

66778826

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

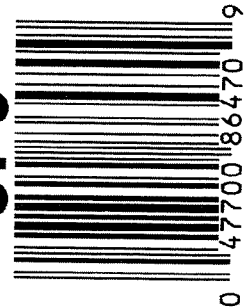
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778826

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

2

GUN SERIAL # G 6778826

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	JP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR B/H	8/21/08	B/H
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DA
542	APPLY COATINGS (BARREL ACTION)		8-26-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-5-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400058063

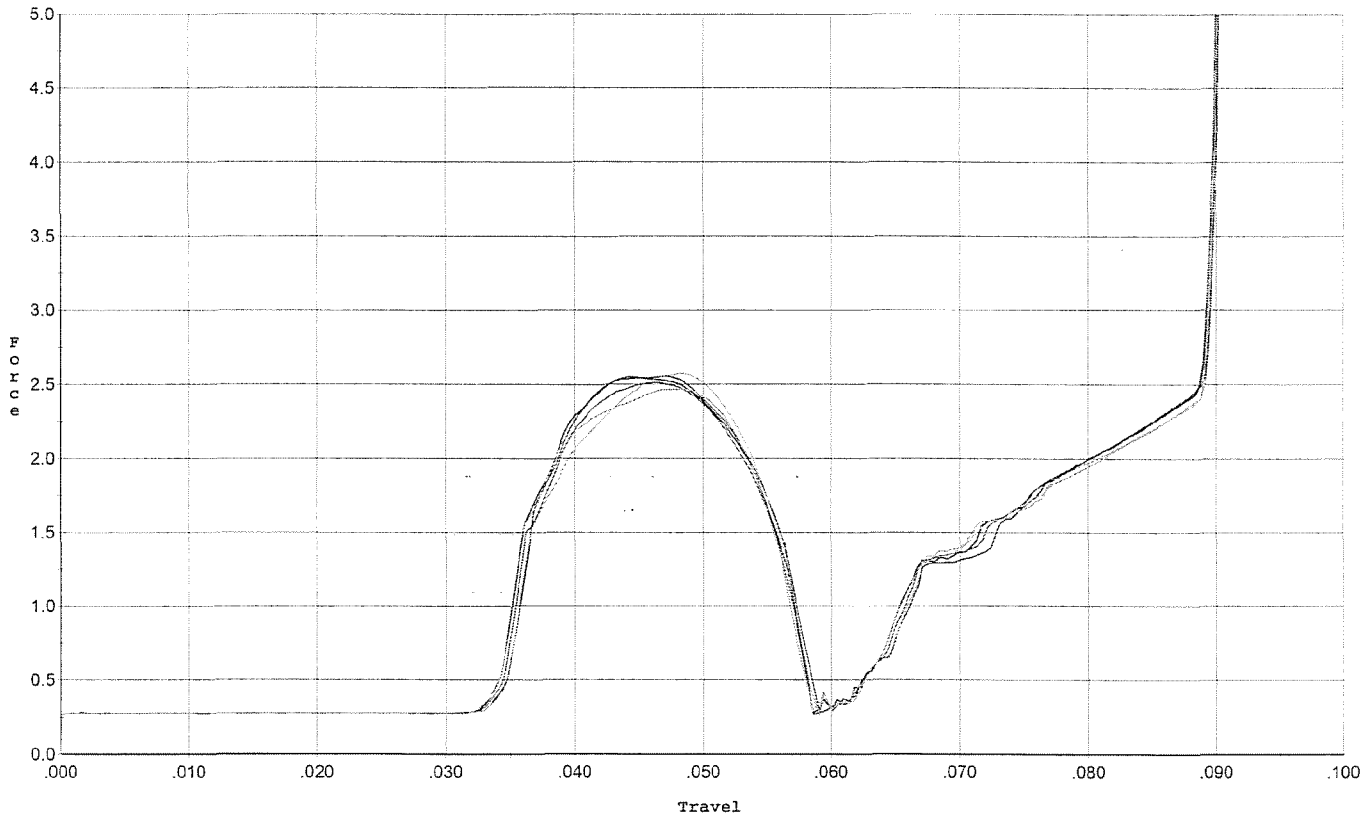
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>3.5</u>	9-12-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6.5</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.025</u> <u>.026</u>	9-12-08	TL
	J) ASSEMBLE STOCK		9-6-08	RJR
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	Fn
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.02</u> <u>2.18</u> <u>2.21</u> <u>2.09</u> <u>2.16</u>	9-11-08	BSW
	C) FUNCTION		9-12-08	TL
690	PACK		9-19-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



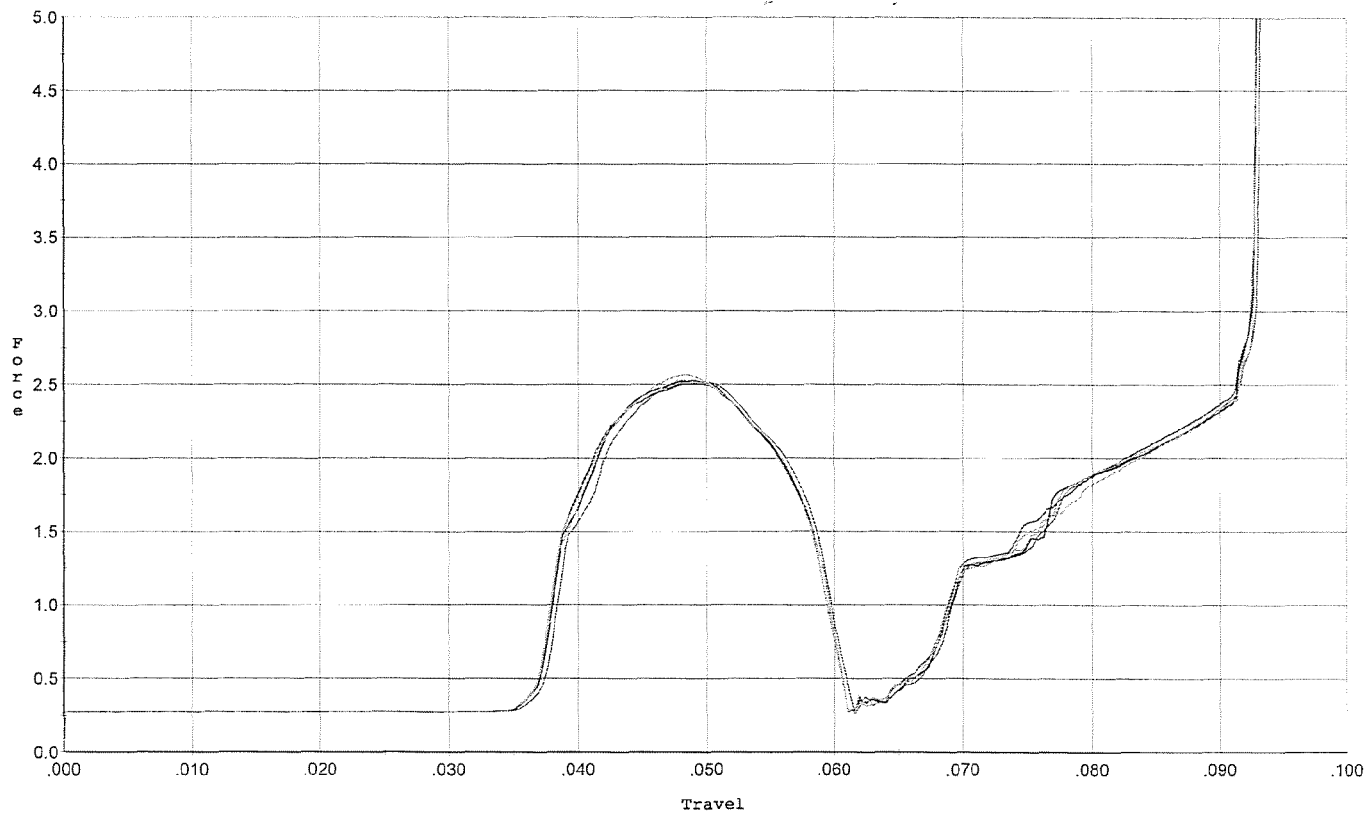
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.056	0.034	0.039	0.056		Set Trigger
2	2.542	0.057	0.034	0.038	0.056		Set Trigger
3	2.513	0.057	0.034	0.038	0.055		Set Trigger
4	2.574	0.056	0.035	0.039	0.055		Set Trigger
5	2.466	0.056	0.034	0.038	0.055		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 20 cycles +/- .50 lbs.



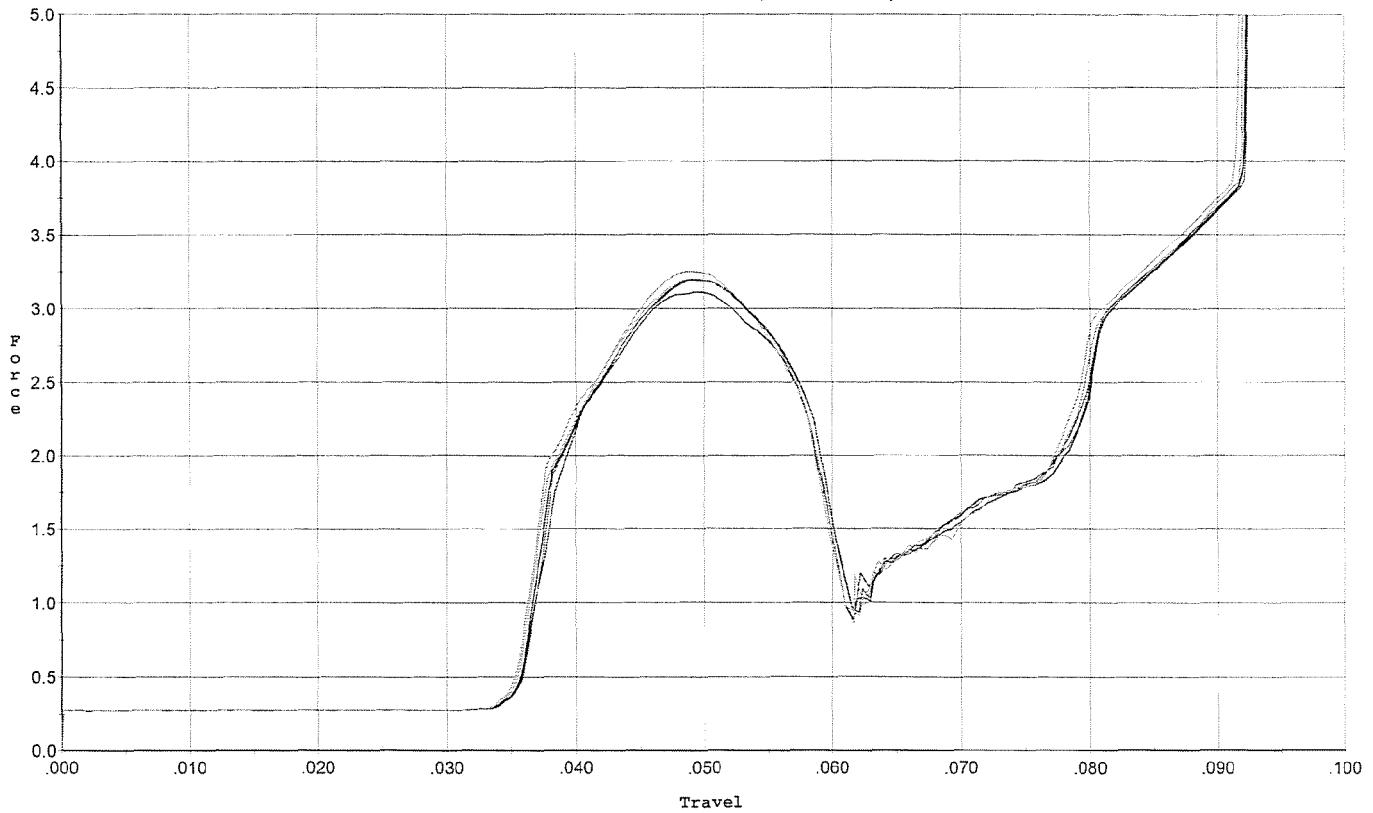
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.060	0.037	0.039	0.056		Set Trigger
2	2.527	0.059	0.037	0.039	0.056		Set Trigger
3	2.519	0.059	0.037	0.040	0.055		Set Trigger
4	2.528	0.060	0.037	0.039	0.056		Set Trigger
5	2.568	0.059	0.037	0.039	0.056		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



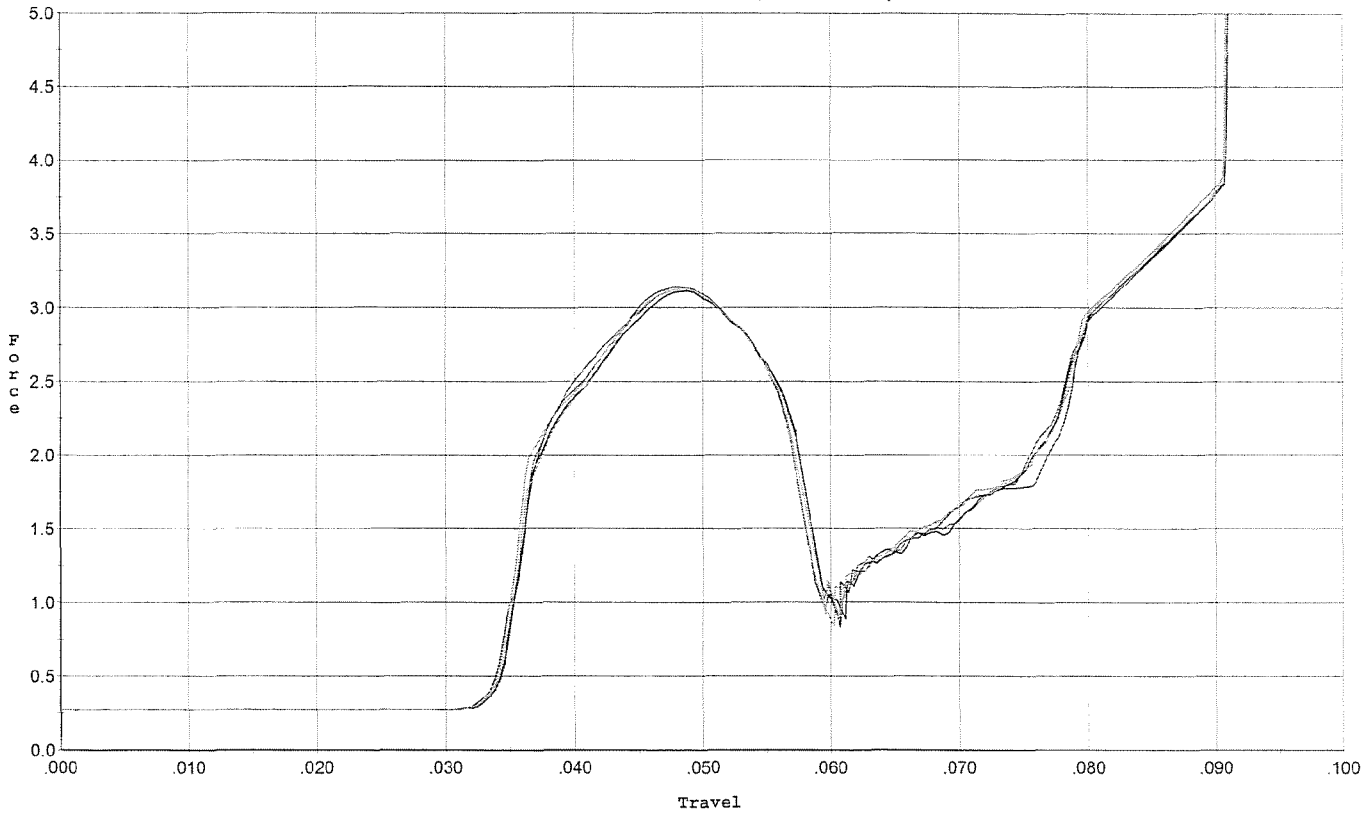
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.059	0.036	0.038	0.069		Set Trigger
2	3.199	0.059	0.035	0.038	0.070		Set Trigger
3	3.192	0.059	0.036	0.038	0.070		Set Trigger
4	3.198	0.058	0.035	0.037	0.070		Set Trigger
5	3.253	0.059	0.035	0.037	0.071		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



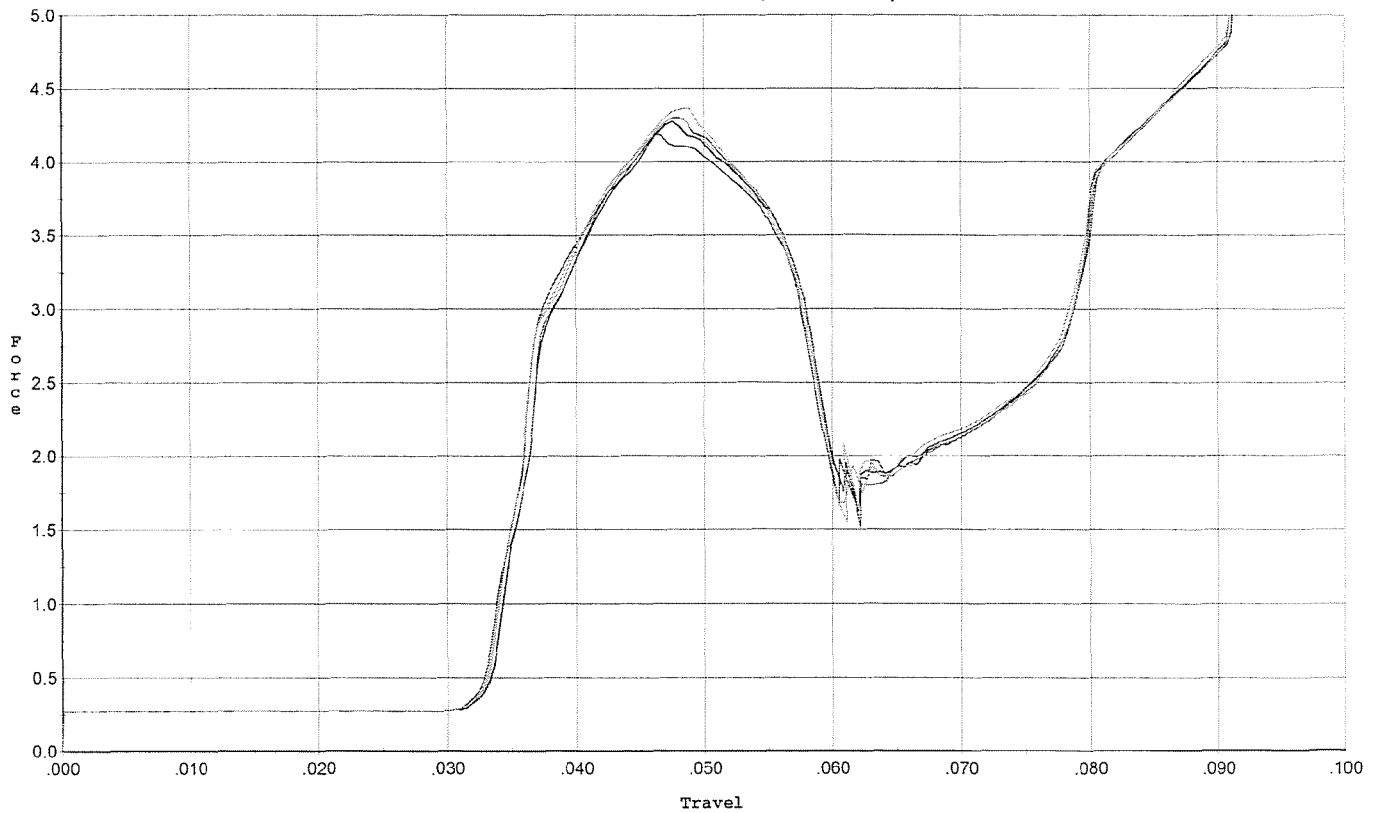
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.057	0.034	0.037	0.068		Set Trigger
2	3.115	0.057	0.034	0.037	0.068		Set Trigger
3	3.132	0.057	0.034	0.037	0.069		Set Trigger
4	3.123	0.058	0.034	0.037	0.070		Set Trigger
5	3.131	0.057	0.034	0.037	0.067		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



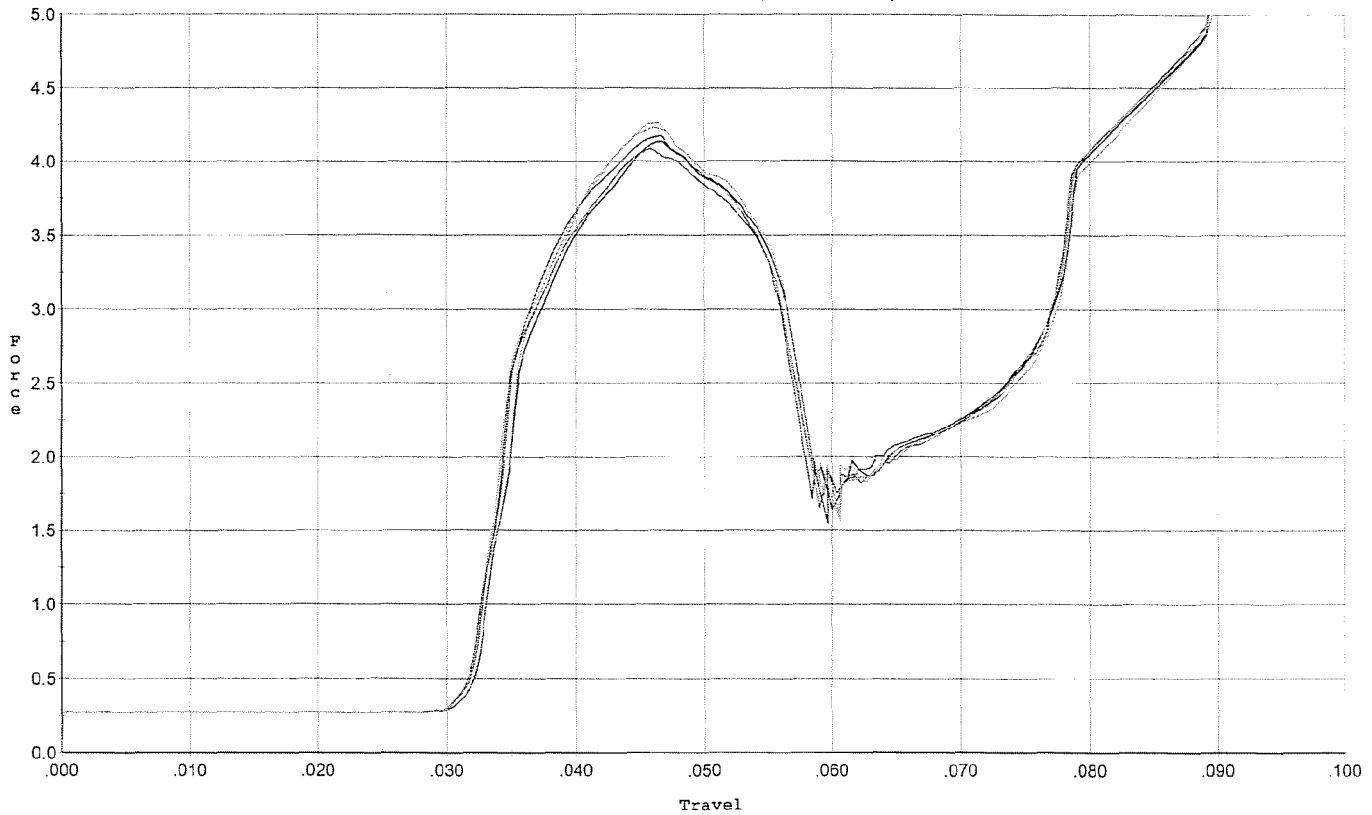
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.057	0.033	0.036	0.092		Set Trigger
2	4.277	0.058	0.033	0.036	0.093		Set Trigger
3	4.304	0.058	0.033	0.036	0.093		Set Trigger
4	4.295	0.058	0.033	0.035	0.095		Set Trigger
5	4.366	0.058	0.033	0.035	0.095		Set Trigger

Avg 4.28

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



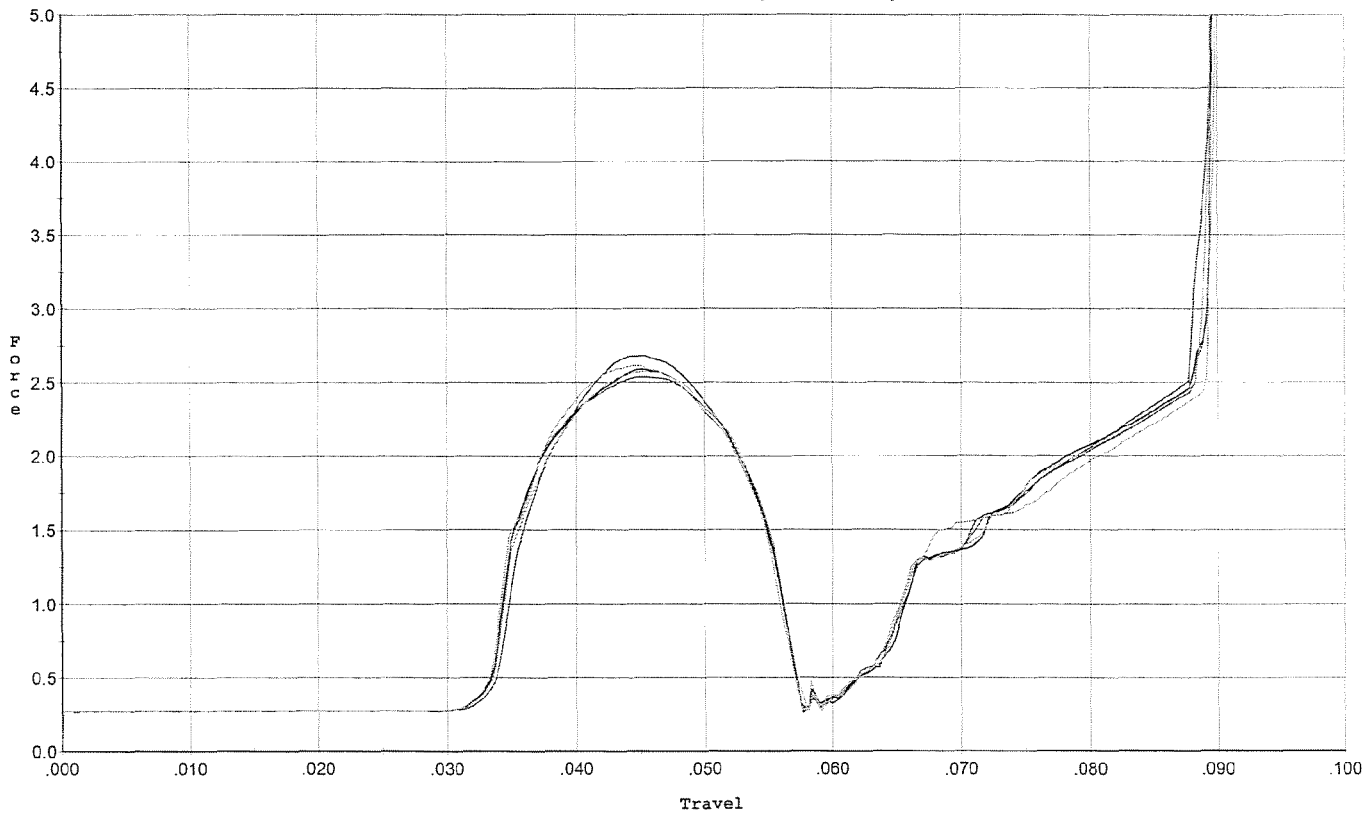
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.056	0.031	0.035	0.091		Set Trigger
2	4.138	0.056	0.032	0.035	0.090		Set Trigger
3	4.085	0.057	0.032	0.035	0.092		Set Trigger
4	4.261	0.056	0.031	0.034	0.091		Set Trigger
5	4.232	0.056	0.032	0.035	0.092		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



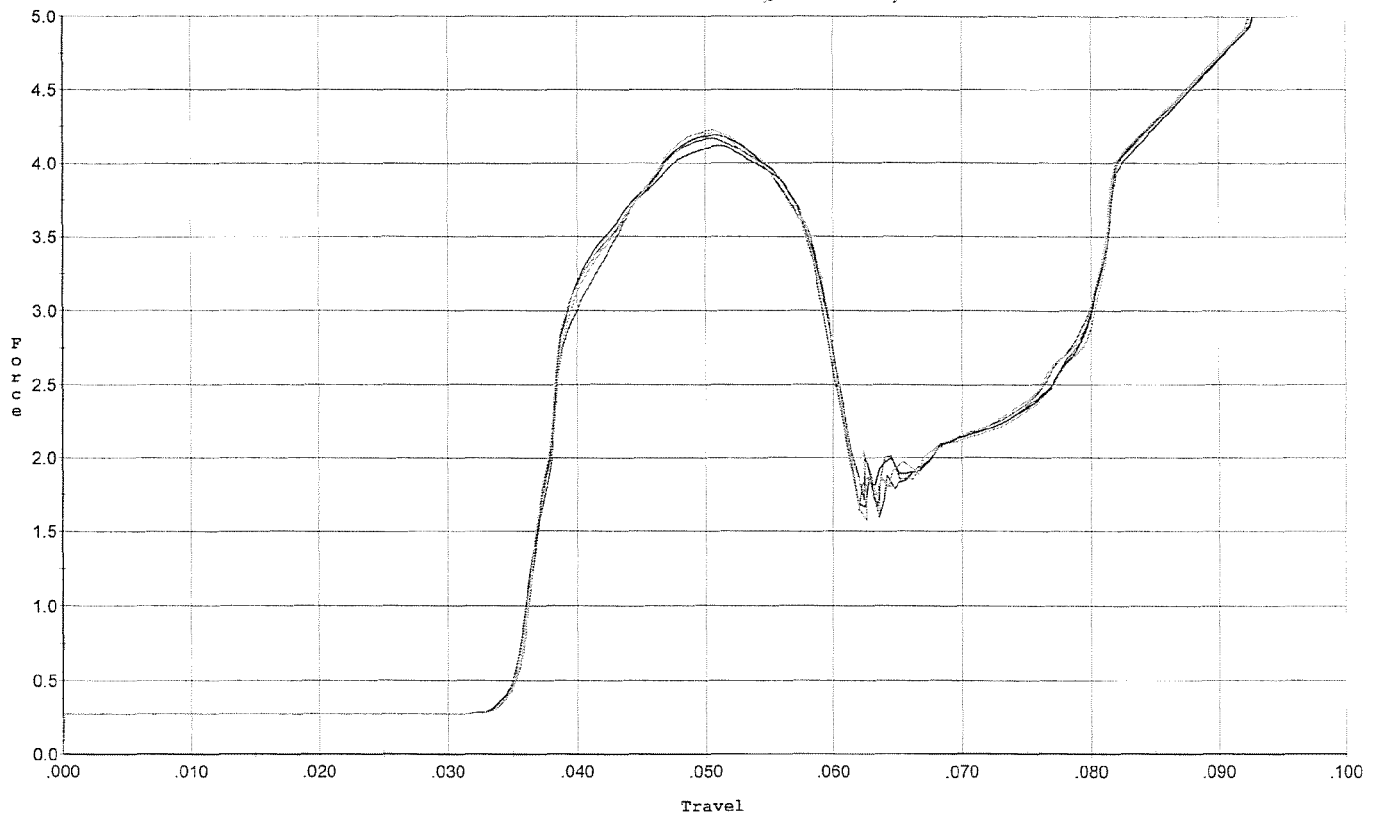
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.056	0.034	0.038	0.056		Set Trigger
2	2.596	0.056	0.033	0.038	0.056		Set Trigger
3	2.537	0.055	0.033	0.038	0.056		Set Trigger
4	2.575	0.055	0.033	0.039	0.056		Set Trigger
5	2.615	0.055	0.033	0.039	0.055		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.059	0.035	0.036	0.092		Set Trigger
2	4.196	0.059	0.035	0.036	0.094		Set Trigger
3	4.170	0.060	0.035	0.036	0.095		Set Trigger
4	4.226	0.059	0.035	0.036	0.093		Set Trigger
5	4.209	0.060	0.035	0.036	0.094		Set Trigger

Avg 4.18