

G6774519

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

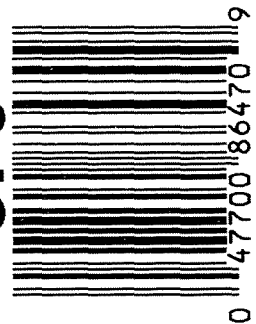
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774519

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774519

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	AUG 06 2008	8-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8/6	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	BM
542	APPLY COATINGS (BARREL ACTION)		8/6	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

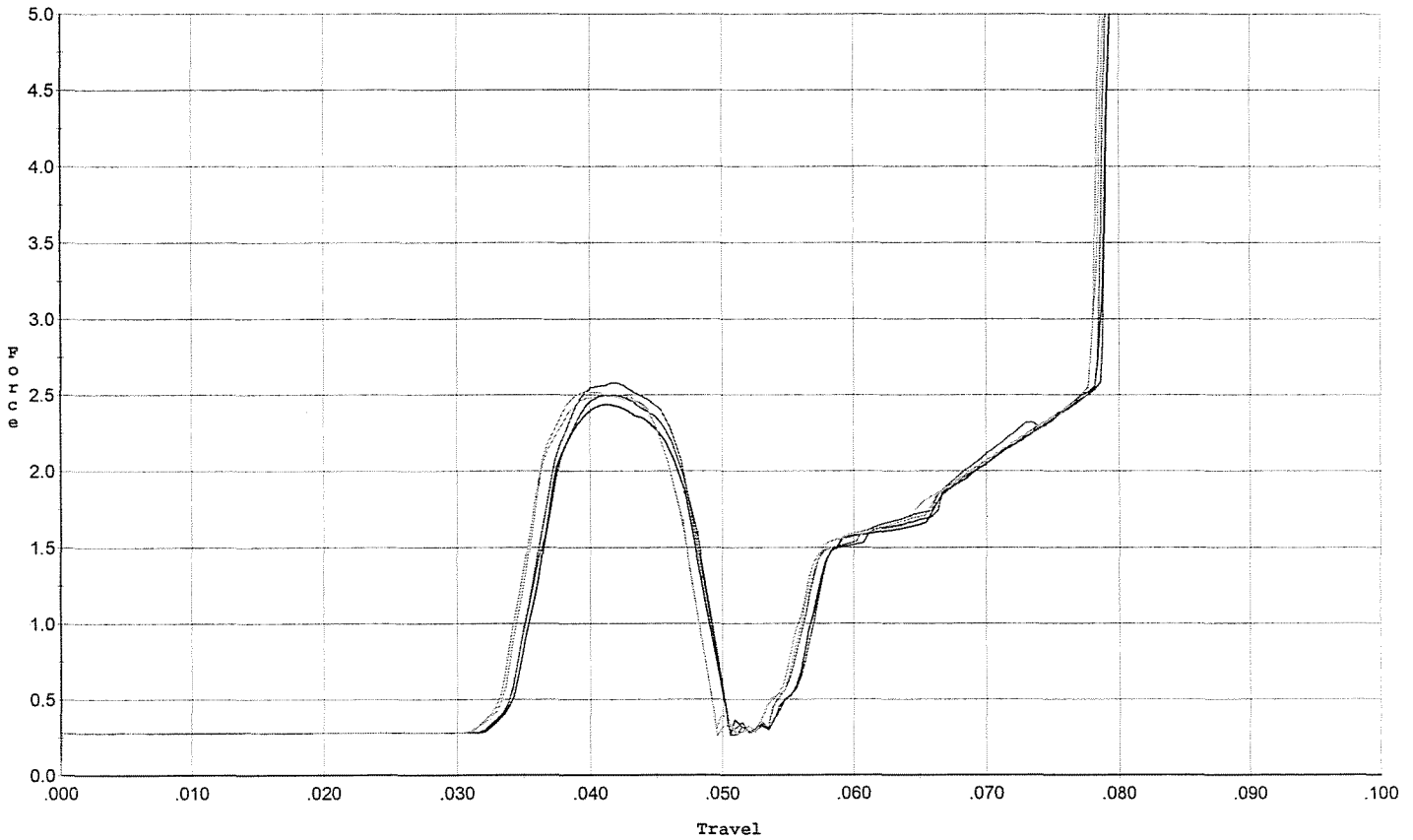
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u>	<u>2</u>	<u>2</u>	9-17-08	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u>	<u>4</u>	<u>4</u>	9-17-08	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.022</u>	9-17-08	TC		
	J) ASSEMBLE STOCK					8-20-08	RSW		
	K) ASSEMBLE SWIVEL STUDS					9-17-08	TC		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-5-08	Fm		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	NA					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-5-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					9-17-08	TC		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>293</u>	<u>293</u>	<u>293</u>	<u>245</u>	<u>245</u>	9-9-08	RSW
	C) FUNCTION					9-17-08	TC		
690	PACK					10/15/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



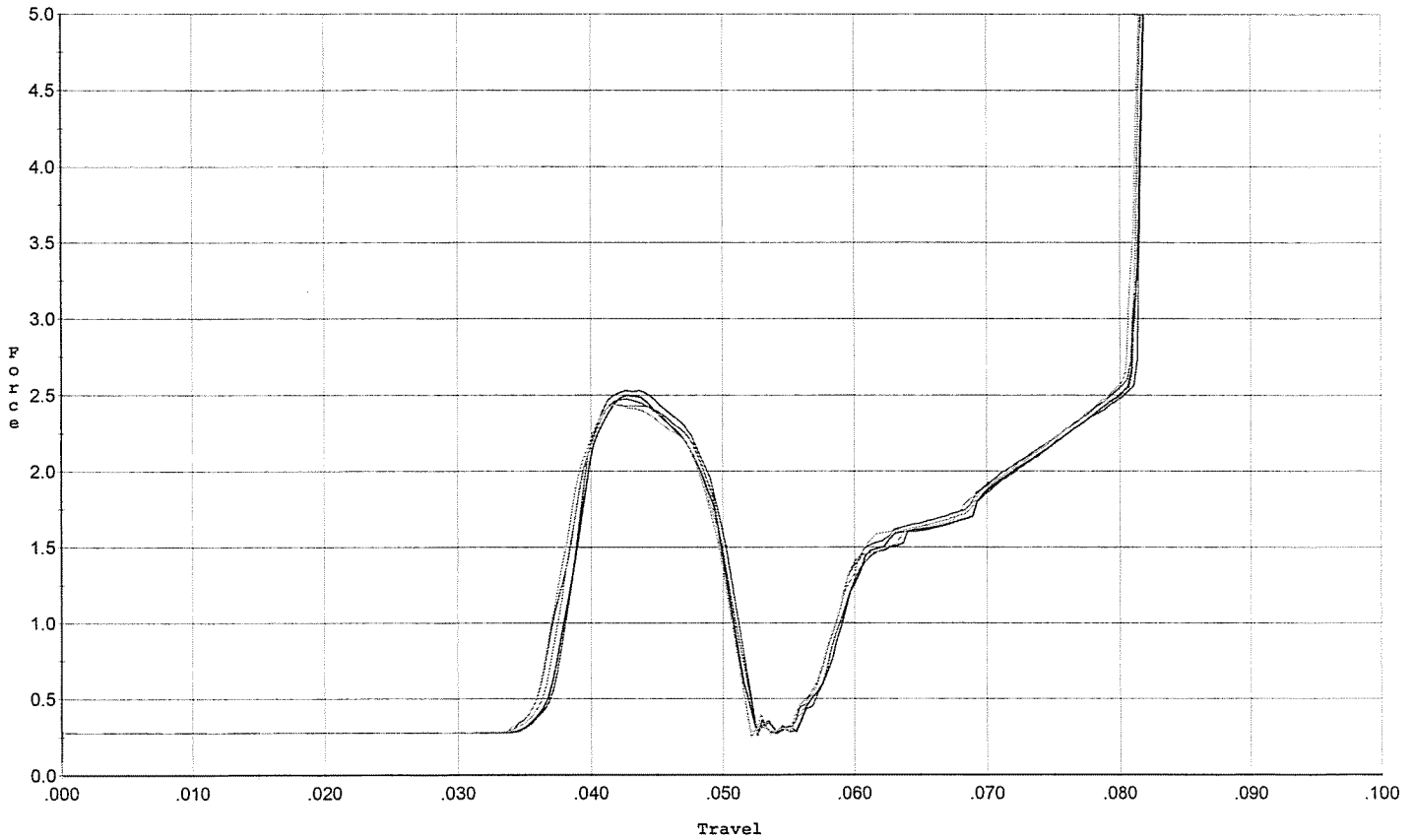
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.048	0.034	0.036	0.039		Set Trigger
2	2.437	0.047	0.034	0.037	0.037		Set Trigger
3	2.577	0.049	0.034	0.036	0.040		Set Trigger
4	2.500	0.047	0.033	0.036	0.038		Set Trigger
5	2.522	0.047	0.033	0.036	0.039		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



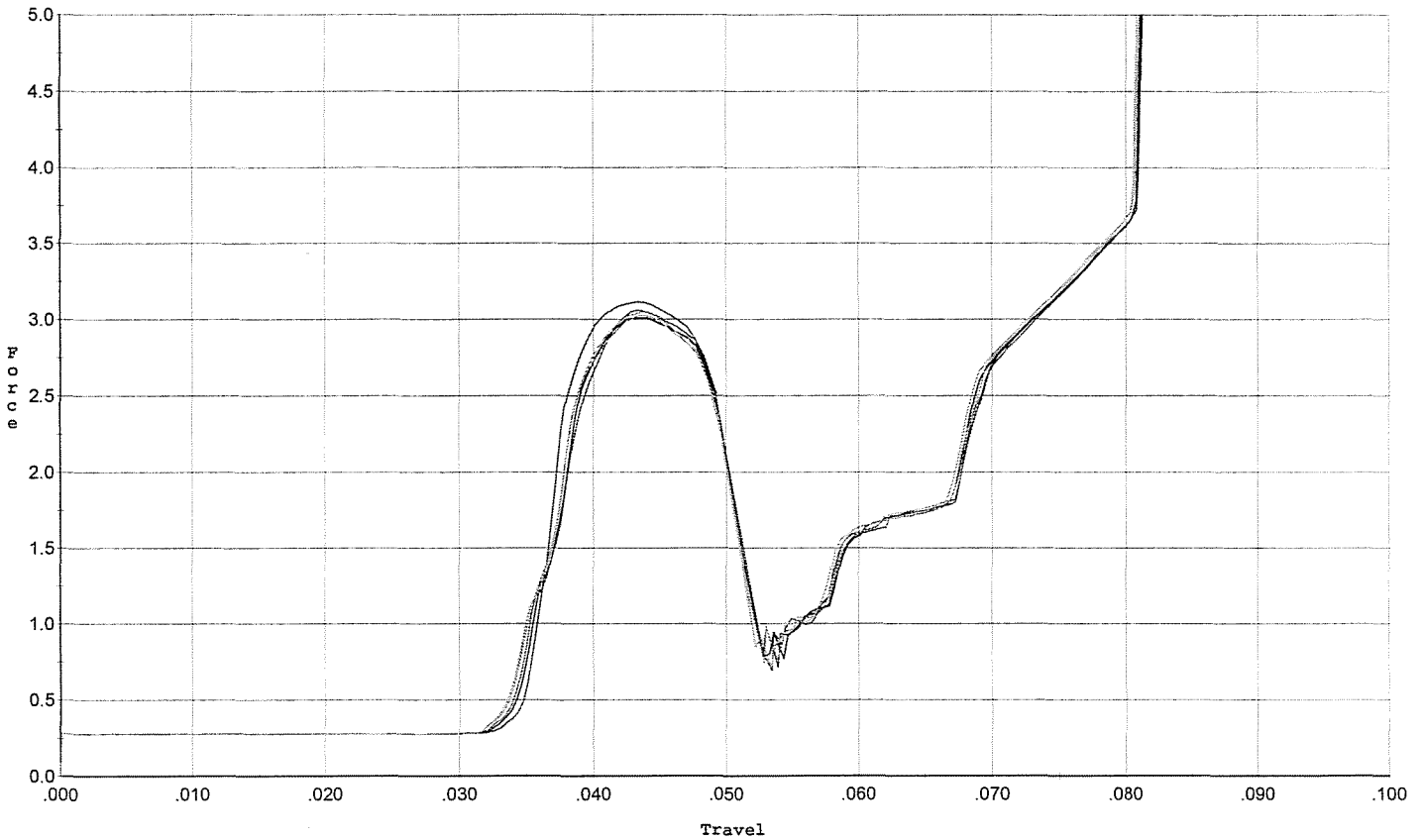
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.050	0.037	0.038	0.038		Set Trigger
2	2.499	0.049	0.037	0.038	0.037		Set Trigger
3	2.476	0.049	0.036	0.038	0.038		Set Trigger
4	2.439	0.050	0.036	0.038	0.038		Set Trigger
5	2.438	0.050	0.036	0.038	0.037		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



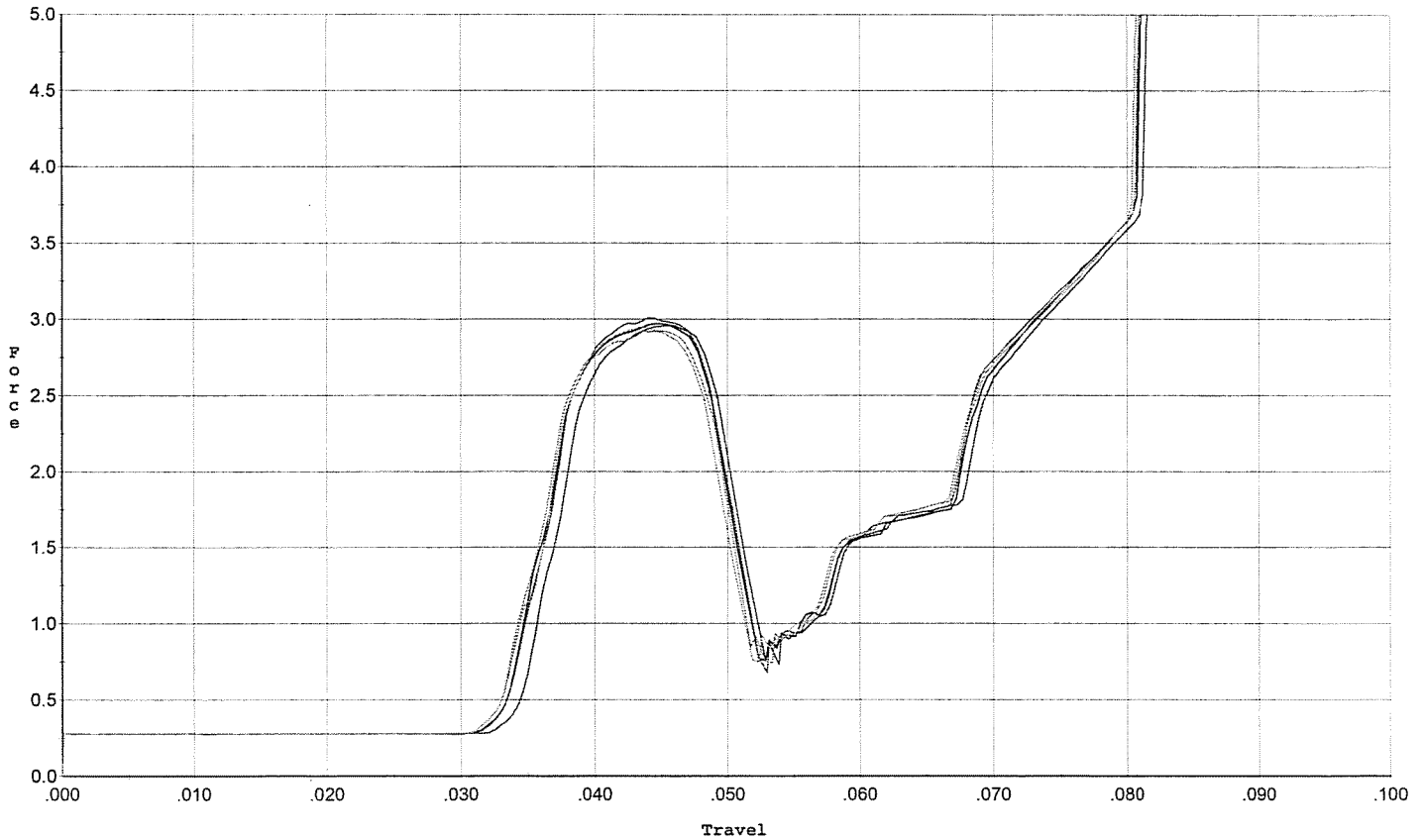
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.049	0.035	0.036	0.049		Set Trigger
2	3.009	0.049	0.034	0.036	0.048		Set Trigger
3	3.060	0.049	0.034	0.036	0.048		Set Trigger
4	3.052	0.050	0.034	0.036	0.048		Set Trigger
5	3.024	0.049	0.034	0.036	0.048		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



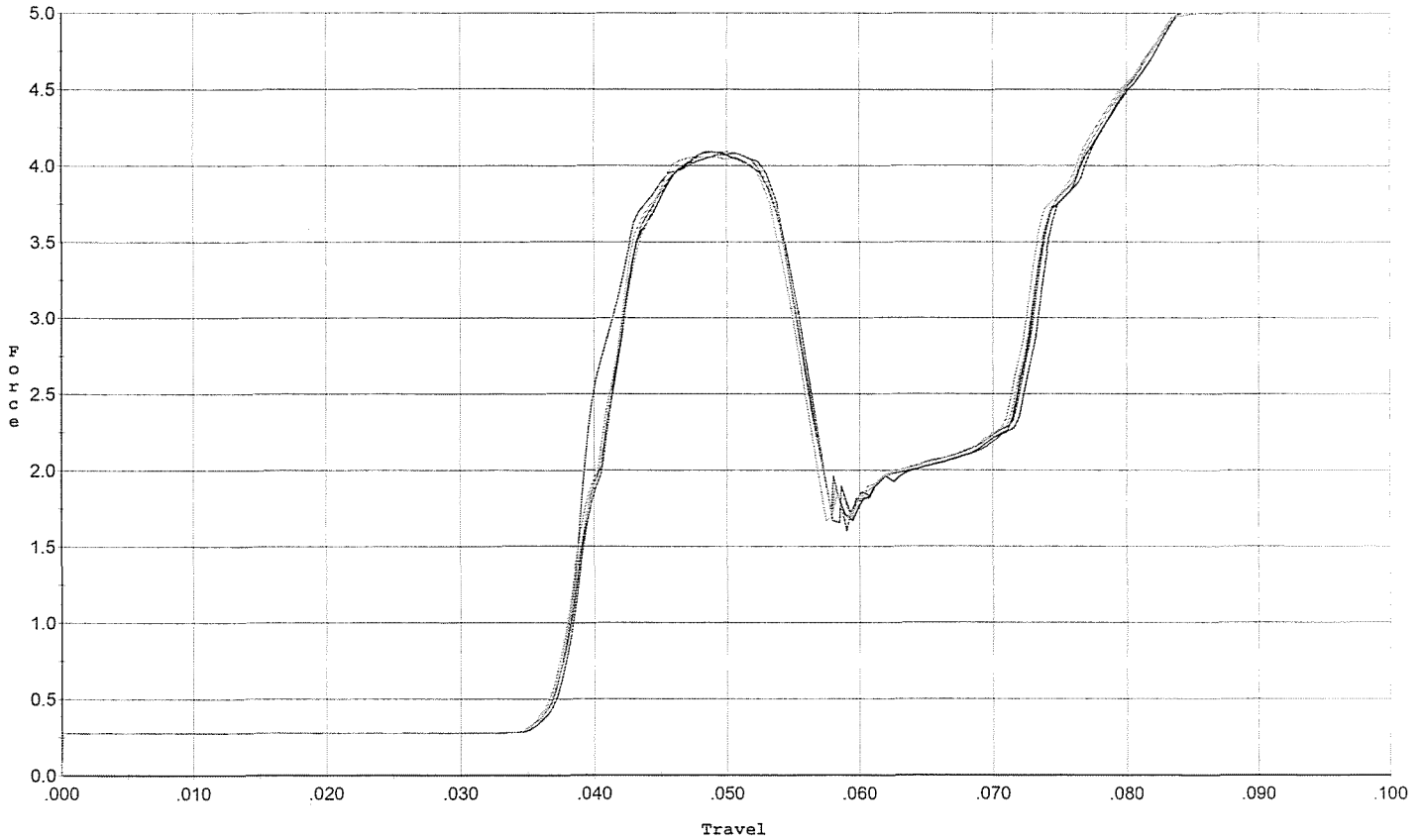
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.959	0.049	0.034	0.036	0.047		Set Trigger
2	2.969	0.049	0.033	0.036	0.048		Set Trigger
3	3.007	0.050	0.033	0.036	0.050		Set Trigger
4	2.923	0.048	0.033	0.036	0.046		Set Trigger
5	2.947	0.049	0.033	0.036	0.049		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



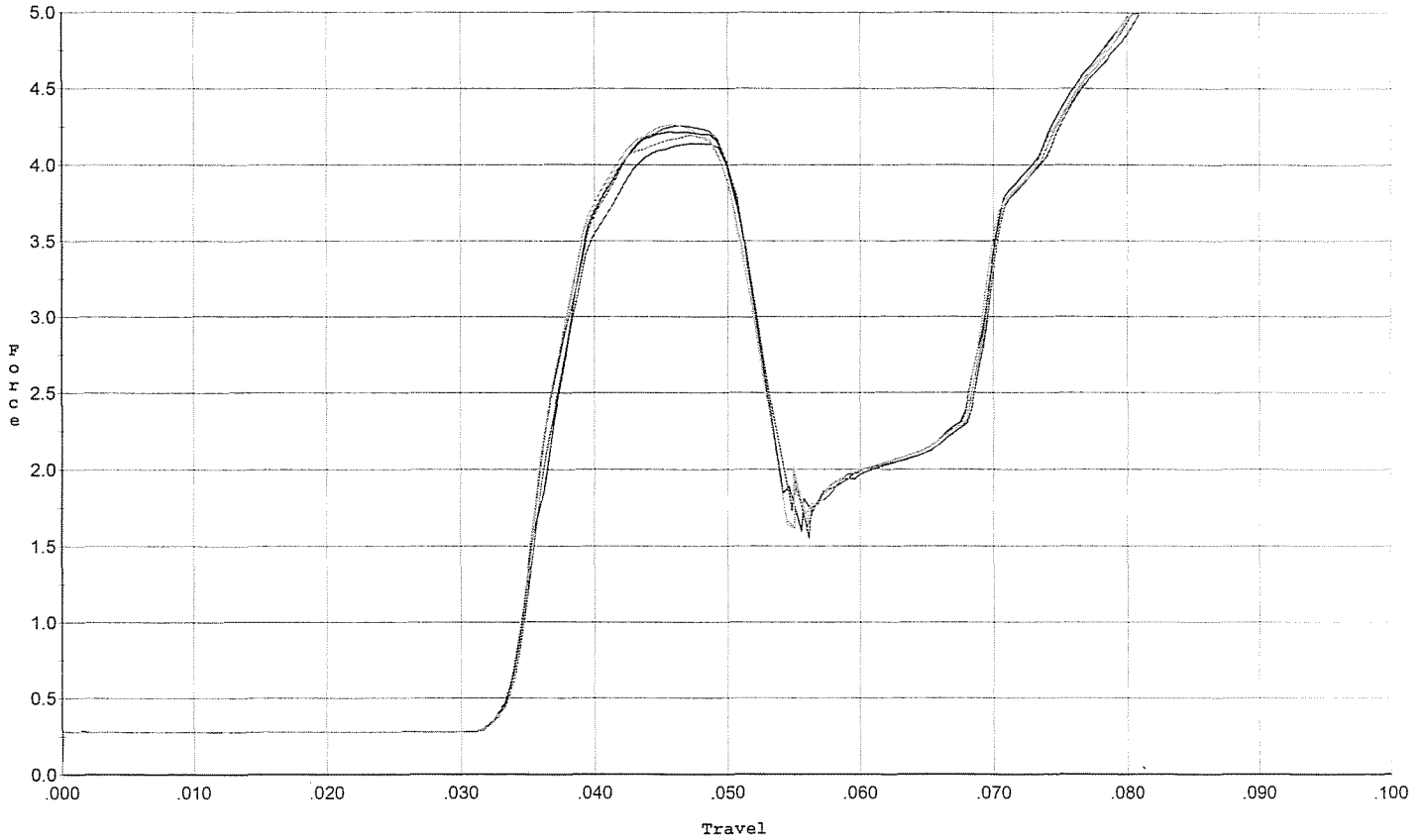
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.055	0.037	0.035	0.071		Set Trigger
2	4.088	0.054	0.037	0.035	0.069		Set Trigger
3	4.078	0.054	0.037	0.035	0.071		Set Trigger
4	4.057	0.055	0.037	0.035	0.070		Set Trigger
5	4.090	0.054	0.037	0.035	0.069		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



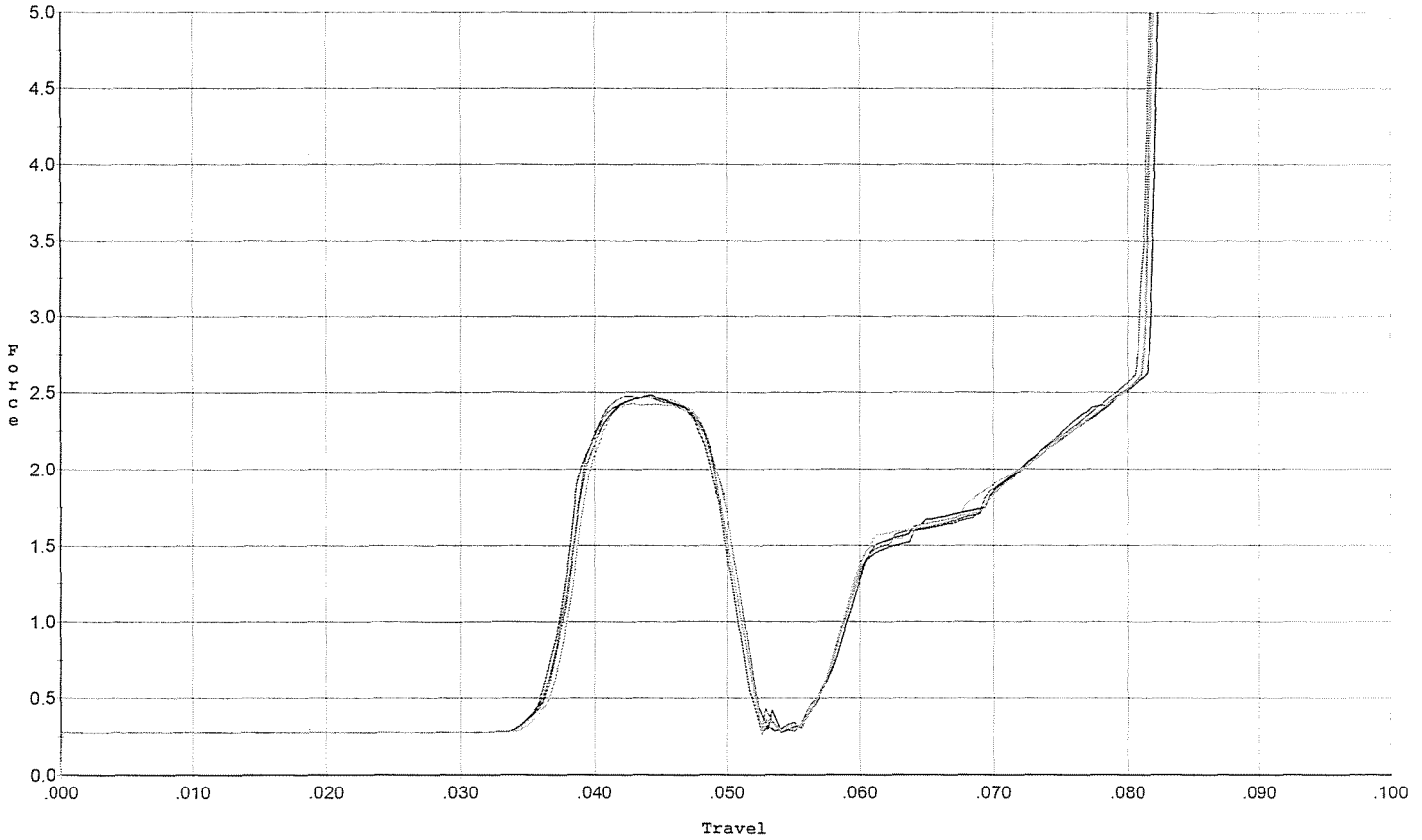
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.051	0.033	0.034	0.070		Set Trigger
2	4.217	0.051	0.033	0.034	0.072		Set Trigger
3	4.256	0.051	0.034	0.034	0.072		Set Trigger
4	4.261	0.052	0.033	0.034	0.074		Set Trigger
5	4.196	0.051	0.034	0.034	0.072		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



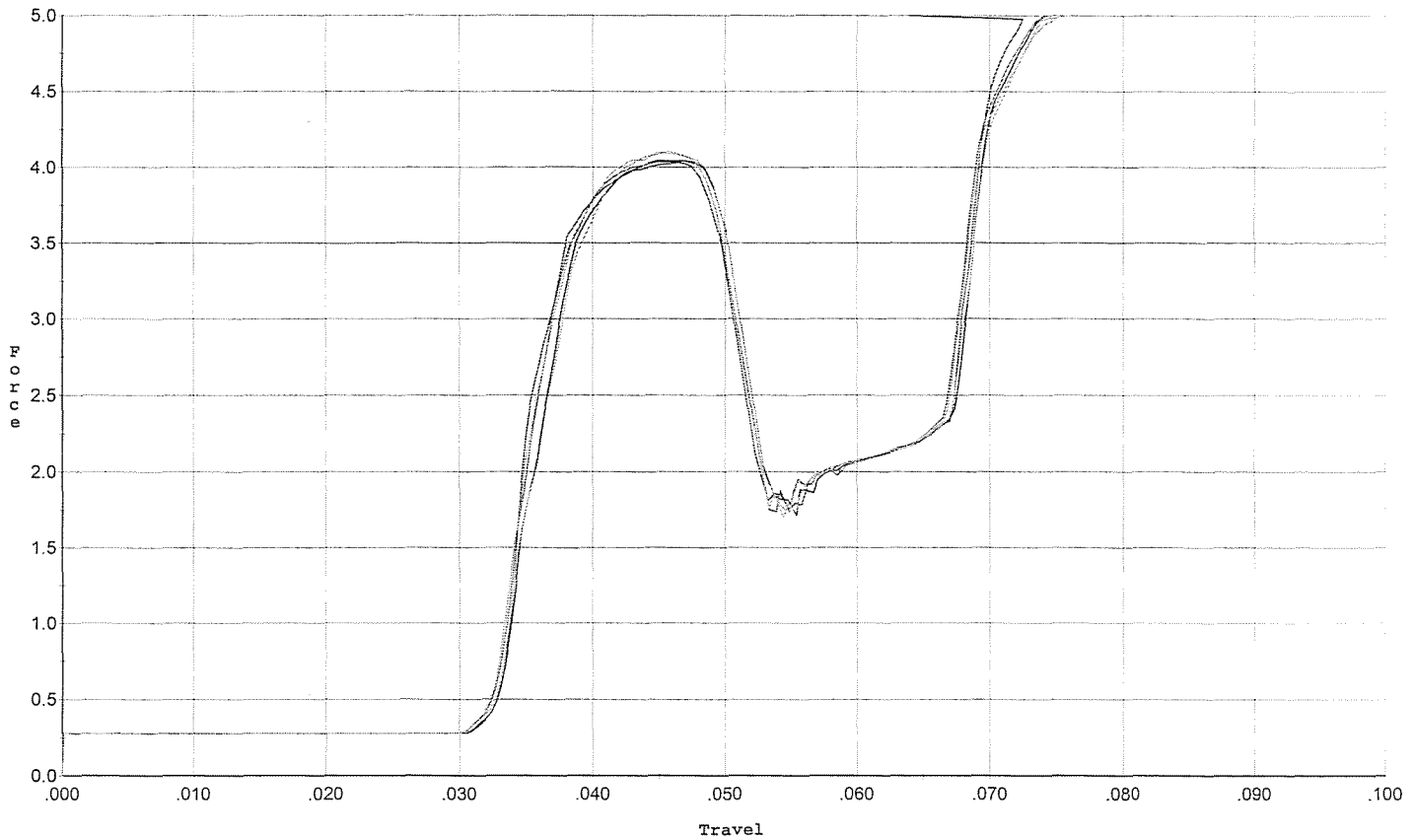
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.049	0.036	0.038	0.038		Set Trigger
2	2.469	0.050	0.036	0.038	0.039		Set Trigger
3	2.476	0.049	0.036	0.038	0.038		Set Trigger
4	2.430	0.051	0.037	0.038	0.038		Set Trigger
5	2.475	0.050	0.036	0.038	0.039		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.050	0.033	0.034	0.069		Set Trigger
2	4.042	0.050	0.033	0.034	0.069		Set Trigger
3	4.046	0.051	0.032	0.034	0.072		Set Trigger
4	4.091	0.050	0.032	0.034	0.069		Set Trigger
5	4.104	0.049	0.032	0.034	0.069		Set Trigger

Avg 4.06