

67677 8840

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) 9
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



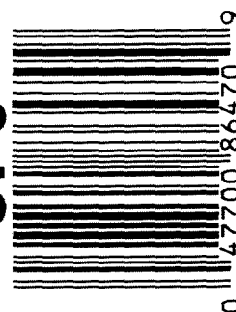
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778840

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778840

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BM</u>	9-10-08	BM
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-15-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

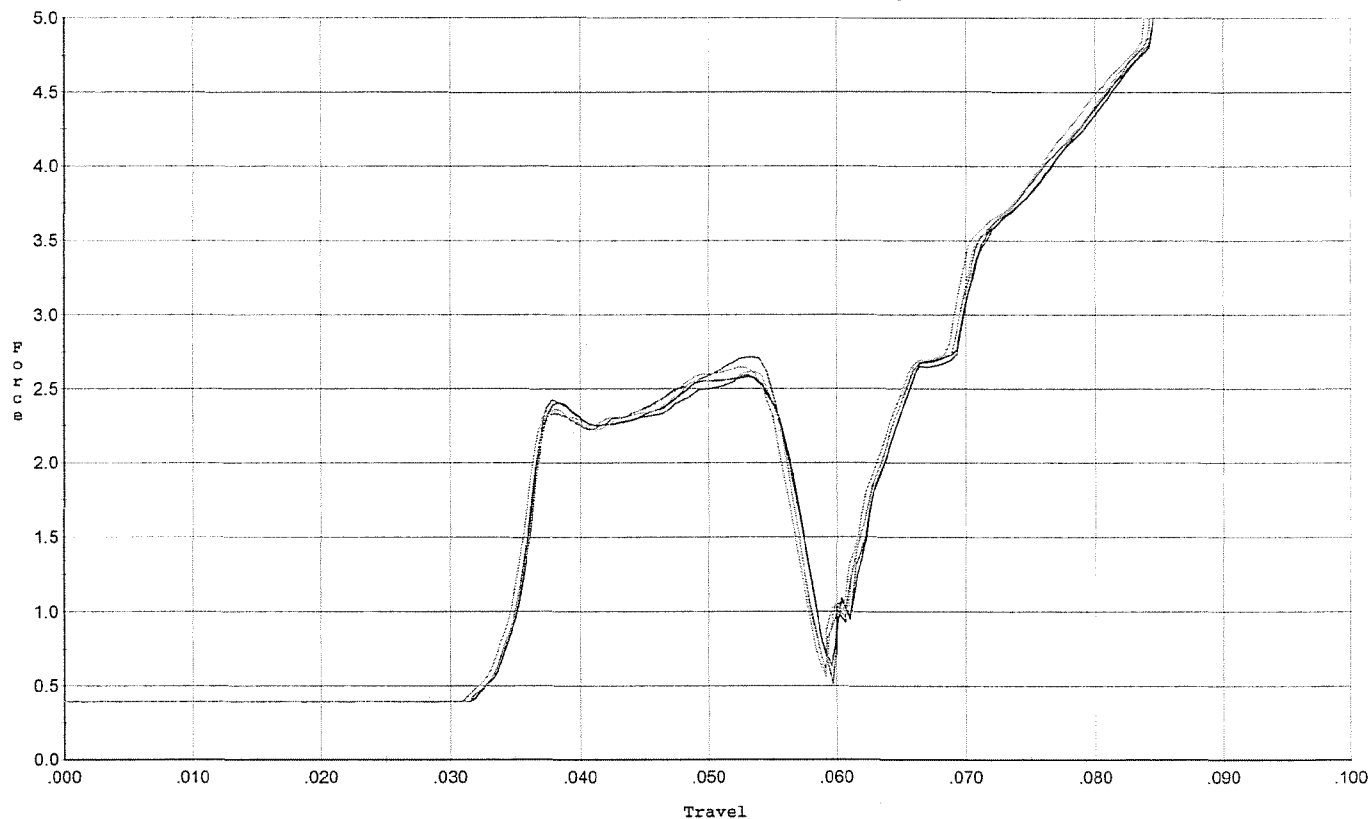
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>35</u> <u>40</u> <u>30</u>	12-15-08	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-15-08	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-15-08	LN
	J) ASSEMBLE STOCK		12-15-08	LN
	K) ASSEMBLE SWIVEL STUDS		12-15-08	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	12-10-08	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-10-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-15-08	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.17</u> <u>2.15</u> <u>2.11</u> <u>2.11</u>	12-11-08	LN
	C) FUNCTION		12-15-08	LN
690	PACK		1-14-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



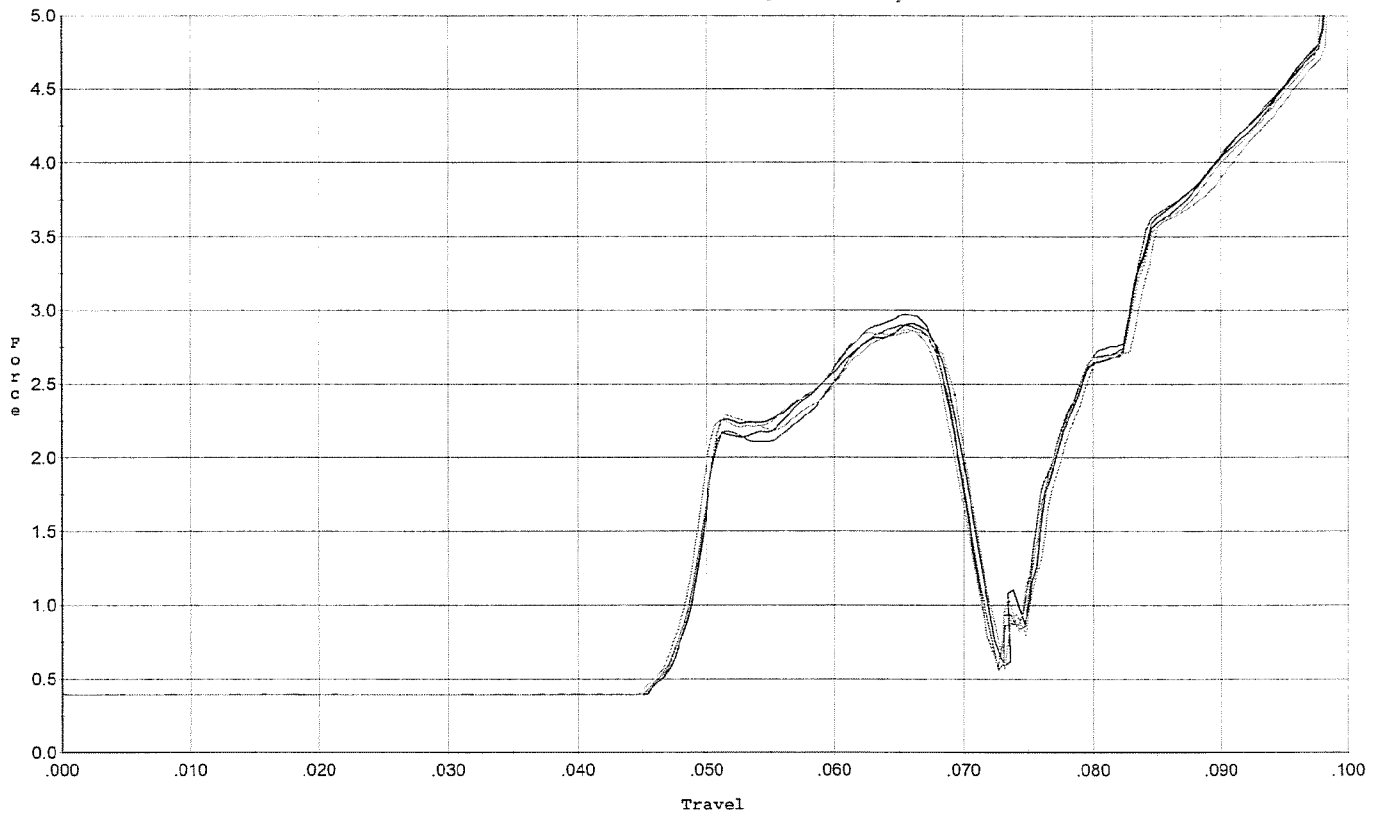
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.057	0.034	0.034	0.064		Set Trigger
2	2.584	0.057	0.034	0.034	0.064		Set Trigger
3	2.715	0.056	0.034	0.034	0.064		Set Trigger
4	2.614	0.056	0.034	0.034	0.063		Set Trigger
5	2.650	0.055	0.033	0.034	0.063		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



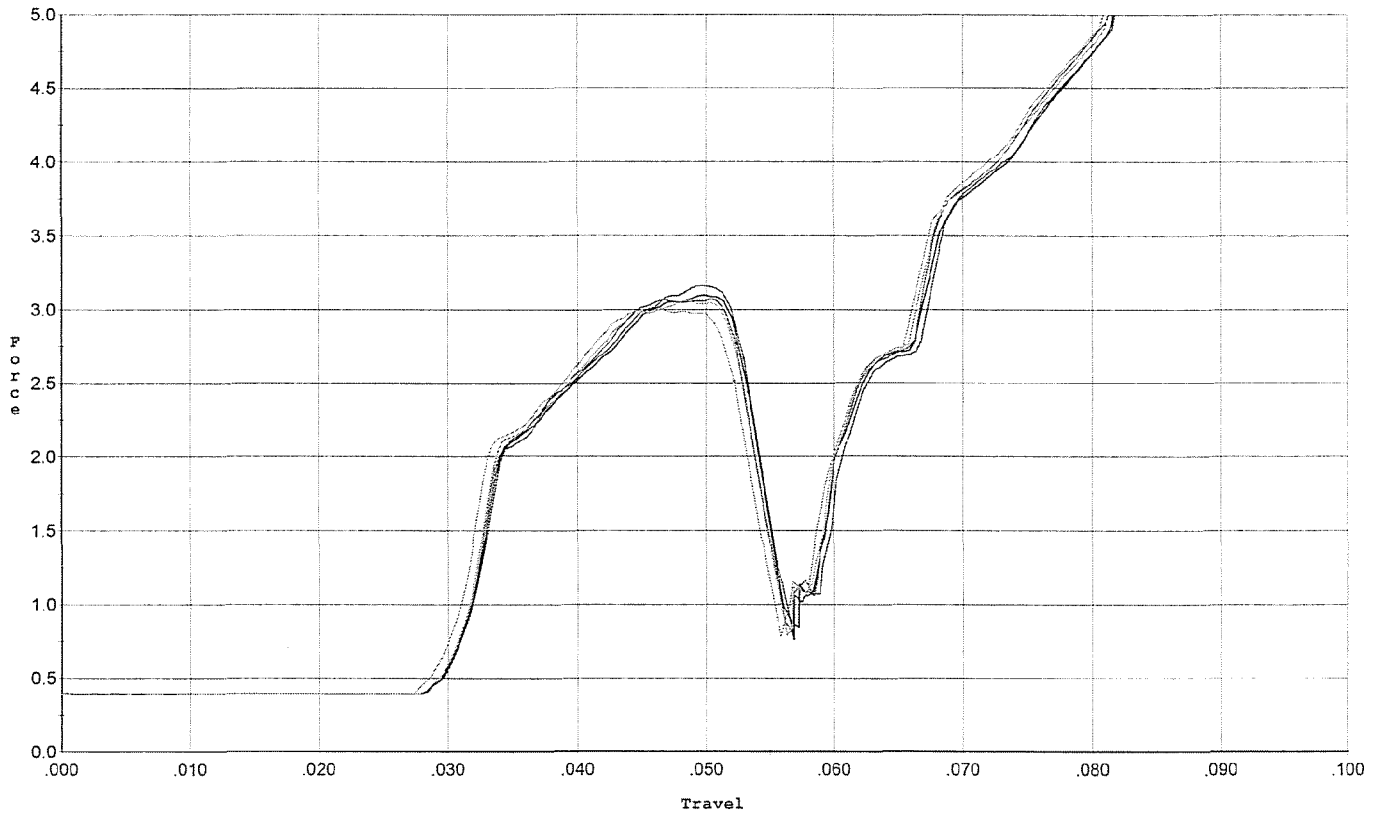
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.974	0.069	0.047	0.034	0.071		Set Trigger
2	2.910	0.070	0.048	0.034	0.072		Set Trigger
3	2.901	0.069	0.047	0.035	0.070		Set Trigger
4	2.869	0.070	0.047	0.034	0.072		Set Trigger
5	2.858	0.069	0.047	0.034	0.071		Set Trigger

A-2.90

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



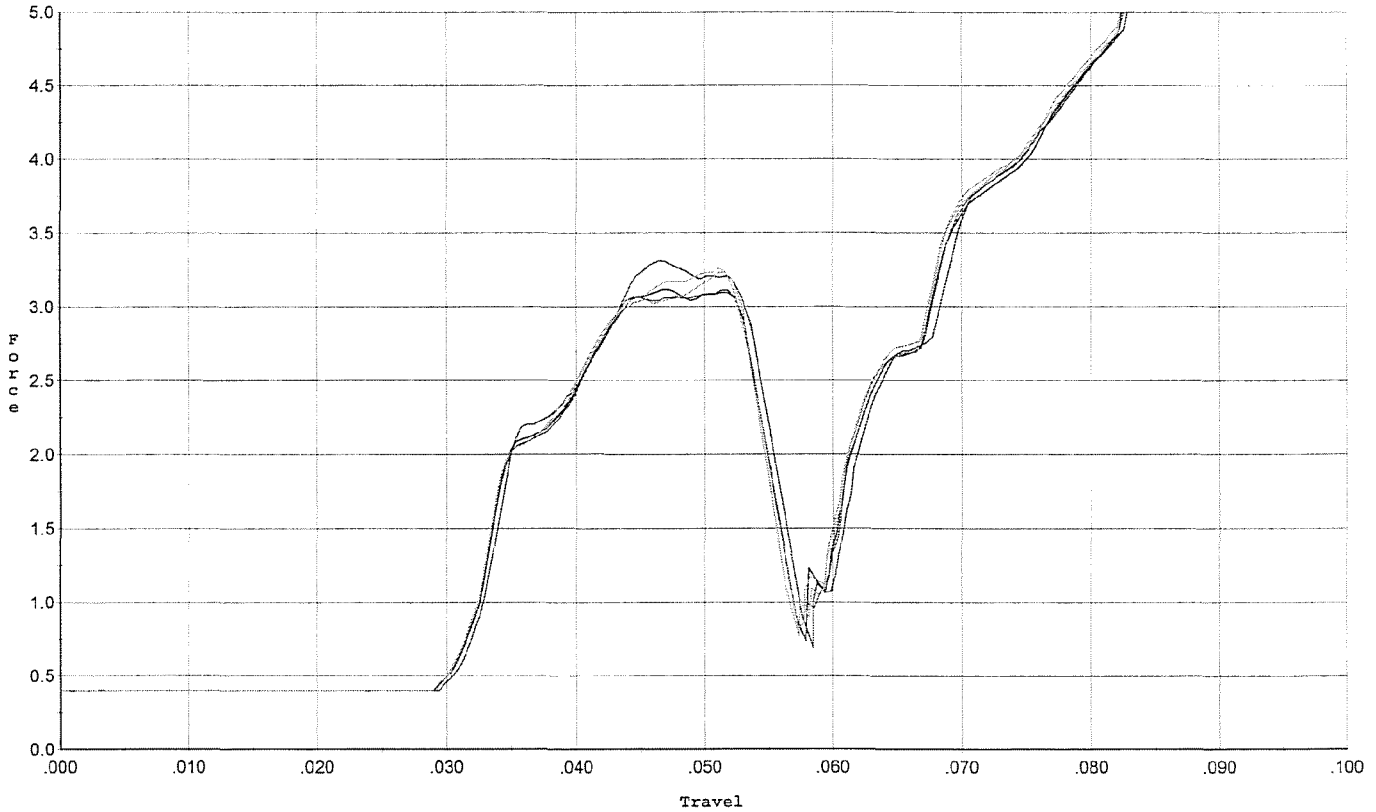
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.162	0.053	0.030	0.033	0.069		Set Trigger
2	3.098	0.053	0.030	0.032	0.069		Set Trigger
3	3.070	0.052	0.030	0.032	0.068		Set Trigger
4	3.061	0.052	0.030	0.032	0.068		Set Trigger
5	3.007	0.052	0.029	0.032	0.068		Set Trigger

A - 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



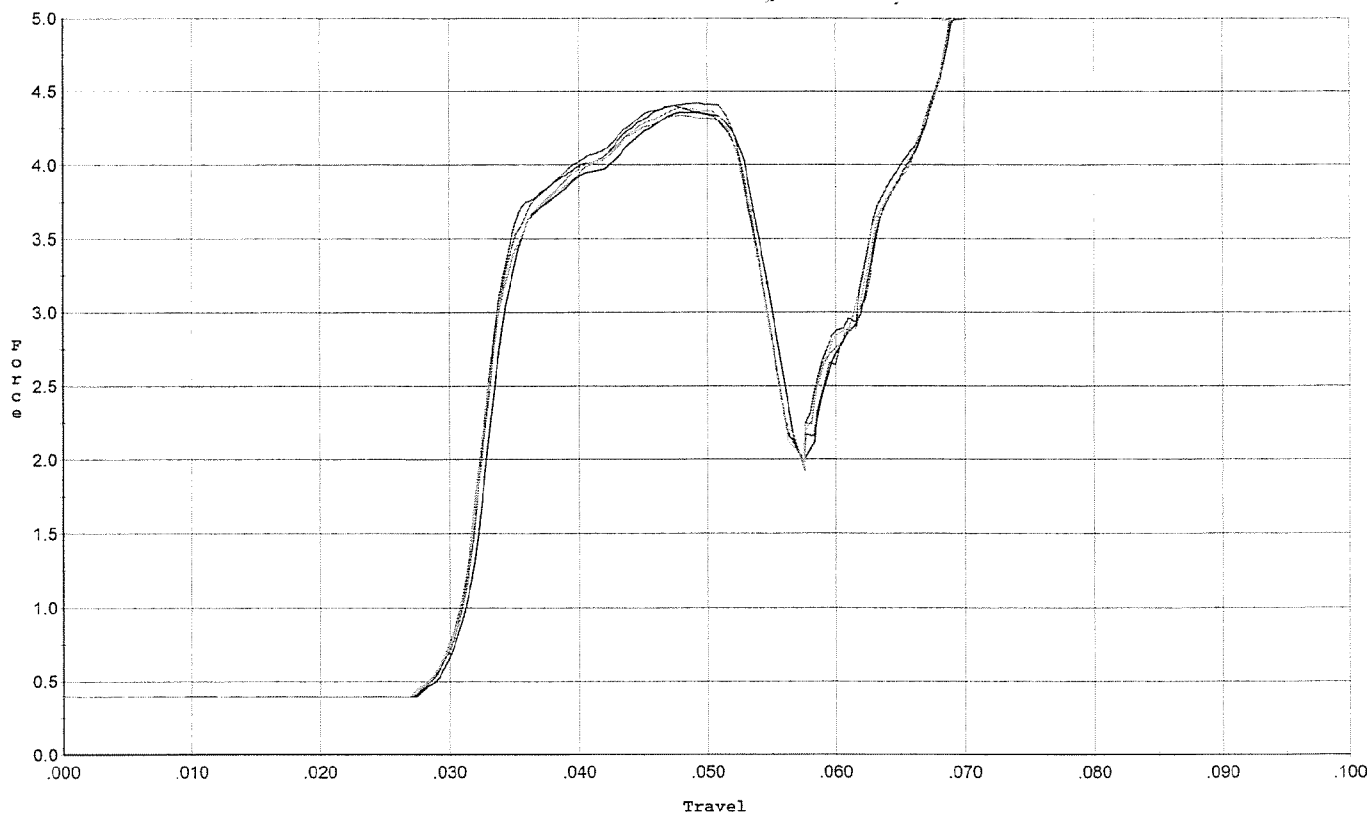
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.312	0.054	0.031	0.033	0.071		Set Trigger
2	3.118	0.053	0.031	0.033	0.069		Set Trigger
3	3.095	0.055	0.031	0.032	0.072		Set Trigger
4	3.259	0.053	0.031	0.033	0.070		Set Trigger
5	3.231	0.053	0.031	0.033	0.069		Set Trigger

A-3.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lb.



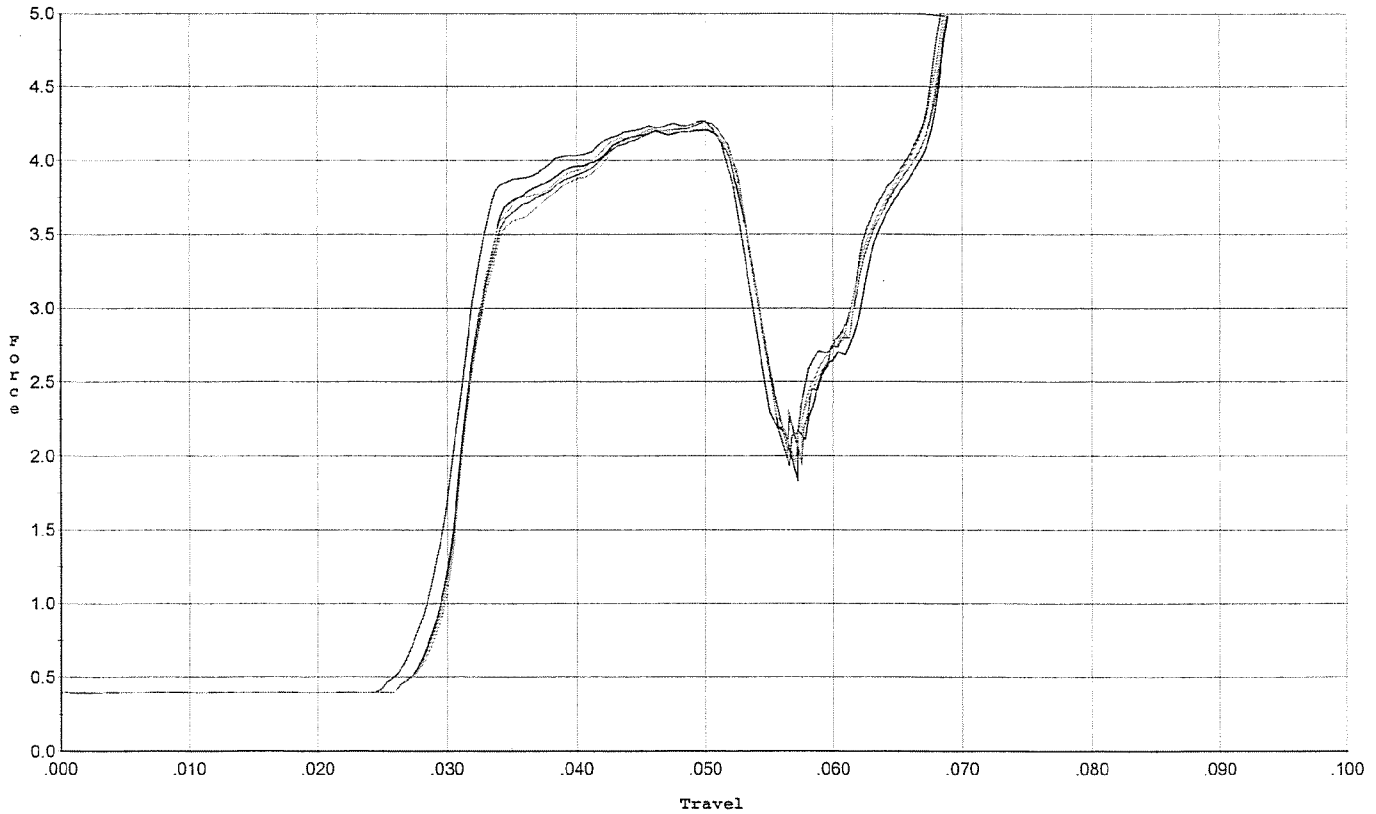
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.400	0.054	0.029	0.025	0.100		Set Trigger
2	4.356	0.055	0.030	0.025	0.100		Set Trigger
3	4.420	0.053	0.030	0.025	0.099		Set Trigger
4	4.385	0.054	0.029	0.025	0.099		Set Trigger
5	4.339	0.053	0.029	0.026	0.098		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lb.



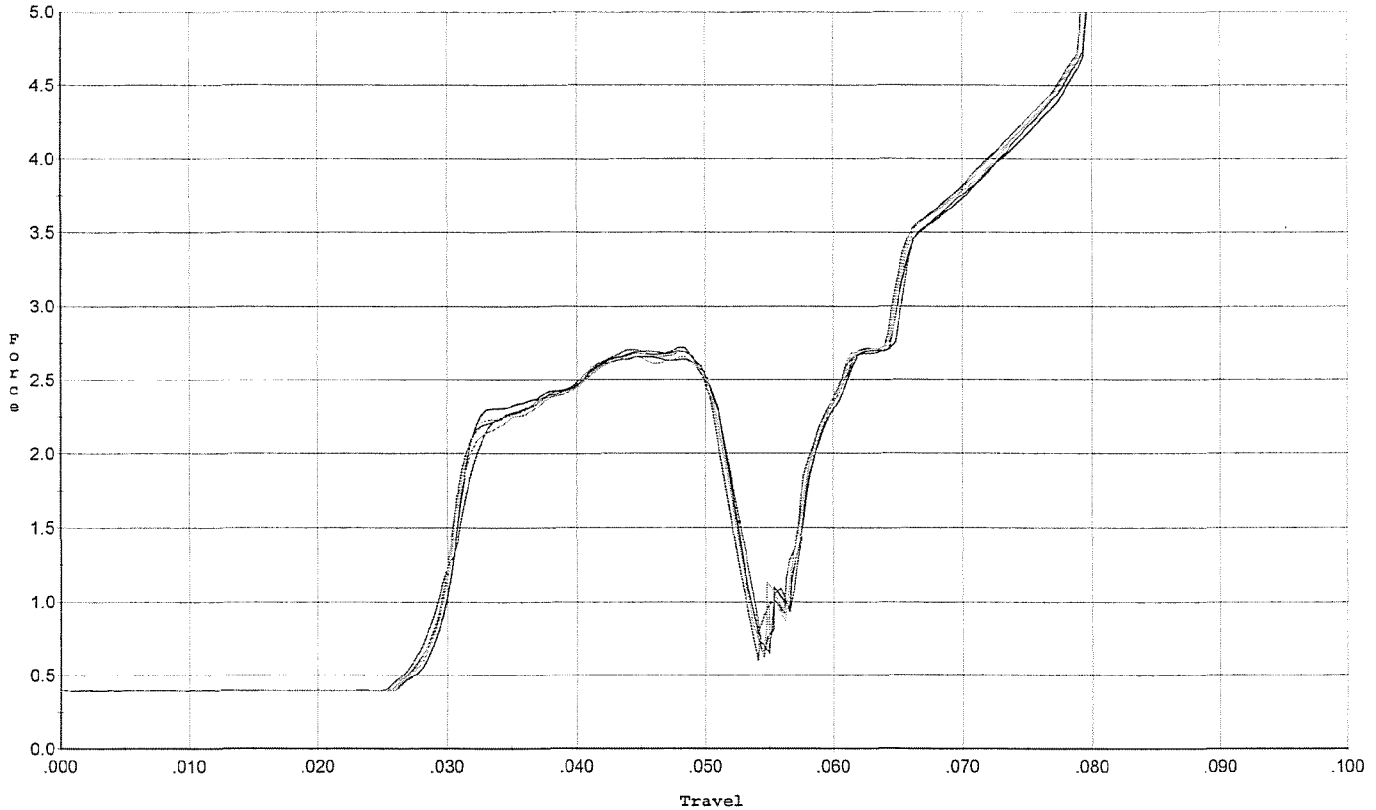
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.052	0.027	0.029	0.101		Set Trigger
2	4.205	0.053	0.028	0.029	0.100		Set Trigger
3	4.259	0.053	0.028	0.029	0.099		Set Trigger
4	4.217	0.053	0.029	0.028	0.099		Set Trigger
5	4.257	0.053	0.028	0.028	0.099		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



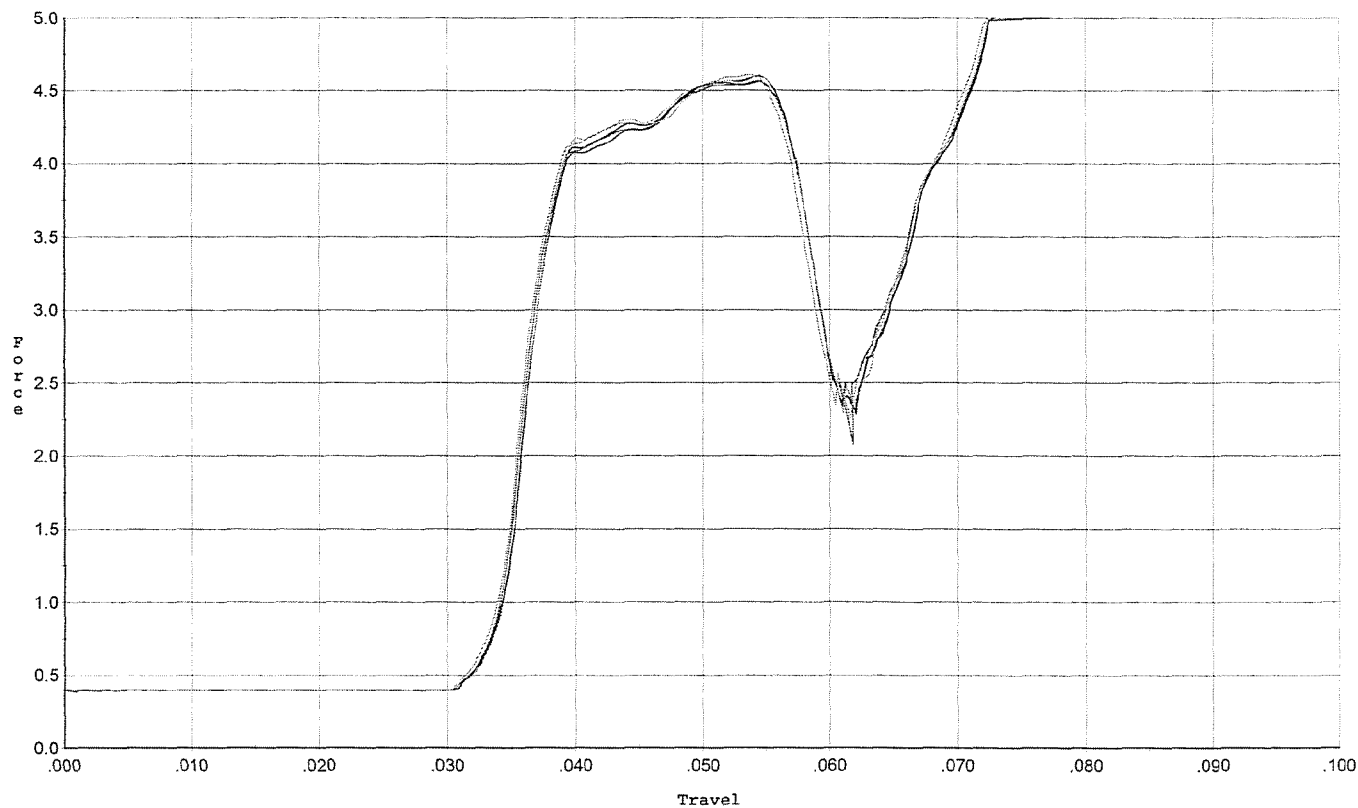
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.656	0.053	0.028	0.032	0.066		Set Trigger
2	2.703	0.051	0.029	0.032	0.064		Set Trigger
3	2.725	0.050	0.028	0.031	0.063		Set Trigger
4	2.656	0.051	0.028	0.031	0.064		Set Trigger
5	2.691	0.052	0.028	0.032	0.064		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for atrget & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.567	0.057	0.033	0.022	0.108		Set Trigger
2	4.601	0.057	0.033	0.022	0.109		Set Trigger
3	4.564	0.058	0.033	0.021	0.109		Set Trigger
4	4.594	0.057	0.033	0.022	0.109		Set Trigger
5	4.608	0.057	0.033	0.022	0.108		Set Trigger

A. 4-58