

66778843

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



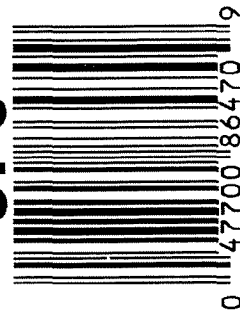
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778843

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778843

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	REN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 09 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	9-9-08	BH
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/12	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400058240

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-29-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3.5</u>	9-29-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-29-08	TC
	J) ASSEMBLE STOCK		9-25-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-29-08	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.76</u> <u>2.73</u> <u>2.62</u> <u>2.79</u>	9-29-08	R. L.
	C) FUNCTION		9-29-08	TC
690	PACK		12/3/08	F.M.

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1. 2.00 LBS. 2.00 LBS. 2.00 LBS.
2. 2.00 LBS. 2.00 LBS. 2.00 LBS.
3. 2.00 LBS. 2.00 LBS. 2.00 LBS.
4. 2.00 LBS. 2.00 LBS. 2.00 LBS.

DATE 9-19-08
TESTER TAE

	2.00 LBS INITIAL	2.00 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 2.00 LBS		COMMENTS
PULL #1	233	225		291	
PULL #2	242	248		292	
PULL #3	216	233		278	
PULL #4	252	230		259	
PULL #5	225	226		259	
TOTAL	1168	1162		1379	
AVERAGE	233	232		275	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	325	330		
PULL #2	321	313		
PULL #3	361	320		
PULL #4	348	325		
PULL #5	324	324		
TOTAL	1679	1612		
AVERAGE	335	322		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	446	429		499
PULL #2	451	414		430
PULL #3	441	419		419
PULL #4	423	419		428
PULL #5	430	450		405
TOTAL	2191	2129		2181
AVERAGE	438	425		436