

66778820

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



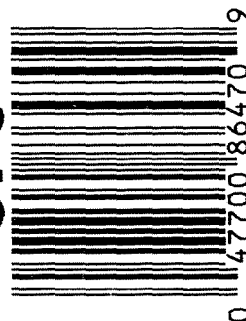
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778820

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 677-8820

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	S.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	S.P.D.
460	CHECK HEADSPACE		8-19-08	S.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	ESW
475	DRILL AND TAP SIGHT HOLES	2021 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-21-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/22/08	PG
542	APPLY COATINGS (BARREL ACTION)		8-23-08	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-5-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

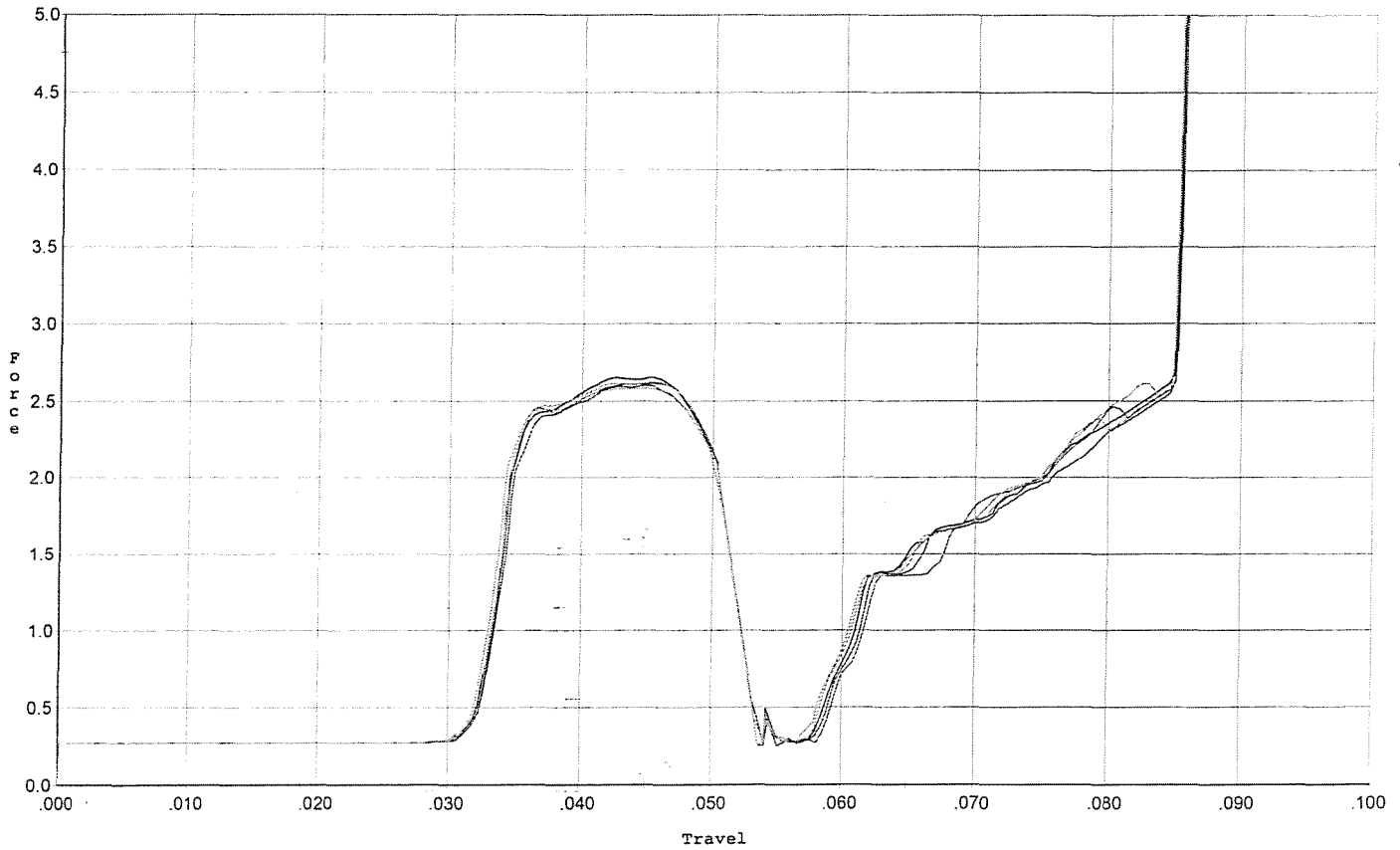
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>3.0</u>	9-11-08	BSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-11-08	BSW
	H) TRIGGER PULL TEST AND RETAINABILITY			P
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-11-08	BSW
	J) ASSEMBLE STOCK		9-5-08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-11-08	BSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	Fry
670	FINAL INSPECTION A) HEADSPACE		9-11-08	BSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>245</u> <u>243</u> <u>218</u> <u>232</u> <u>226</u>	9-8-08	BSW
	C) FUNCTION		9-11-08	BSW
690	PACK		9/22/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



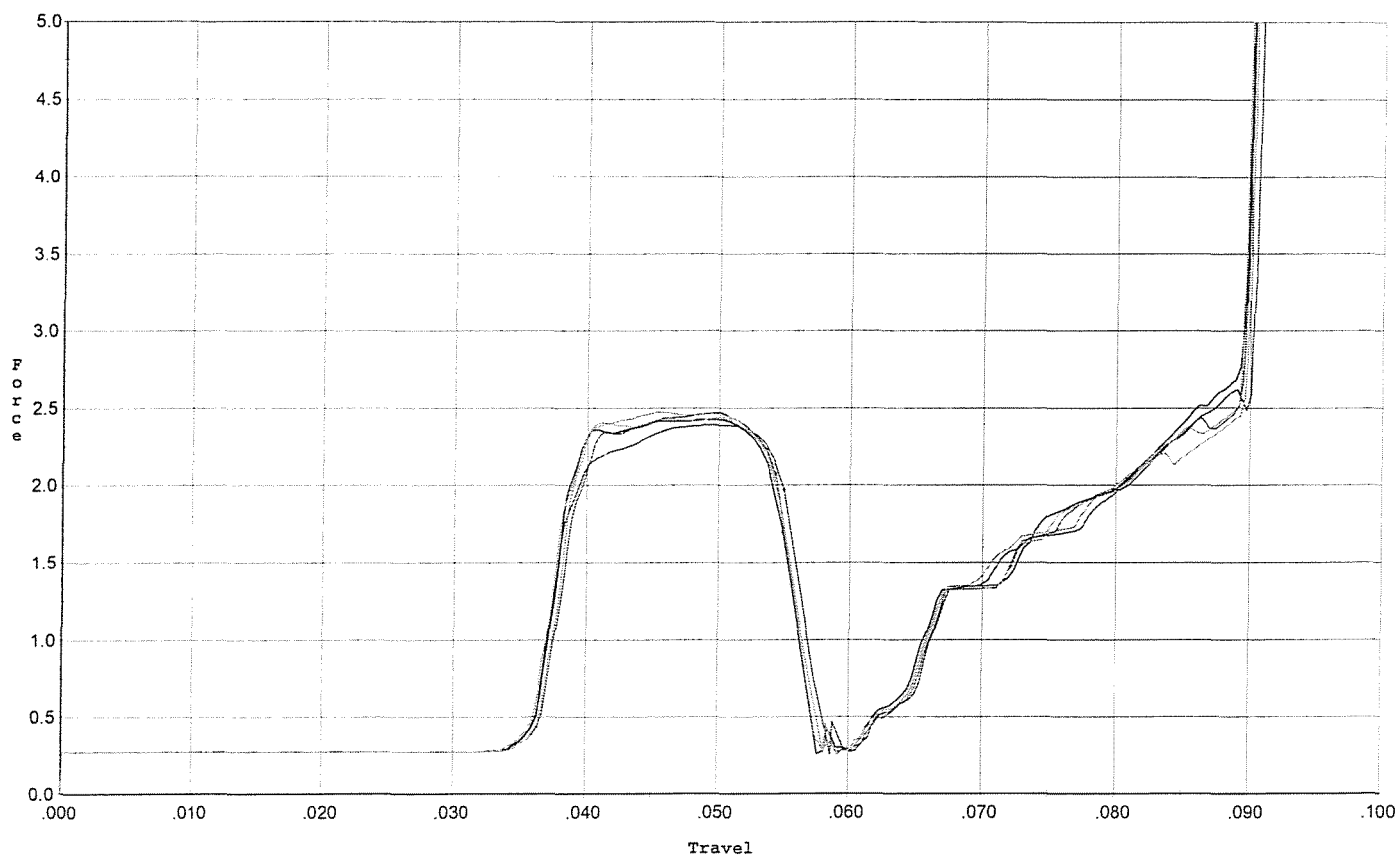
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.050	0.032	0.038	0.051		Set Trigger
2	2.654	0.051	0.032	0.038	0.052		Set Trigger
3	2.602	0.051	0.032	0.038	0.051		Set Trigger
4	2.585	0.051	0.032	0.038	0.052		Set Trigger
5	2.622	0.050	0.032	0.038	0.052		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



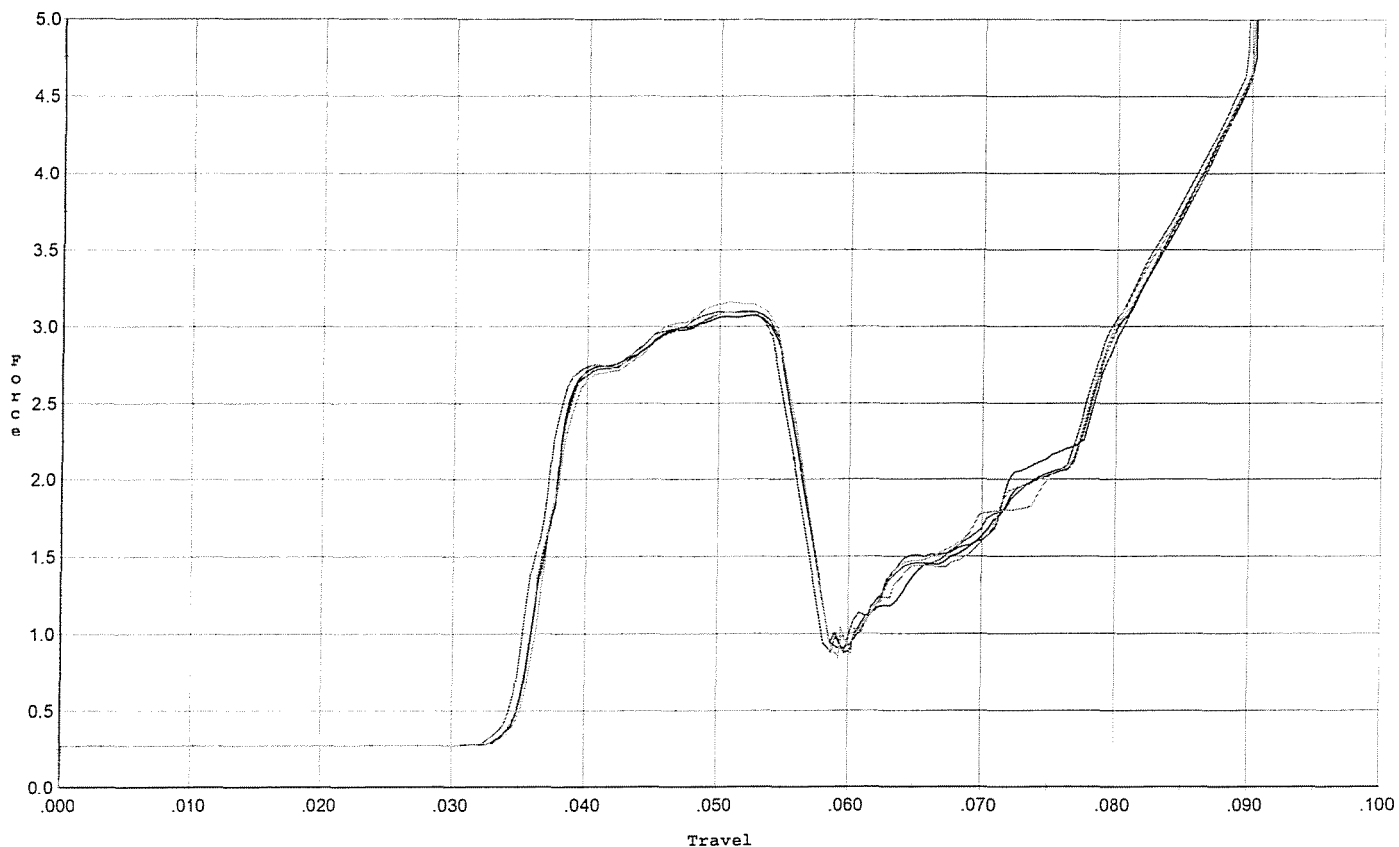
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.394	0.055	0.036	0.039	0.051		Set Trigger
2	2.429	0.055	0.036	0.039	0.051		Set Trigger
3	2.471	0.054	0.037	0.040	0.050		Set Trigger
4	2.442	0.054	0.036	0.039	0.050		Set Trigger
5	2.477	0.055	0.036	0.039	0.052		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



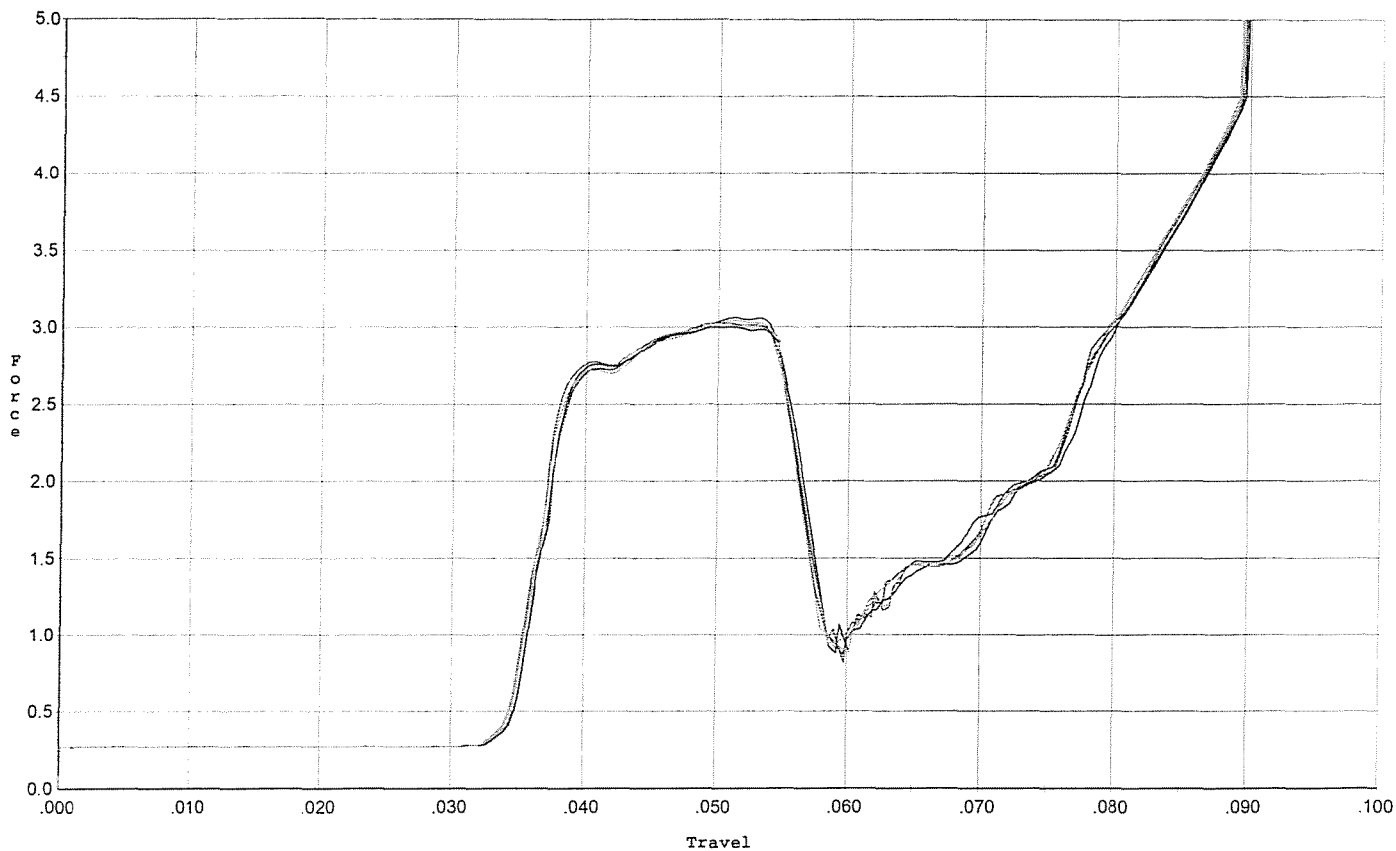
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.056	0.035	0.038	0.066		Set Trigger
2	3.070	0.055	0.035	0.038	0.064		Set Trigger
3	3.099	0.056	0.034	0.037	0.066		Set Trigger
4	3.162	0.056	0.035	0.038	0.066		Set Trigger
5	3.093	0.056	0.035	0.038	0.065		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



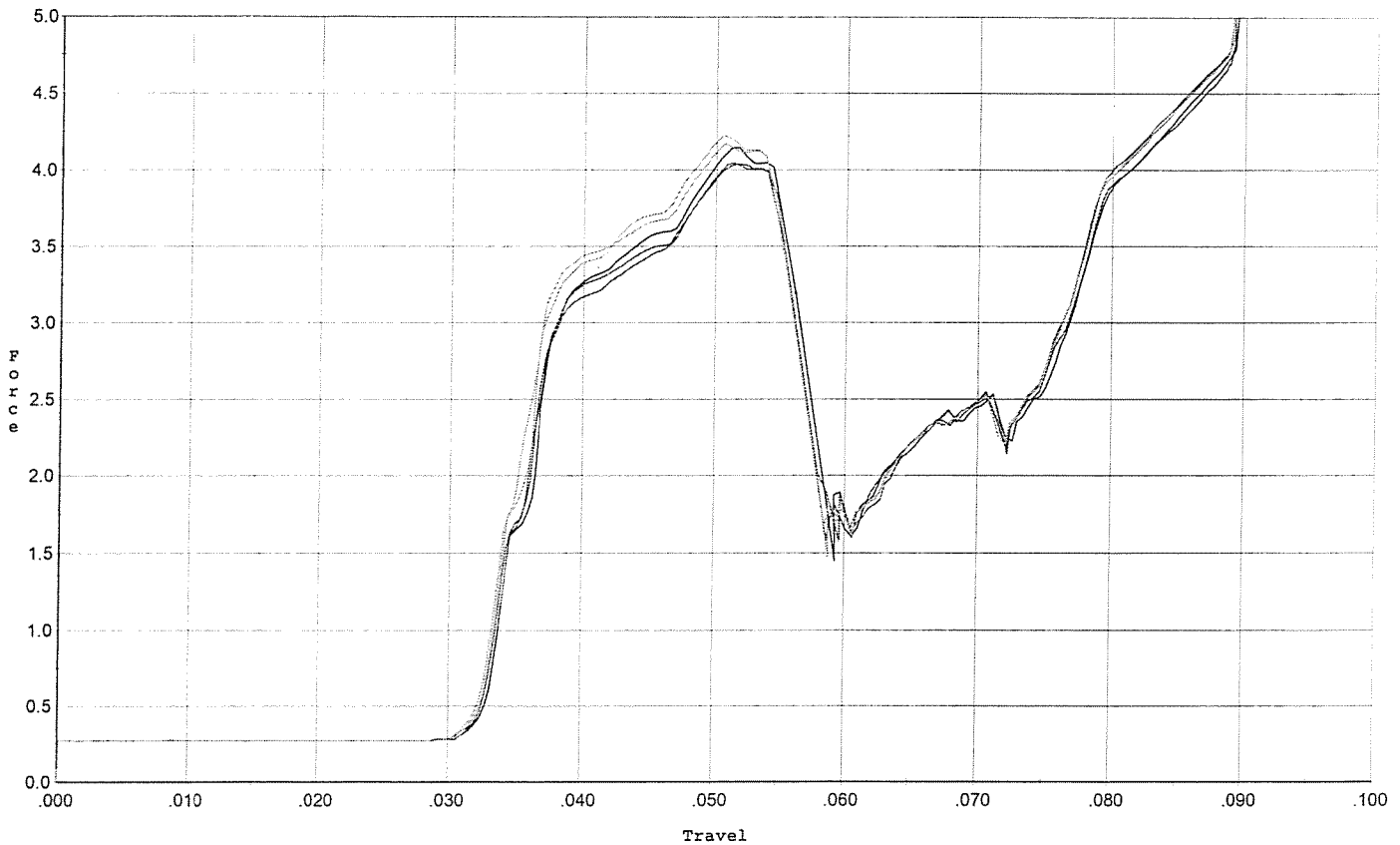
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.055	0.034	0.038	0.064		Set Trigger
2	3.003	0.056	0.035	0.037	0.066		Set Trigger
3	3.026	0.055	0.034	0.037	0.065		Set Trigger
4	3.044	0.055	0.034	0.037	0.064		Set Trigger
5	3.027	0.055	0.034	0.037	0.065		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



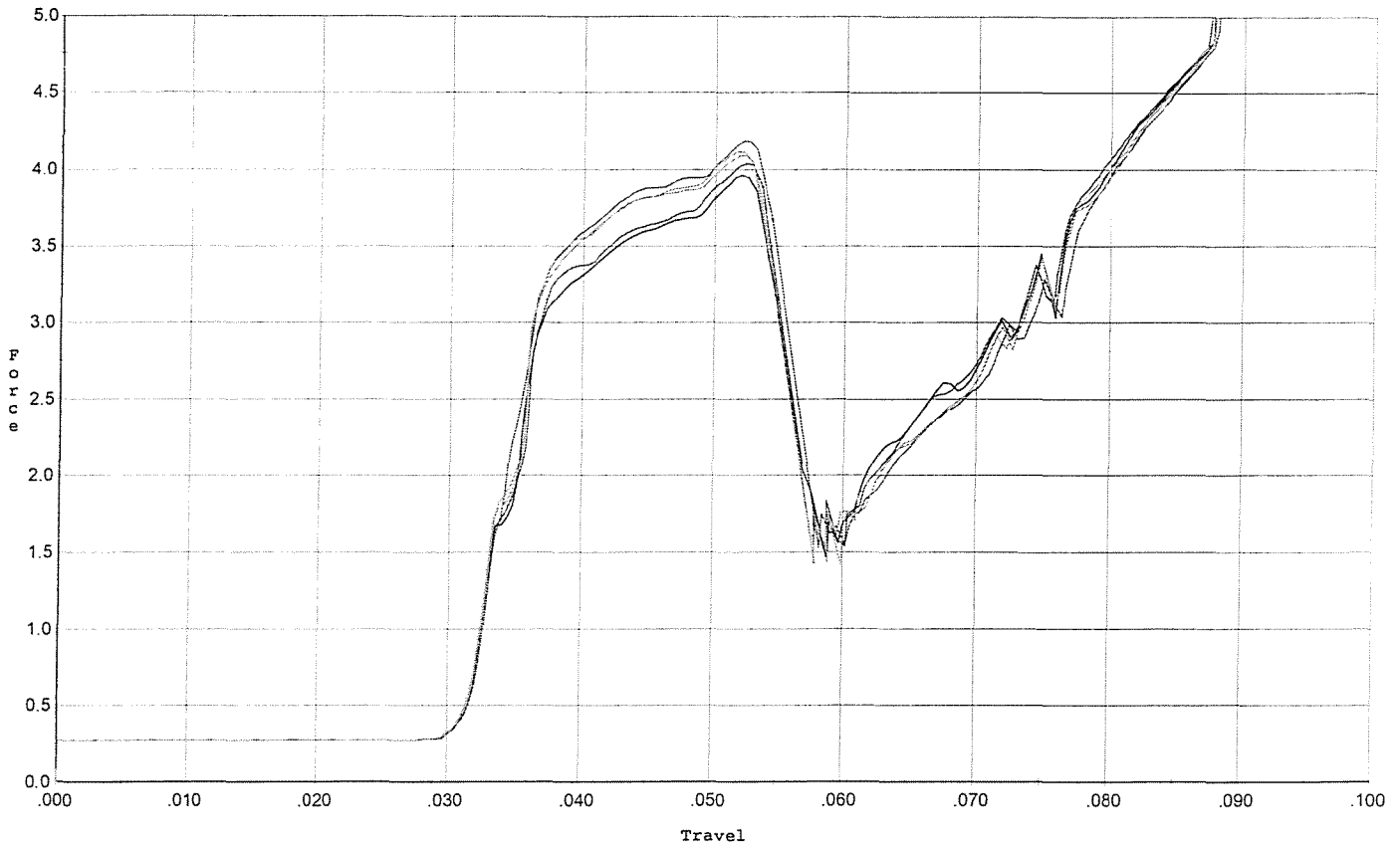
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.055	0.032	0.036	0.082		Set Trigger
2	4.146	0.056	0.033	0.035	0.086		Set Trigger
3	4.045	0.055	0.033	0.036	0.082		Set Trigger
4	4.170	0.055	0.032	0.035	0.086		Set Trigger
5	4.223	0.055	0.032	0.035	0.087		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



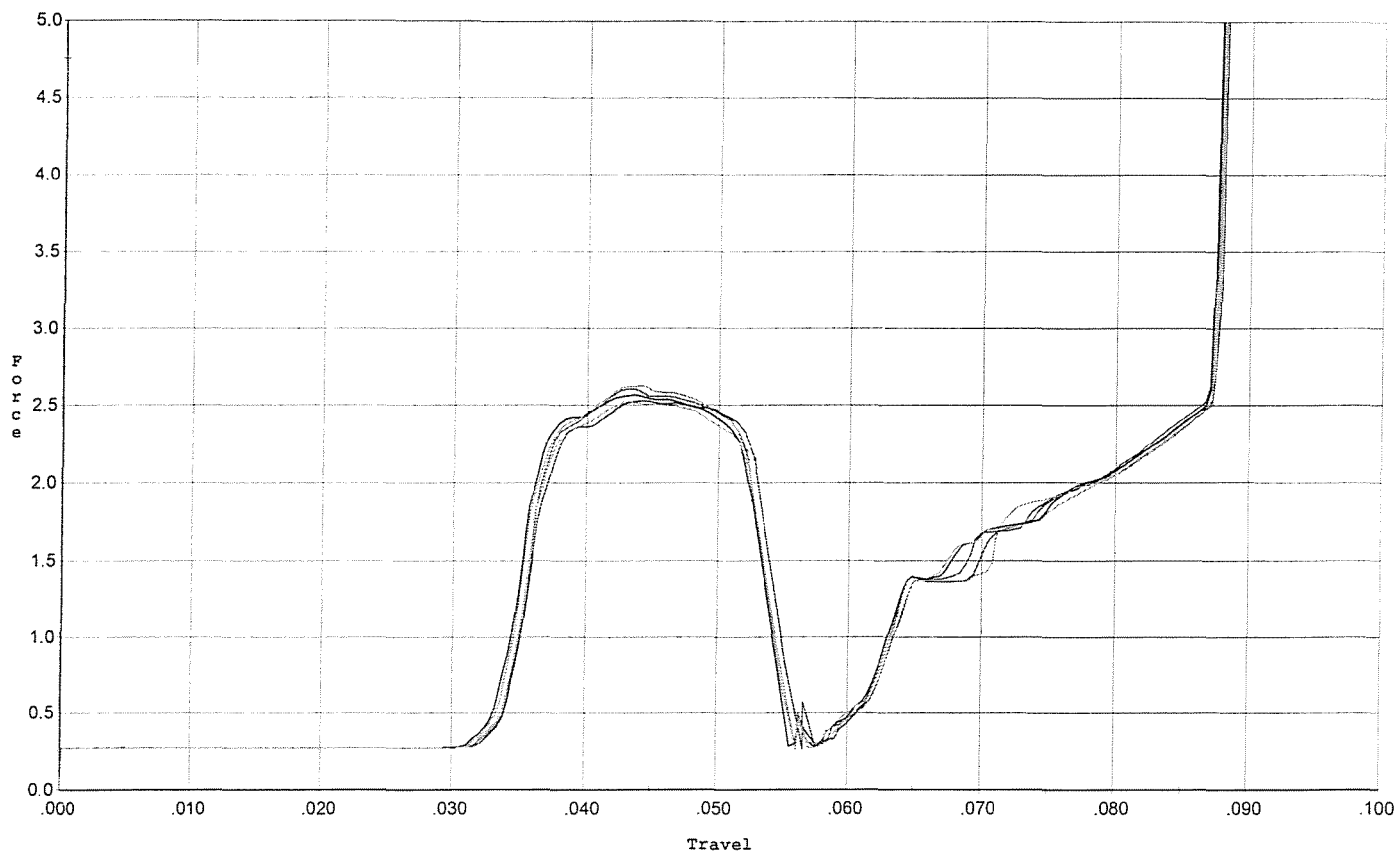
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.054	0.031	0.035	0.082		Set Trigger
2	3.966	0.055	0.031	0.035	0.083		Set Trigger
3	4.186	0.054	0.031	0.034	0.088		Set Trigger
4	4.093	0.054	0.031	0.035	0.085		Set Trigger
5	4.120	0.054	0.031	0.035	0.086		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



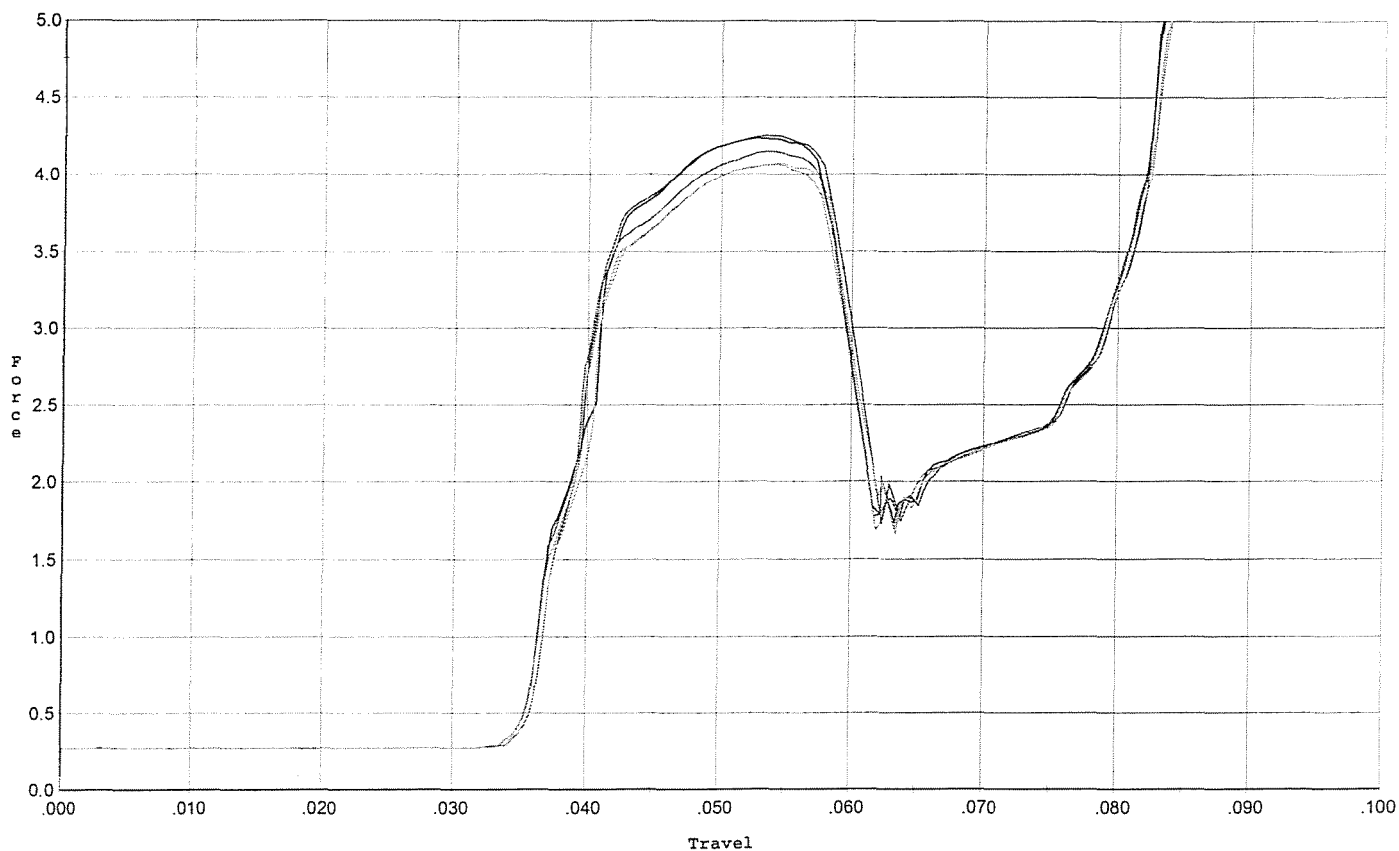
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.053	0.034	0.038	0.052		Set Trigger
2	2.568	0.053	0.033	0.038	0.053		Set Trigger
3	2.606	0.052	0.034	0.038	0.052		Set Trigger
4	2.523	0.052	0.034	0.038	0.051		Set Trigger
5	2.628	0.052	0.033	0.038	0.053		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.059	0.036	0.029	0.094		Set Trigger
2	4.234	0.058	0.035	0.029	0.092		Set Trigger
3	4.151	0.058	0.035	0.030	0.091		Set Trigger
4	4.071	0.058	0.036	0.031	0.088		Set Trigger
5	4.064	0.059	0.035	0.031	0.090		Set Trigger

Avg 4.15