

66774512

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



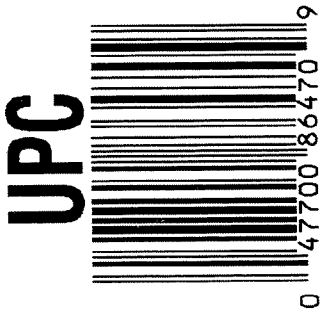
owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774512



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774512

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES		8-04-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

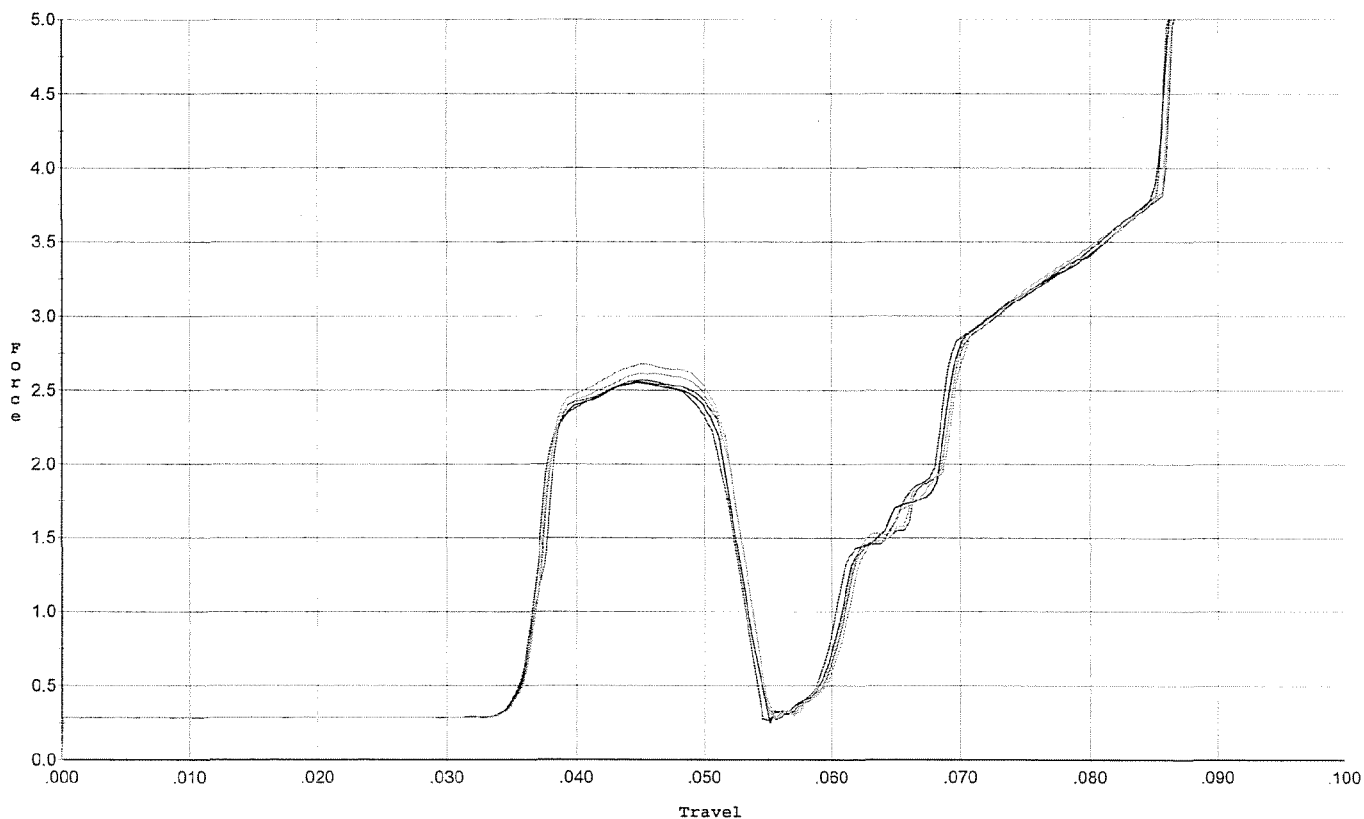
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-8-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6.5</u>	9-8-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	9-8-08	TL
	J) ASSEMBLE STOCK		8-22-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-8-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-8-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>259</u> <u>267</u> <u>267</u> <u>268</u> <u>257</u>	9-8-08	BSN
	C) FUNCTION		9-8-08	TL
690	PACK		10/13/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



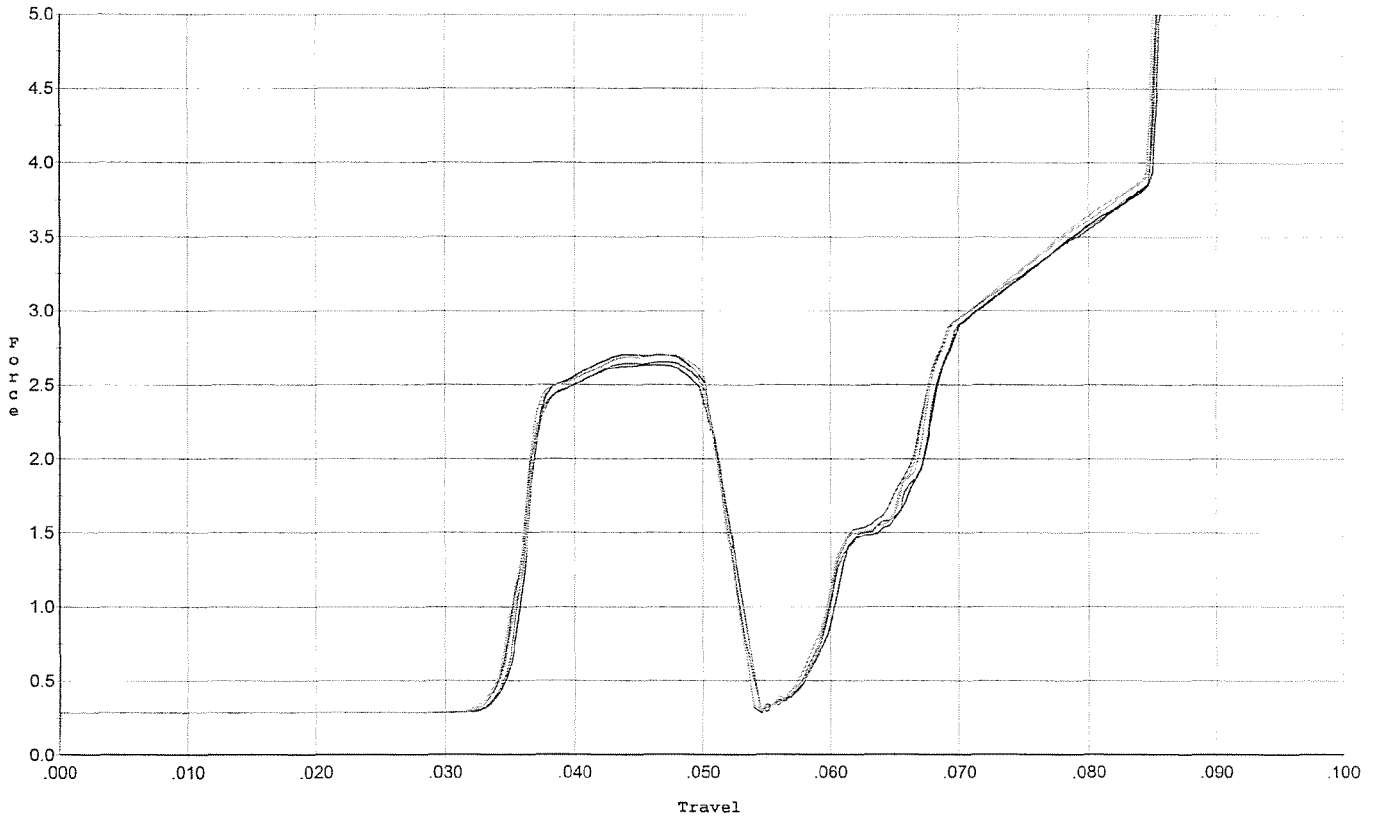
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.052	0.035	0.038	0.047		Set Trigger
2	2.553	0.051	0.035	0.038	0.046		Set Trigger
3	2.571	0.052	0.035	0.038	0.048		Set Trigger
4	2.614	0.052	0.035	0.038	0.048		Set Trigger
5	2.679	0.052	0.035	0.038	0.049		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



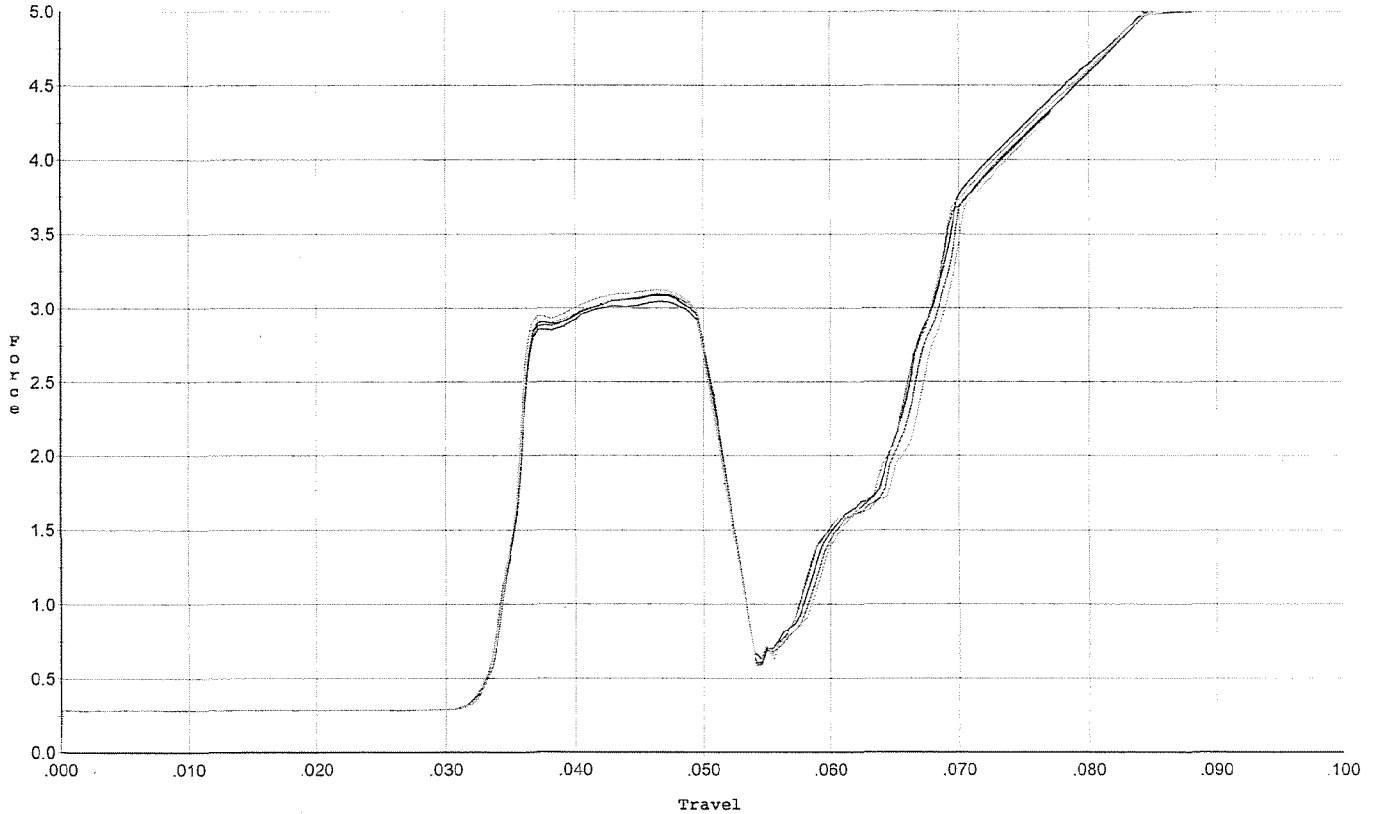
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.051	0.034	0.037	0.049		Set Trigger
2	2.704	0.052	0.035	0.037	0.051		Set Trigger
3	2.654	0.050	0.034	0.038	0.049		Set Trigger
4	2.697	0.050	0.034	0.037	0.050		Set Trigger
5	2.701	0.052	0.034	0.037	0.051		Set Trigger

AVG 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



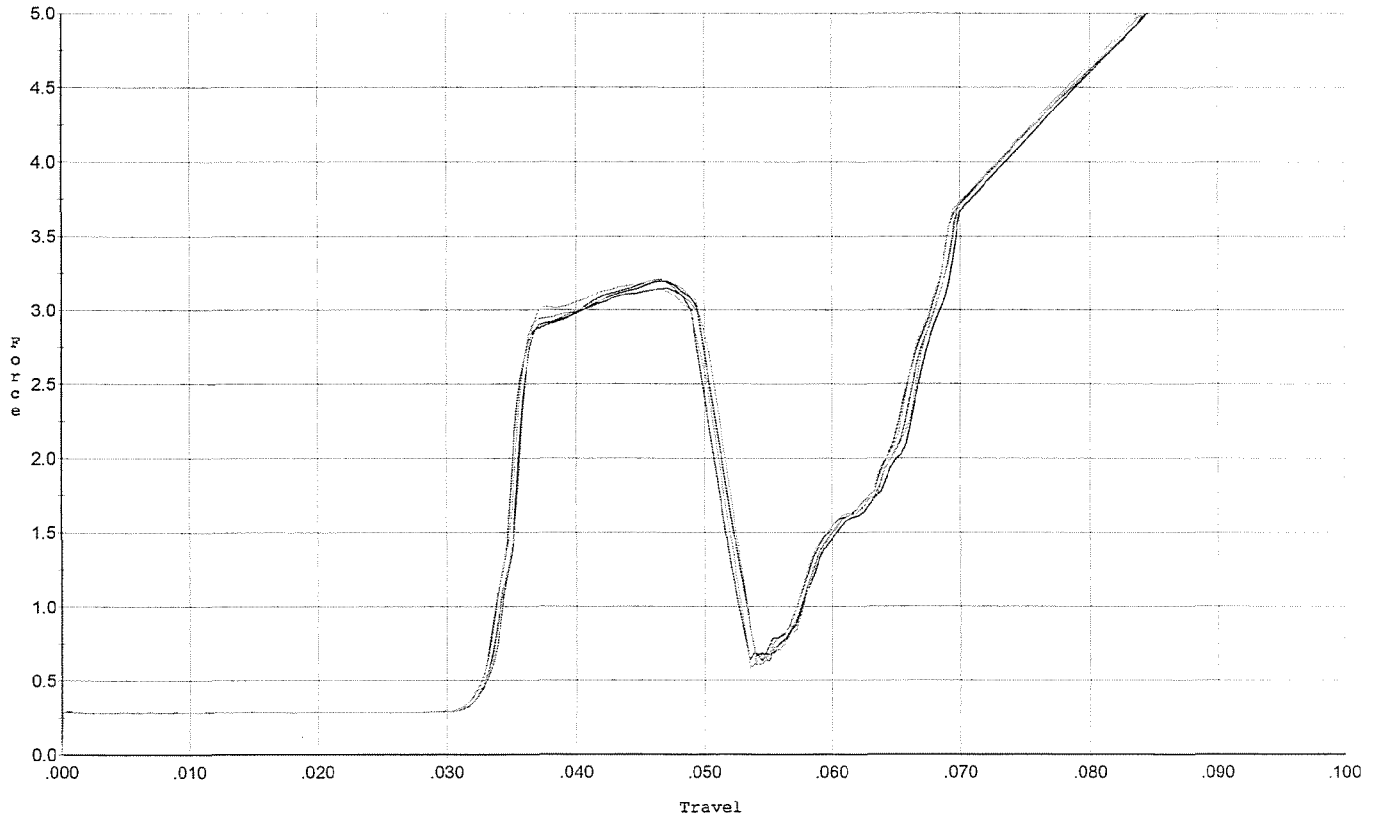
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.052	0.033	0.036	0.058		Set Trigger
2	3.085	0.051	0.033	0.036	0.058		Set Trigger
3	3.093	0.051	0.033	0.036	0.058		Set Trigger
4	3.104	0.052	0.033	0.036	0.059		Set Trigger
5	3.128	0.049	0.033	0.036	0.056		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



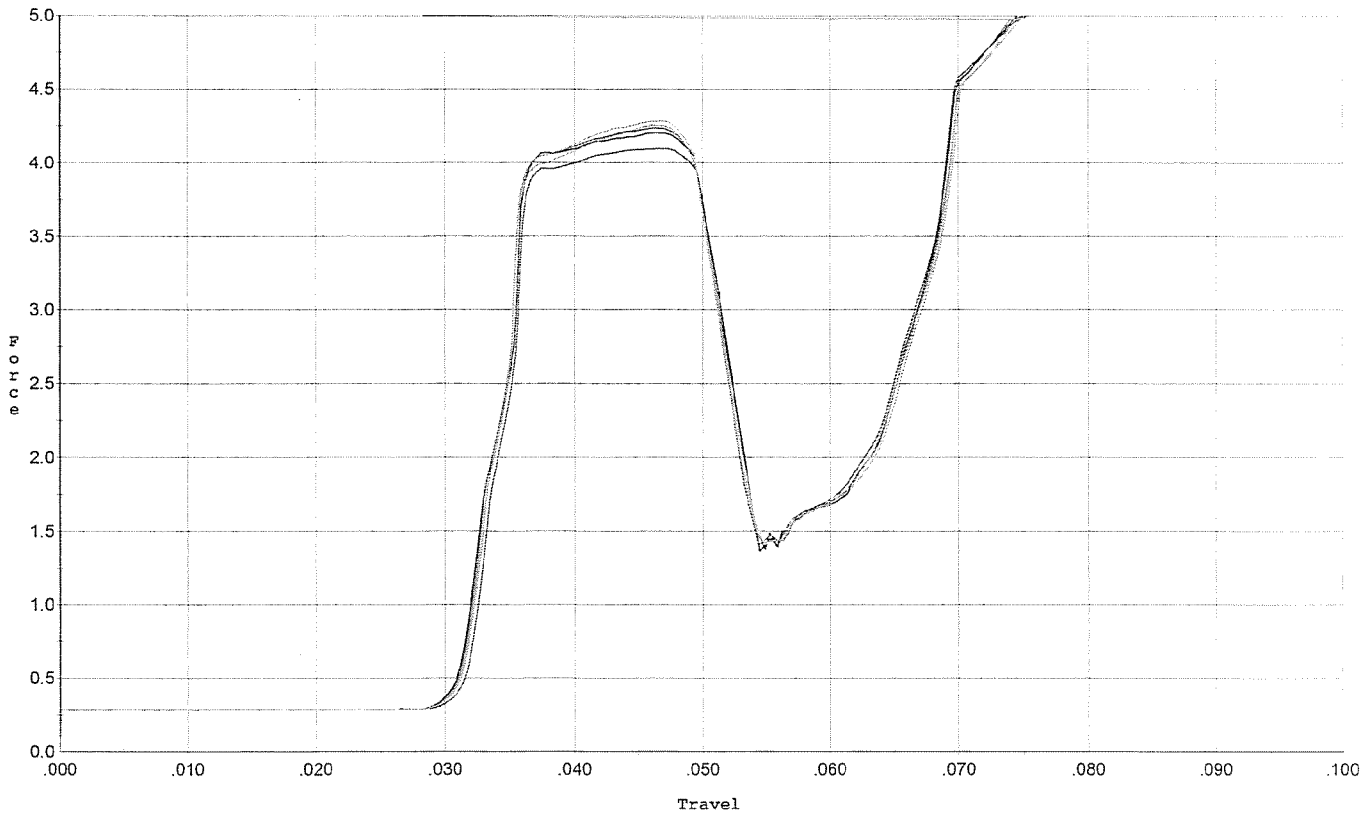
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.208	0.049	0.032	0.036	0.056		Set Trigger
2	3.196	0.049	0.033	0.036	0.057		Set Trigger
3	3.146	0.049	0.033	0.036	0.056		Set Trigger
4	3.139	0.050	0.032	0.036	0.058		Set Trigger
5	3.201	0.050	0.033	0.036	0.059		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



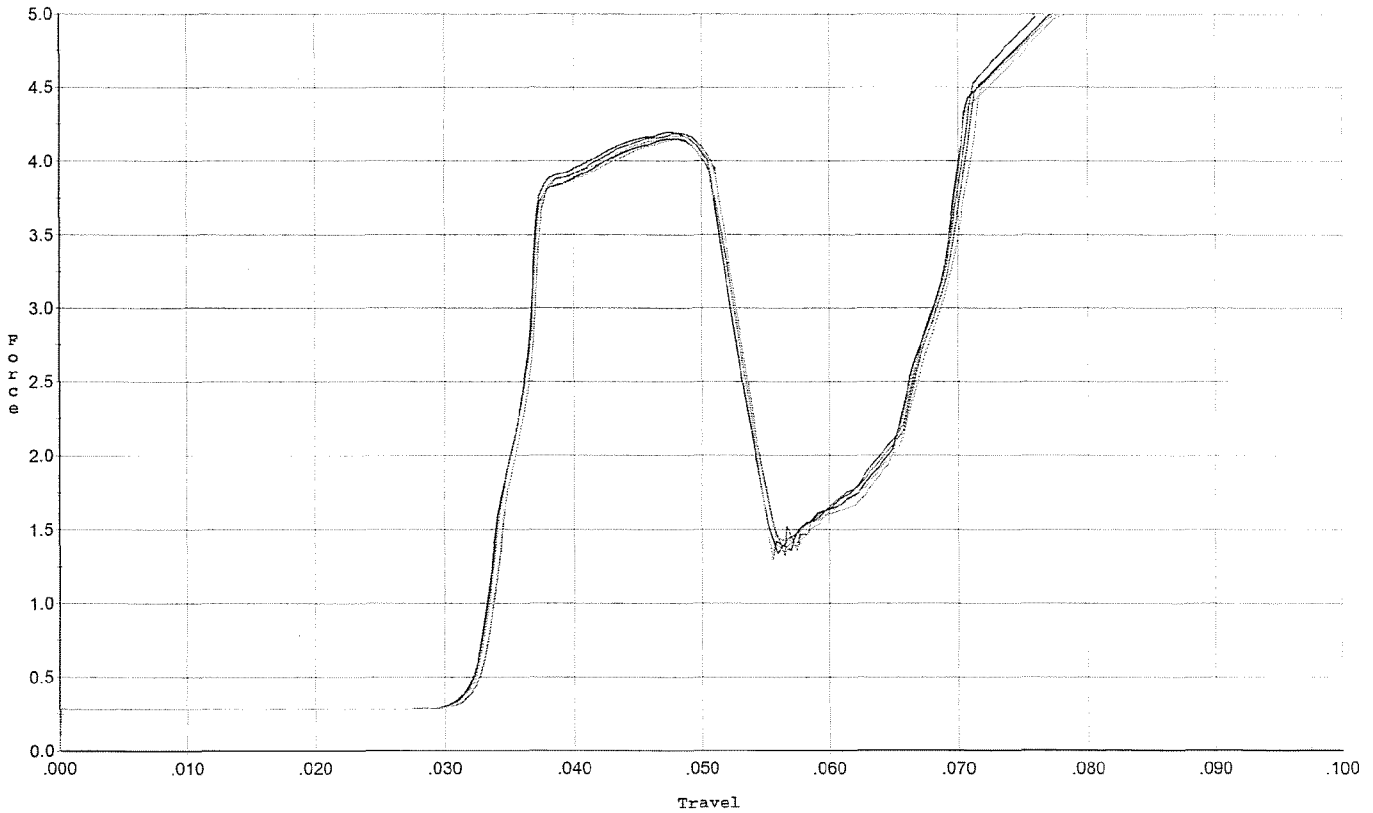
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.049	0.031	0.035	0.075		Set Trigger
2	4.202	0.051	0.031	0.034	0.081		Set Trigger
3	4.235	0.049	0.031	0.034	0.078		Set Trigger
4	4.285	0.049	0.031	0.034	0.078		Set Trigger
5	4.254	0.049	0.031	0.035	0.077		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



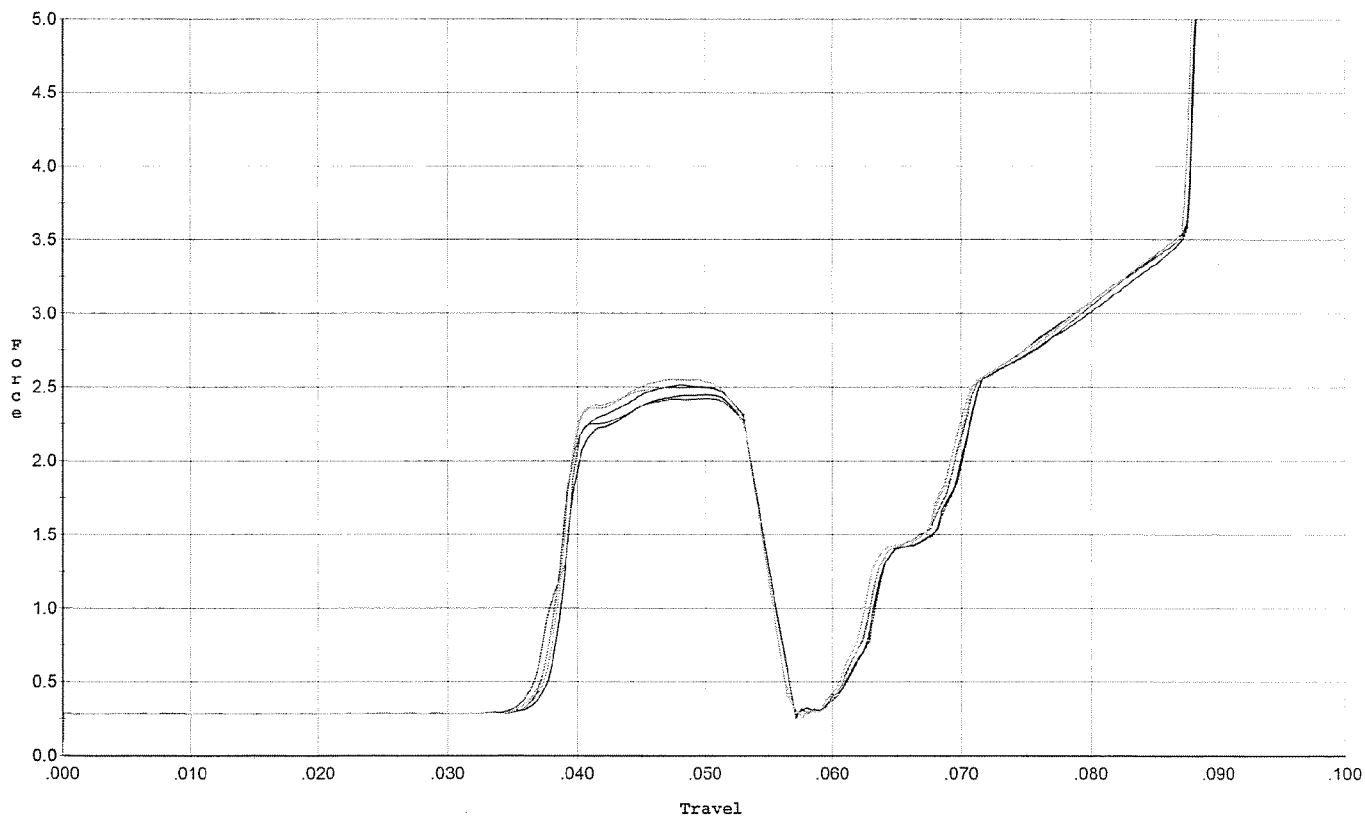
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.052	0.032	0.035	0.079		Set Trigger
2	4.150	0.050	0.032	0.035	0.076		Set Trigger
3	4.190	0.051	0.032	0.035	0.077		Set Trigger
4	4.169	0.051	0.033	0.035	0.077		Set Trigger
5	4.142	0.052	0.032	0.035	0.079		Set Trigger

AVG 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



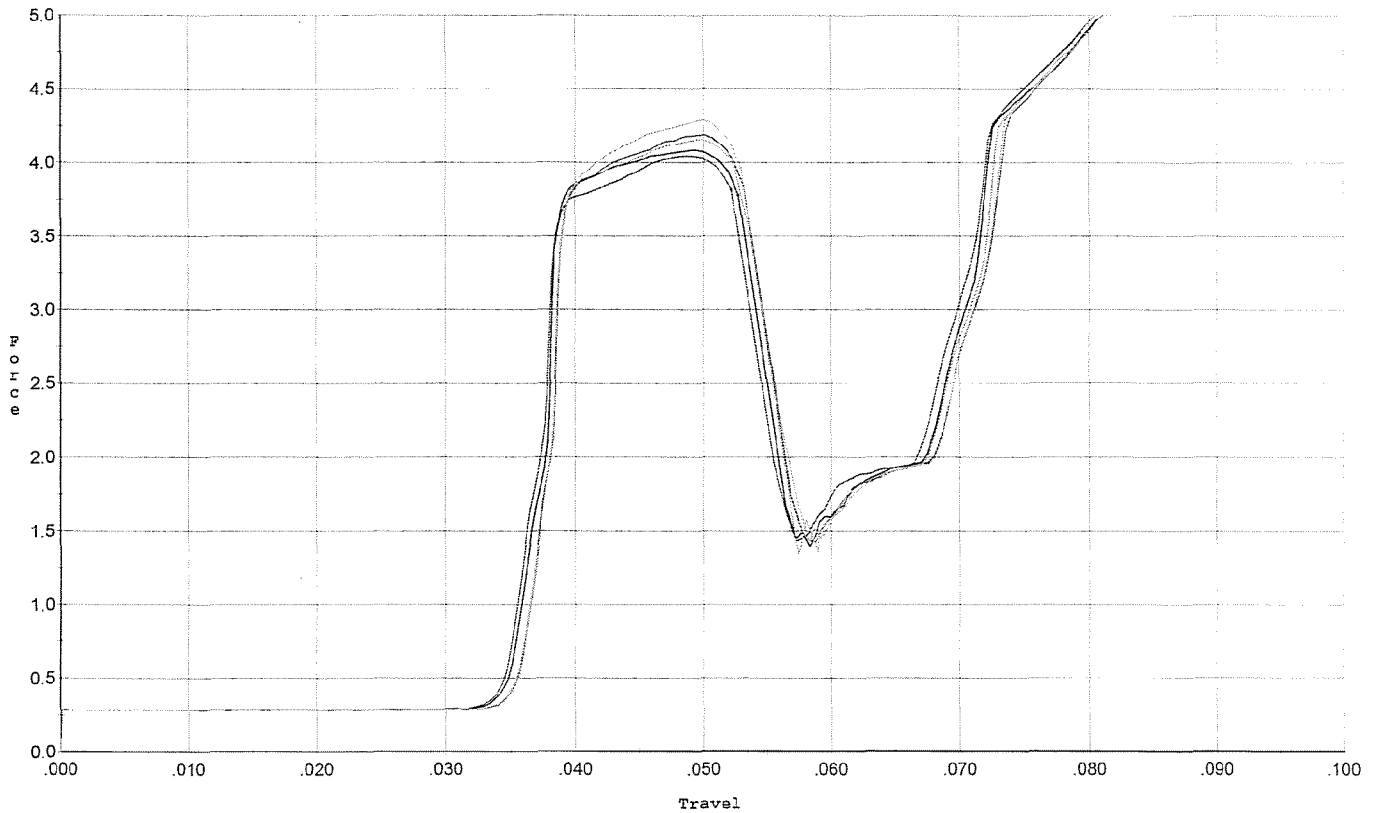
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.053	0.037	0.039	0.047		Set Trigger
2	2.445	0.053	0.038	0.039	0.046		Set Trigger
3	2.422	0.053	0.036	0.039	0.047		Set Trigger
4	2.499	0.053	0.037	0.039	0.047		Set Trigger
5	2.550	0.053	0.037	0.039	0.048		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.052	0.034	0.037	0.074		Set Trigger
2	4.088	0.053	0.035	0.036	0.076		Set Trigger
3	4.187	0.053	0.035	0.037	0.077		Set Trigger
4	4.288	0.053	0.035	0.036	0.078		Set Trigger
5	4.158	0.054	0.035	0.037	0.077		Set Trigger

Avg 4.15