

6677 4514

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

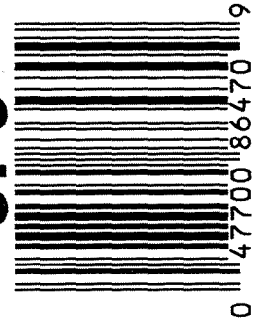
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774514

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774514

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	AUG 05 2008	8-6-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BMT	8/6	BMT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	BMT
542	APPLY COATINGS (BARREL ACTION)		8/6	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	
	D) OIL FIRING PIN ASSEMBLY		8-26-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

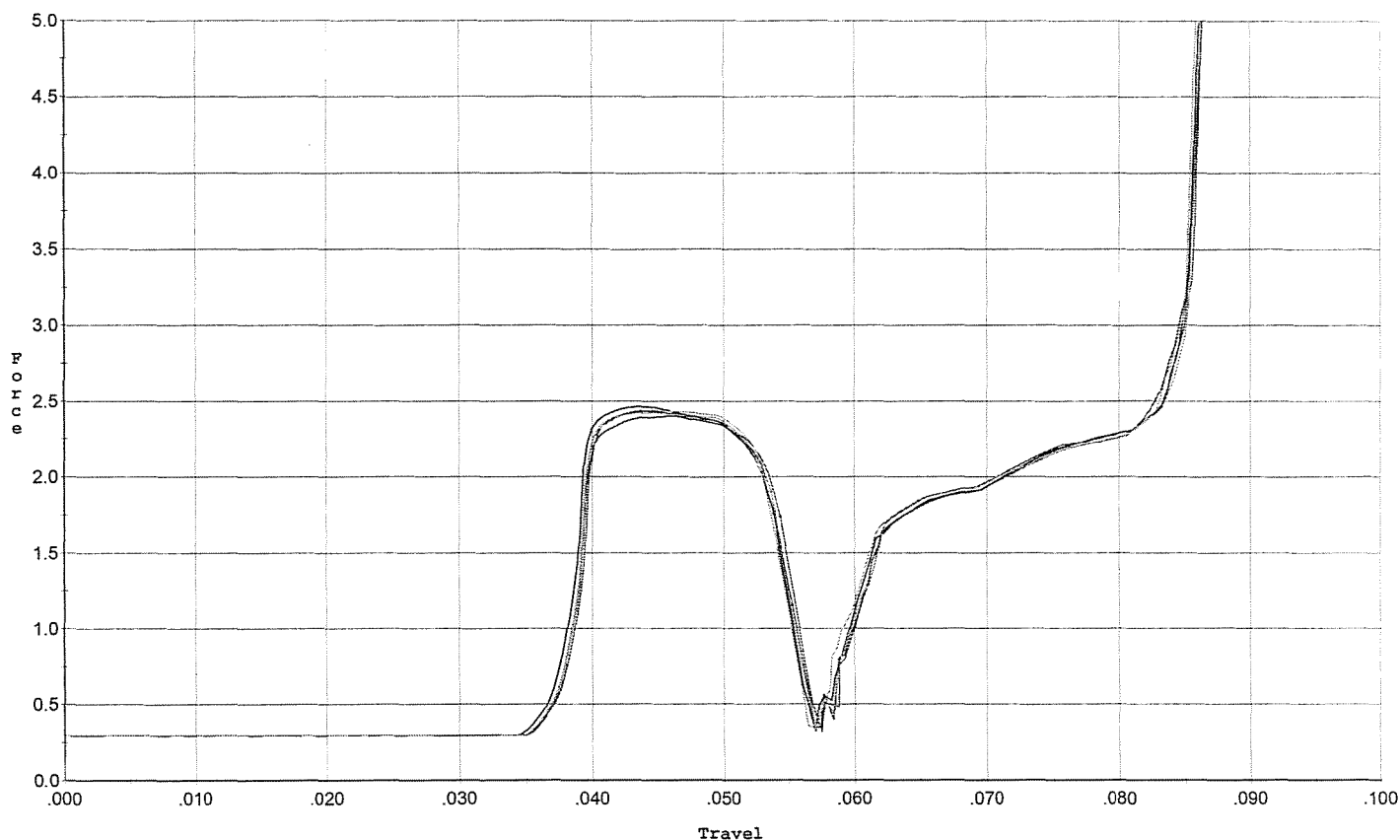
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-4-08	Rsn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>5.5</u> <u>6.0</u>	9-4-08	Rsn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-4-08	Rsn
	J) ASSEMBLE STOCK		8-26-08	KTR
	K) ASSEMBLE SWIVEL STUDS		9-4-08	Rsn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-28-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-28-08	FV
670	FINAL INSPECTION A) HEADSPACE		9-4-08	Rsn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.36</u> <u>2.41</u> <u>2.47</u> <u>2.48</u>	9-3-08	B.S.H.
	C) FUNCTION		9-4-08	Rsn
690	PACK		9-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



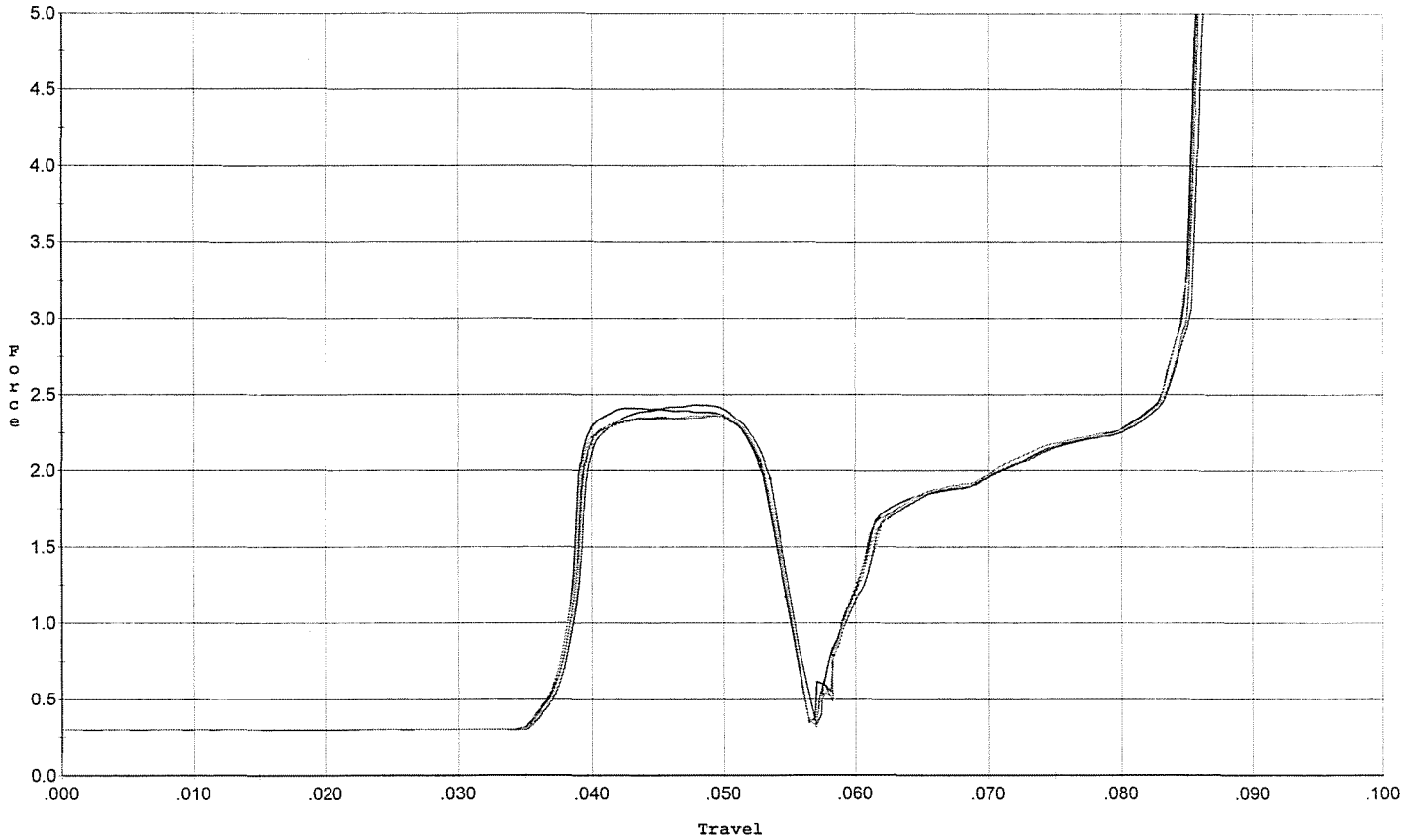
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.404	0.055	0.037	0.038	0.048		Set Trigger
2	2.466	0.054	0.037	0.038	0.048		Set Trigger
3	2.434	0.054	0.037	0.038	0.048		Set Trigger
4	2.439	0.054	0.037	0.038	0.047		Set Trigger
5	2.425	0.054	0.037	0.038	0.048		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



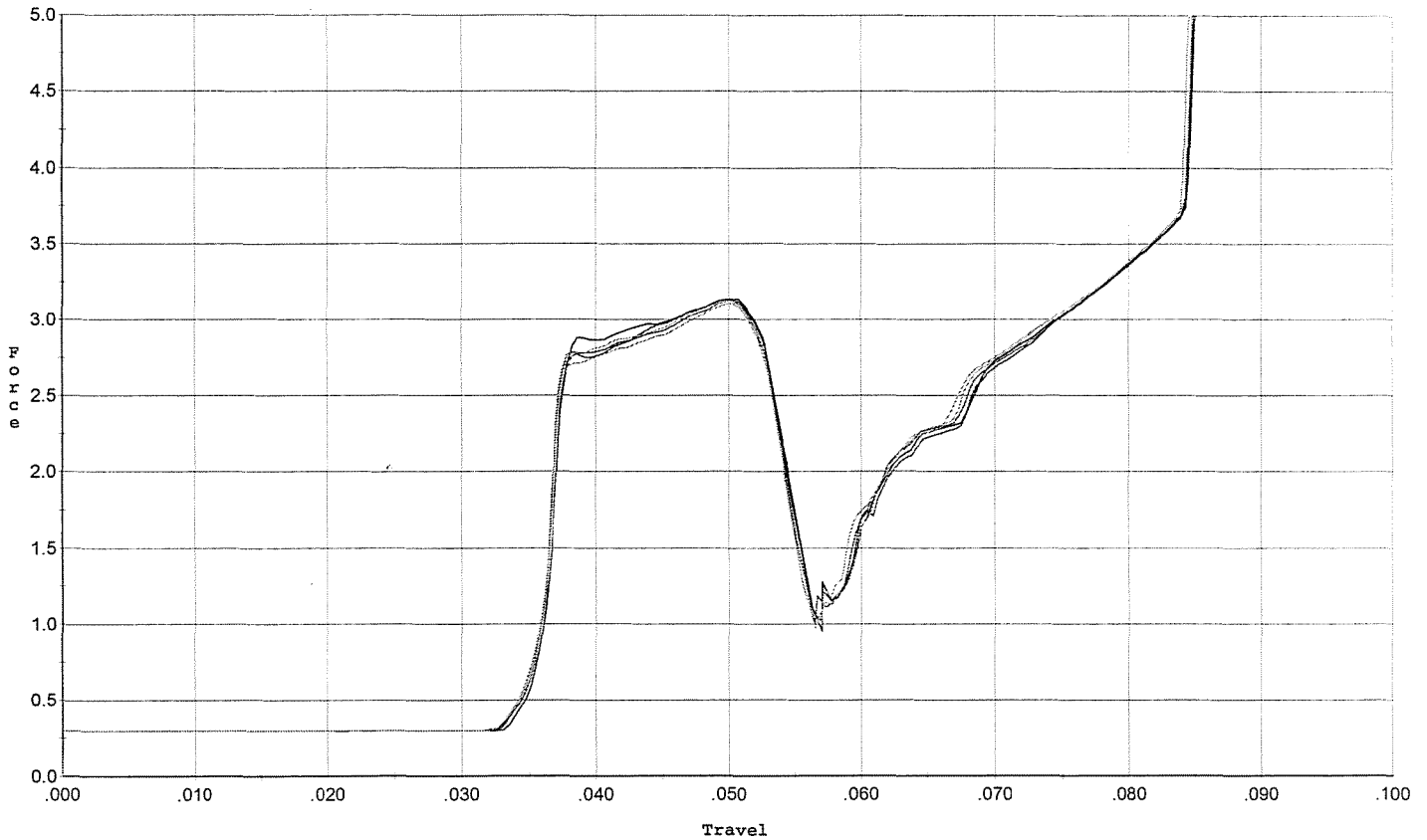
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.054	0.037	0.038	0.047		Set Trigger
2	2.413	0.055	0.037	0.038	0.048		Set Trigger
3	2.363	0.054	0.037	0.038	0.047		Set Trigger
4	2.372	0.054	0.037	0.038	0.047		Set Trigger
5	2.359	0.054	0.037	0.038	0.048		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



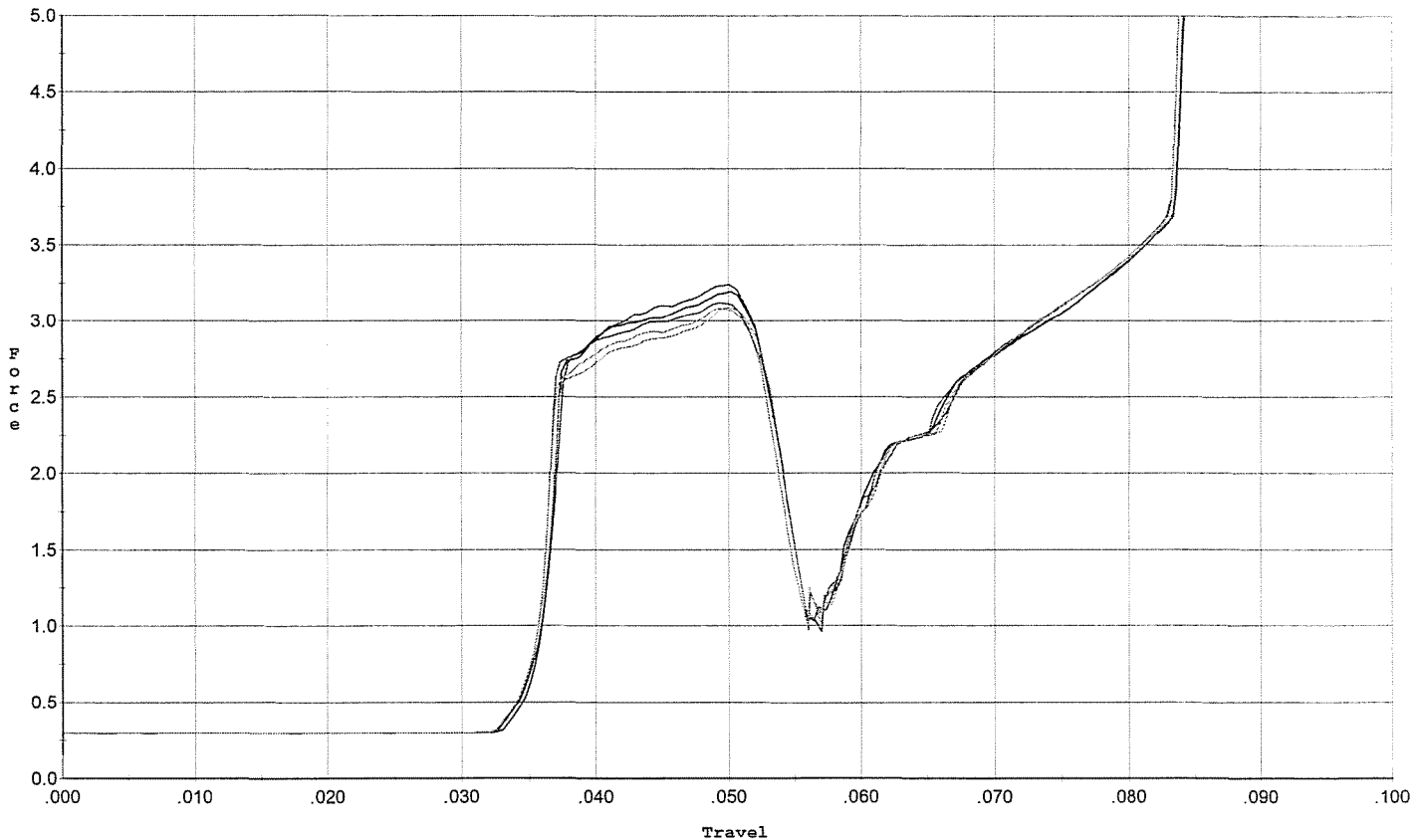
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.135	0.053	0.035	0.036	0.061		Set Trigger
2	3.140	0.054	0.034	0.036	0.063		Set Trigger
3	3.126	0.053	0.034	0.036	0.061		Set Trigger
4	3.124	0.053	0.034	0.036	0.061		Set Trigger
5	3.105	0.053	0.034	0.036	0.060		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



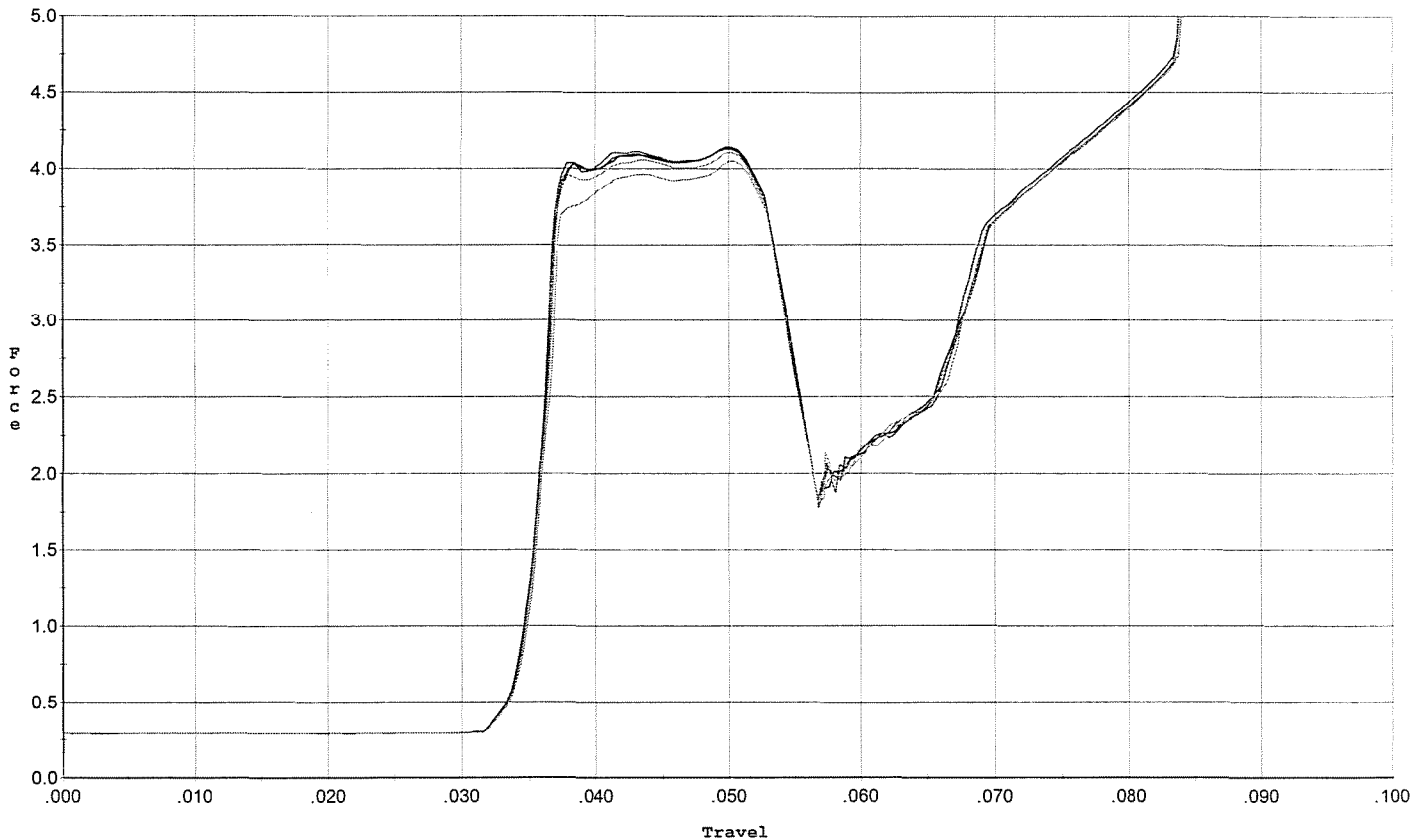
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.242	0.053	0.035	0.036	0.062		Set Trigger
2	3.196	0.053	0.035	0.036	0.062		Set Trigger
3	3.122	0.052	0.034	0.036	0.060		Set Trigger
4	3.086	0.052	0.034	0.036	0.060		Set Trigger
5	3.088	0.053	0.034	0.036	0.060		Set Trigger

Arg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



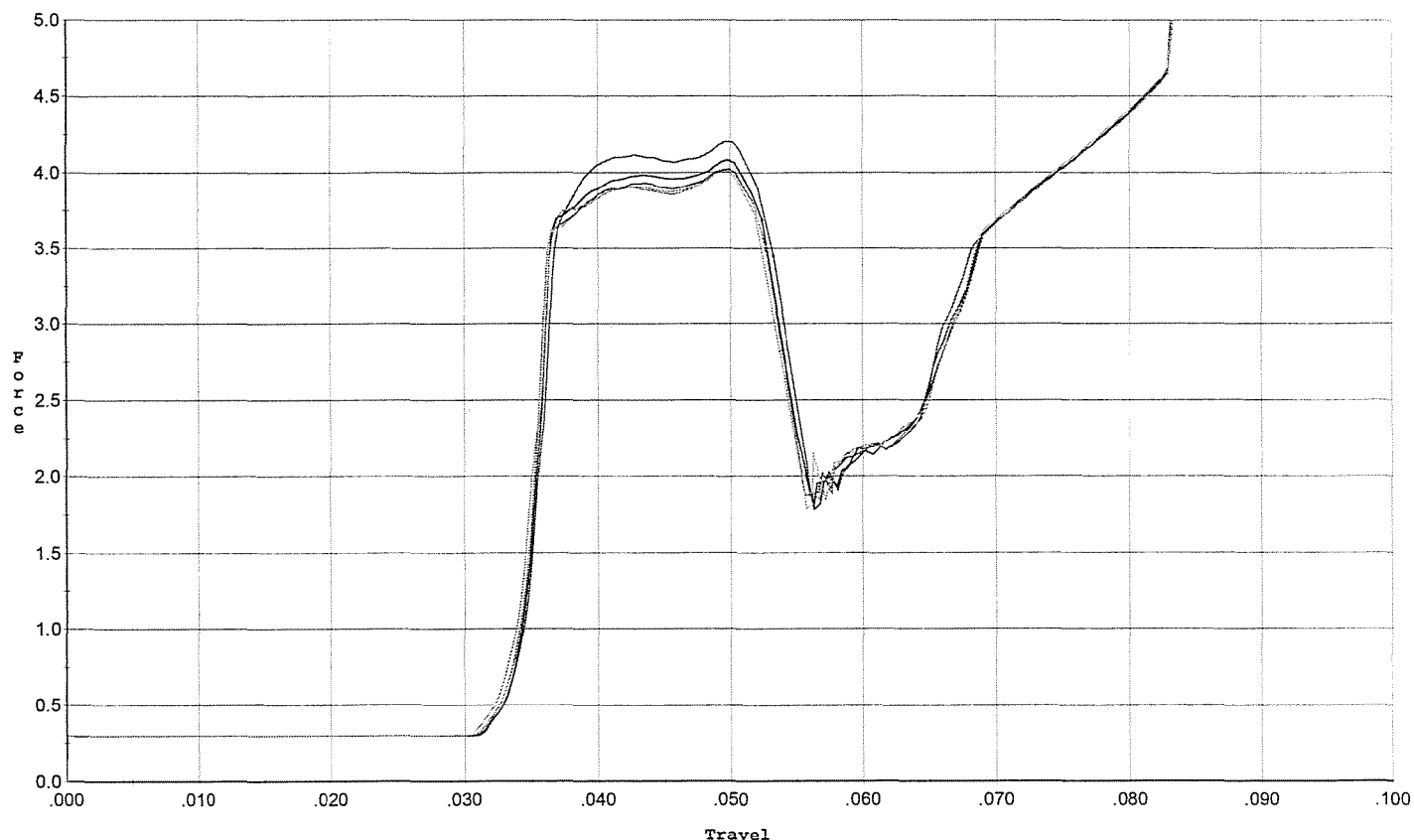
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.053	0.032	0.034	0.083		Set Trigger
2	4.138	0.054	0.034	0.034	0.086		Set Trigger
3	4.127	0.053	0.034	0.034	0.083		Set Trigger
4	4.104	0.055	0.034	0.034	0.085		Set Trigger
5	4.052	0.055	0.034	0.034	0.083		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



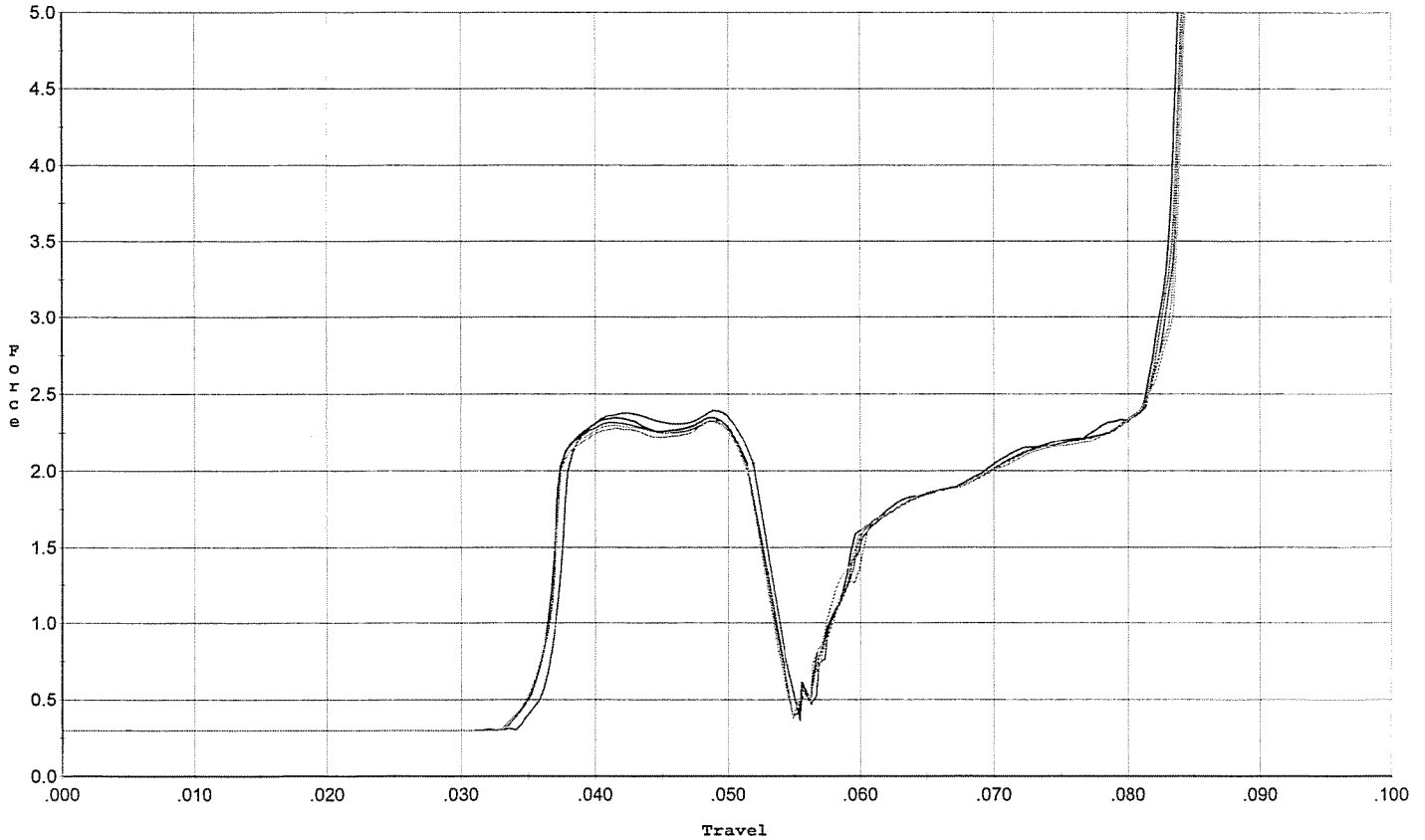
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.205	0.053	0.032	0.033	0.084		Set Trigger
2	4.083	0.052	0.032	0.034	0.081		Set Trigger
3	4.023	0.053	0.033	0.034	0.081		Set Trigger
4	4.003	0.054	0.033	0.034	0.082		Set Trigger
5	4.010	0.053	0.032	0.034	0.081		Set Trigger

AVG 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



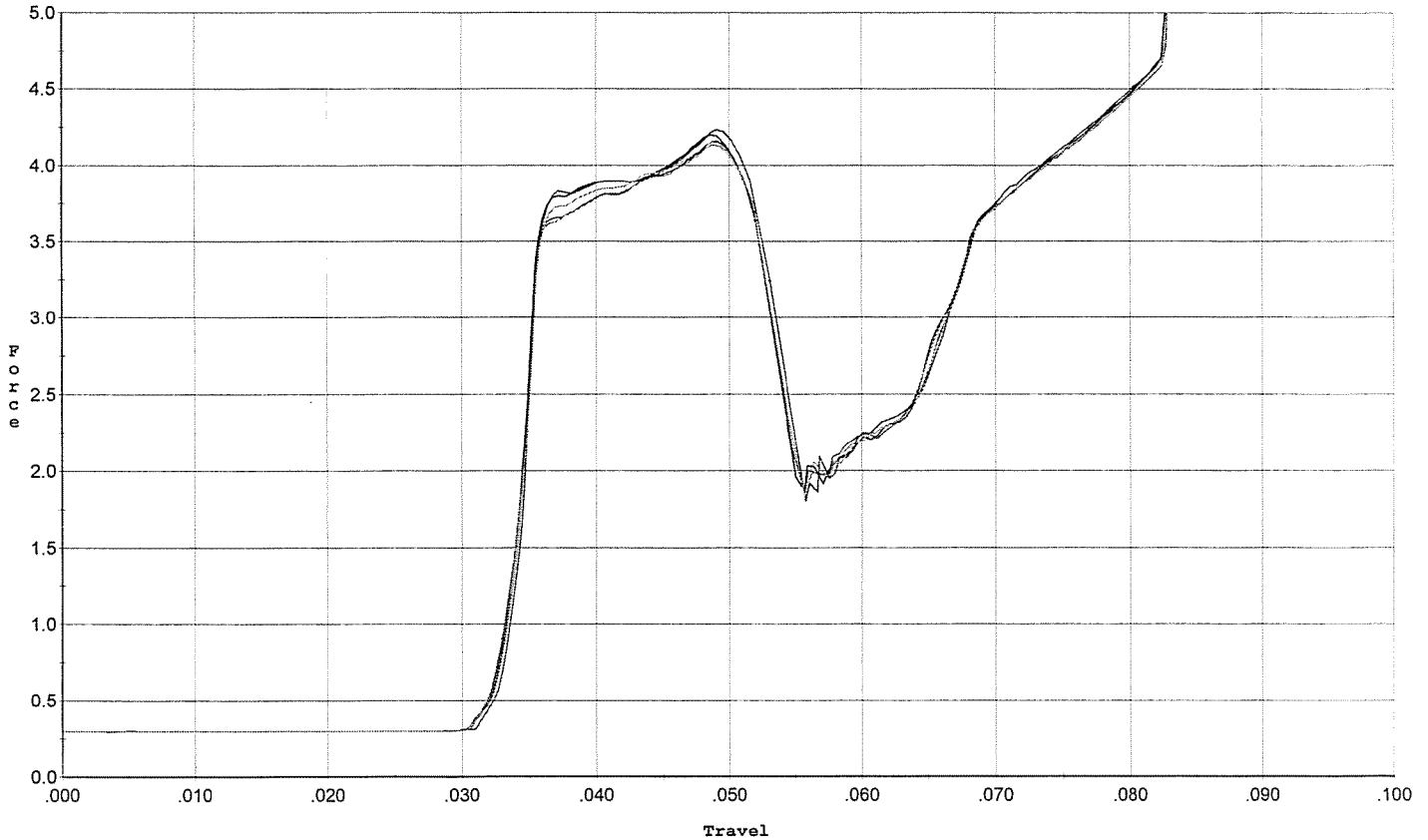
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.395	0.052	0.036	0.037	0.046		Set Trigger
2	2.347	0.051	0.035	0.037	0.046		Set Trigger
3	2.328	0.053	0.035	0.037	0.047		Set Trigger
4	2.328	0.051	0.035	0.037	0.045		Set Trigger
5	2.319	0.051	0.035	0.037	0.045		Set Trigger

Avg 2.34

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.053	0.031	0.033	0.084		Set Trigger
2	4.200	0.052	0.032	0.033	0.082		Set Trigger
3	4.158	0.052	0.031	0.033	0.081		Set Trigger
4	4.155	0.052	0.032	0.033	0.081		Set Trigger
5	4.136	0.052	0.032	0.033	0.081		Set Trigger

AVG 4.17