

56778844

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



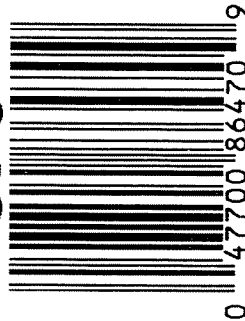
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778844

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778844

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	L.P.N.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	L.P.N.
460	CHECK HEADSPACE		8-19-08	L.P.N.
470	DIS-ASSEMBLE ACTION		8-19-08	L.P.N.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 27 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR Btt	8-21-08	BH
490	MAGNAFLUX BOLT		8/19/08	ML
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26-08	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

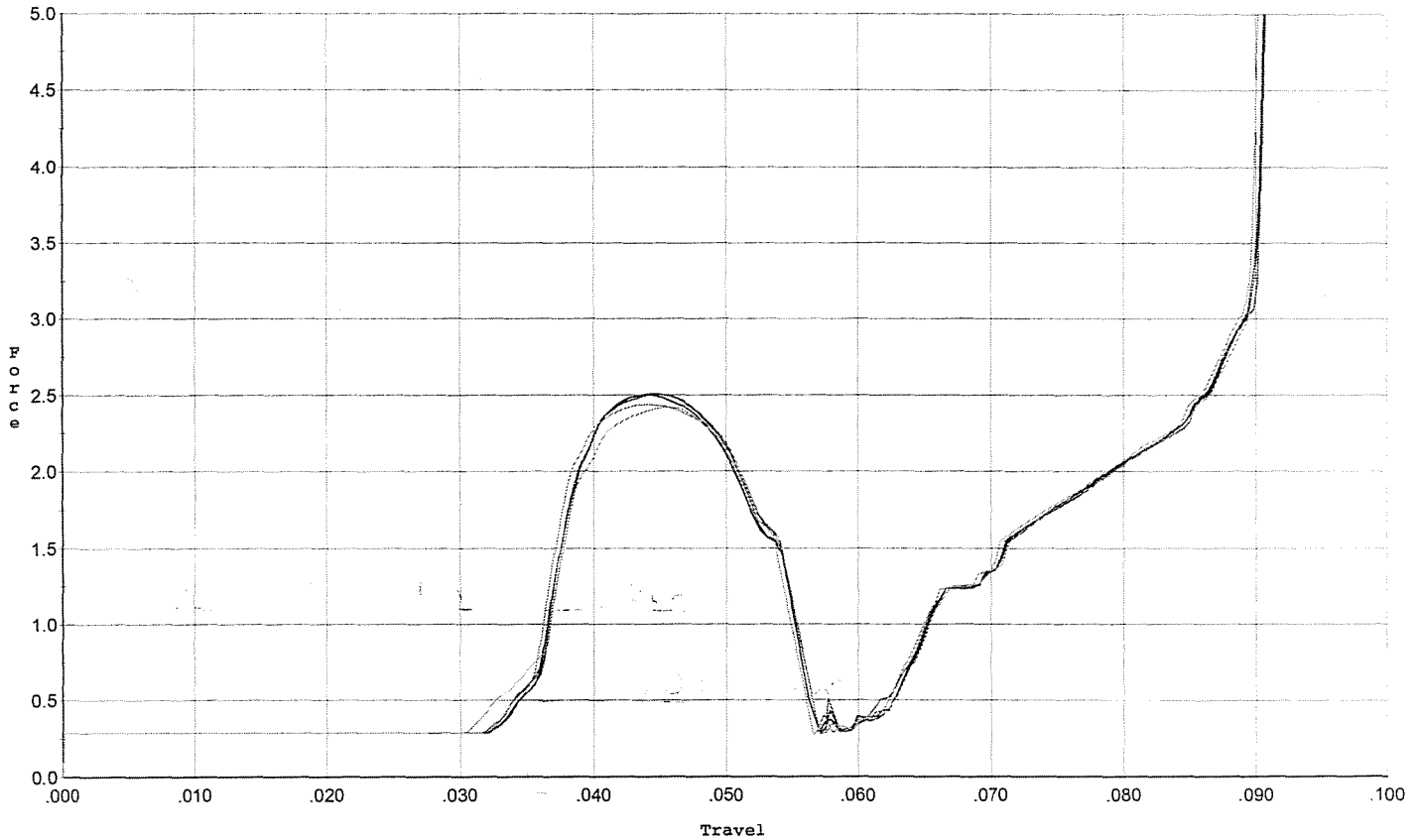
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.9</u>	10-10-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.9</u> <u>5.0</u> <u>5.0</u>	10-10-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-10-08	LJ
	J) ASSEMBLE STOCK		9-2-08	BSN
	K) ASSEMBLE SWIVEL STUDS		10-10-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION - N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	LJ
670	FINAL INSPECTION A) HEADSPACE		10-10-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.38</u> <u>2.42</u> <u>2.43</u> <u>2.42</u>	10-1-08	LJ
	C) FUNCTION		10-10-08	LJ
690	PACK		12-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



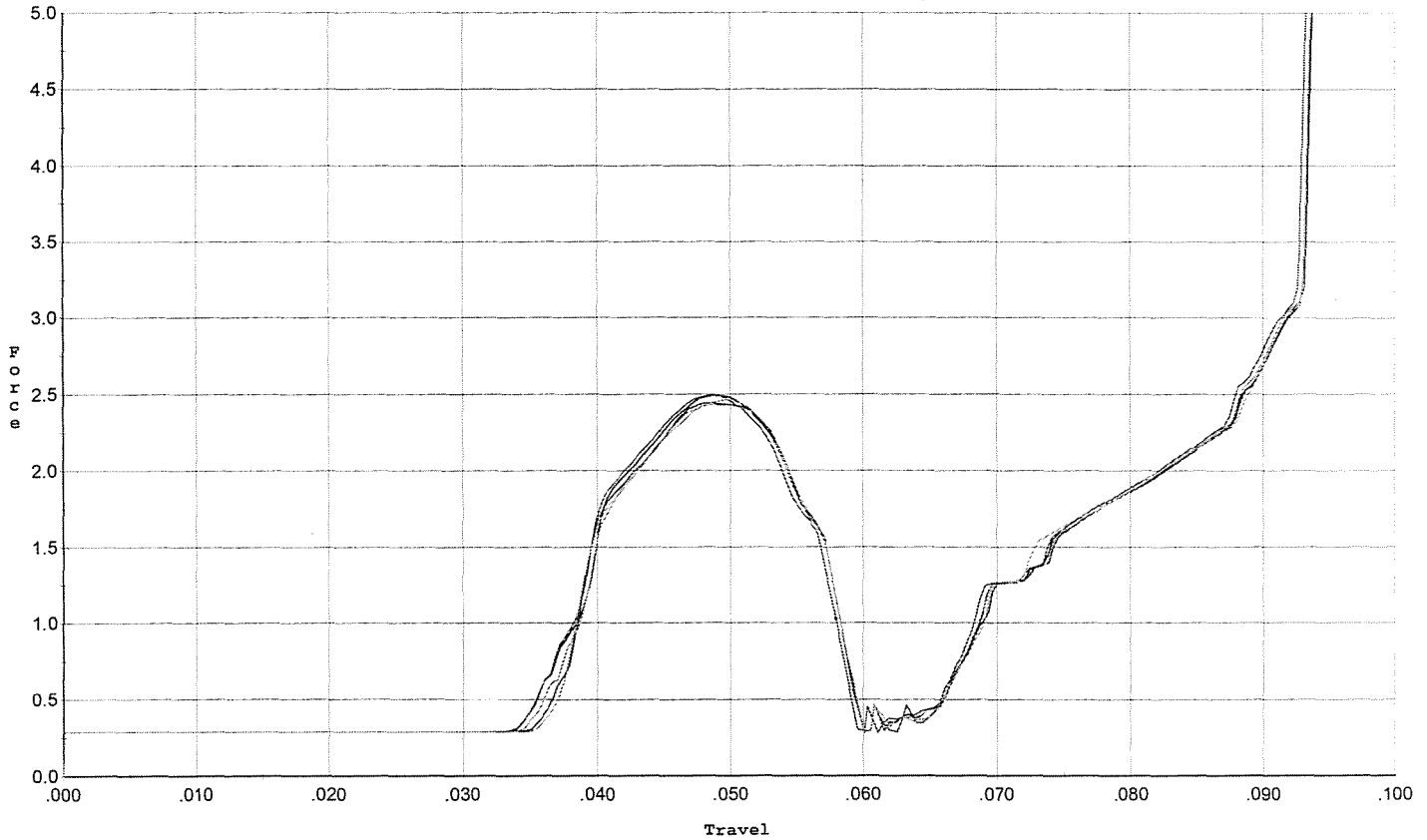
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.056	0.034	0.040	0.050		Set Trigger
2	2.501	0.054	0.034	0.040	0.049		Set Trigger
3	2.505	0.054	0.034	0.040	0.049		Set Trigger
4	2.420	0.056	0.037	0.040	0.050		Set Trigger
5	2.437	0.055	0.035	0.040	0.050		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



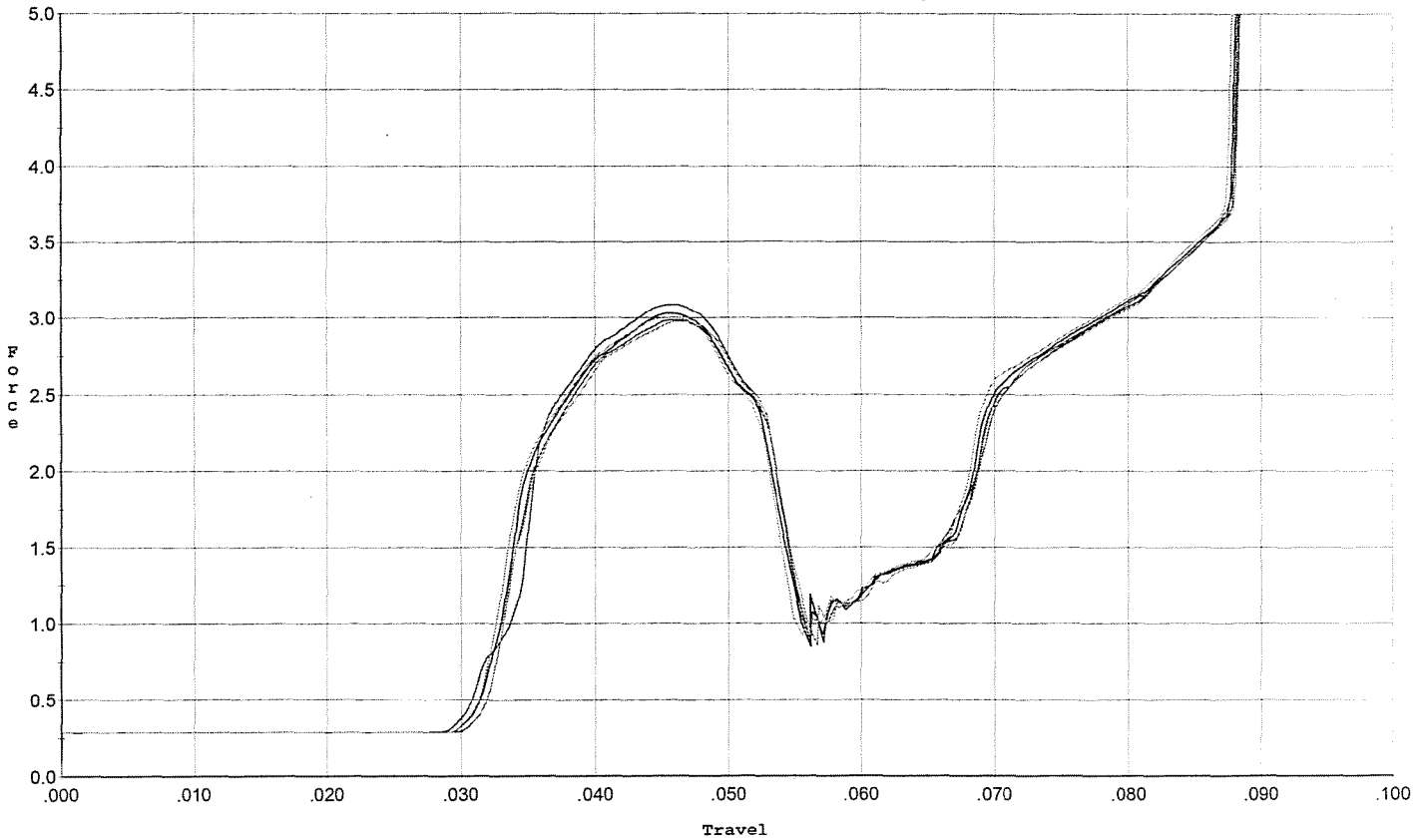
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.057	0.037	0.041	0.051		Set Trigger
2	2.491	0.057	0.035	0.041	0.052		Set Trigger
3	2.492	0.058	0.035	0.041	0.052		Set Trigger
4	2.434	0.057	0.037	0.041	0.051		Set Trigger
5	2.466	0.057	0.036	0.041	0.051		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



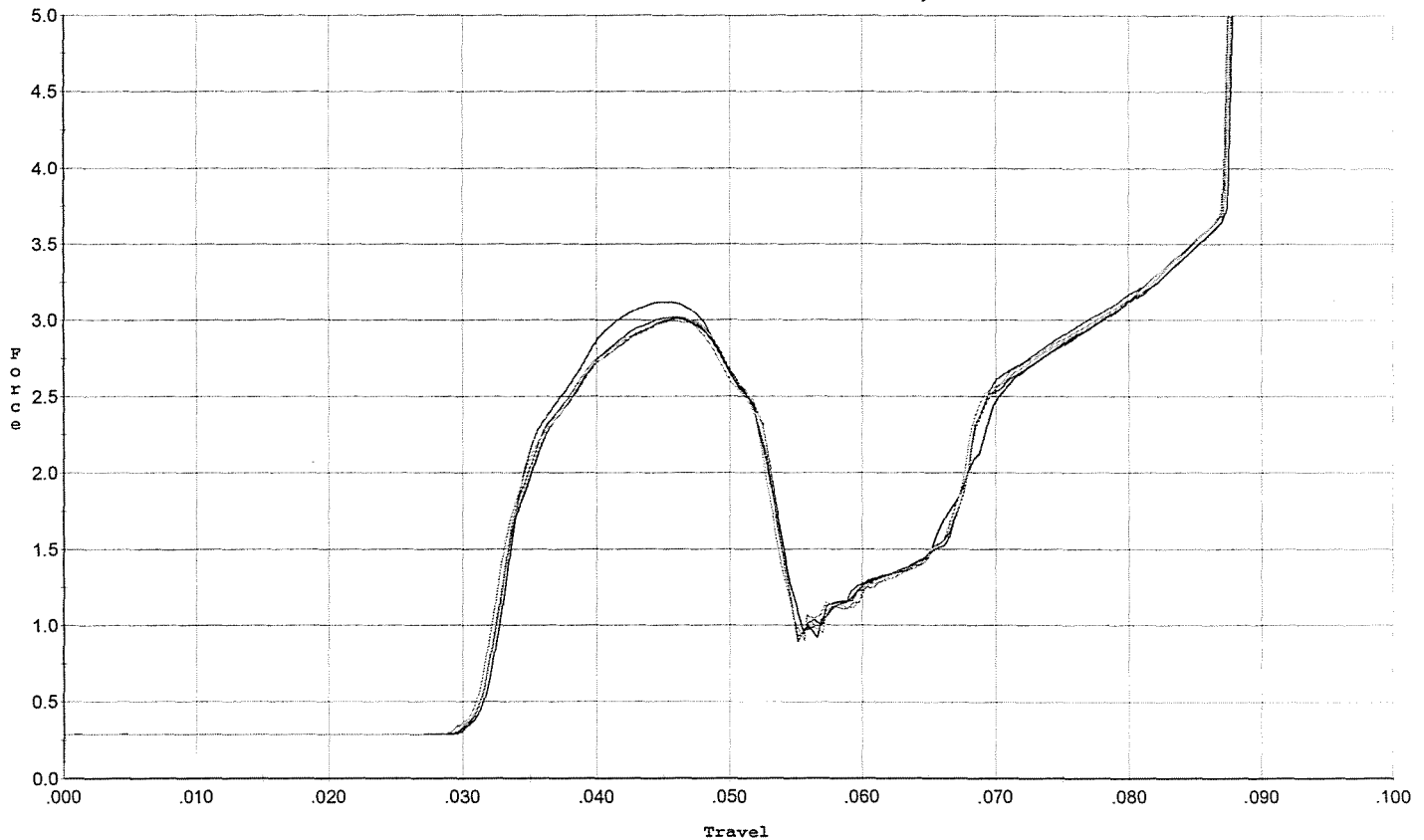
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.083	0.053	0.031	0.038	0.063		Set Trigger
2	3.029	0.052	0.031	0.038	0.061		Set Trigger
3	2.983	0.053	0.032	0.038	0.062		Set Trigger
4	3.002	0.053	0.031	0.038	0.062		Set Trigger
5	2.975	0.053	0.032	0.038	0.061		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



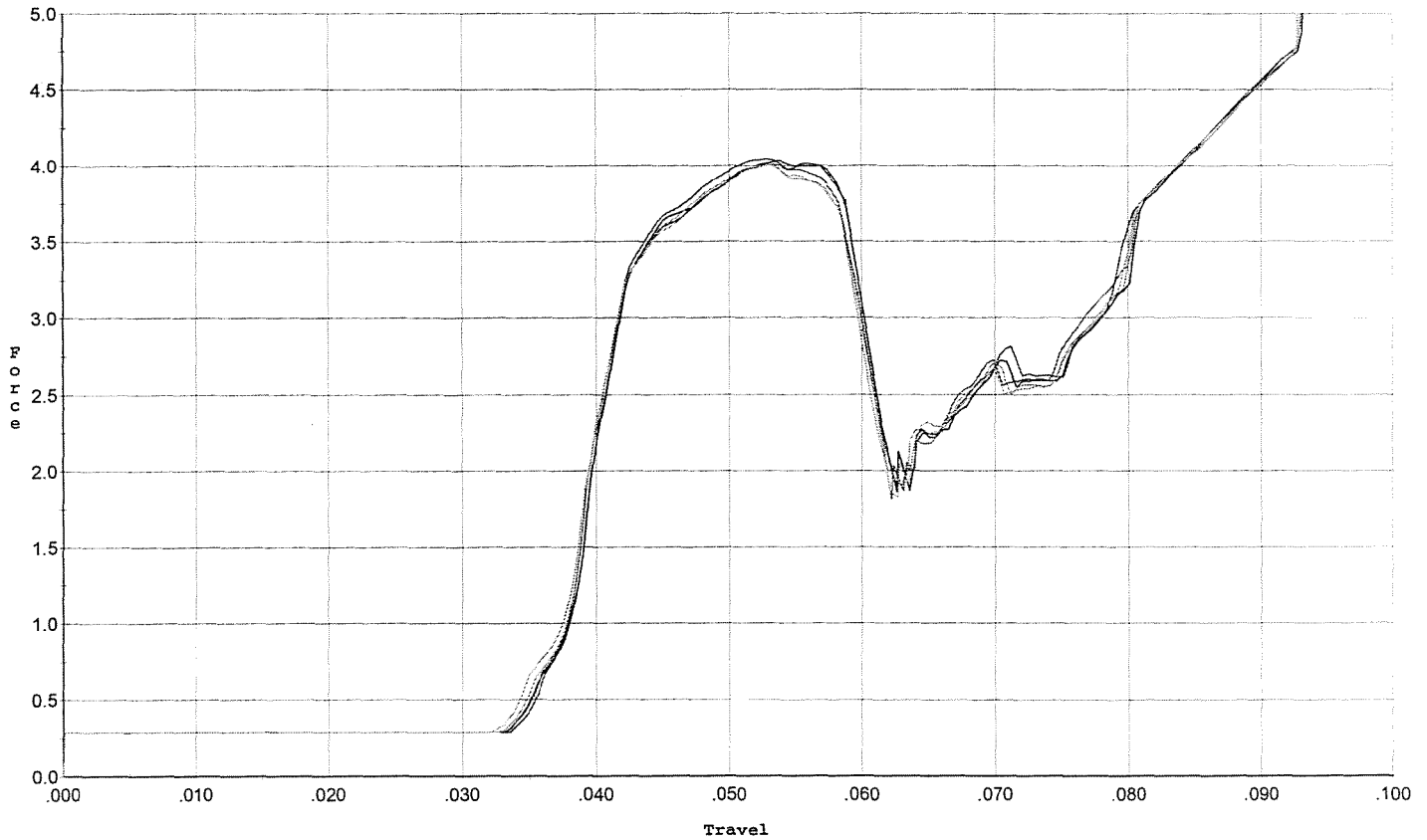
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.053	0.031	0.038	0.064		Set Trigger
2	3.007	0.052	0.031	0.038	0.061		Set Trigger
3	3.017	0.053	0.031	0.037	0.062		Set Trigger
4	3.007	0.053	0.031	0.038	0.062		Set Trigger
5	2.993	0.052	0.031	0.038	0.061		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



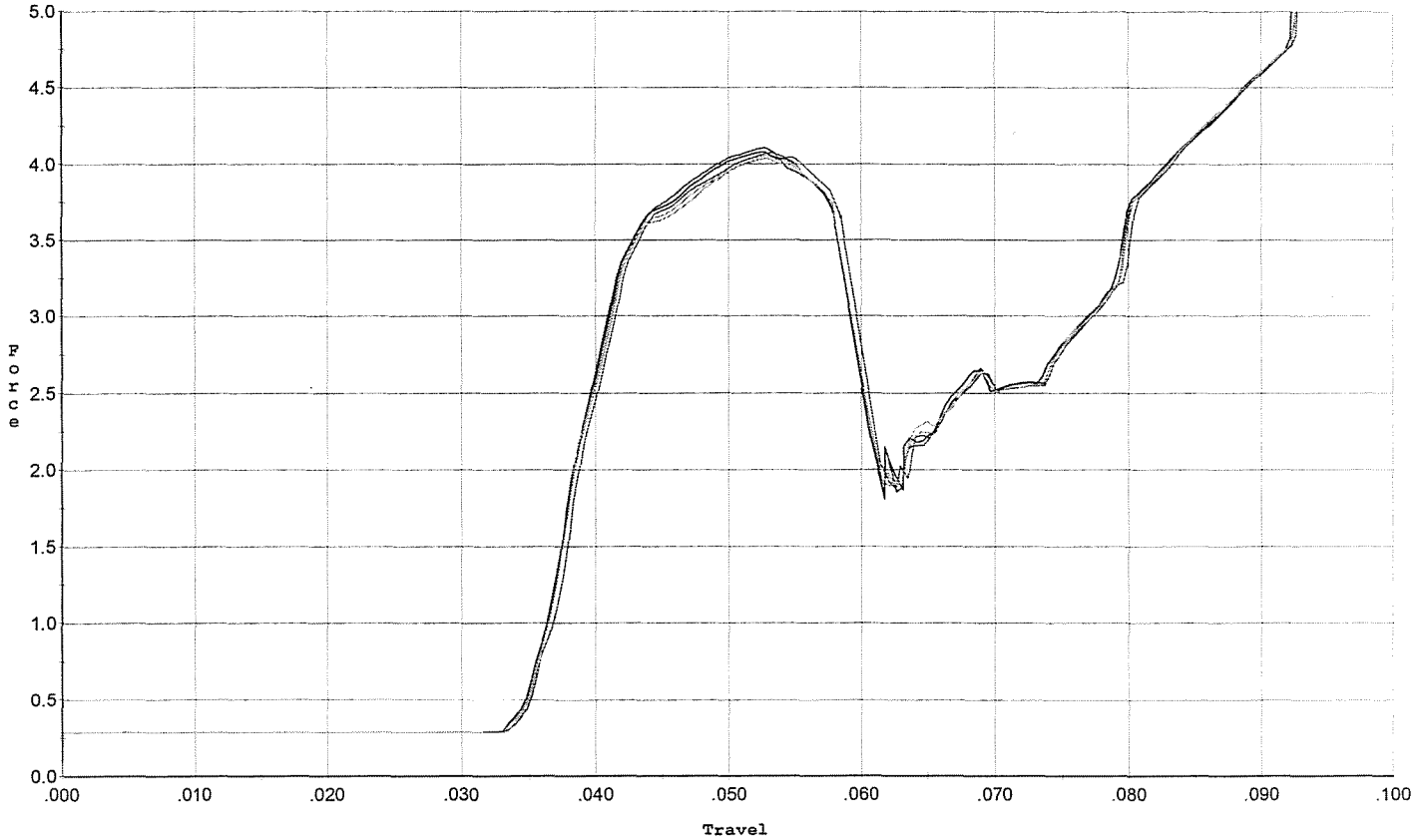
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.059	0.035	0.037	0.088		Set Trigger
2	4.031	0.059	0.035	0.037	0.088		Set Trigger
3	4.009	0.060	0.035	0.037	0.089		Set Trigger
4	4.004	0.058	0.034	0.037	0.087		Set Trigger
5	4.007	0.060	0.035	0.037	0.089		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



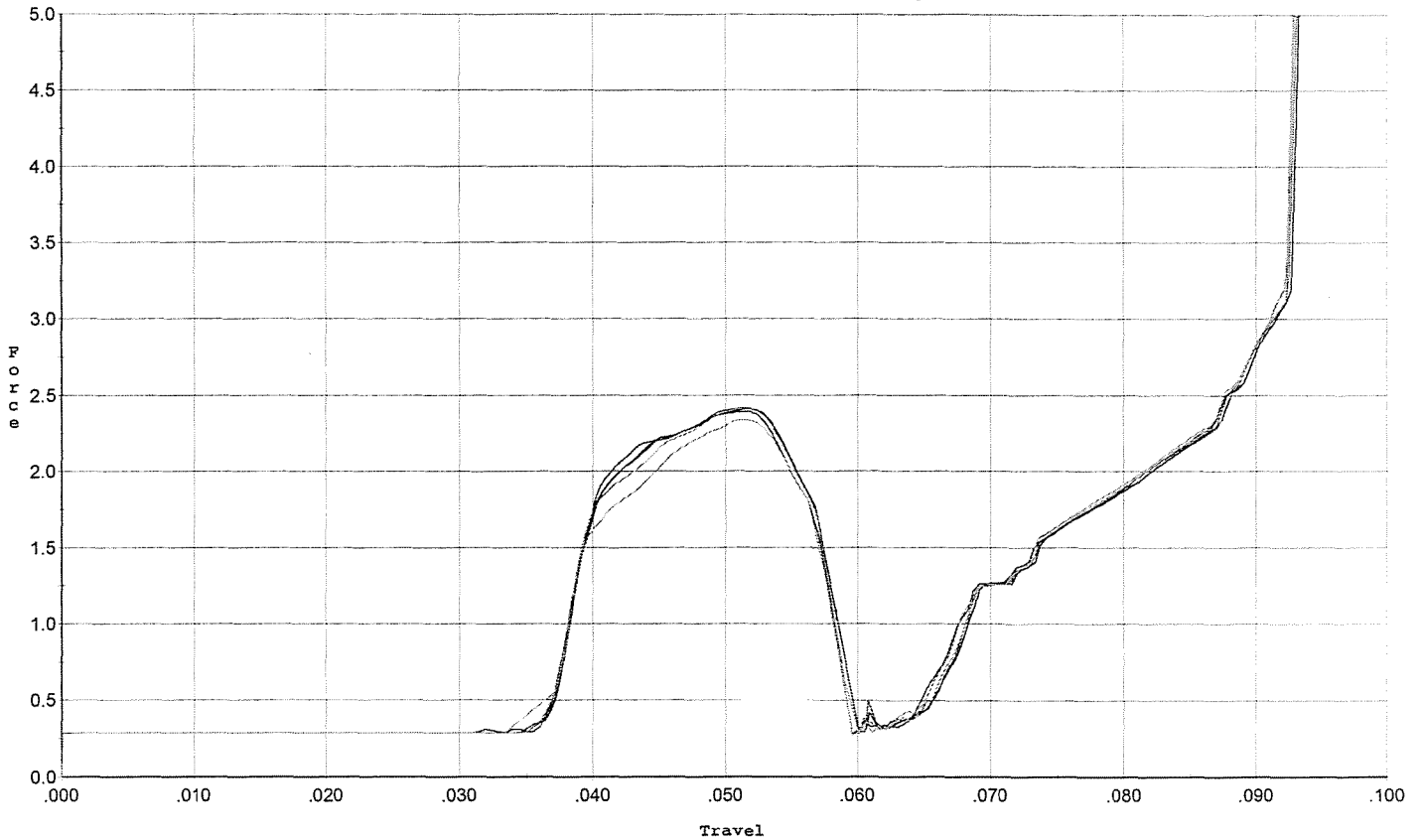
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.058	0.035	0.037	0.088		Set Trigger
2	4.076	0.058	0.035	0.037	0.088		Set Trigger
3	4.075	0.058	0.035	0.037	0.089		Set Trigger
4	4.037	0.058	0.035	0.037	0.087		Set Trigger
5	4.054	0.058	0.034	0.037	0.087		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



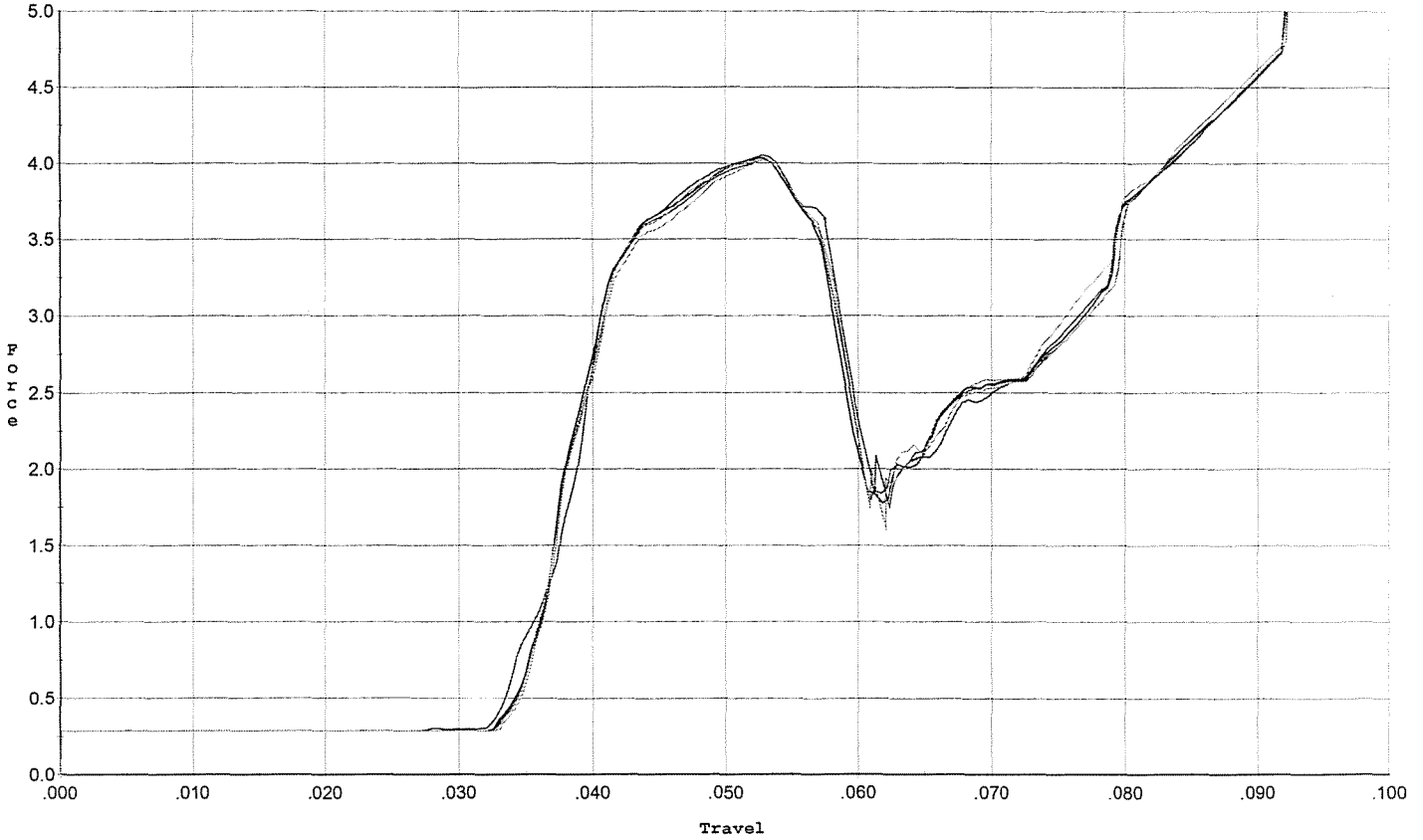
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.057	0.036	0.040	0.051		Set Trigger
2	2.407	0.058	0.037	0.040	0.053		Set Trigger
3	2.416	0.058	0.037	0.040	0.053		Set Trigger
4	2.339	0.057	0.037	0.040	0.050		Set Trigger
5	2.409	0.057	0.037	0.040	0.051		Set Trigger

Arg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.057	0.033	0.037	0.087		Set Trigger
2	4.034	0.057	0.033	0.037	0.085		Set Trigger
3	4.023	0.059	0.034	0.037	0.087		Set Trigger
4	4.018	0.058	0.033	0.037	0.086		Set Trigger
5	4.021	0.058	0.034	0.037	0.087		Set Trigger

Avg 4.03