

9677 4518

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

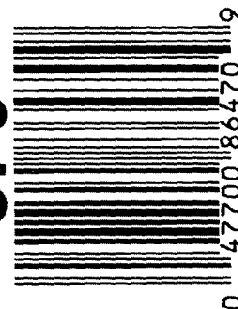
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774518

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774518

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RJC
475	DRILL AND TAP SIGHT HOLES		8-02-08	SP
480	MAGNAFLUX BBL ACTION		8/6	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		7/8/08	Amf
542	APPLY COATINGS (BARREL ACTION)		8/1/8	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/12/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

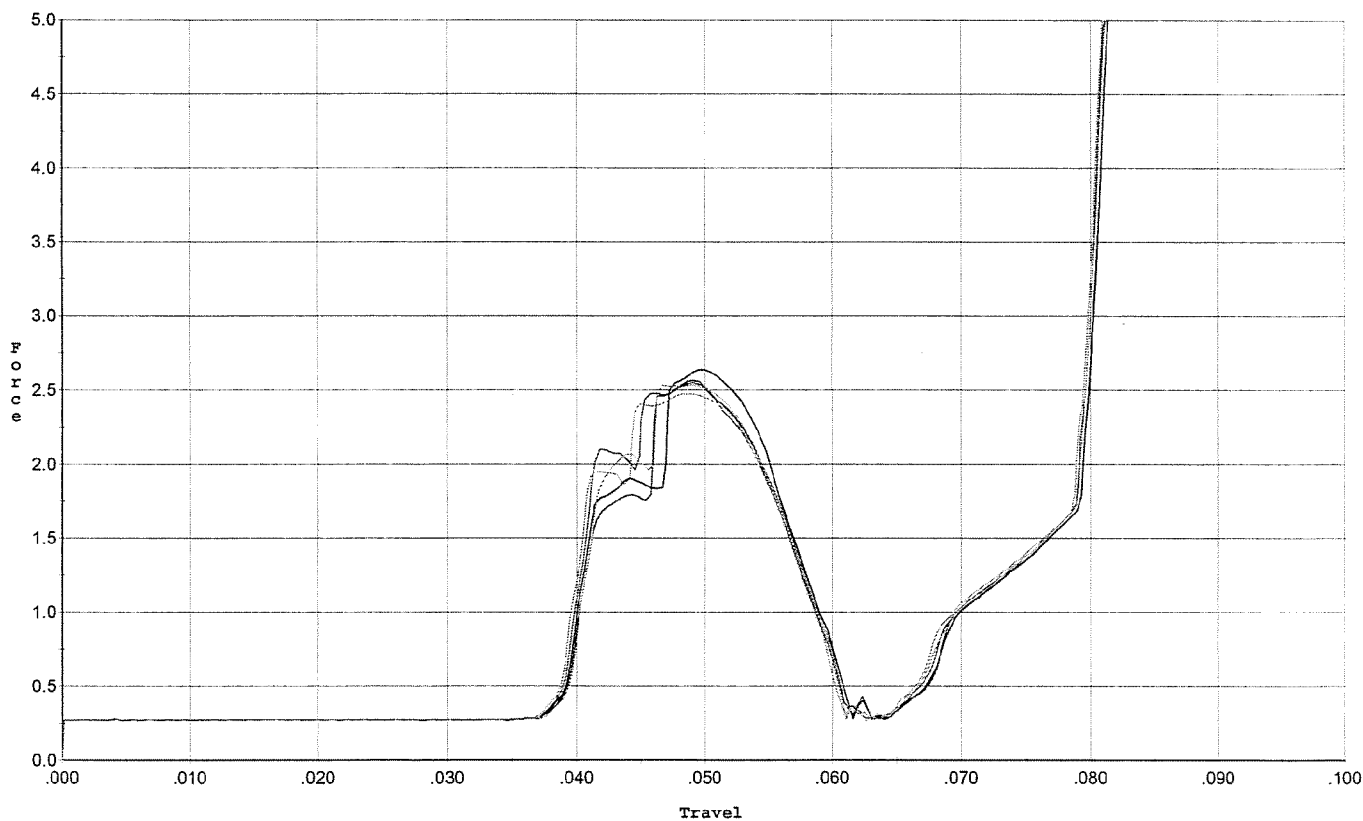
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-5-08	PSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-5-08	
	H) TRIGGER PULL TEST AND RETAINABILITY			PSW
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	9-5-08	PSW
	J) ASSEMBLE STOCK		8-22-08	TRW
	K) ASSEMBLE SWIVEL STUDS		9-5-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-23-08	TC
670	FINAL INSPECTION A) HEADSPACE		9-5-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.25</u> <u>2.26</u> <u>2.28</u> <u>2.22</u>	9-3-08	B.S.H
	C) FUNCTION		9-5-08	PSW
690	PACK		9-8-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



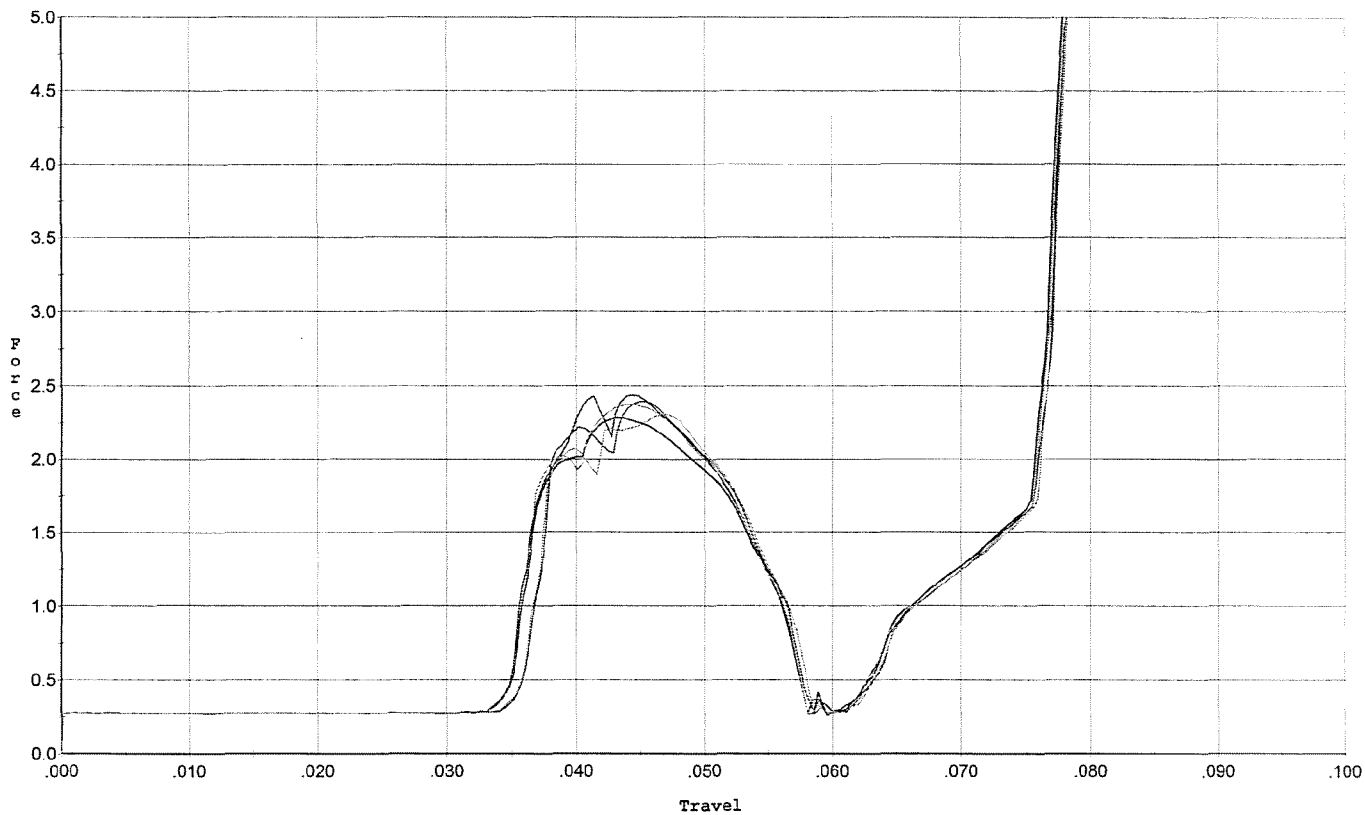
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.060	0.039	0.030	0.049		Set Trigger
2	2.636	0.060	0.039	0.030	0.050		Set Trigger
3	2.550	0.060	0.039	0.030	0.051		Set Trigger
4	2.535	0.060	0.039	0.030	0.050		Set Trigger
5	2.474	0.059	0.039	0.030	0.050		Set Trigger

Aug. 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



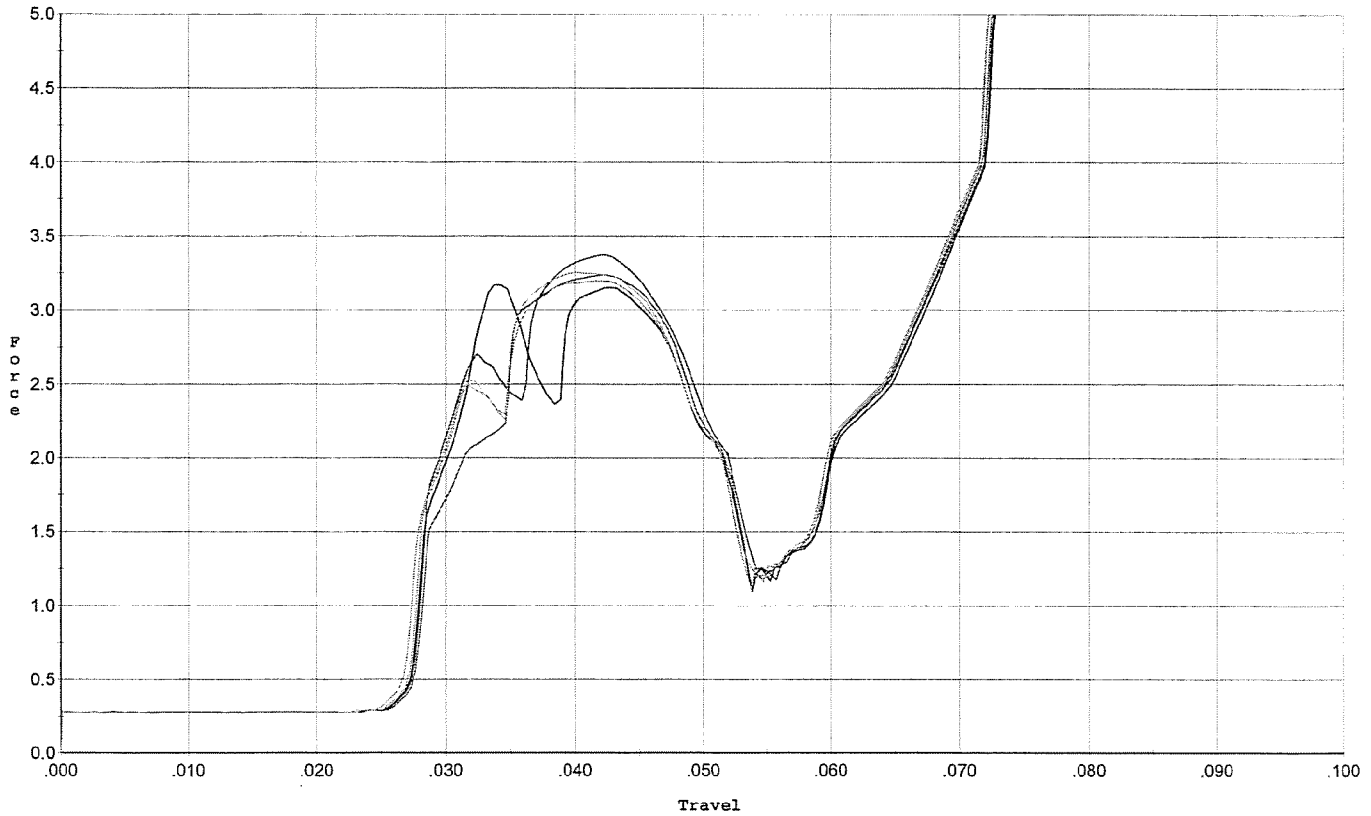
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.057	0.035	0.030	0.051		Set Trigger
2	2.285	0.057	0.035	0.030	0.049		Set Trigger
3	2.393	0.056	0.036	0.030	0.049		Set Trigger
4	2.374	0.057	0.035	0.030	0.050		Set Trigger
5	2.311	0.057	0.036	0.029	0.049		Set Trigger

Avg. 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs



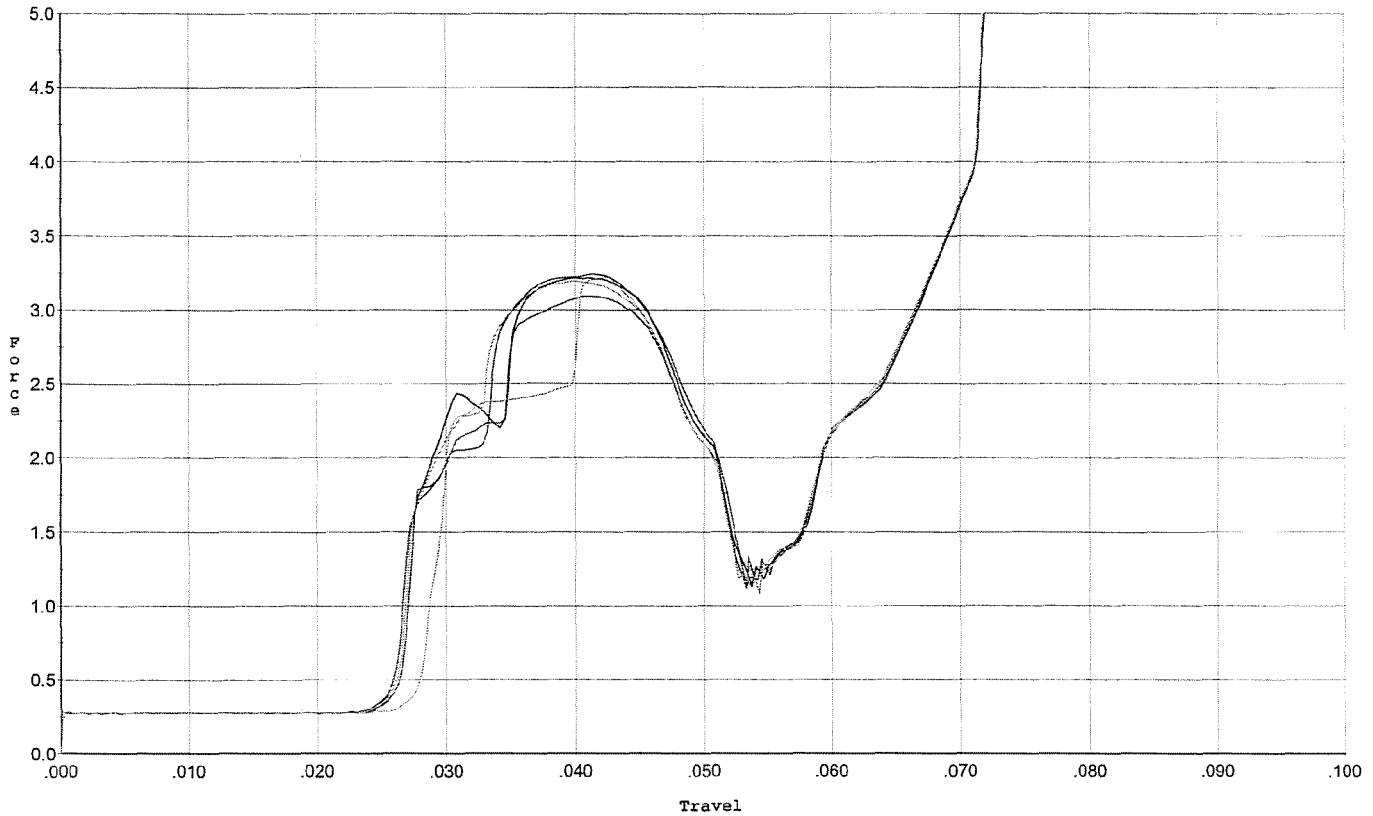
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.372	0.052	0.027	0.027	0.073		Set Trigger
2	3.171	0.052	0.027	0.027	0.072		Set Trigger
3	3.239	0.052	0.027	0.027	0.070		Set Trigger
4	3.254	0.051	0.027	0.027	0.072		Set Trigger
5	3.198	0.051	0.027	0.027	0.071		Set Trigger

Aug. 3.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 50 cycles+/- .75 lbs



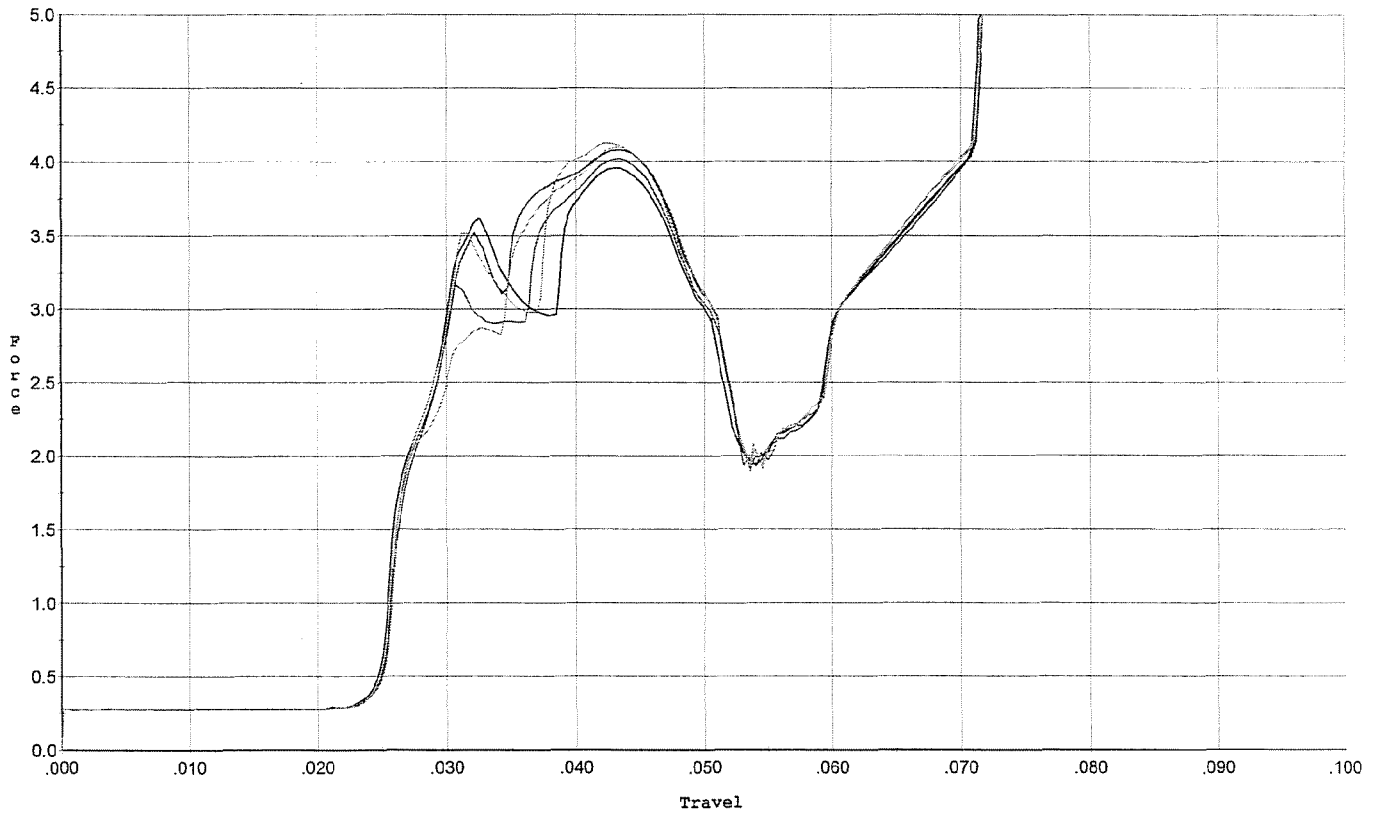
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.240	0.052	0.026	0.026	0.073		Set Trigger
2	3.217	0.051	0.026	0.027	0.071		Set Trigger
3	3.093	0.051	0.026	0.027	0.068		Set Trigger
4	3.194	0.051	0.026	0.027	0.071		Set Trigger
5	3.223	0.051	0.028	0.027	0.064		Set Trigger

Aug-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



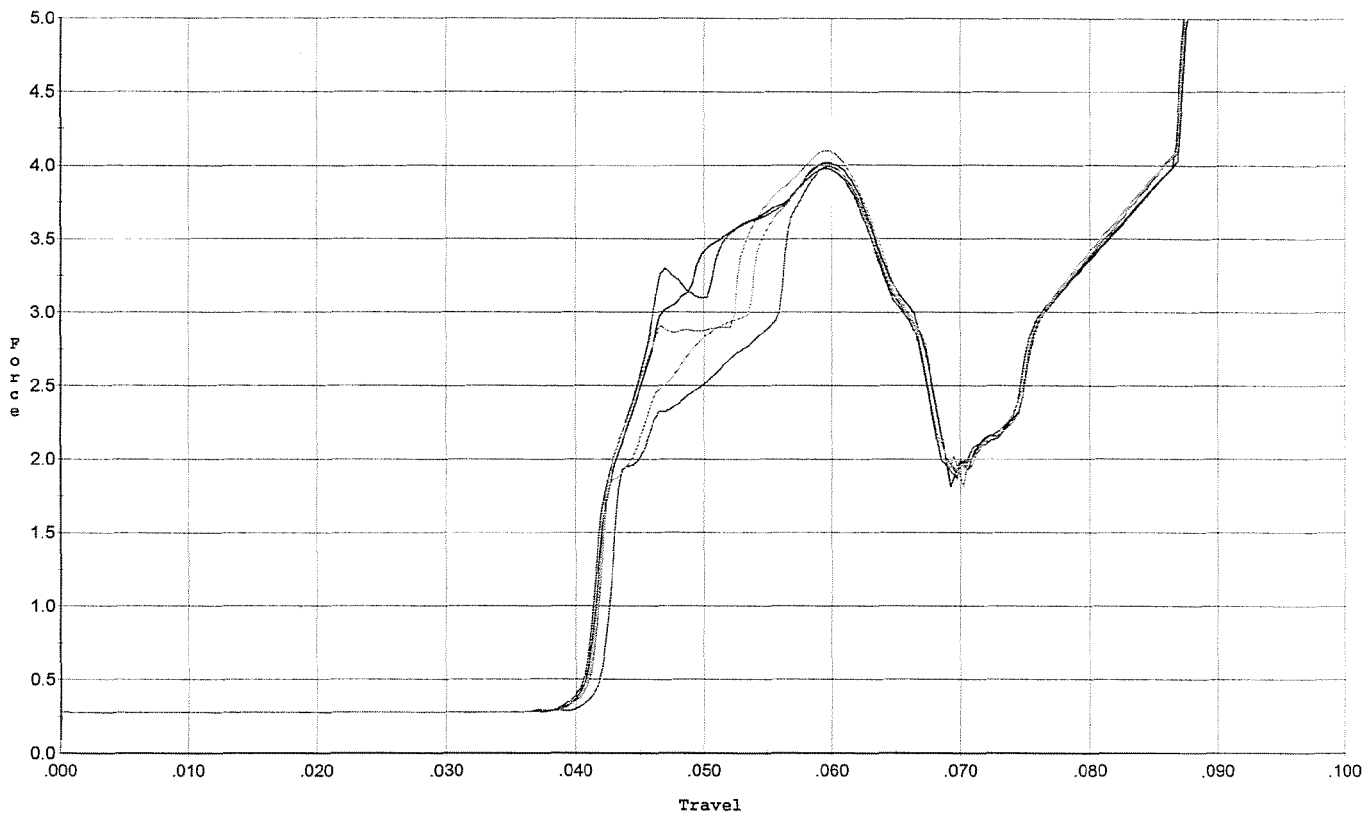
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.051	0.025	0.025	0.092		Set Trigger
2	3.957	0.051	0.024	0.025	0.088		Set Trigger
3	4.020	0.051	0.025	0.025	0.089		Set Trigger
4	4.096	0.051	0.025	0.025	0.090		Set Trigger
5	4.127	0.051	0.025	0.025	0.091		Set Trigger

Aug 4. 05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



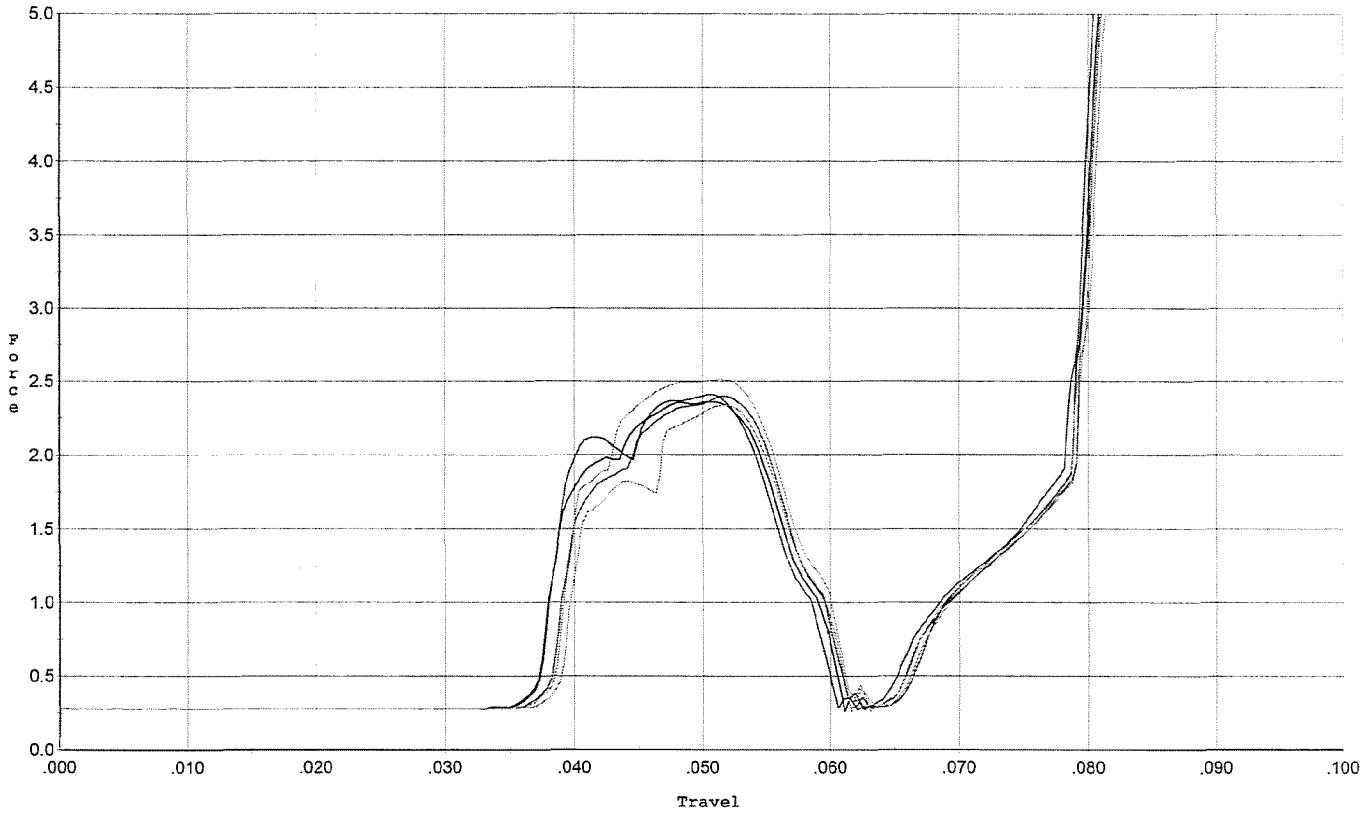
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.981	0.067	0.041	0.026	0.095		Set Trigger
2	4.020	0.067	0.041	0.026	0.097		Set Trigger
3	3.992	0.067	0.042	0.026	0.084		Set Trigger
4	4.013	0.067	0.041	0.026	0.089		Set Trigger
5	4.101	0.067	0.041	0.026	0.095		Set Trigger

Aug 4-02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



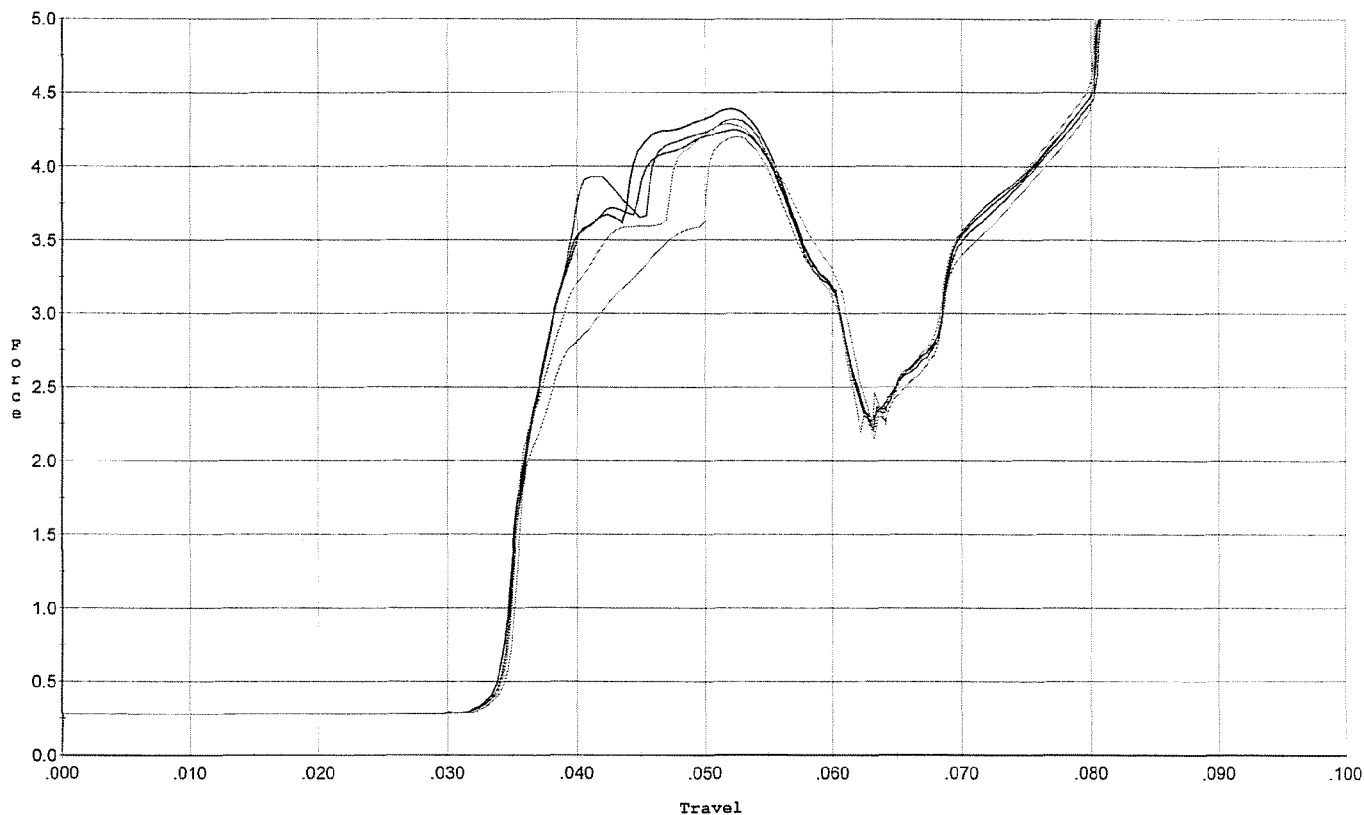
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.059	0.037	0.030	0.052		Set Trigger
2	2.360	0.060	0.037	0.030	0.053		Set Trigger
3	2.399	0.059	0.038	0.030	0.051		Set Trigger
4	2.511	0.060	0.038	0.030	0.054		Set Trigger
5	2.338	0.060	0.039	0.029	0.049		Set Trigger

Aug-2-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.060	0.034	0.026	0.102		Set Trigger
2	4.389	0.060	0.034	0.025	0.104		Set Trigger
3	4.320	0.060	0.034	0.025	0.103		Set Trigger
4	4.286	0.061	0.034	0.025	0.102		Set Trigger
5	4.201	0.060	0.034	0.025	0.094		Set Trigger

Aug - 4.28