

G6778845

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



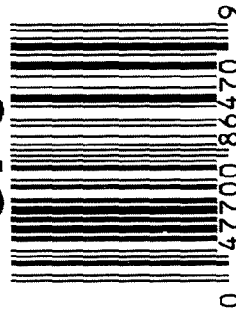
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778845

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778845

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SP
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SP
460	CHECK HEADSPACE		8-19-08	SP
470	DIS-ASSEMBLE ACTION		8-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	ESR
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-21-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DA
542	APPLY COATINGS (BARREL ACTION)		8-23-08	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	PSA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

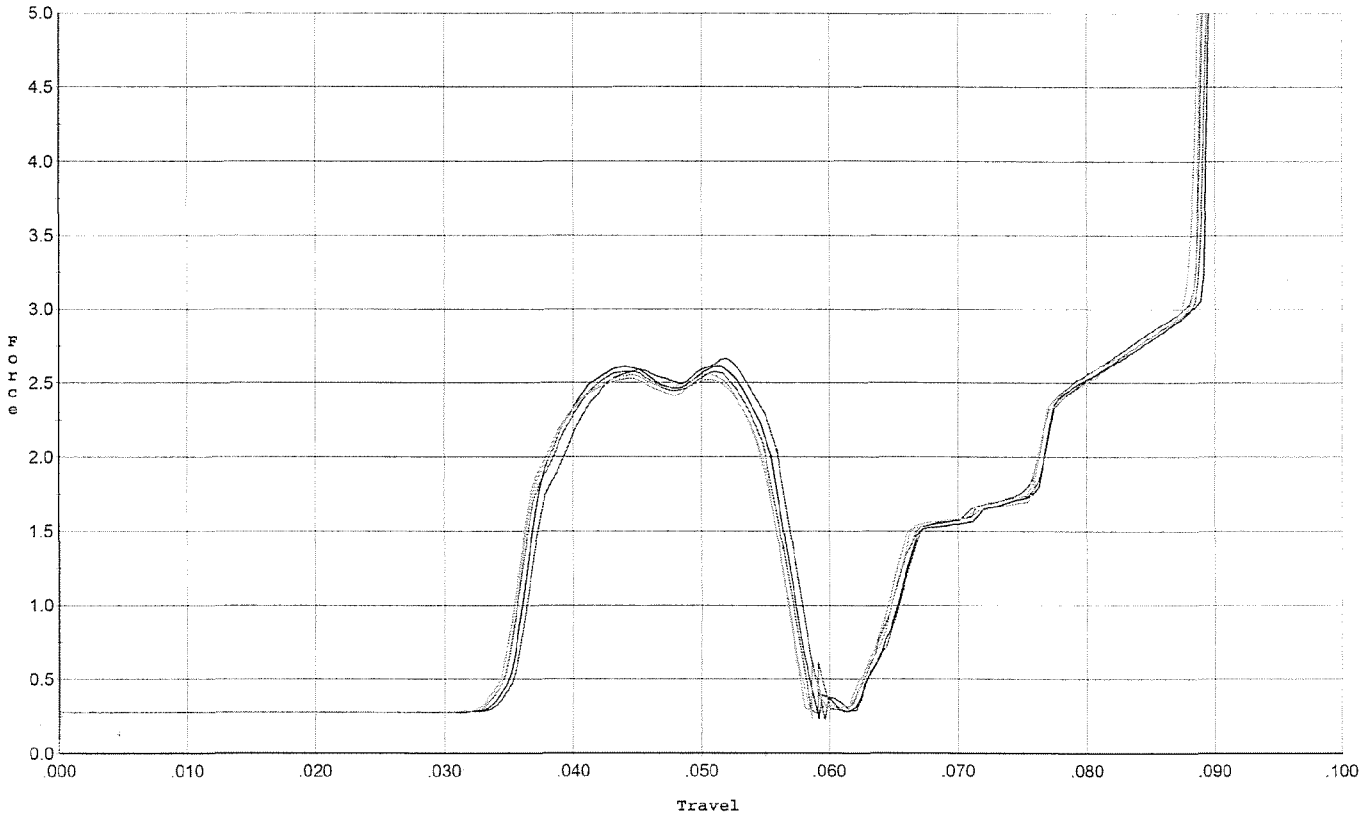
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3</u> <u>3.5</u>	9-16-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.025</u>	9-16-08	TL
	J) ASSEMBLE STOCK		9-10-08	Ren
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u> <u>2.15</u> <u>2.15</u> <u>2.15</u> <u>2.15</u>	9-12-08	TL
	C) FUNCTION		9-16-08	TL
690	PACK		10/23/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



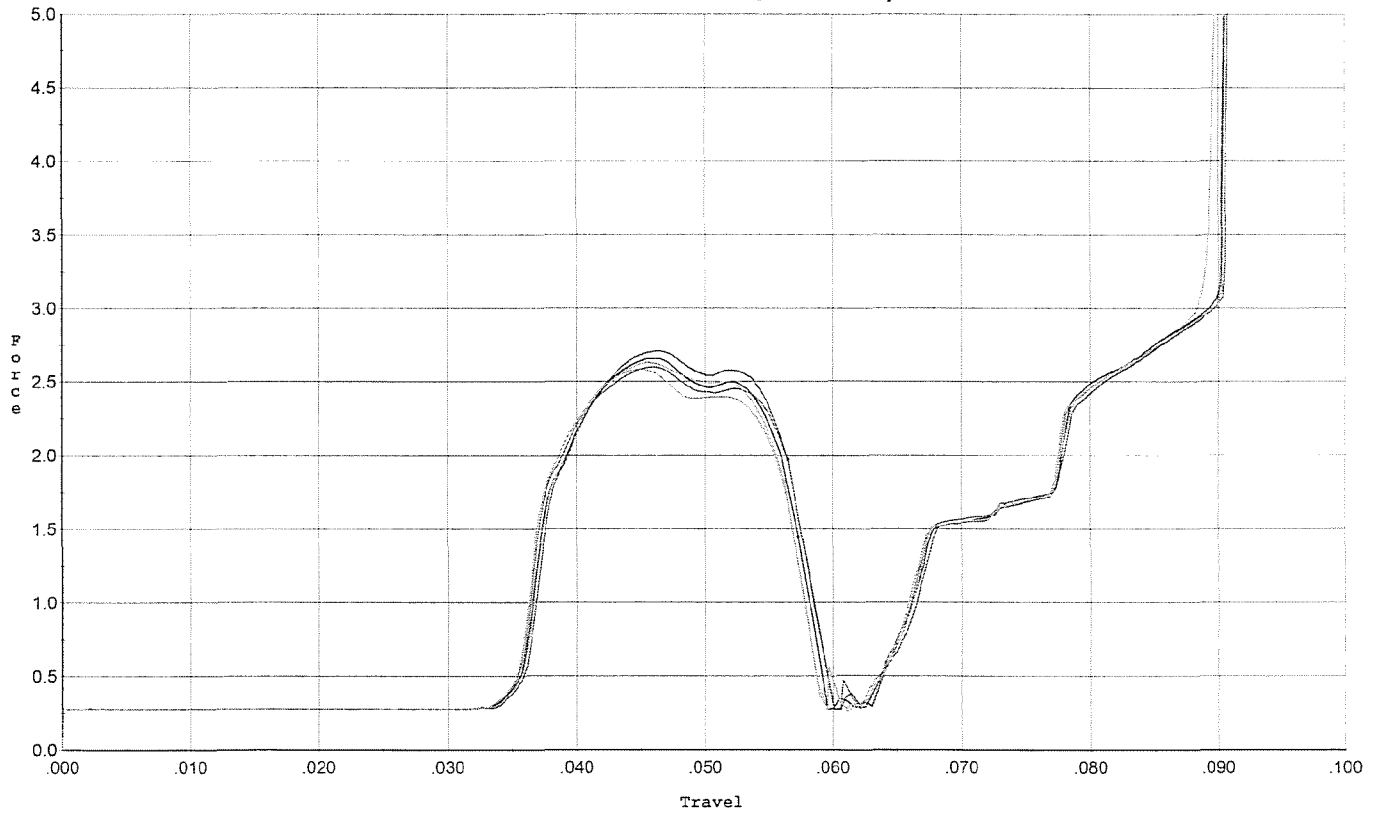
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.664	0.056	0.035	0.038	0.057		Set Trigger
2	2.613	0.055	0.035	0.038	0.057		Set Trigger
3	2.577	0.056	0.034	0.037	0.058		Set Trigger
4	2.532	0.055	0.035	0.038	0.056		Set Trigger
5	2.561	0.055	0.034	0.038	0.057		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



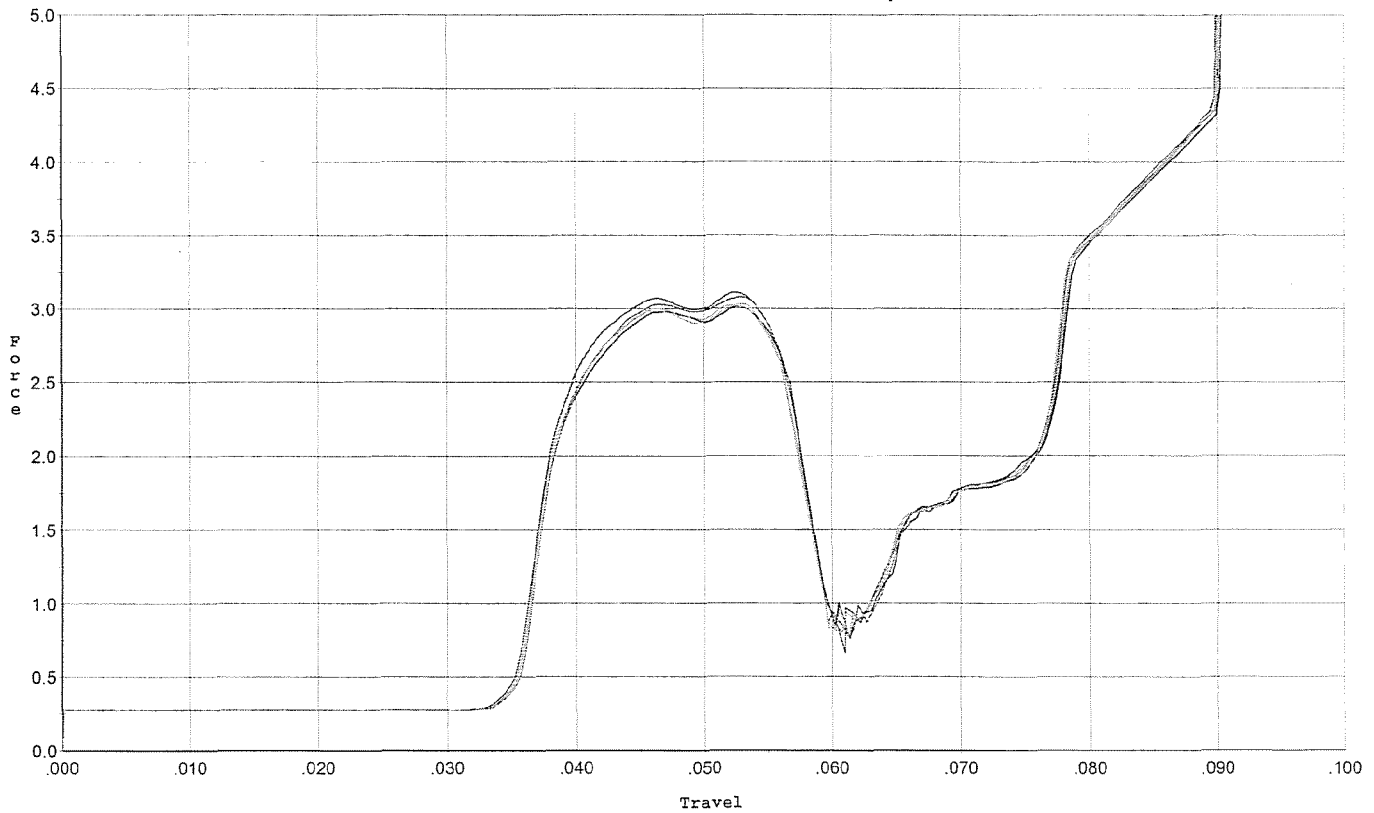
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.707	0.056	0.036	0.038	0.058		Set Trigger
2	2.655	0.057	0.036	0.038	0.058		Set Trigger
3	2.598	0.057	0.035	0.038	0.058		Set Trigger
4	2.628	0.056	0.036	0.038	0.056		Set Trigger
5	2.582	0.056	0.035	0.038	0.057		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



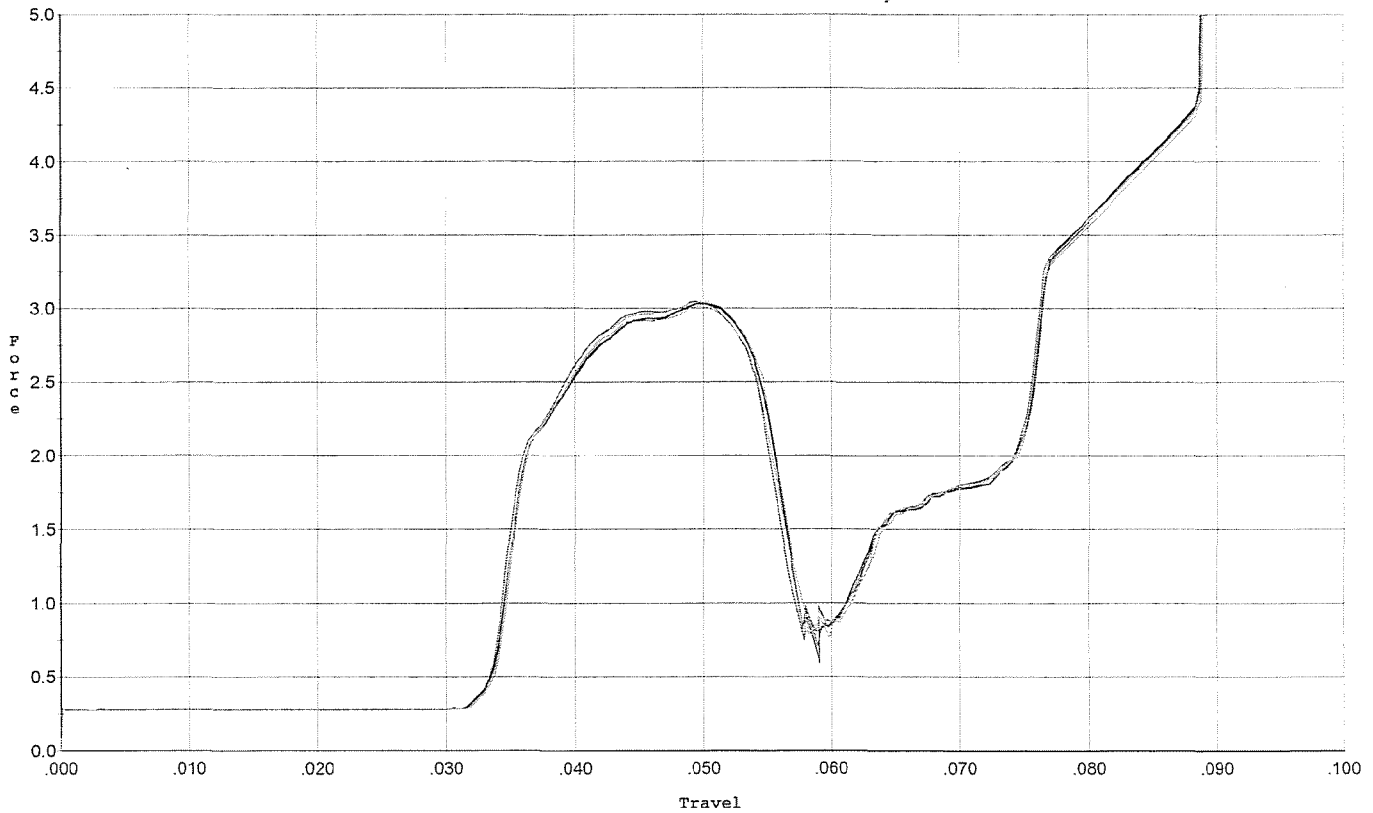
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.057	0.035	0.037	0.068		Set Trigger
2	3.012	0.057	0.036	0.037	0.066		Set Trigger
3	3.080	0.057	0.036	0.037	0.067		Set Trigger
4	3.018	0.057	0.035	0.037	0.067		Set Trigger
5	3.031	0.058	0.035	0.037	0.067		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



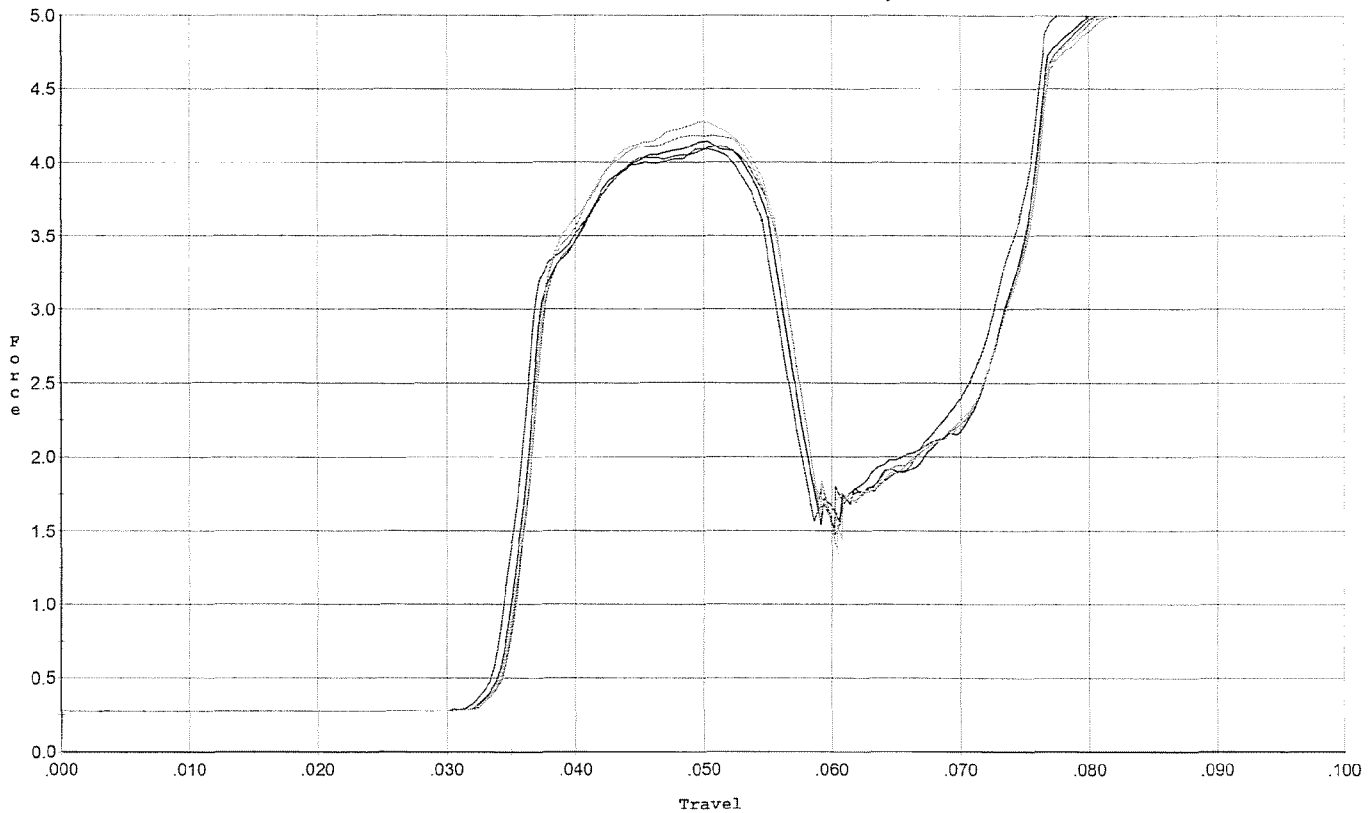
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.055	0.033	0.037	0.065		Set Trigger
2	3.035	0.055	0.033	0.037	0.065		Set Trigger
3	3.047	0.054	0.033	0.037	0.064		Set Trigger
4	3.016	0.056	0.034	0.037	0.065		Set Trigger
5	3.049	0.055	0.034	0.037	0.065		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



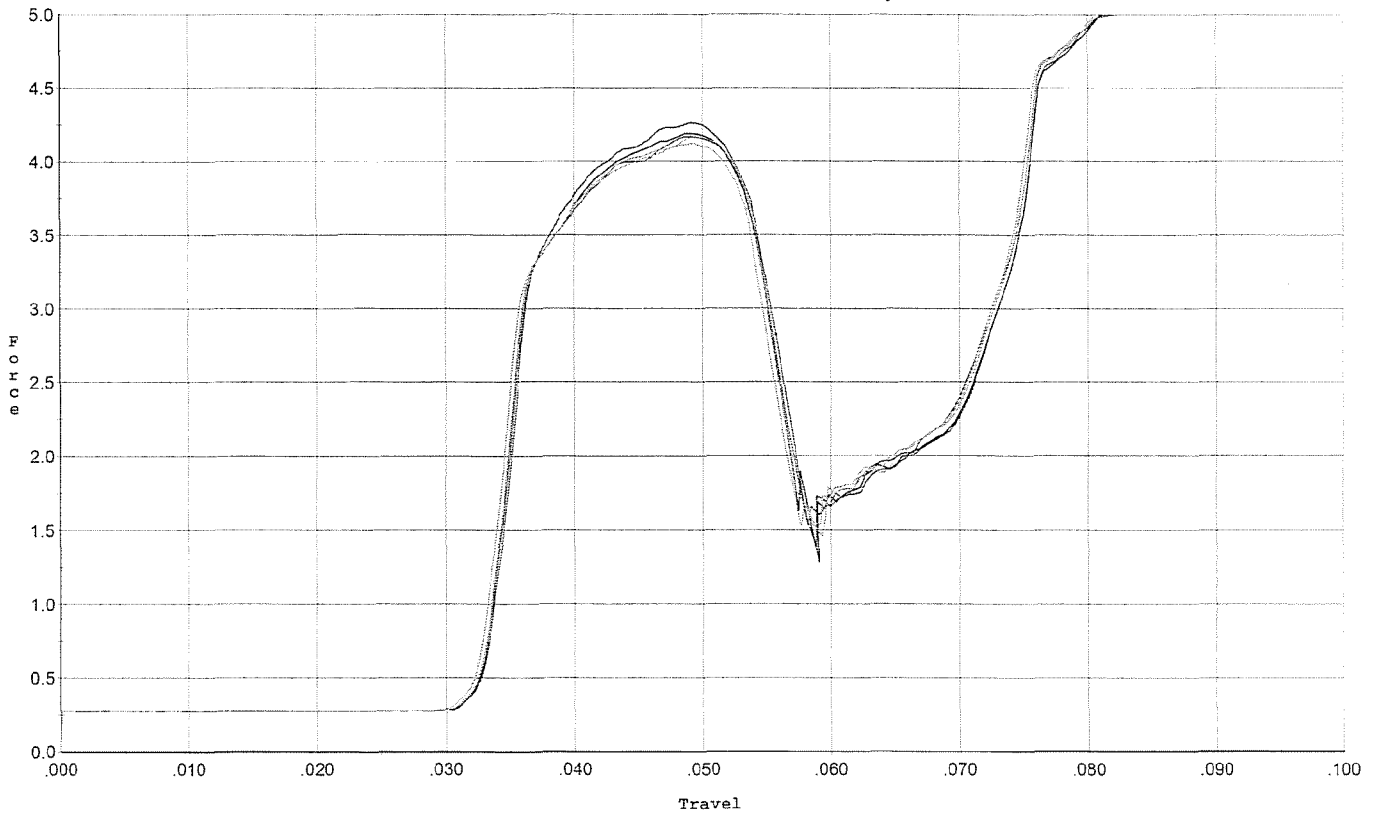
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.055	0.033	0.035	0.085		Set Trigger
2	4.145	0.055	0.034	0.035	0.085		Set Trigger
3	4.110	0.056	0.034	0.036	0.087		Set Trigger
4	4.278	0.055	0.034	0.036	0.088		Set Trigger
5	4.183	0.056	0.034	0.036	0.088		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



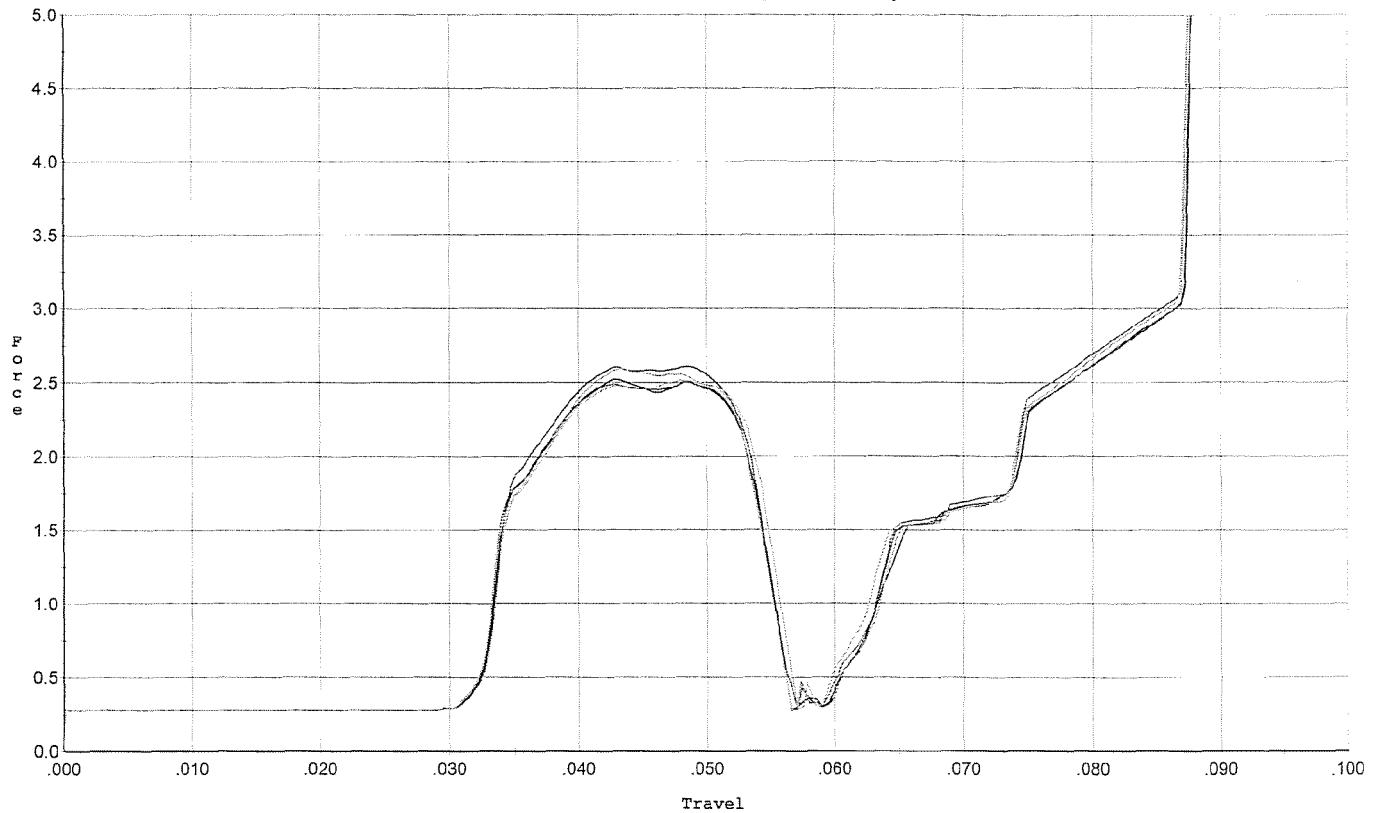
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.056	0.033	0.035	0.090		Set Trigger
2	4.190	0.054	0.033	0.035	0.087		Set Trigger
3	4.165	0.054	0.033	0.035	0.086		Set Trigger
4	4.123	0.053	0.032	0.035	0.085		Set Trigger
5	4.161	0.054	0.032	0.035	0.086		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



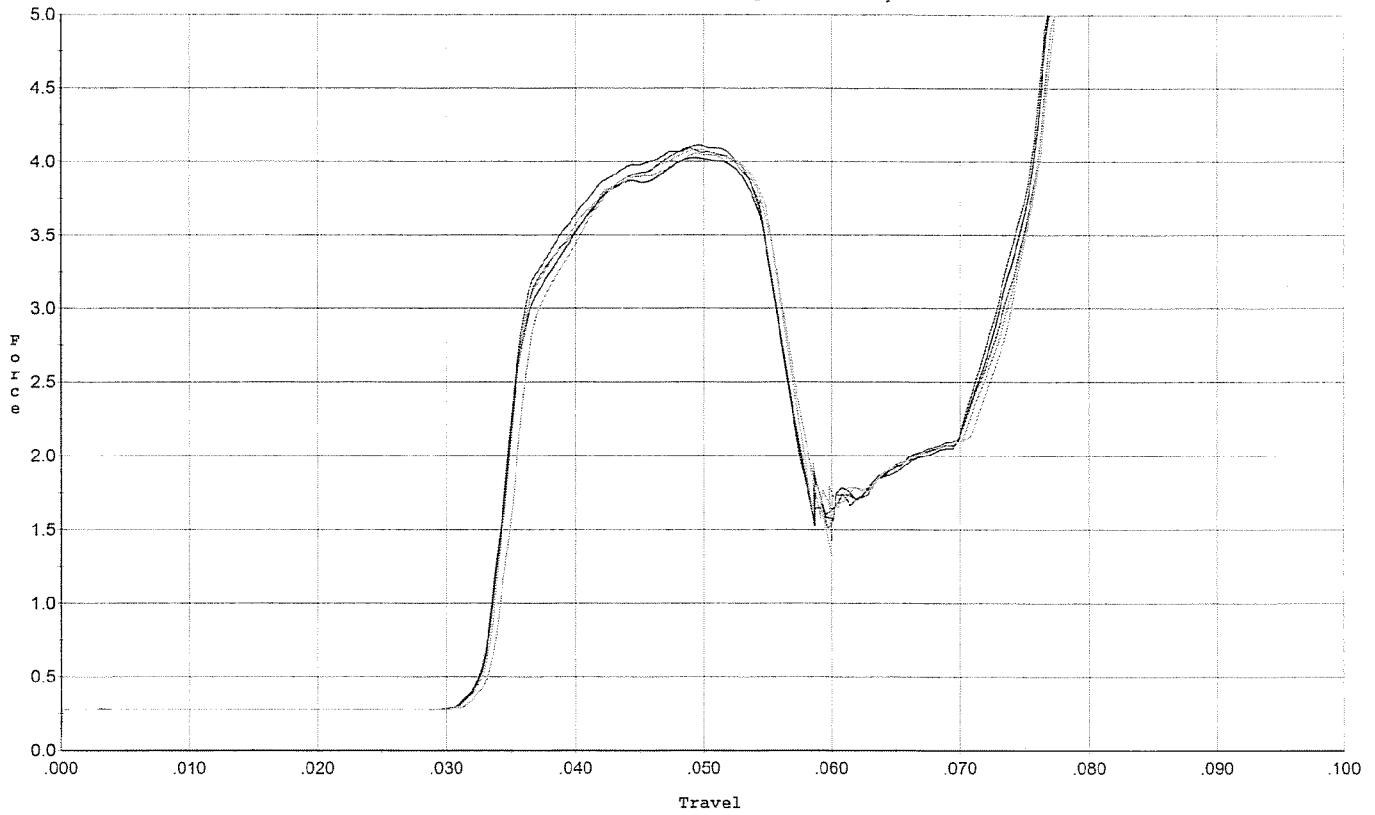
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.606	0.053	0.032	0.038	0.057		Set Trigger
2	2.521	0.054	0.032	0.038	0.056		Set Trigger
3	2.502	0.054	0.032	0.037	0.056		Set Trigger
4	2.512	0.054	0.032	0.037	0.056		Set Trigger
5	2.592	0.054	0.033	0.037	0.057		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.054	0.032	0.035	0.088		Set Trigger
2	4.028	0.055	0.032	0.035	0.086		Set Trigger
3	4.097	0.054	0.032	0.035	0.087		Set Trigger
4	4.085	0.055	0.033	0.035	0.089		Set Trigger
5	4.059	0.055	0.033	0.035	0.086		Set Trigger

Avg 4.07