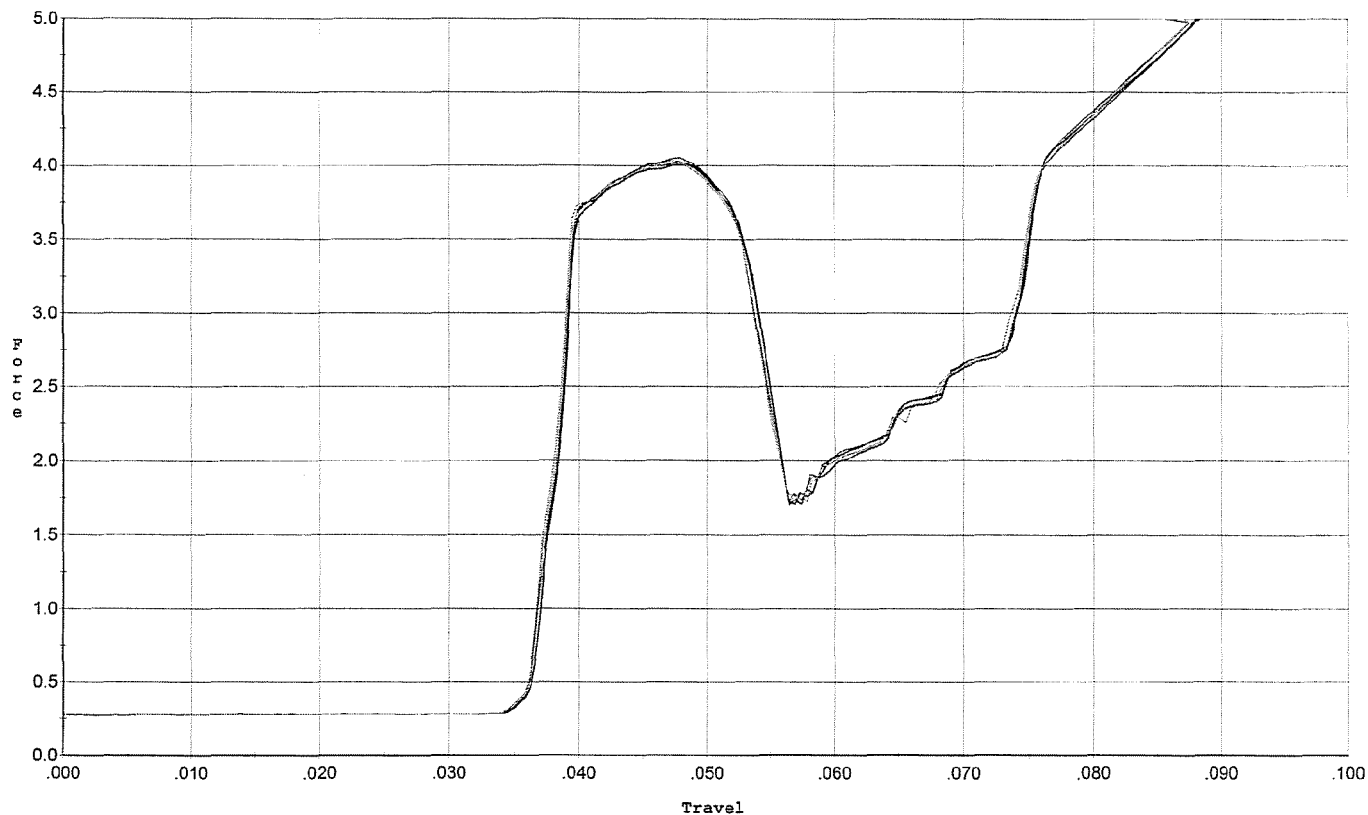
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.049	0.031	0.034	0.074		Set Trigger
2	4.207	0.048	0.031	0.034	0.072		Set Trigger
3	4.145	0.047	0.031	0.034	0.070		Set Trigger
4	4.146	0.047	0.031	0.034	0.069		Set Trigger
5	4.166	0.047	0.031	0.034	0.070		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



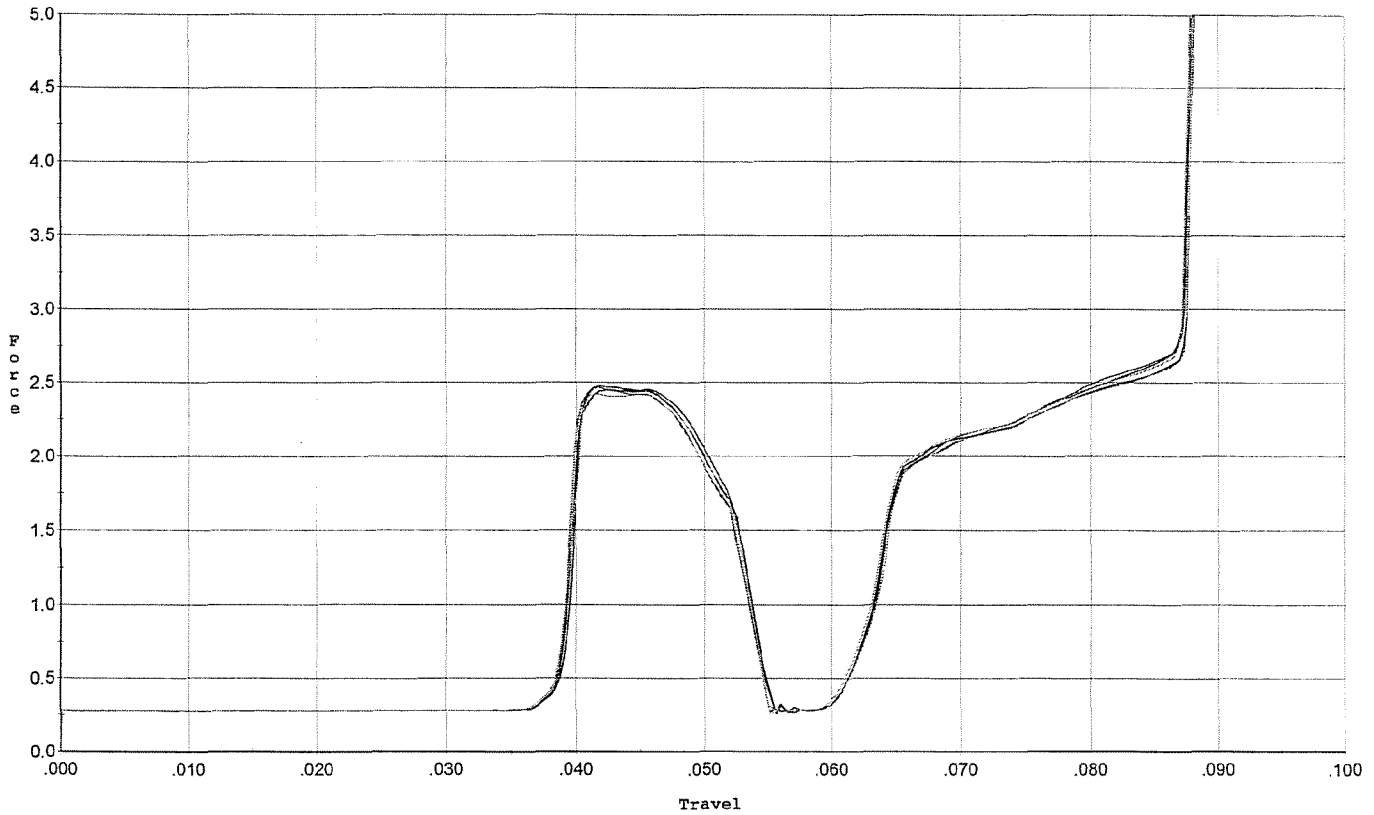
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.022	0.054	0.036	0.037	0.072		Set Trigger
2	4.004	0.054	0.036	0.037	0.072		Set Trigger
3	4.050	0.053	0.036	0.038	0.070		Set Trigger
4	4.031	0.053	0.036	0.037	0.071		Set Trigger
5	4.028	0.053	0.036	0.037	0.071		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



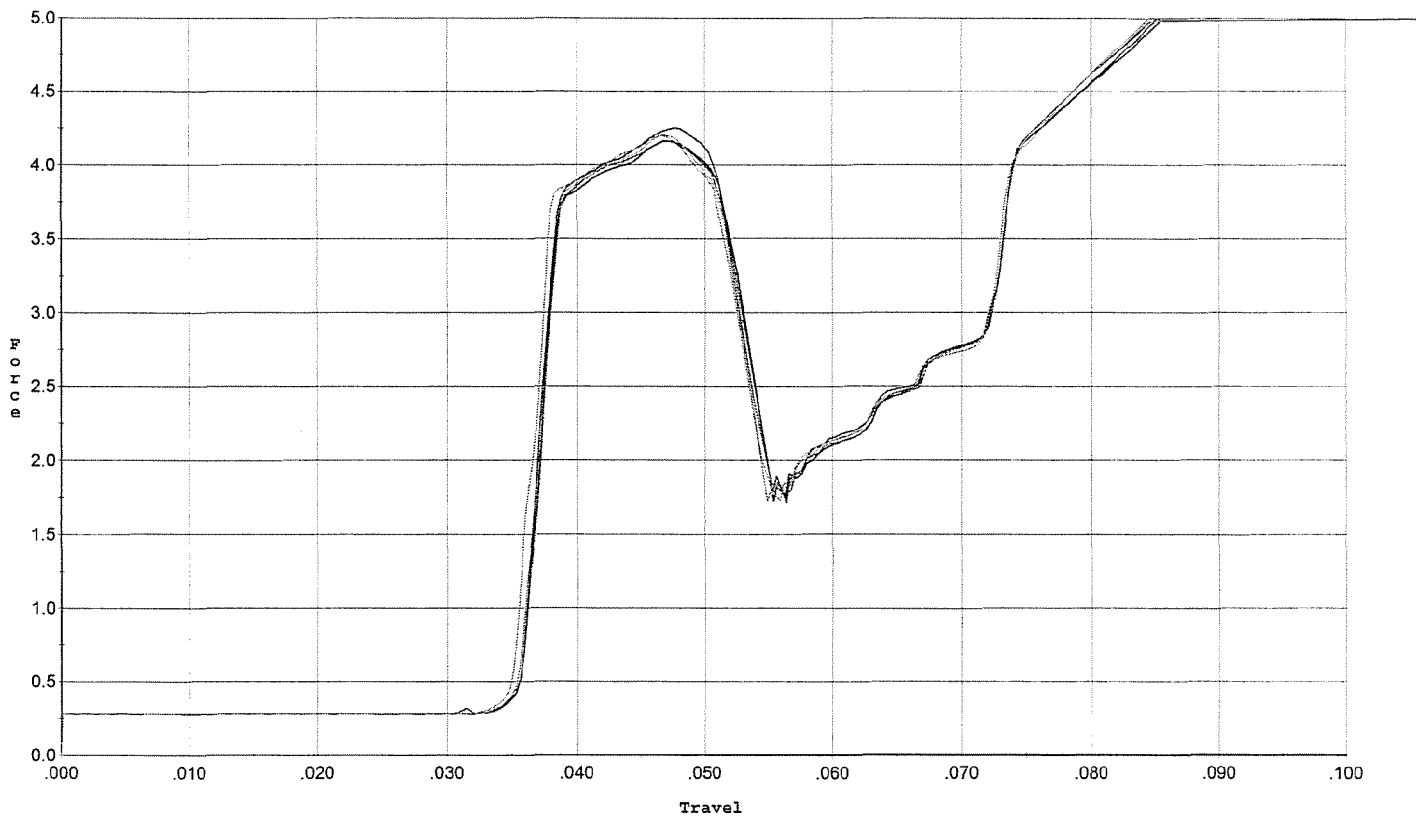
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.452	0.053	0.039	0.040	0.041		Set Trigger
2	2.480	0.053	0.039	0.040	0.041		Set Trigger
3	2.467	0.053	0.038	0.040	0.041		Set Trigger
4	2.424	0.053	0.038	0.040	0.041		Set Trigger
5	2.474	0.053	0.038	0.040	0.041		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.053	0.035	0.036	0.075		Set Trigger
2	4.164	0.053	0.036	0.036	0.073		Set Trigger
3	4.164	0.051	0.035	0.037	0.071		Set Trigger
4	4.204	0.051	0.035	0.037	0.071		Set Trigger
5	4.200	0.052	0.035	0.036	0.074		Set Trigger

Avg 4.19