

G6778839

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

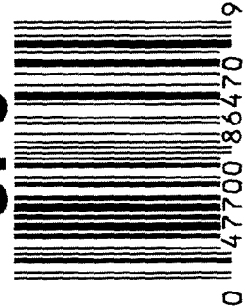
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778839

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6778839

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	8-26-08	RSW
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BM</u>	9-10-08	BM
490	MAGNAFLUX BOLT		8-26-08	MR
500	ROLLMARK CALIBER		9/16/08	RT
520	GOFF BLAST BBL / REC		9/16/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-19-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

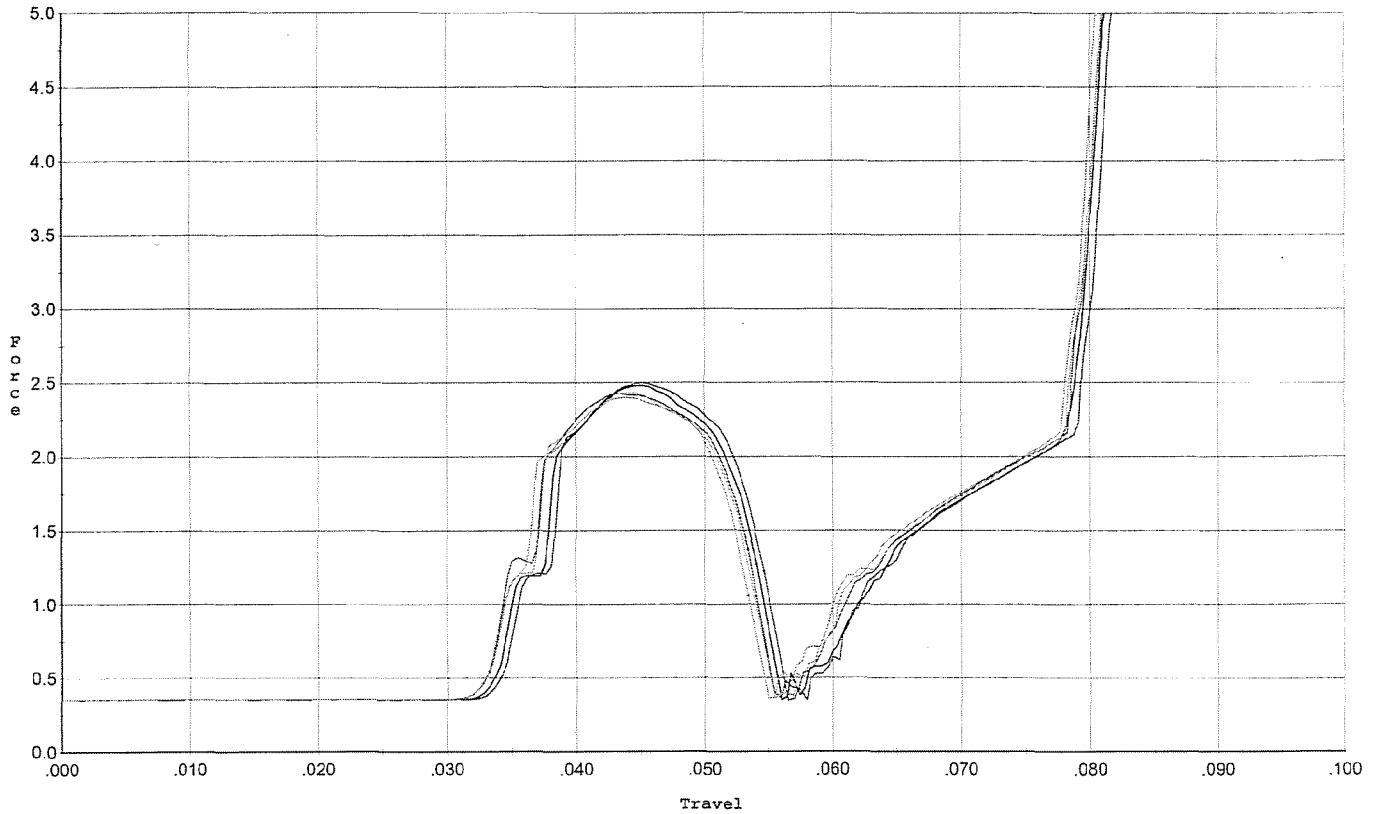
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-3-08	L N
CONT.				
	G) SAFETY OFF-FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	12-3-08	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	12-3-08	L N
	J) ASSEMBLE STOCK		9-9-08	RSN
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	10-27-08	TC
650	TARGET	<u>PASS</u> FAIL	10-13-08	L N
	MALFUNCTION <i>Bac</i>	CORRECTION	10-27-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.44</u> <u>2.40</u> <u>2.47</u> <u>2.42</u>	10-20-08	TC
	C) FUNCTION		12-3-08	L N
690	PACK		12-5-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



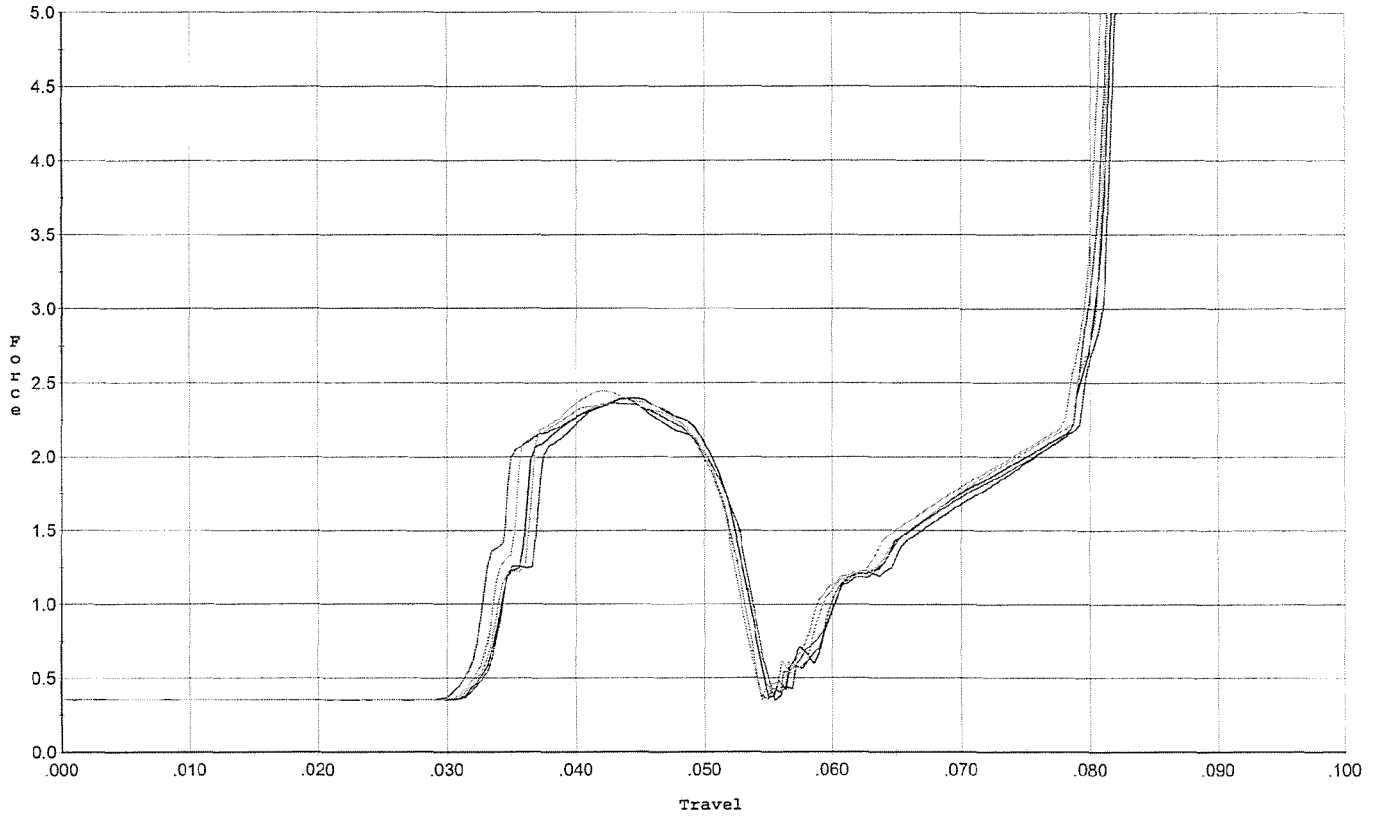
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.055	0.034	0.035	0.052		Set Trigger
2	2.480	0.054	0.034	0.034	0.052		Set Trigger
3	2.427	0.053	0.033	0.034	0.052		Set Trigger
4	2.434	0.054	0.033	0.034	0.051		Set Trigger
5	2.403	0.053	0.033	0.034	0.051		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



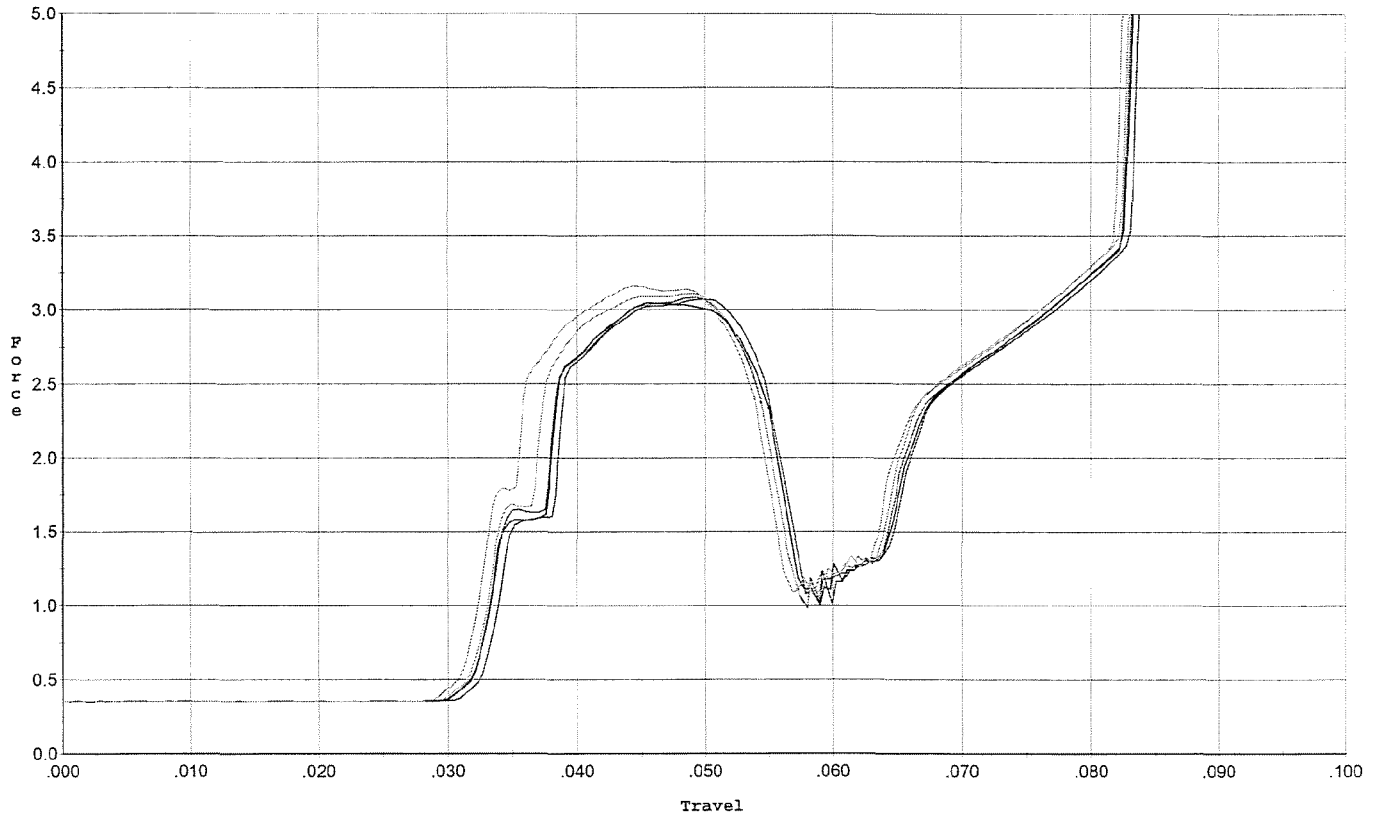
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.053	0.033	0.035	0.050		Set Trigger
2	2.398	0.053	0.033	0.035	0.052		Set Trigger
3	2.367	0.053	0.032	0.034	0.053		Set Trigger
4	2.361	0.053	0.032	0.035	0.052		Set Trigger
5	2.450	0.051	0.033	0.035	0.050		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



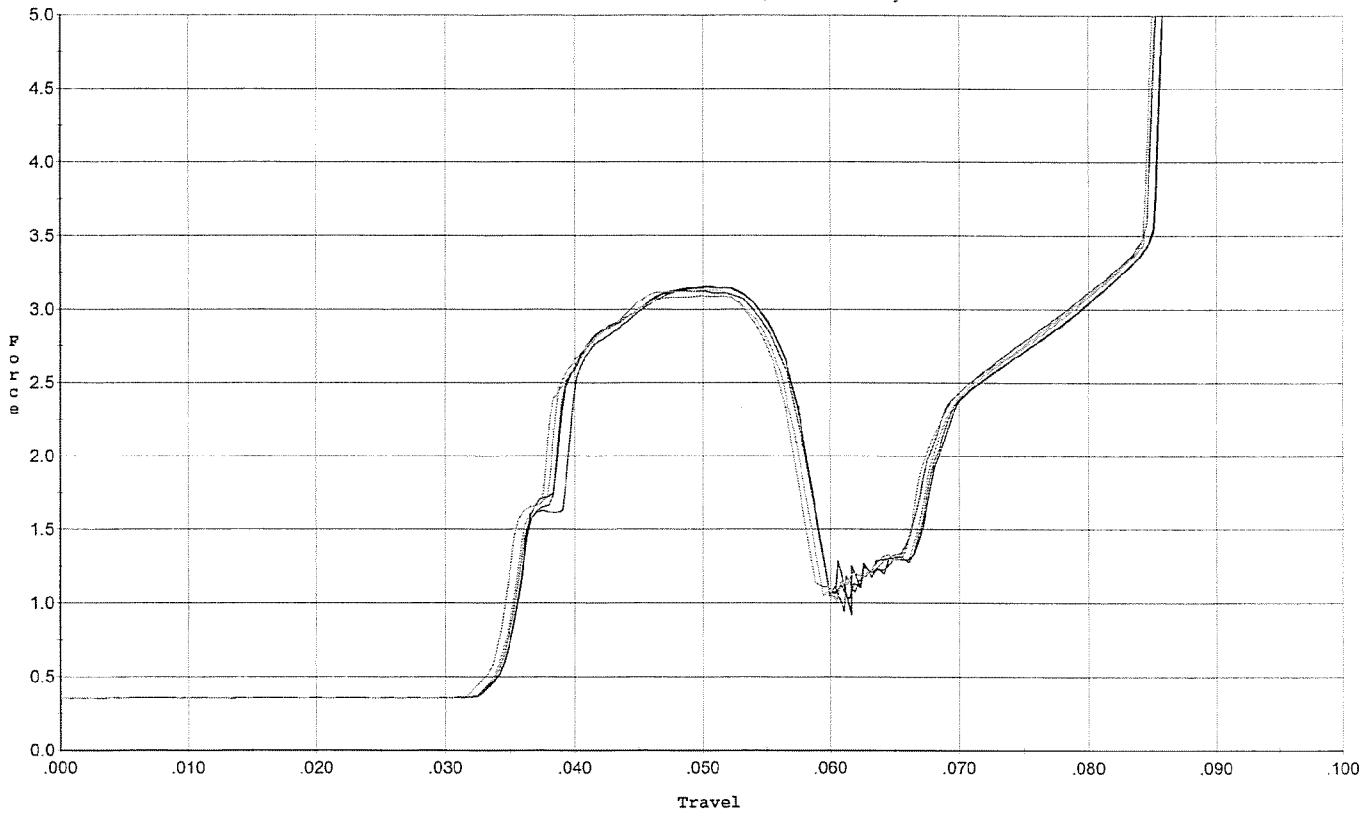
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.056	0.033	0.033	0.069		Set Trigger
2	3.047	0.055	0.032	0.033	0.068		Set Trigger
3	3.082	0.054	0.032	0.033	0.067		Set Trigger
4	3.107	0.054	0.032	0.033	0.070		Set Trigger
5	3.159	0.054	0.031	0.033	0.071		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



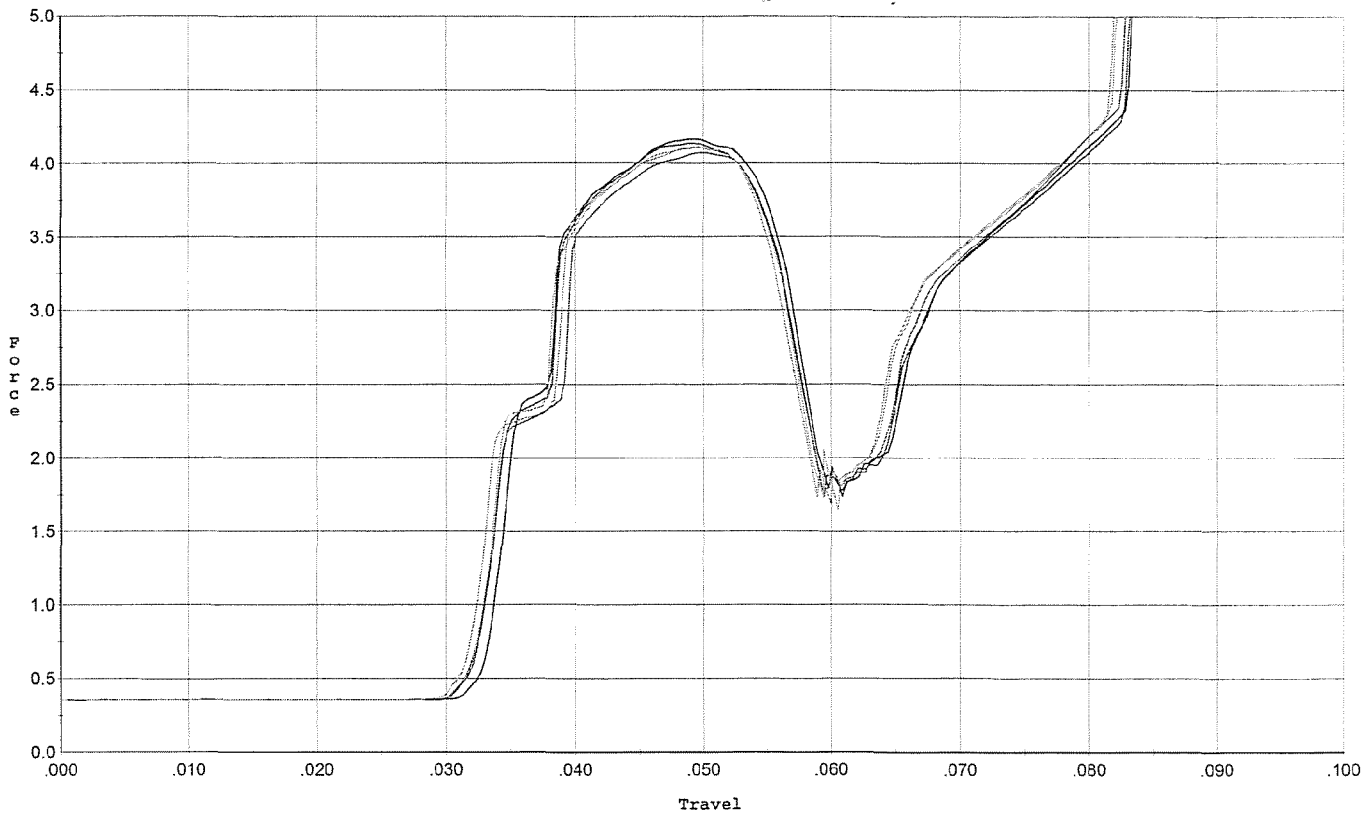
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.057	0.035	0.034	0.072		Set Trigger
2	3.158	0.058	0.035	0.034	0.074		Set Trigger
3	3.130	0.058	0.034	0.033	0.074		Set Trigger
4	3.093	0.057	0.034	0.034	0.073		Set Trigger
5	3.132	0.056	0.034	0.034	0.072		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



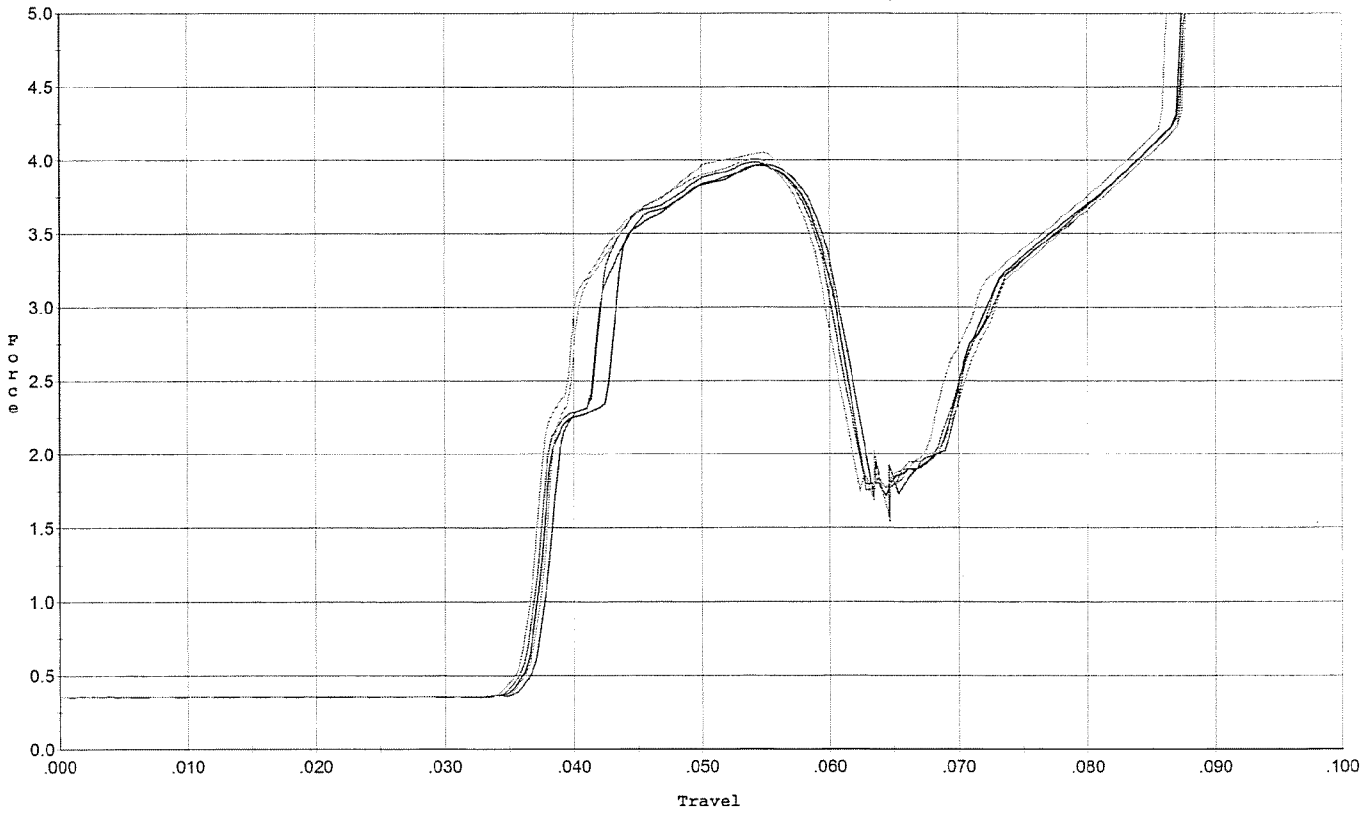
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.058	0.032	0.031	0.096		Set Trigger
2	4.165	0.057	0.033	0.031	0.094		Set Trigger
3	4.073	0.056	0.032	0.031	0.091		Set Trigger
4	4.112	0.056	0.032	0.030	0.093		Set Trigger
5	4.107	0.057	0.031	0.030	0.095		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



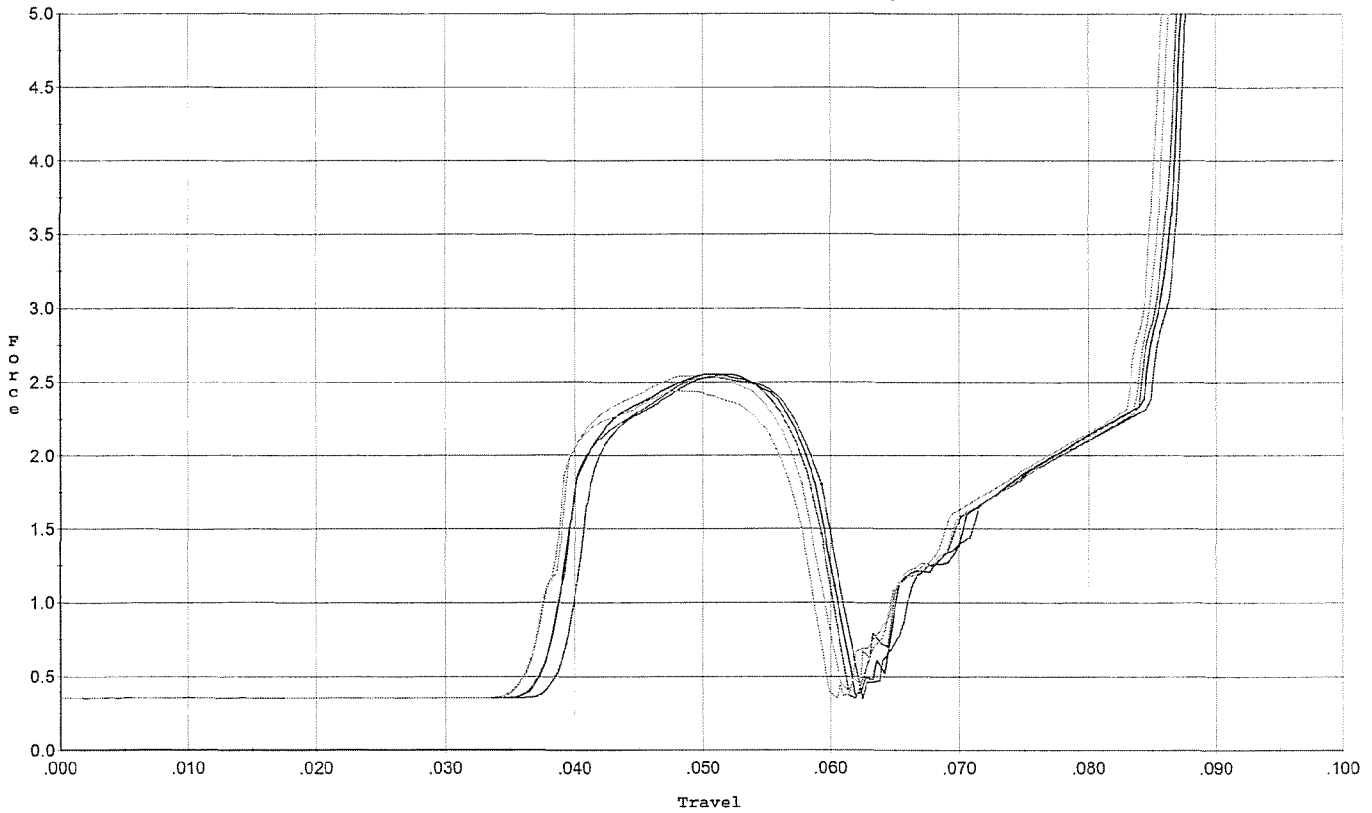
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.972	0.061	0.037	0.031	0.094		Set Trigger
2	3.966	0.060	0.037	0.032	0.091		Set Trigger
3	3.985	0.059	0.036	0.032	0.091		Set Trigger
4	4.054	0.060	0.037	0.032	0.095		Set Trigger
5	4.012	0.059	0.036	0.031	0.092		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



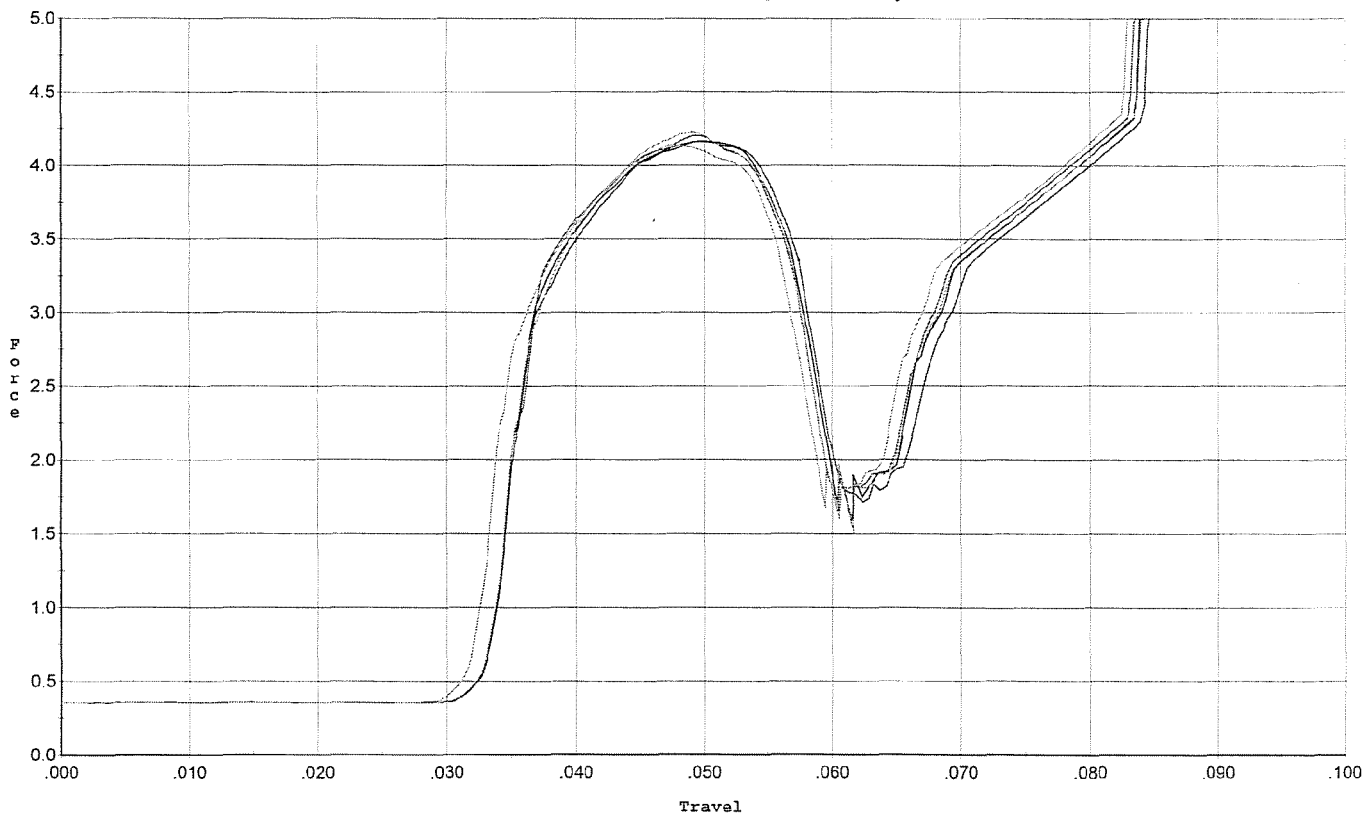
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.059	0.039	0.035	0.059		Set Trigger
2	2.555	0.060	0.037	0.034	0.062		Set Trigger
3	2.534	0.059	0.037	0.035	0.060		Set Trigger
4	2.548	0.058	0.036	0.035	0.060		Set Trigger
5	2.442	0.058	0.036	0.035	0.058		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.057	0.033	0.031	0.098		Set Trigger
2	4.162	0.058	0.033	0.031	0.100		Set Trigger
3	4.201	0.057	0.033	0.031	0.098		Set Trigger
4	4.229	0.057	0.033	0.031	0.098		Set Trigger
5	4.138	0.057	0.032	0.031	0.099		Set Trigger

Avg 4.17