

G6778815

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

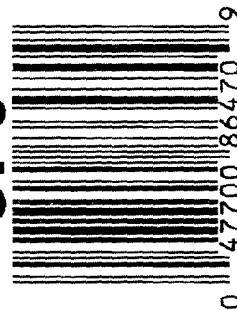
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778815

UPC



INSPECTION CHECKLIST-NEW GUNS

2

GUN SERIAL #

G 6778815

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-21-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-26-08	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-29-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

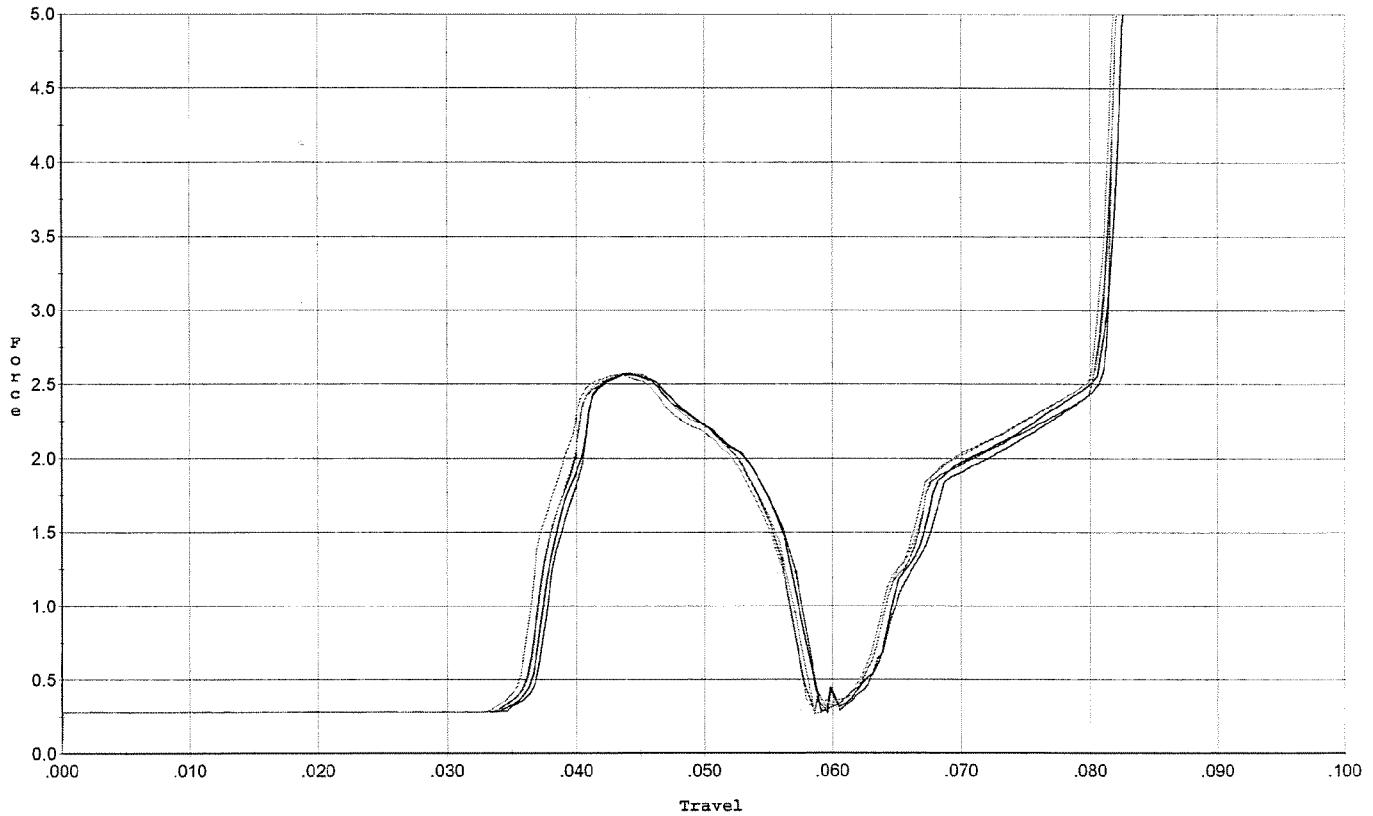
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-11-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-11-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-11-08	TL
	J) ASSEMBLE STOCK		8-29-08	RTL
	K) ASSEMBLE SWIVEL STUDS		9-11-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL <u>PASS</u> FAIL	9-8-08	TRW
	MALFUNCTION <i>Bolt Binds</i>	CORRECTION <i>Adjusted</i>	9-8-08	PSW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-11-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.16</u> <u>2.14</u> <u>2.14</u> <u>2.06</u>	9-8-08	PSW
	C) FUNCTION		9-11-08	TL
690	PACK		10/20/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



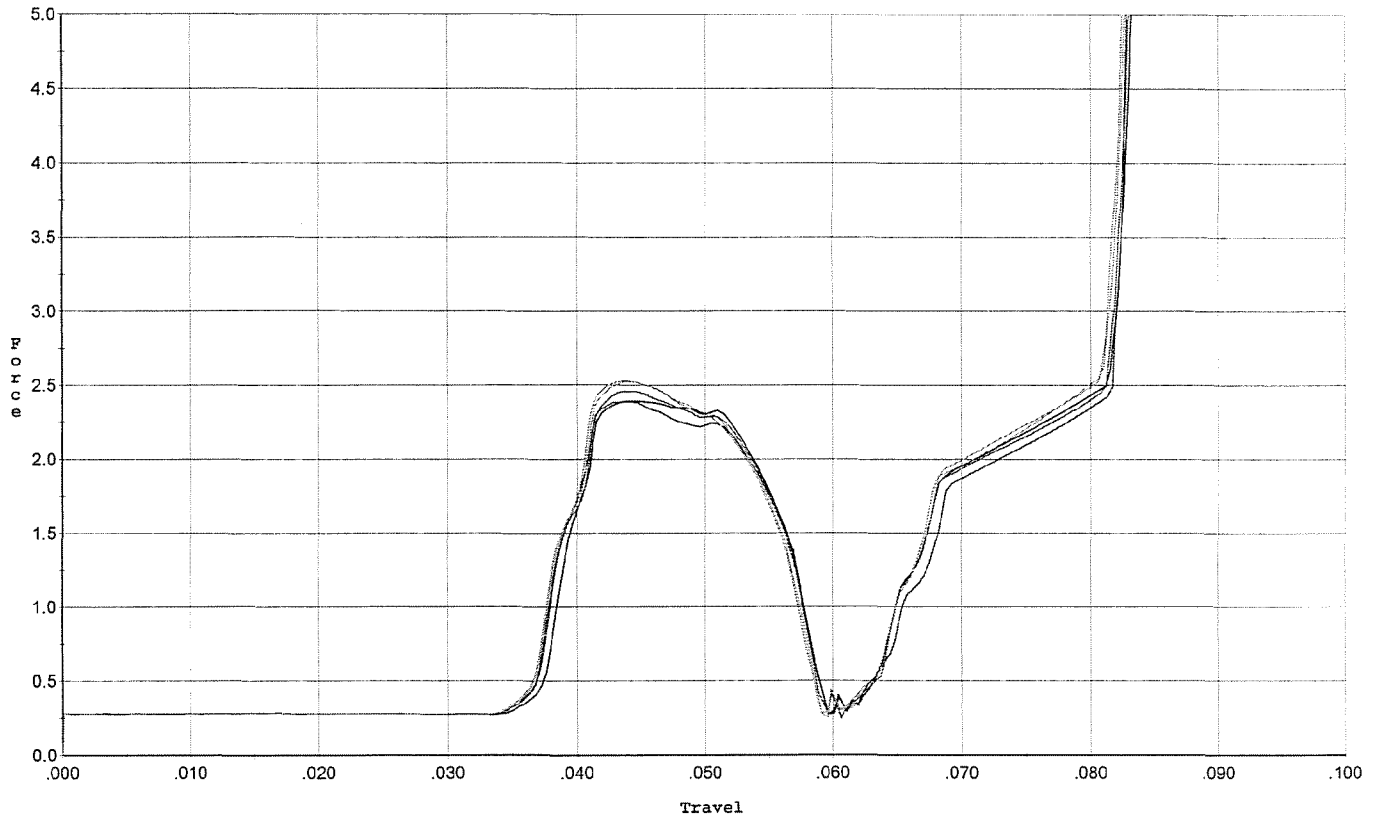
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.057	0.037	0.033	0.052		Set Trigger
2	2.565	0.056	0.036	0.034	0.051		Set Trigger
3	2.574	0.056	0.036	0.034	0.051		Set Trigger
4	2.580	0.057	0.036	0.033	0.052		Set Trigger
5	2.563	0.056	0.036	0.033	0.052		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



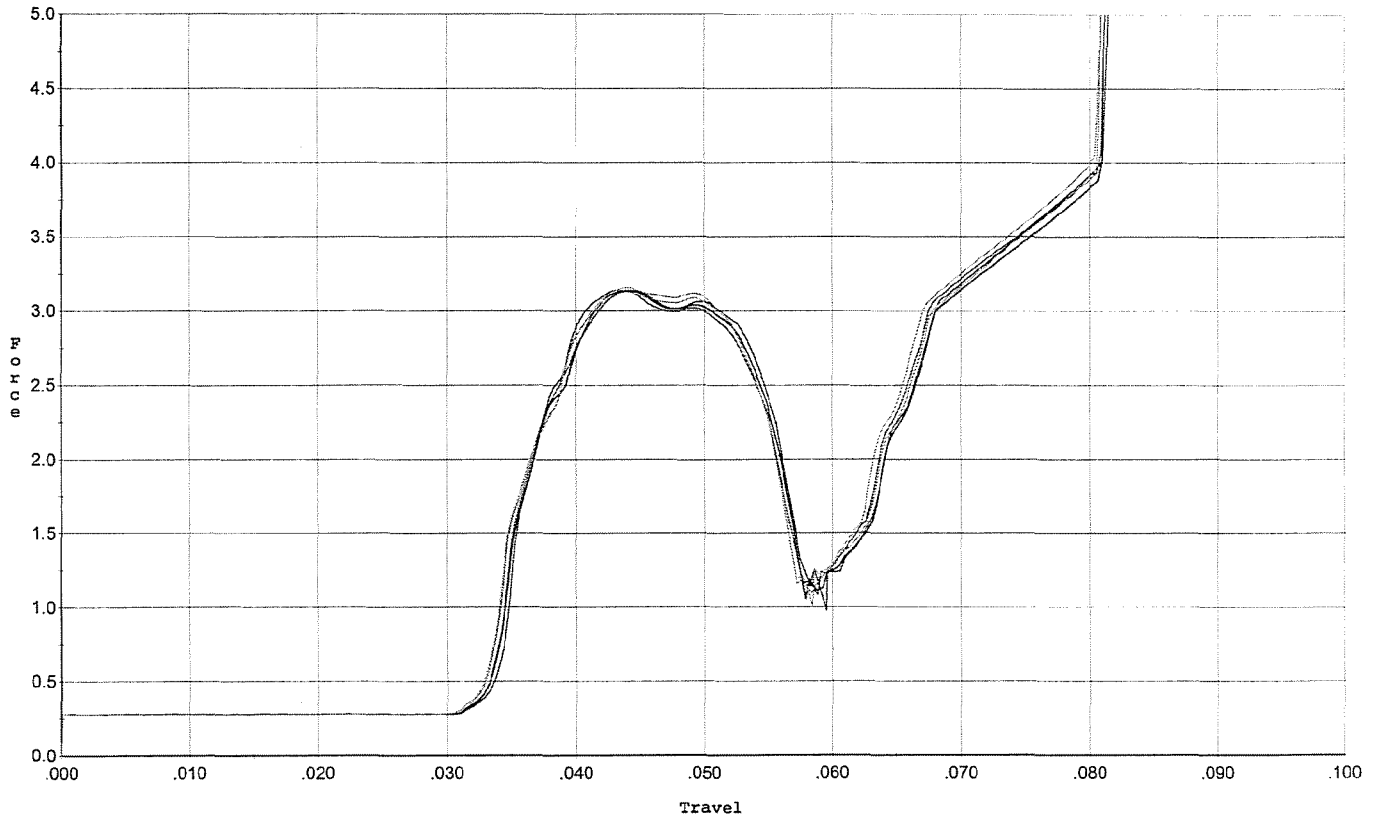
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.057	0.037	0.033	0.050		Set Trigger
2	2.393	0.057	0.037	0.034	0.050		Set Trigger
3	2.459	0.057	0.037	0.034	0.051		Set Trigger
4	2.526	0.058	0.037	0.033	0.052		Set Trigger
5	2.531	0.056	0.037	0.033	0.051		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



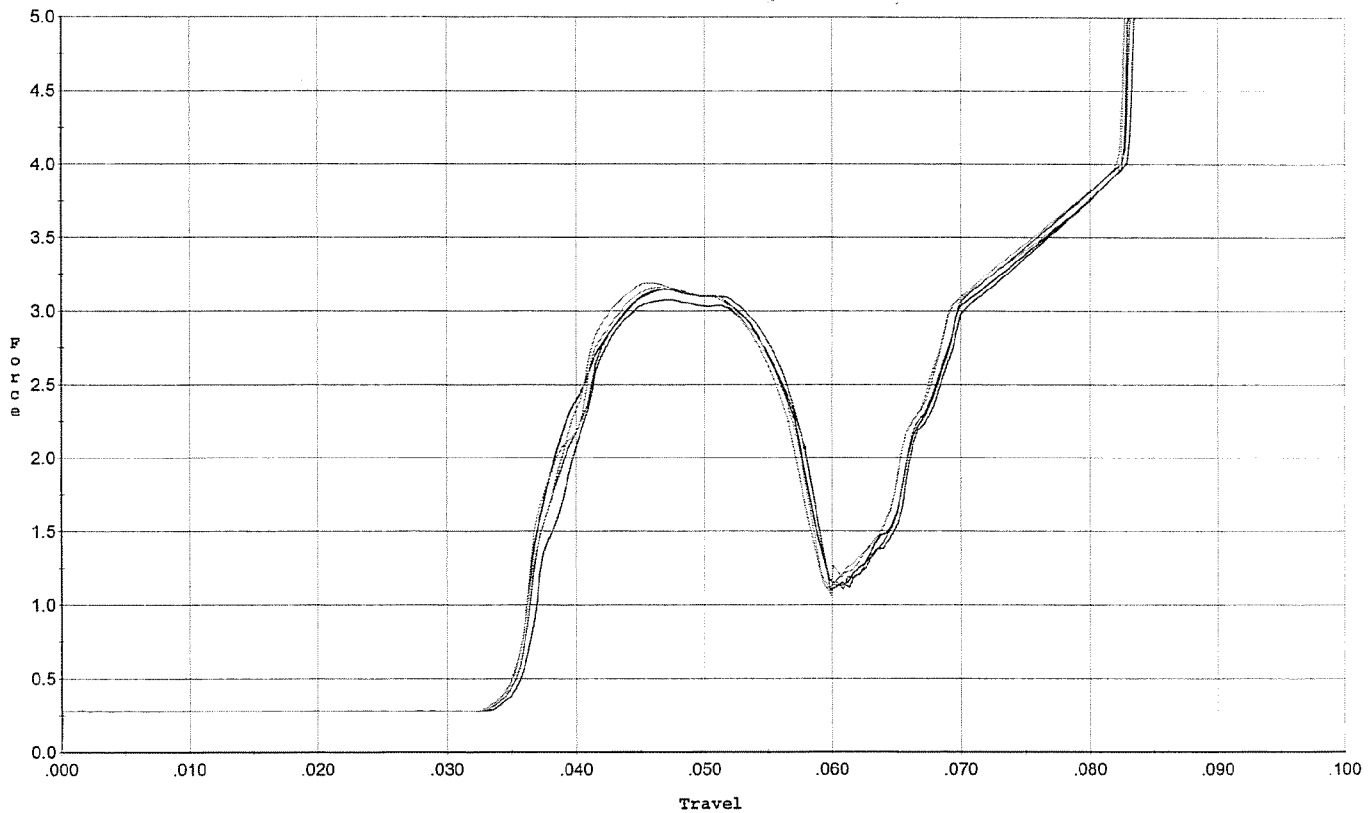
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.137	0.056	0.034	0.032	0.068		Set Trigger
2	3.133	0.056	0.033	0.032	0.068		Set Trigger
3	3.139	0.055	0.033	0.032	0.067		Set Trigger
4	3.128	0.055	0.033	0.031	0.068		Set Trigger
5	3.155	0.055	0.033	0.031	0.068		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



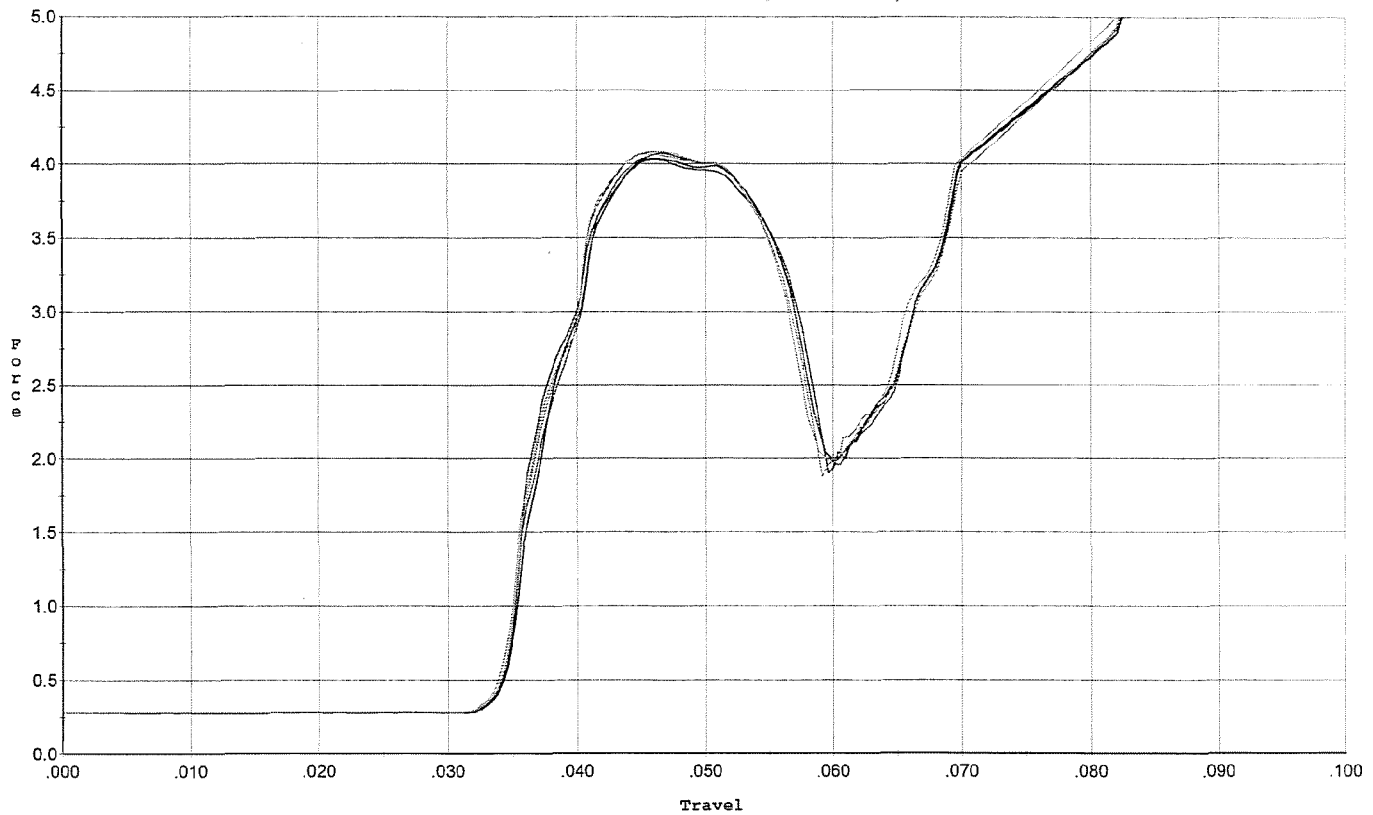
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.078	0.058	0.035	0.032	0.066		Set Trigger
2	3.147	0.057	0.035	0.032	0.068		Set Trigger
3	3.147	0.058	0.035	0.032	0.069		Set Trigger
4	3.158	0.057	0.035	0.032	0.068		Set Trigger
5	3.190	0.057	0.035	0.032	0.067		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



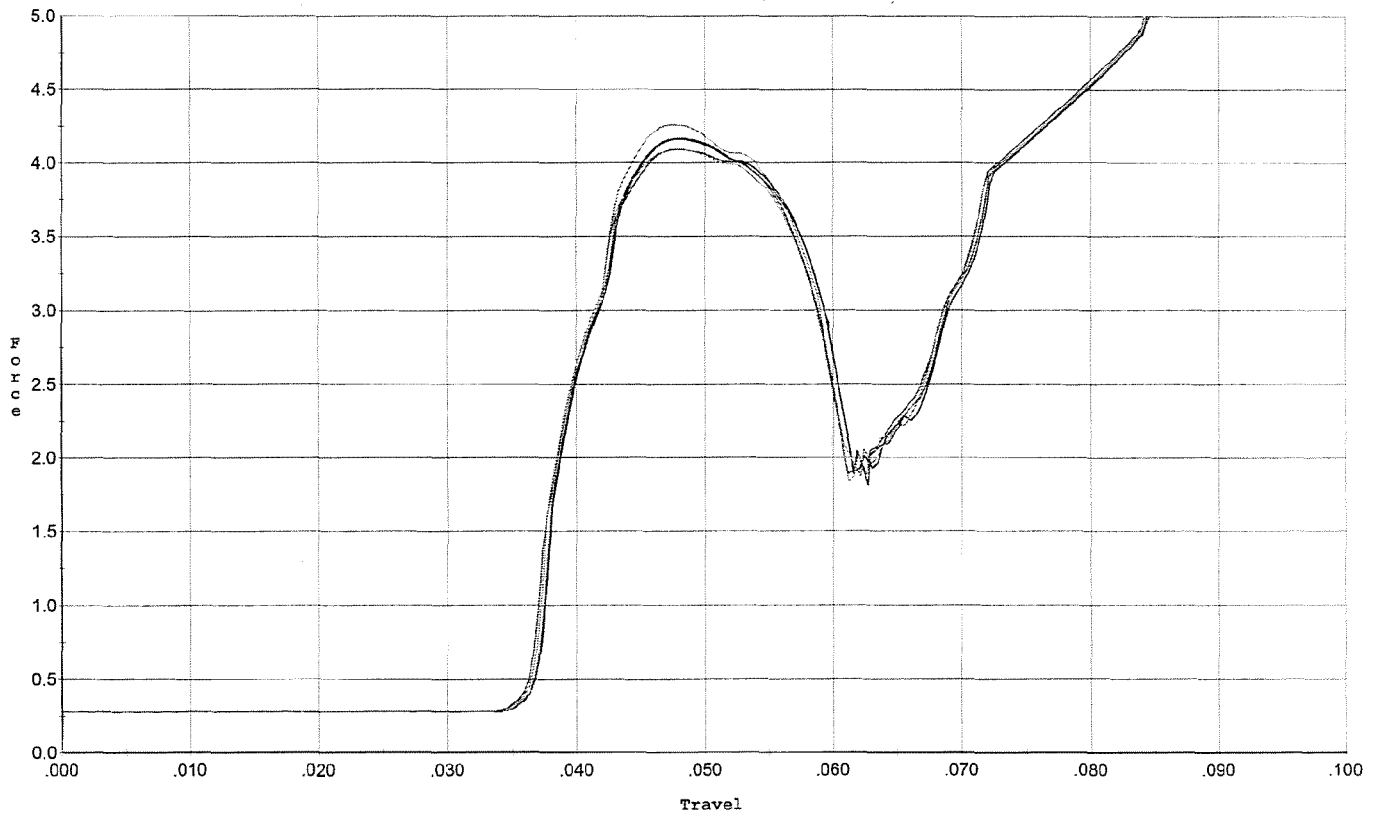
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.058	0.034	0.030	0.088		Set Trigger
2	4.035	0.057	0.034	0.030	0.085		Set Trigger
3	4.070	0.057	0.034	0.030	0.086		Set Trigger
4	4.066	0.056	0.034	0.030	0.085		Set Trigger
5	4.080	0.057	0.034	0.030	0.087		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



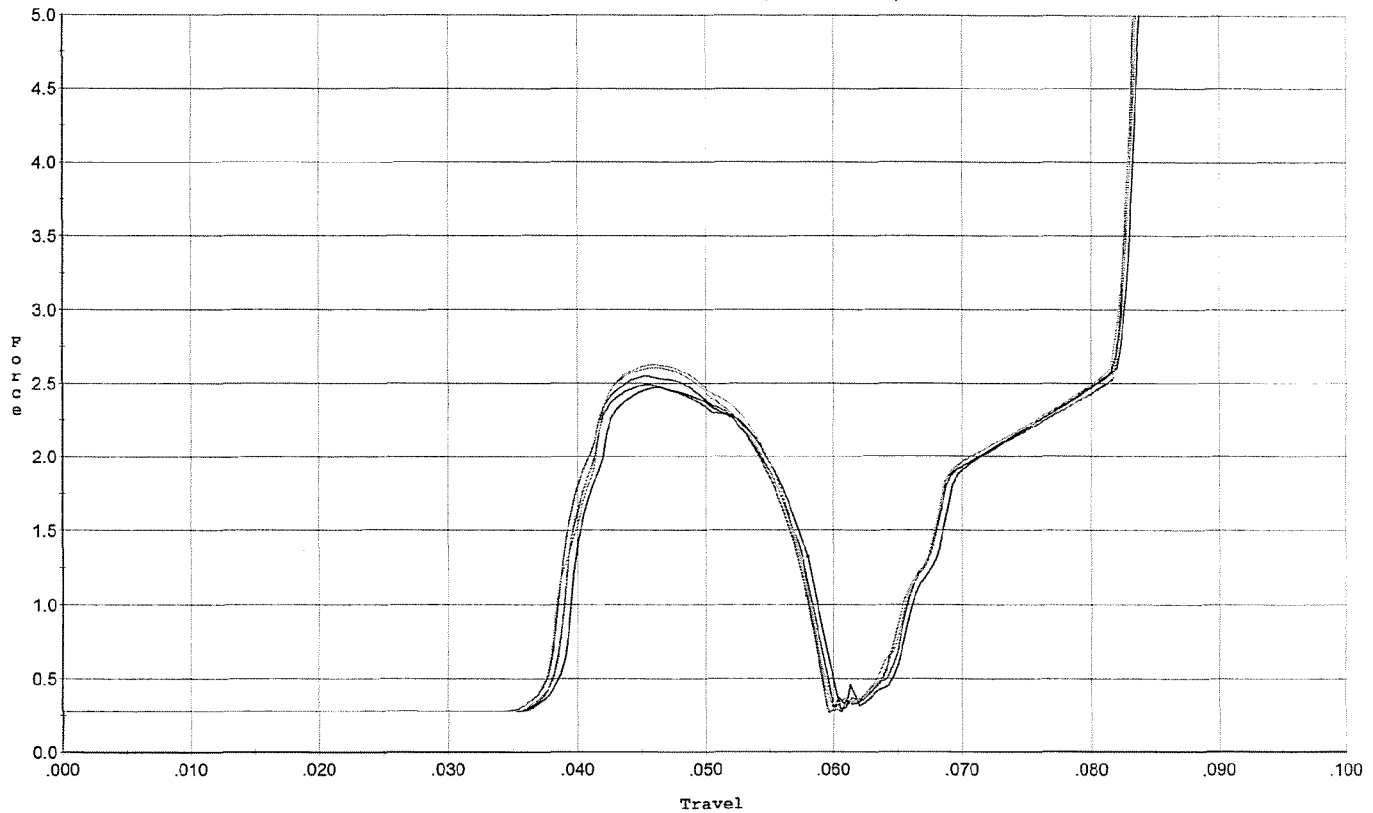
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.060	0.037	0.030	0.090		Set Trigger
2	4.164	0.060	0.036	0.030	0.090		Set Trigger
3	4.091	0.059	0.036	0.030	0.088		Set Trigger
4	4.090	0.059	0.036	0.030	0.088		Set Trigger
5	4.261	0.059	0.037	0.030	0.089		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



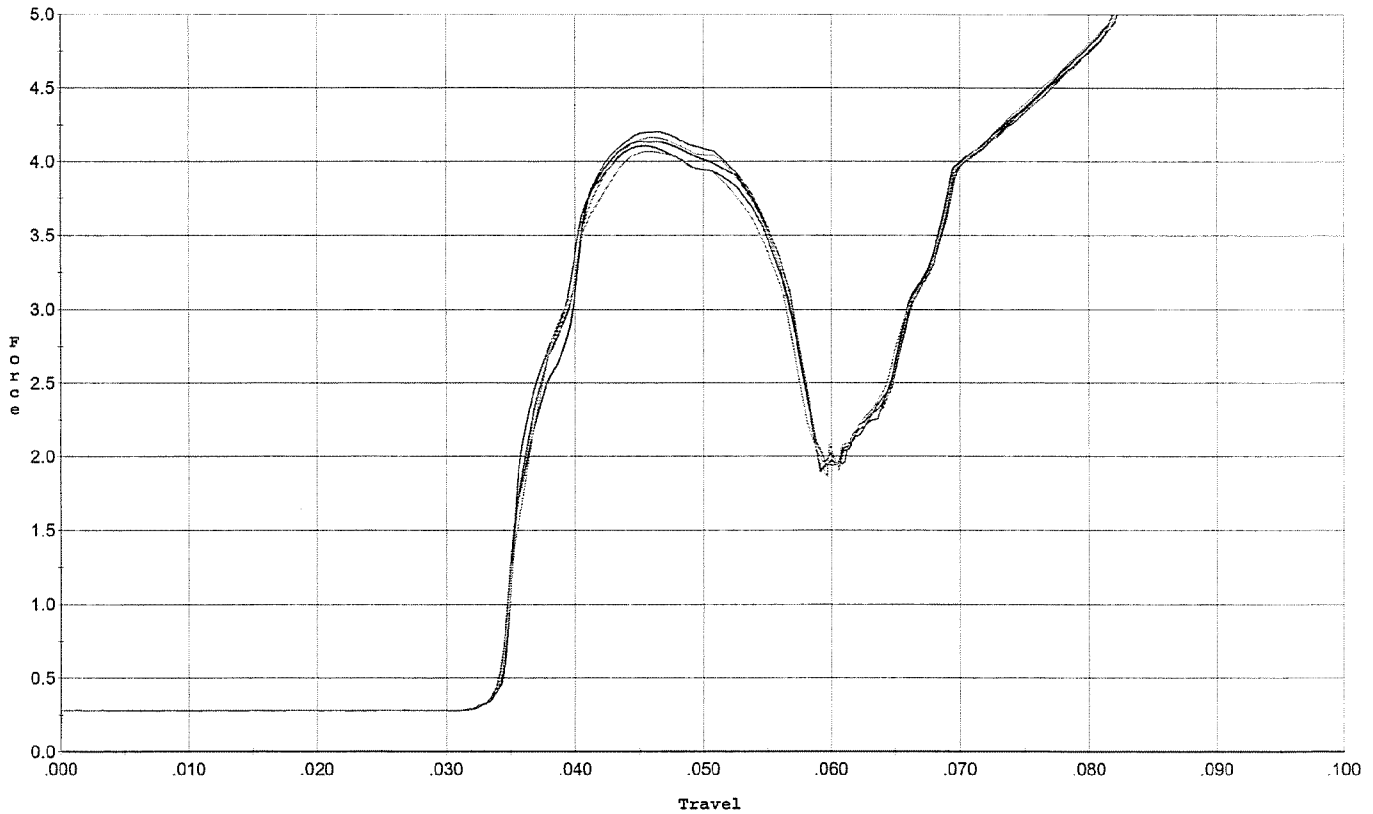
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.059	0.038	0.033	0.052		Set Trigger
2	2.472	0.058	0.038	0.033	0.051		Set Trigger
3	2.546	0.058	0.038	0.033	0.052		Set Trigger
4	2.627	0.058	0.038	0.034	0.053		Set Trigger
5	2.606	0.058	0.038	0.033	0.053		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.106	0.057	0.034	0.030	0.089		Set Trigger
2	4.138	0.057	0.034	0.030	0.088		Set Trigger
3	4.201	0.057	0.034	0.030	0.089		Set Trigger
4	4.163	0.057	0.034	0.030	0.089		Set Trigger
5	4.069	0.056	0.034	0.030	0.085		Set Trigger

Avg 4.13