

66778822

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



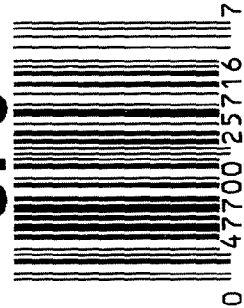
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6778822

UPC



BM FORM

GUN SERIAL #

G 6778822

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SPD
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SPD
460	CHECK HEADSPACE		8-20-08	SPD
470	DIS-ASSEMBLE ACTION		8-20-08	SPD
472	SERIALIZE BOLT HANDLE		8-21-08	RT
475	DRILL AND TAP SIGHT HOLES		8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-25-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-09-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-09-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-09-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-22-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

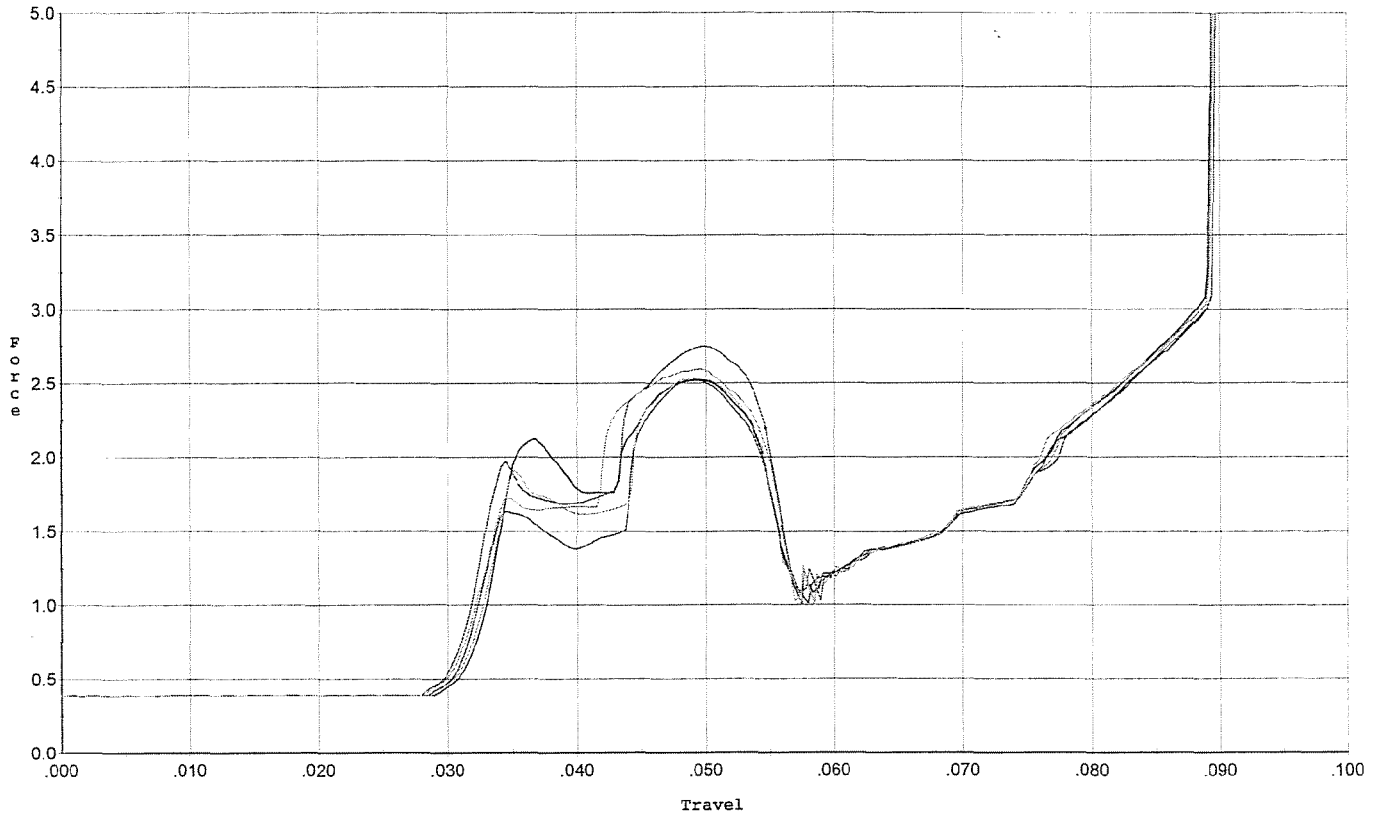
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	11-11-08	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	11-11-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-11-08	L.P.
	J) ASSEMBLE STOCK		10-22-08	L.P.
	K) ASSEMBLE SWIVEL STUDS		11-11-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-27-08 10-24-08	TC RSM
	MALFUNCTION <u>BAC</u>	CORRECTION	10-27-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-27-08	TC
670	FINAL INSPECTION A) HEADSPACE		11-11-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.53</u> <u>2.51</u> <u>2.54</u> <u>2.51</u>	10-28-08	TC
	C) FUNCTION		11-11-08	L.P.
690	PACK		11/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



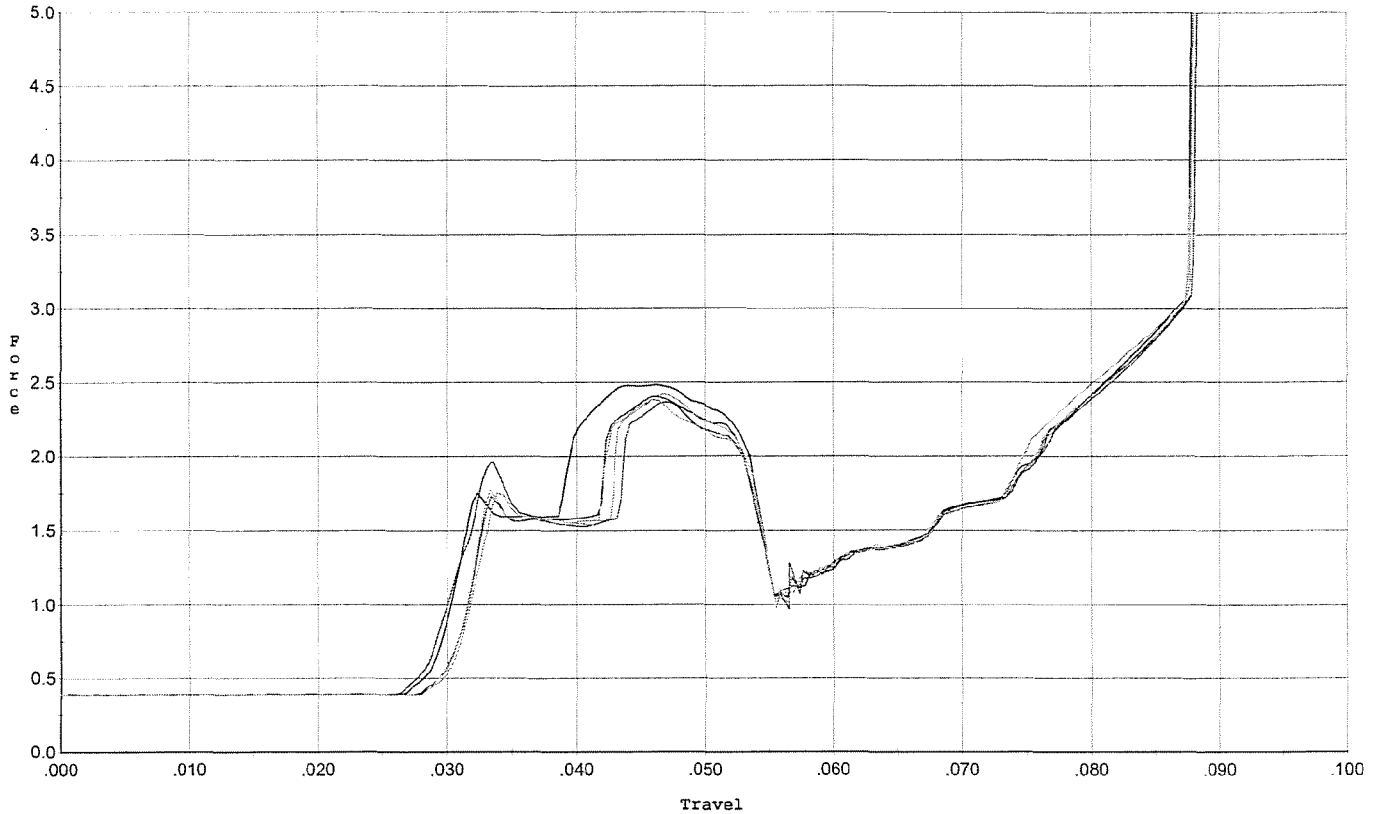
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.055	0.031	0.040	0.055		Set Trigger
2	2.520	0.054	0.032	0.039	0.059		Set Trigger
3	2.753	0.055	0.030	0.039	0.062		Set Trigger
4	2.532	0.054	0.031	0.039	0.057		Set Trigger
5	2.596	0.055	0.031	0.038	0.061		Set Trigger

A-258

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



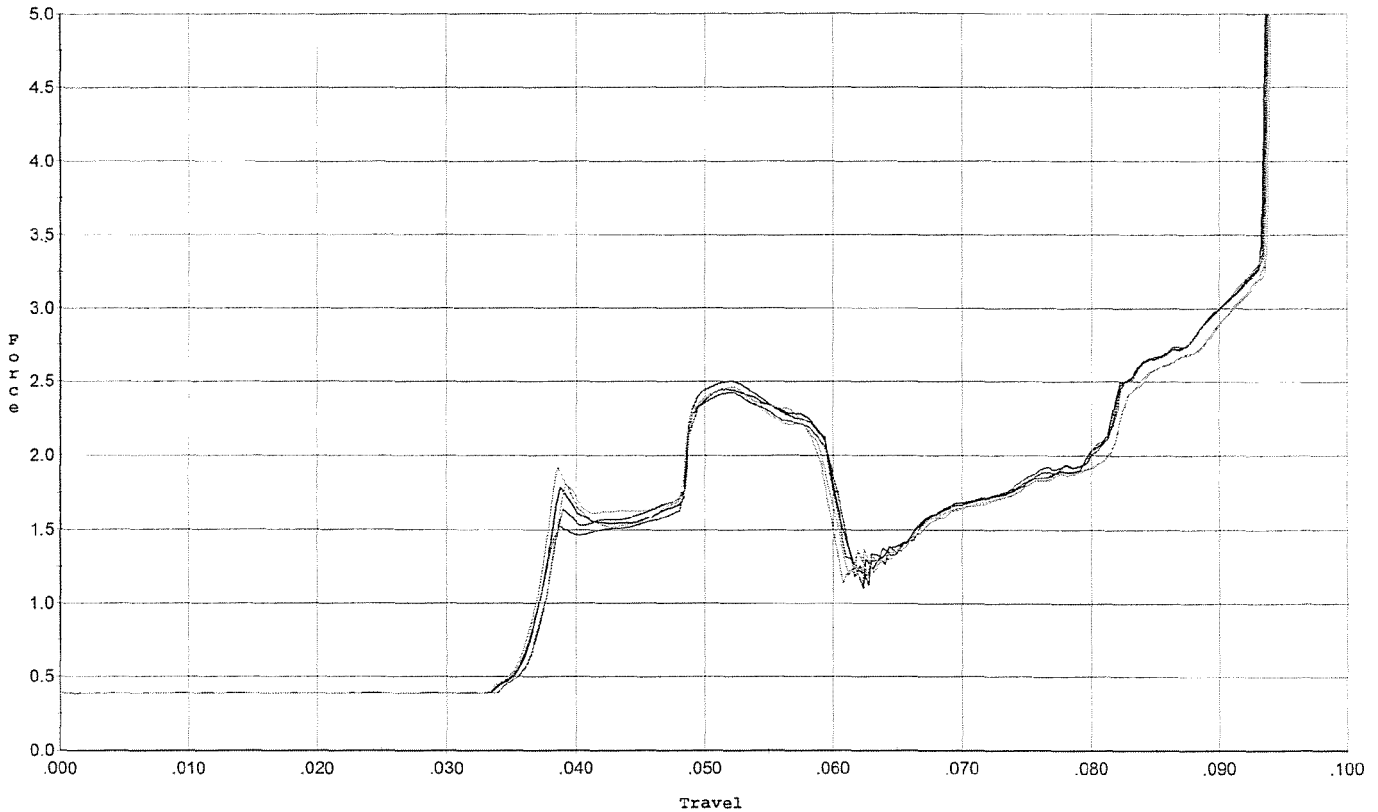
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.403	0.054	0.029	0.039	0.058		Set Trigger
2	2.486	0.053	0.029	0.039	0.060		Set Trigger
3	2.367	0.054	0.030	0.039	0.054		Set Trigger
4	2.420	0.054	0.030	0.039	0.055		Set Trigger
5	2.382	0.054	0.031	0.039	0.055		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 10/14/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



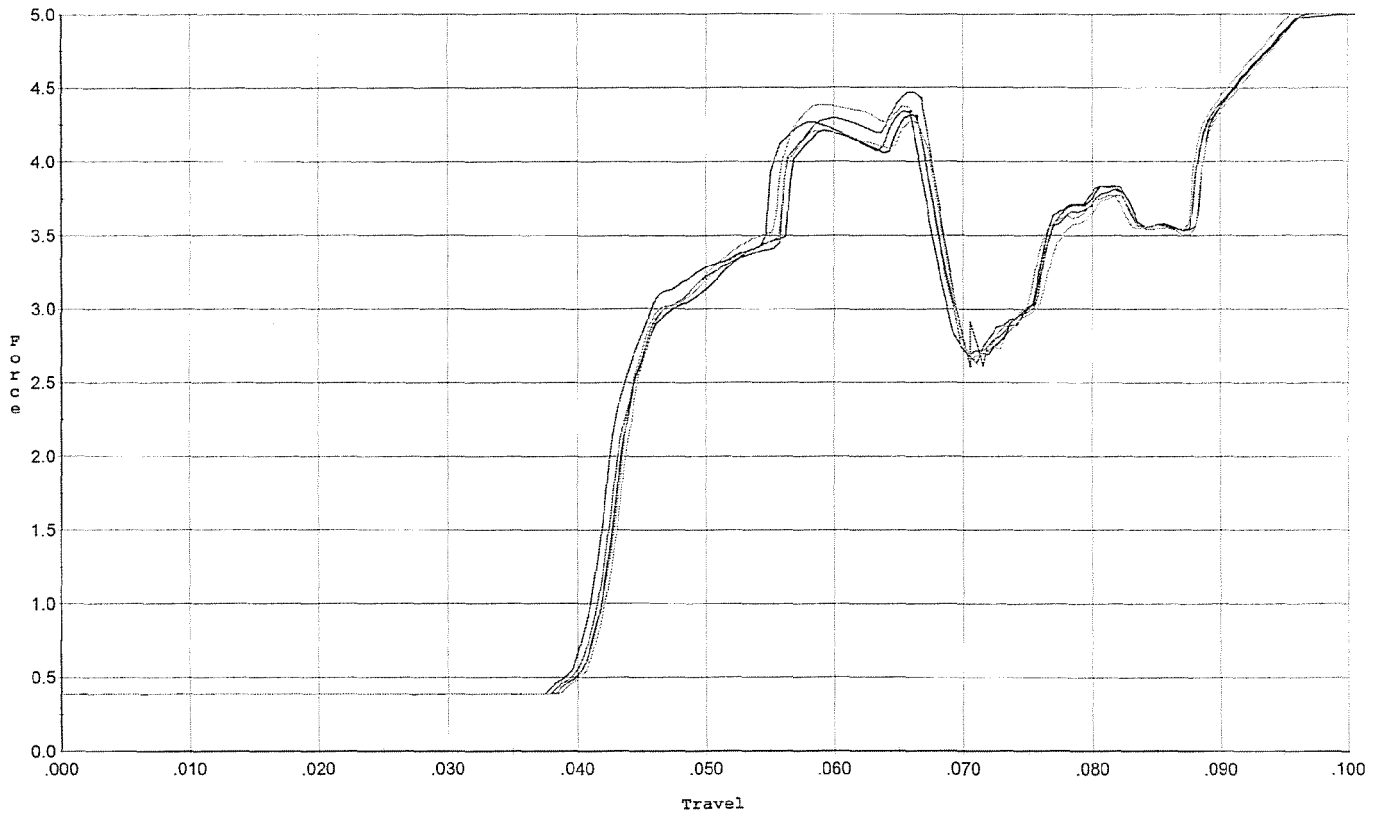
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.503	0.060	0.036	0.038	0.060		Set Trigger
2	2.448	0.059	0.036	0.038	0.059		Set Trigger
3	2.425	0.059	0.036	0.039	0.058		Set Trigger
4	2.465	0.060	0.036	0.039	0.059		Set Trigger
5	2.451	0.059	0.036	0.039	0.059		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/14/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.340	0.066	0.040	0.035	0.108		Set Trigger
2	4.315	0.066	0.041	0.035	0.106		Set Trigger
3	4.470	0.067	0.041	0.035	0.110		Set Trigger
4	4.275	0.067	0.041	0.035	0.108		Set Trigger
5	4.385	0.067	0.041	0.035	0.109		Set Trigger

A-4.35