

G6778823

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

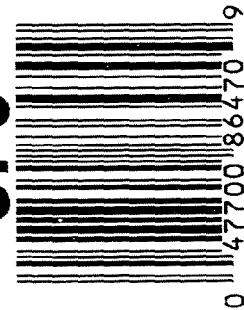
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778823

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778823

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	L.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	L.P.D.
460	CHECK HEADSPACE		8-19-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	ESW
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-21-08	BT
490	MAGNAFLUX BOLT		8/19/08	MR
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/21/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400058027

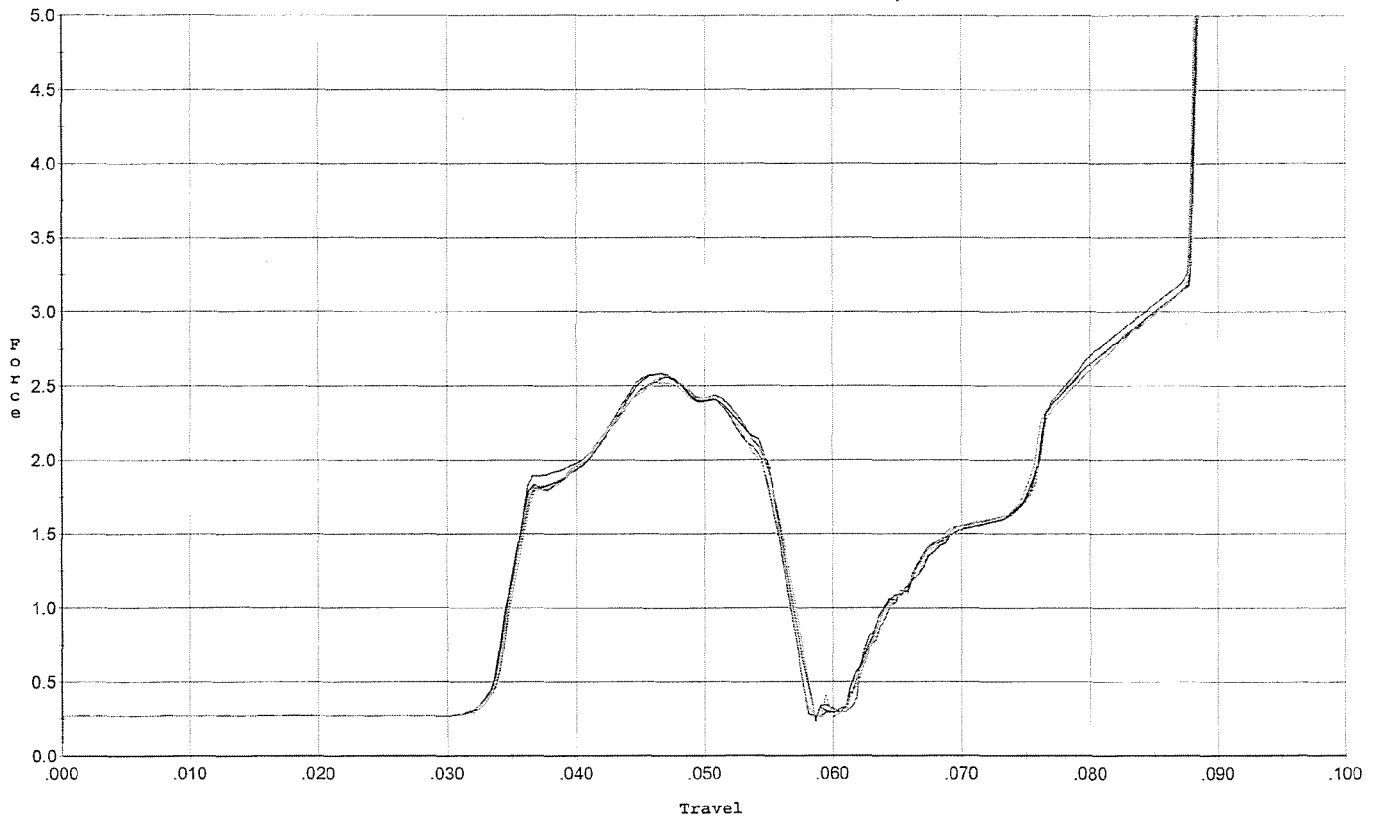
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-16-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	9-16-08	TL
	J) ASSEMBLE STOCK		9-10-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.48</u> <u>2.43</u> <u>2.42</u> <u>2.28</u>	9-15-08	TL
	C) FUNCTION		9-16-08	TL
690	PACK		12-9-08	FSM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



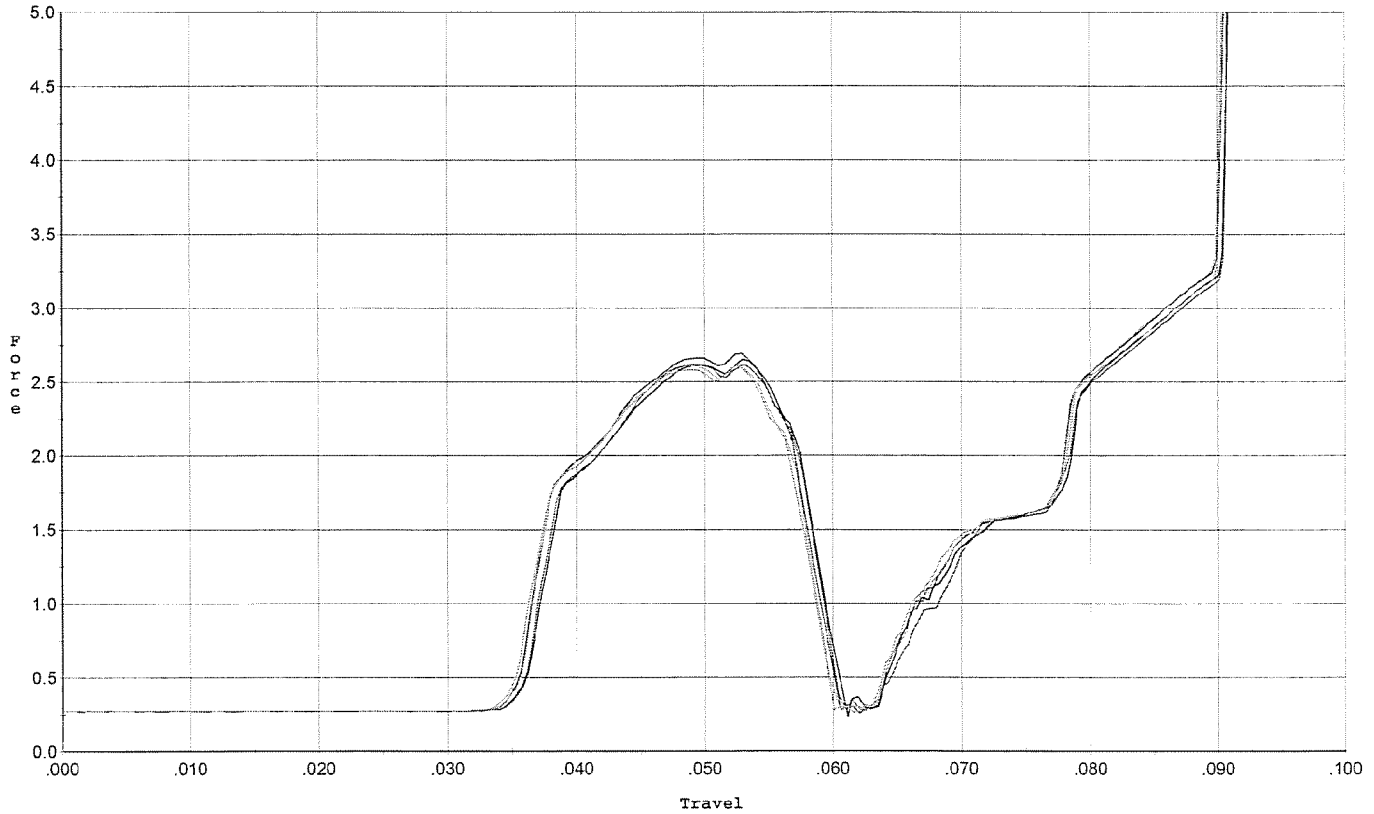
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.056	0.034	0.037	0.055		Set Trigger
2	2.583	0.055	0.033	0.037	0.055		Set Trigger
3	2.560	0.055	0.034	0.037	0.054		Set Trigger
4	2.572	0.057	0.034	0.037	0.056		Set Trigger
5	2.526	0.055	0.034	0.037	0.054		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



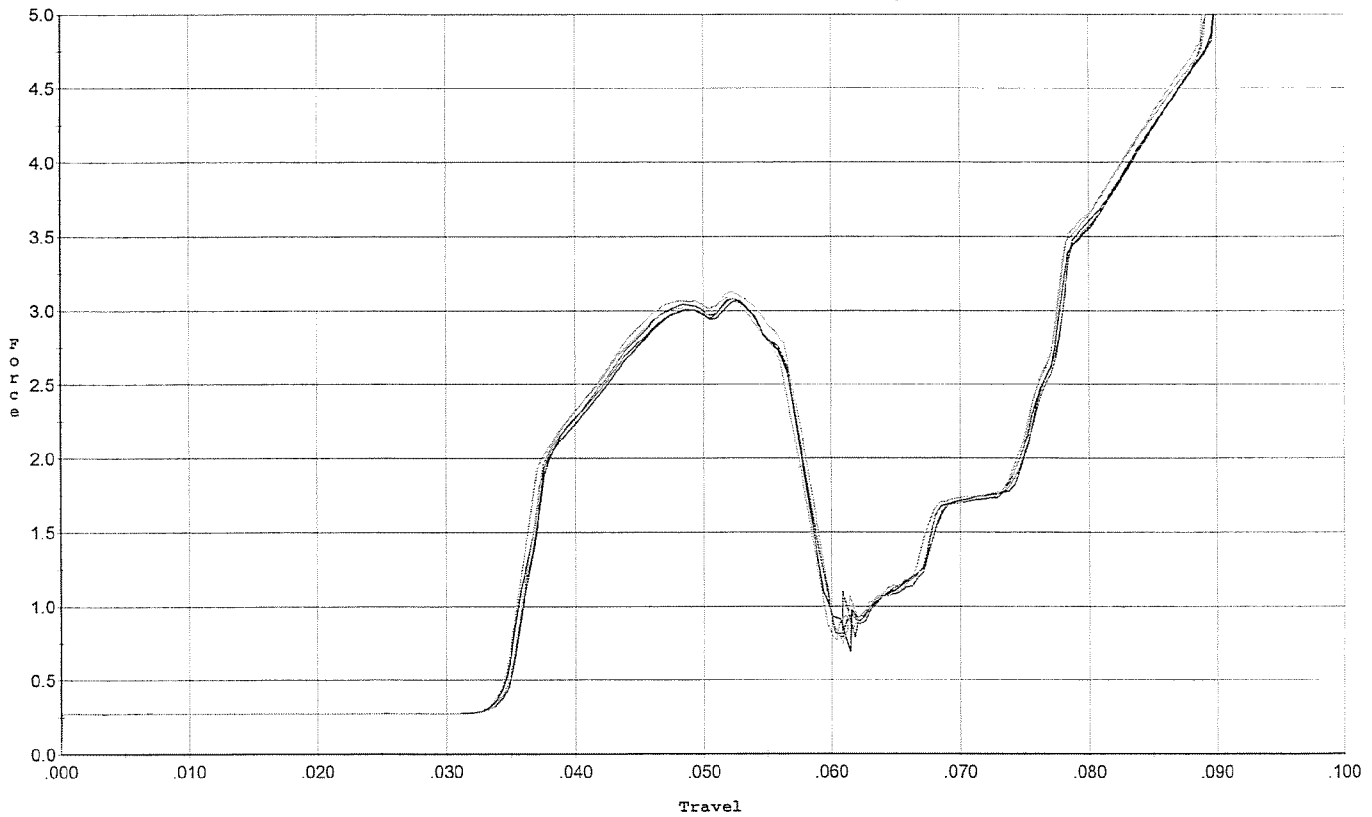
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.692	0.057	0.035	0.038	0.058		Set Trigger
2	2.652	0.057	0.036	0.038	0.057		Set Trigger
3	2.619	0.058	0.036	0.038	0.058		Set Trigger
4	2.615	0.057	0.035	0.038	0.057		Set Trigger
5	2.608	0.058	0.035	0.038	0.058		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



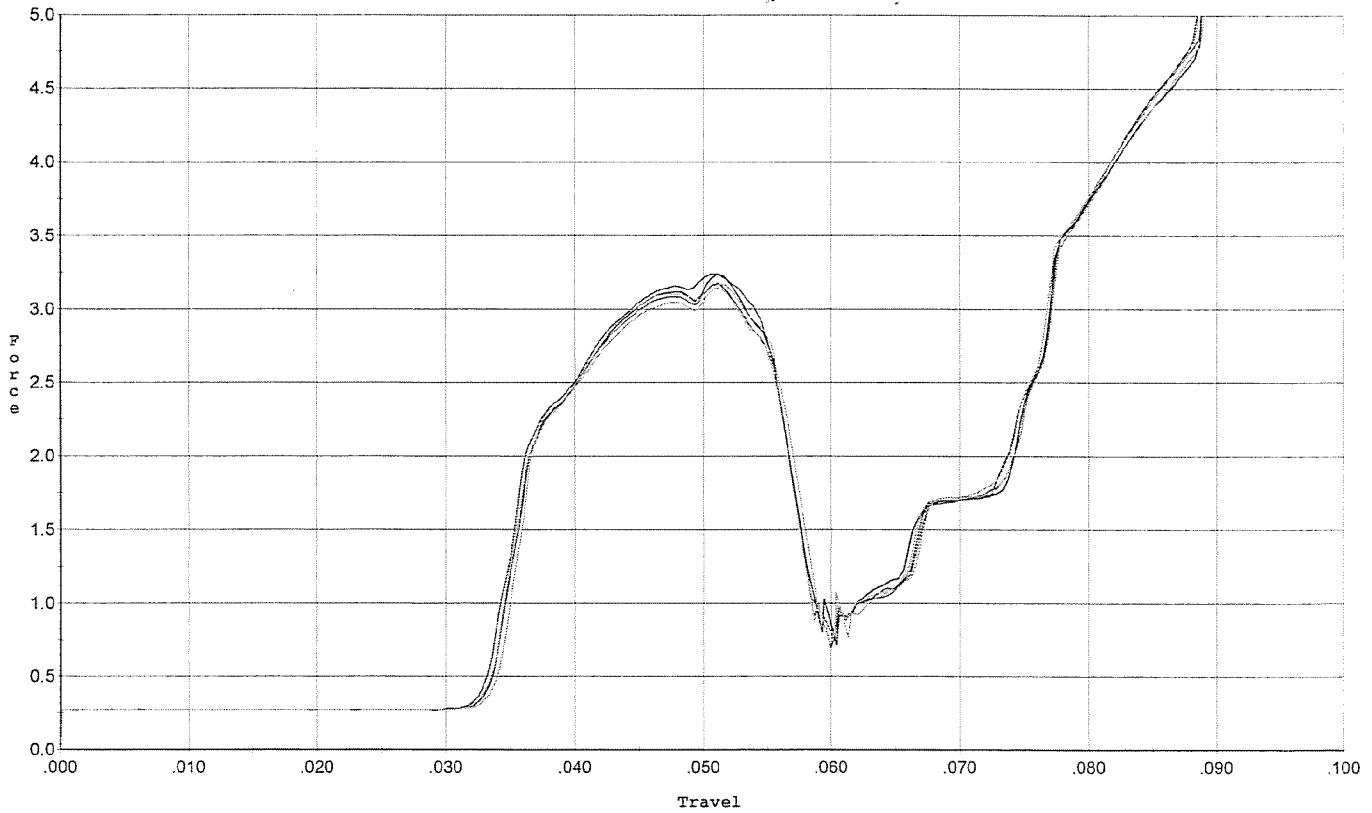
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.057	0.035	0.037	0.066		Set Trigger
2	3.083	0.057	0.034	0.037	0.066		Set Trigger
3	3.082	0.057	0.035	0.037	0.066		Set Trigger
4	3.089	0.058	0.034	0.036	0.068		Set Trigger
5	3.129	0.058	0.035	0.036	0.069		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



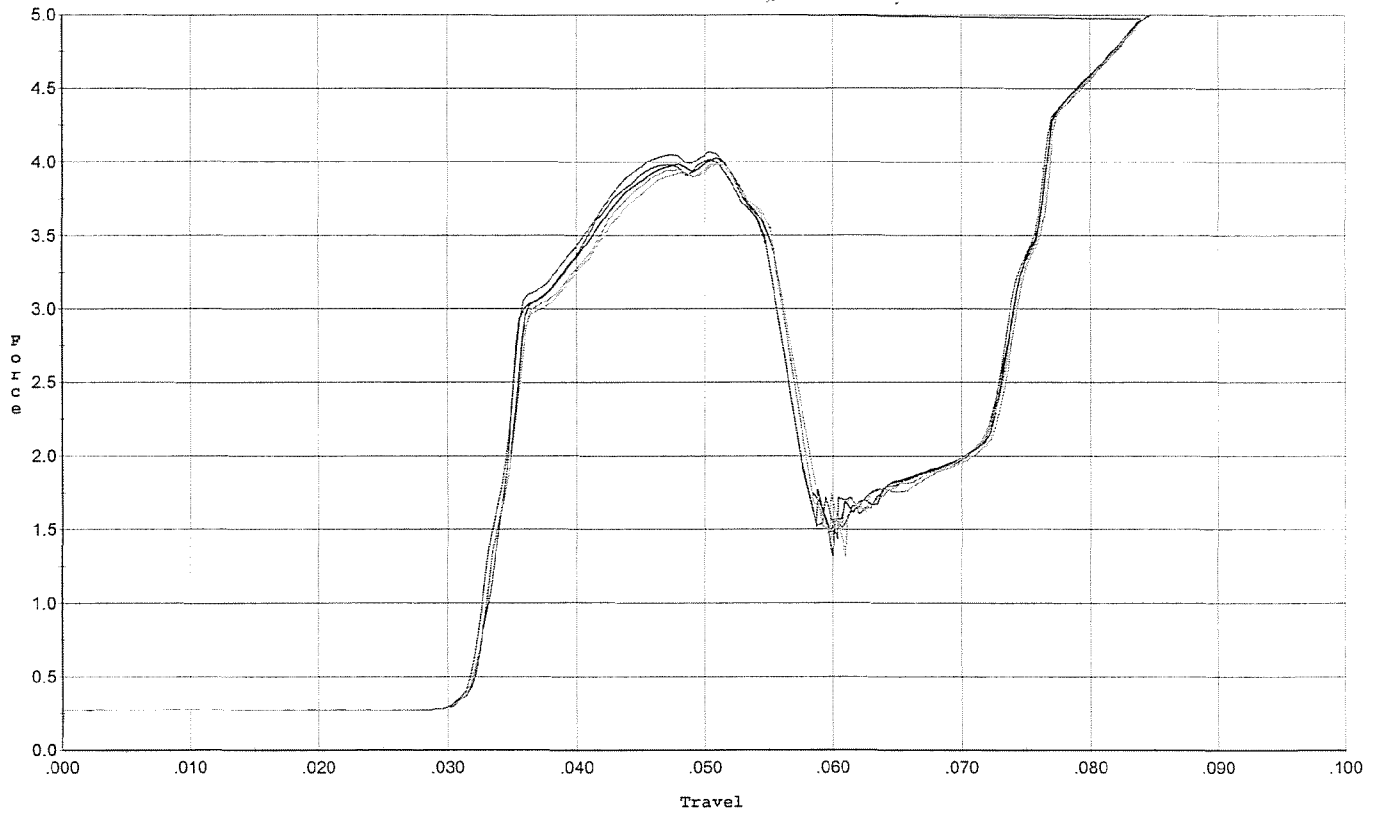
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.238	0.056	0.033	0.036	0.069		Set Trigger
2	3.240	0.055	0.033	0.036	0.068		Set Trigger
3	3.176	0.056	0.033	0.036	0.068		Set Trigger
4	3.147	0.056	0.033	0.036	0.067		Set Trigger
5	3.171	0.057	0.034	0.036	0.069		Set Trigger

AVG 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



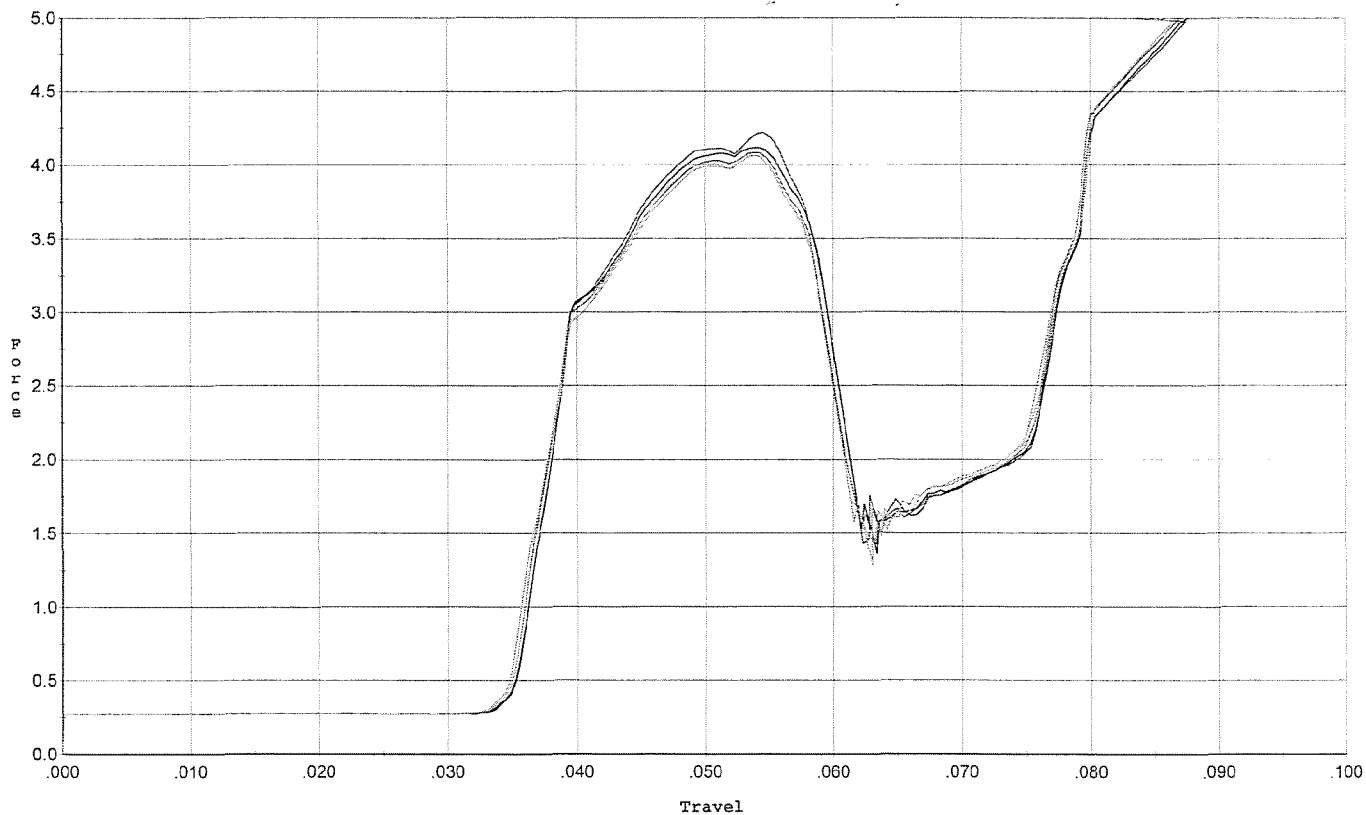
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.055	0.032	0.035	0.086		Set Trigger
2	4.028	0.055	0.032	0.034	0.088		Set Trigger
3	4.069	0.055	0.032	0.034	0.088		Set Trigger
4	3.985	0.055	0.032	0.034	0.086		Set Trigger
5	3.989	0.055	0.032	0.034	0.087		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



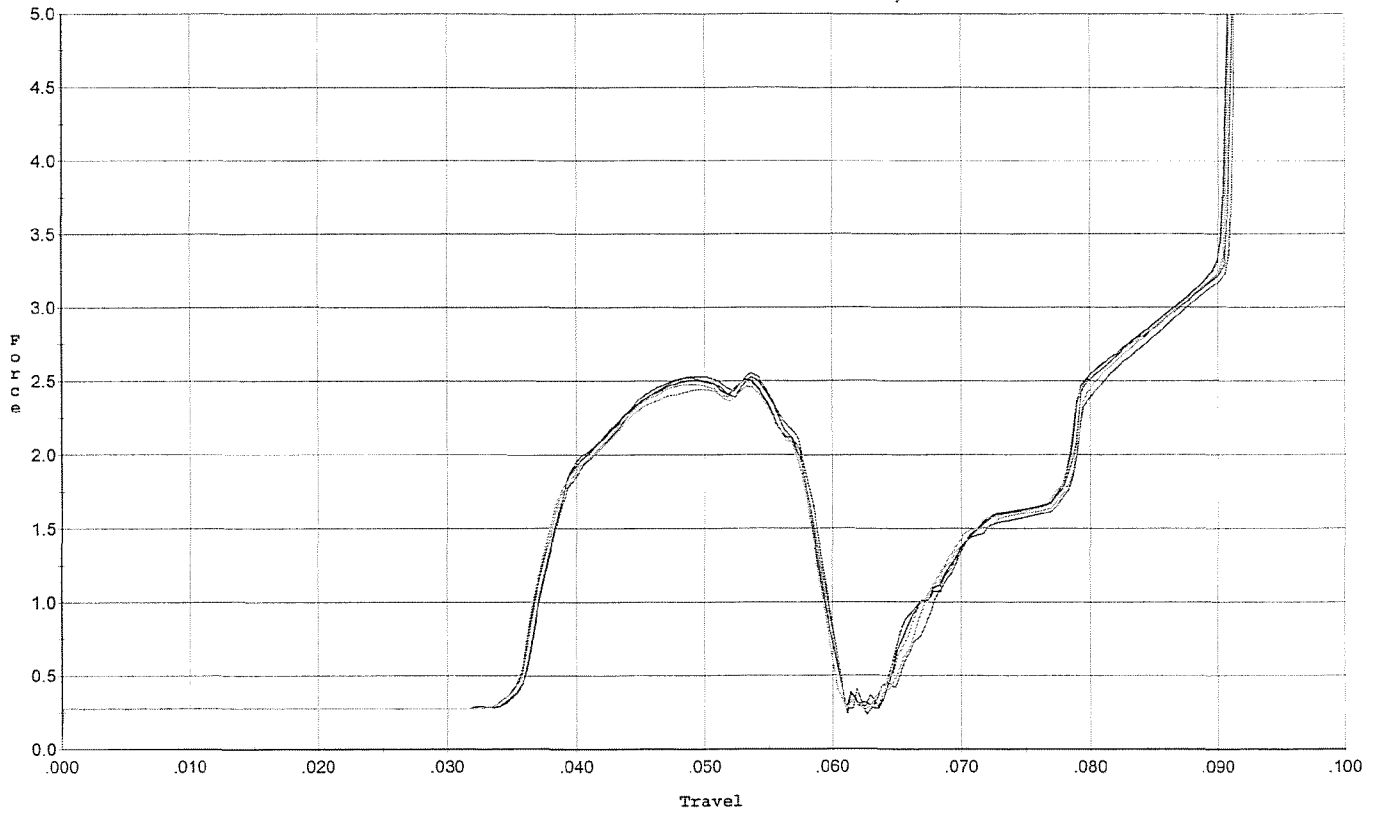
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.059	0.035	0.036	0.092		Set Trigger
2	4.115	0.059	0.035	0.036	0.091		Set Trigger
3	4.082	0.058	0.035	0.036	0.089		Set Trigger
4	4.064	0.058	0.035	0.036	0.088		Set Trigger
5	4.069	0.058	0.035	0.035	0.089		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



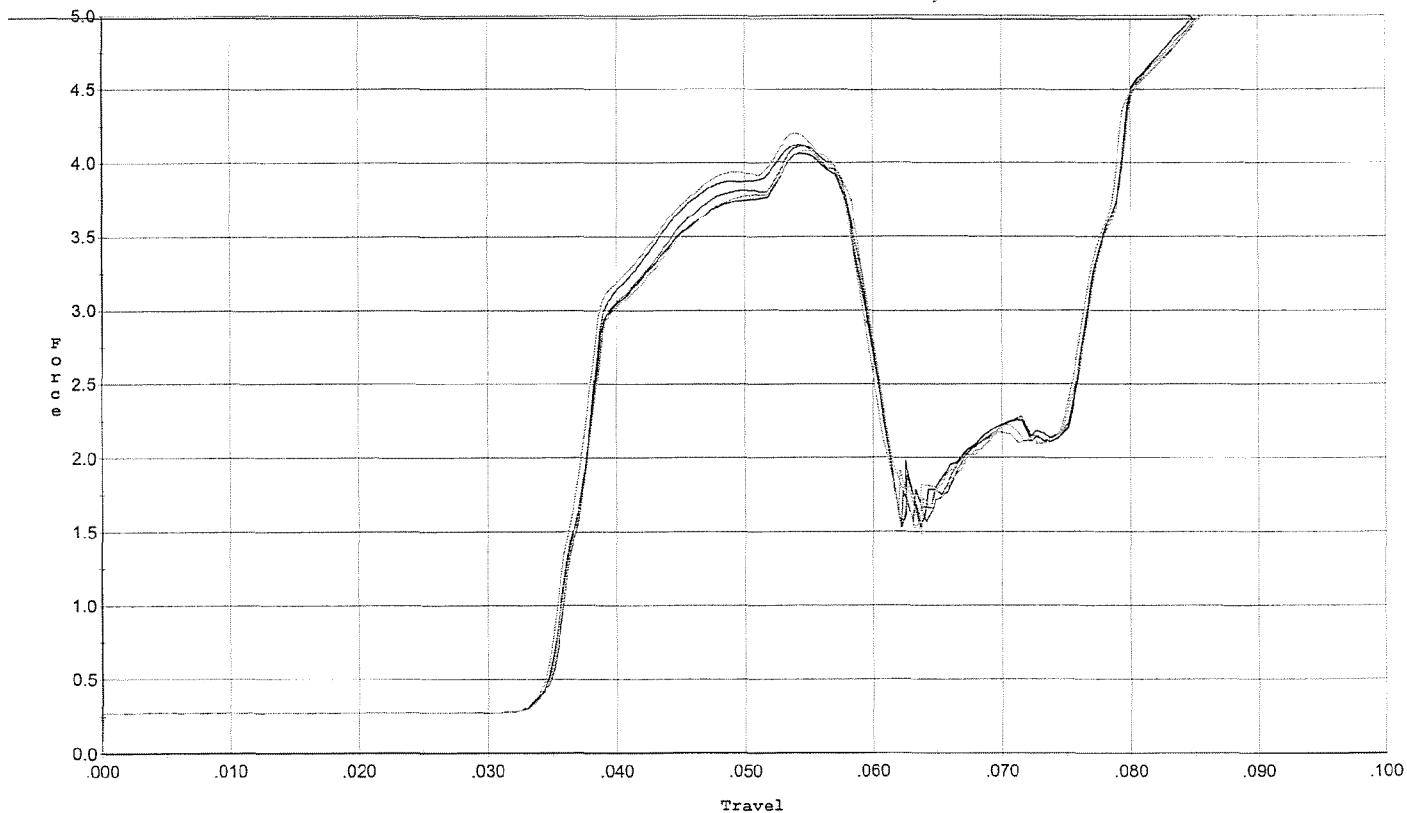
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.059	0.036	0.038	0.059		Set Trigger
2	2.510	0.058	0.036	0.038	0.057		Set Trigger
3	2.551	0.058	0.036	0.038	0.058		Set Trigger
4	2.461	0.059	0.036	0.038	0.058		Set Trigger
5	2.505	0.058	0.036	0.038	0.057		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.059	0.035	0.035	0.092		Set Trigger
2	4.064	0.060	0.035	0.035	0.091		Set Trigger
3	4.110	0.059	0.034	0.035	0.092		Set Trigger
4	4.082	0.058	0.035	0.035	0.090		Set Trigger
5	4.201	0.058	0.034	0.035	0.091		Set Trigger

Avg 4.11