

G6778855

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



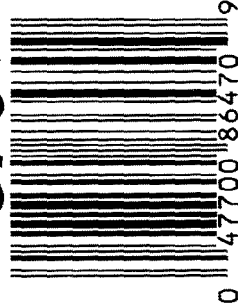
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778855

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778855

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	BSW
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BM
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/16/08	OG
542	APPLY COATINGS (BARREL ACTION)		9/12	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

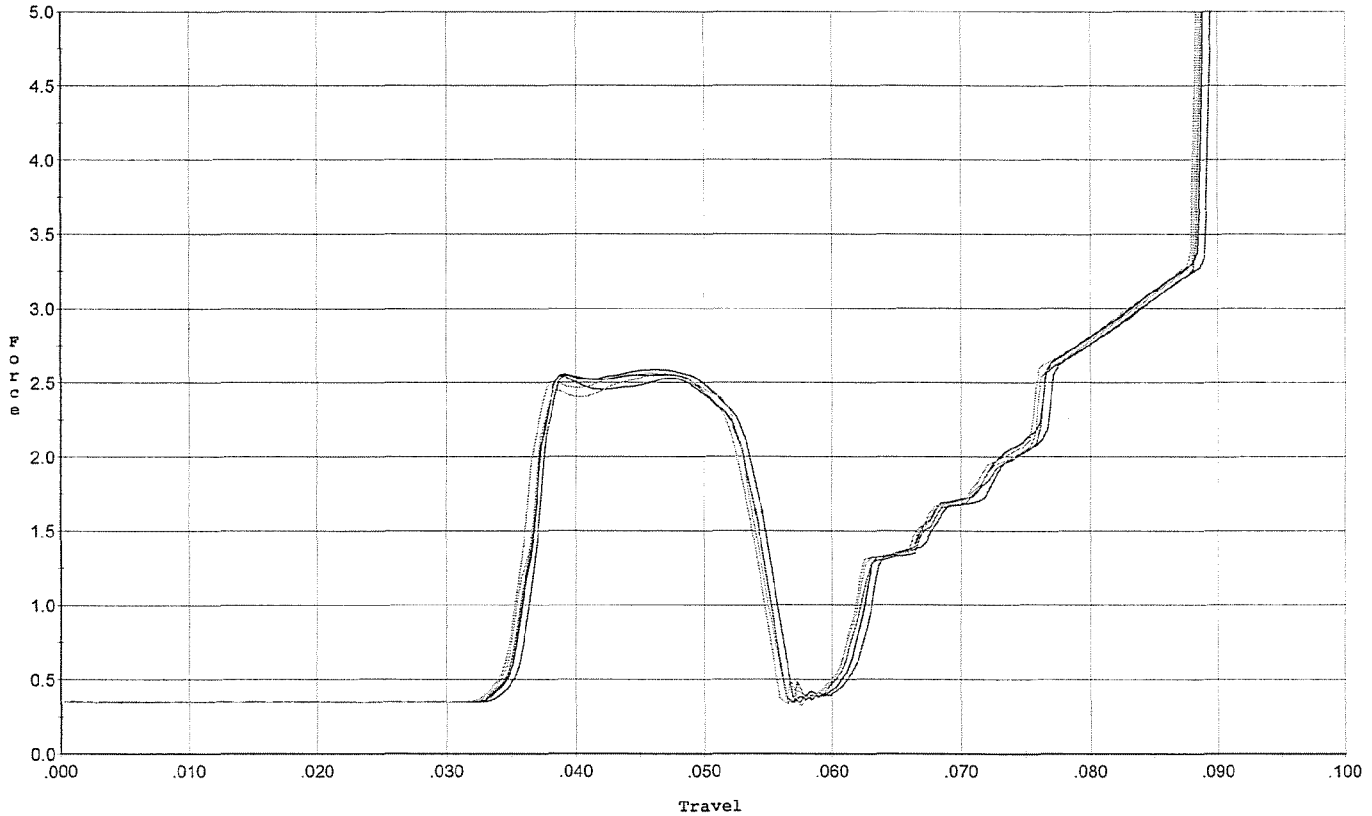
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.5</u> <u>4.0</u>	10-9-08	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.0</u>	10-9-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.024</u>	10-9-08	L.P.
	J) ASSEMBLE STOCK		9-25-08	J.P.
	K) ASSEMBLE SWIVEL STUDS		10-9-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-26-08	L.P.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-26-08	TRW
670	FINAL INSPECTION A) HEADSPACE		10-9-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.46</u> <u>2.46</u> <u>2.47</u> <u>2.44</u>	9/30/08	FM
	C) FUNCTION		10-9-08	L.P.
690	PACK		12-8-08	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



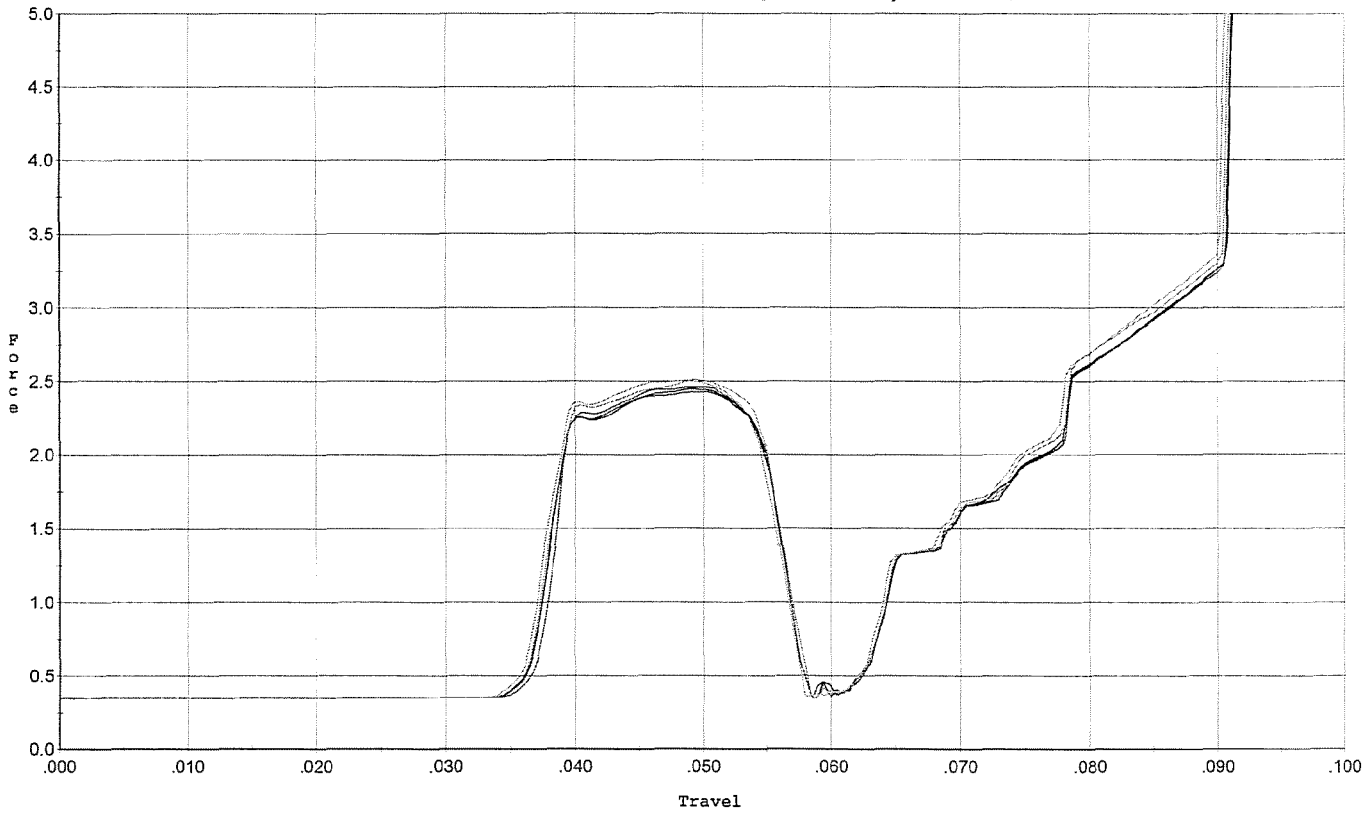
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.055	0.036	0.038	0.056		Set Trigger
2	2.556	0.054	0.035	0.038	0.056		Set Trigger
3	2.544	0.054	0.035	0.038	0.056		Set Trigger
4	2.559	0.053	0.034	0.038	0.054		Set Trigger
5	2.563	0.054	0.035	0.038	0.056		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



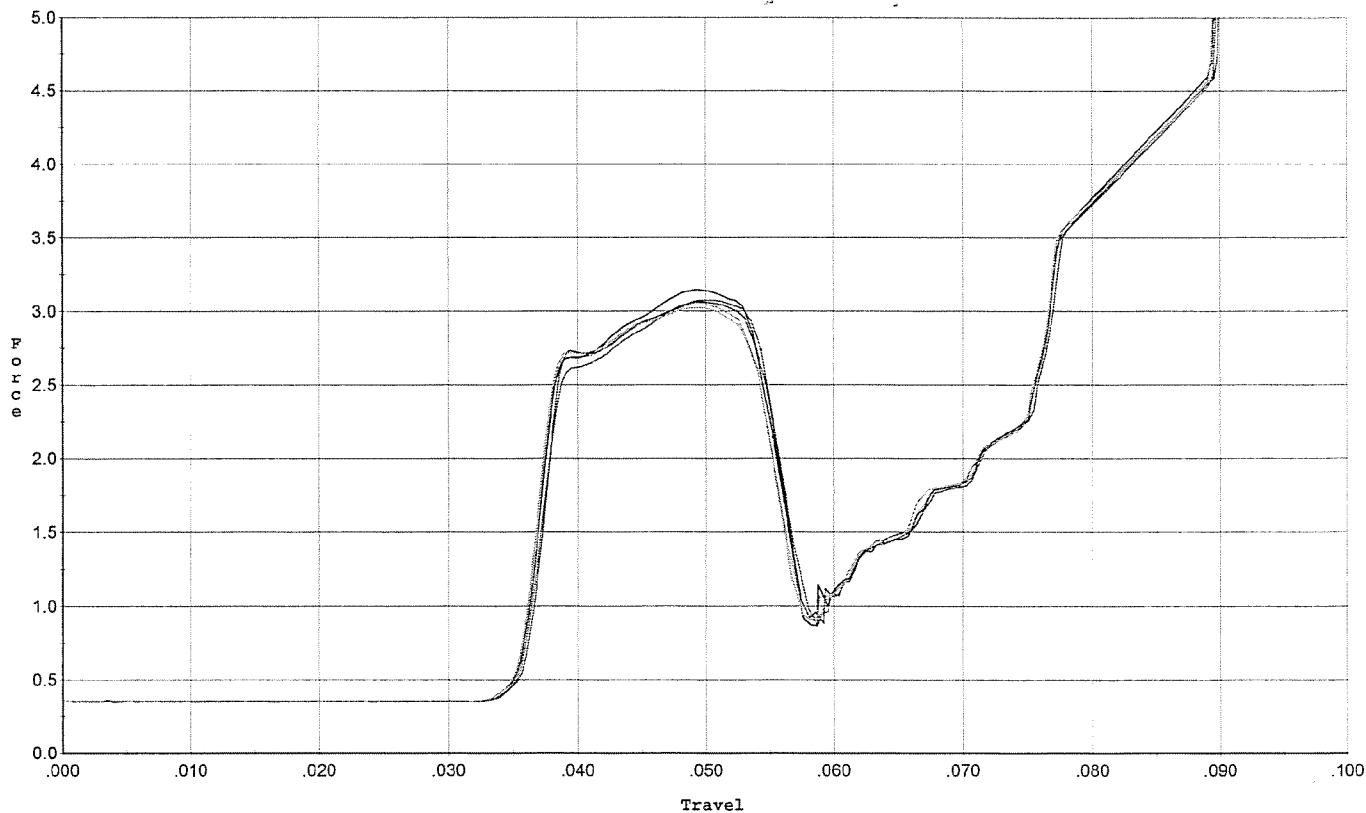
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.055	0.037	0.040	0.054		Set Trigger
2	2.447	0.055	0.037	0.040	0.054		Set Trigger
3	2.458	0.055	0.037	0.040	0.054		Set Trigger
4	2.505	0.056	0.036	0.039	0.056		Set Trigger
5	2.509	0.055	0.036	0.039	0.055		Set Trigger

Avg 246

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



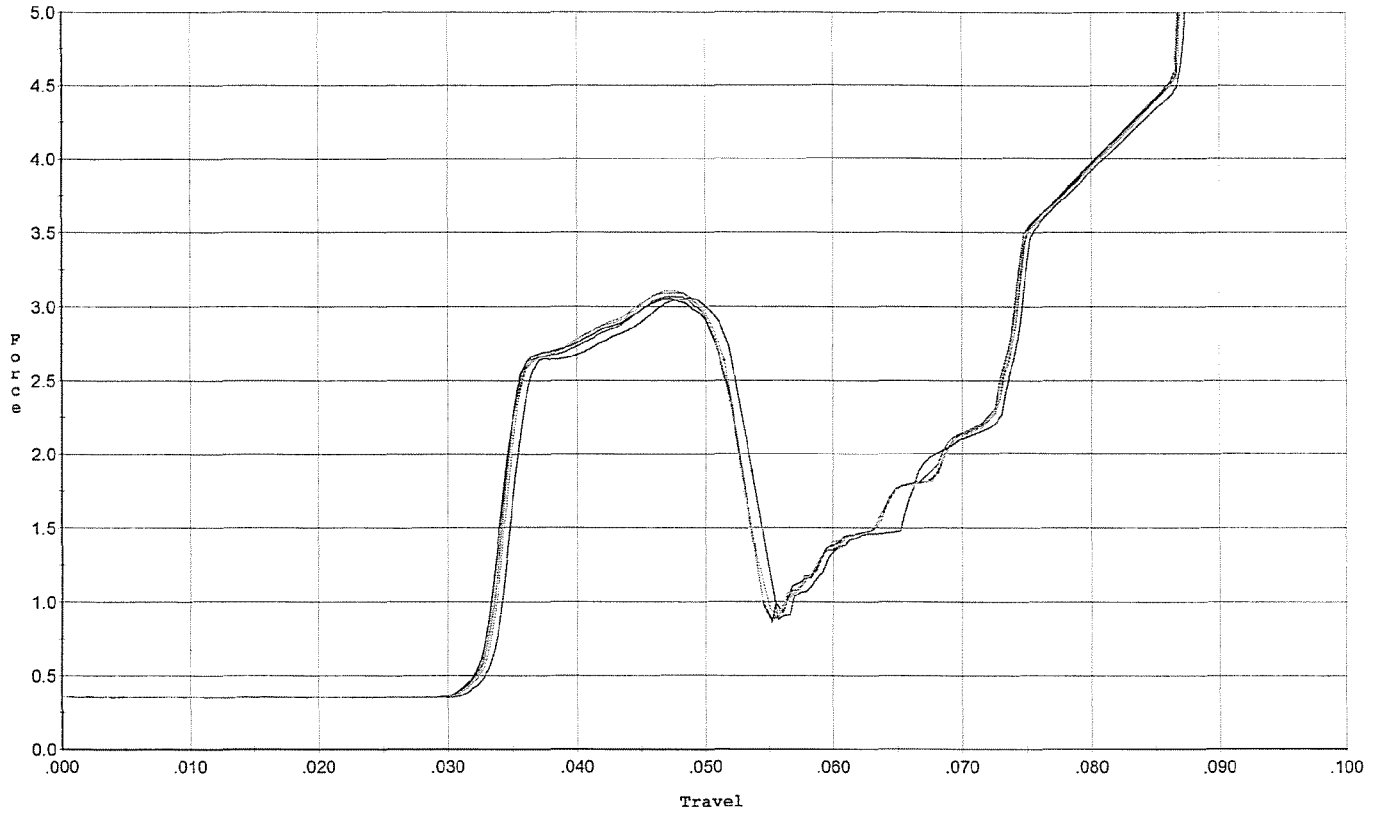
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.063	0.055	0.036	0.038	0.064		Set Trigger
2	3.146	0.055	0.035	0.038	0.066		Set Trigger
3	3.072	0.054	0.036	0.038	0.064		Set Trigger
4	3.023	0.054	0.035	0.038	0.064		Set Trigger
5	3.056	0.054	0.035	0.038	0.064		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



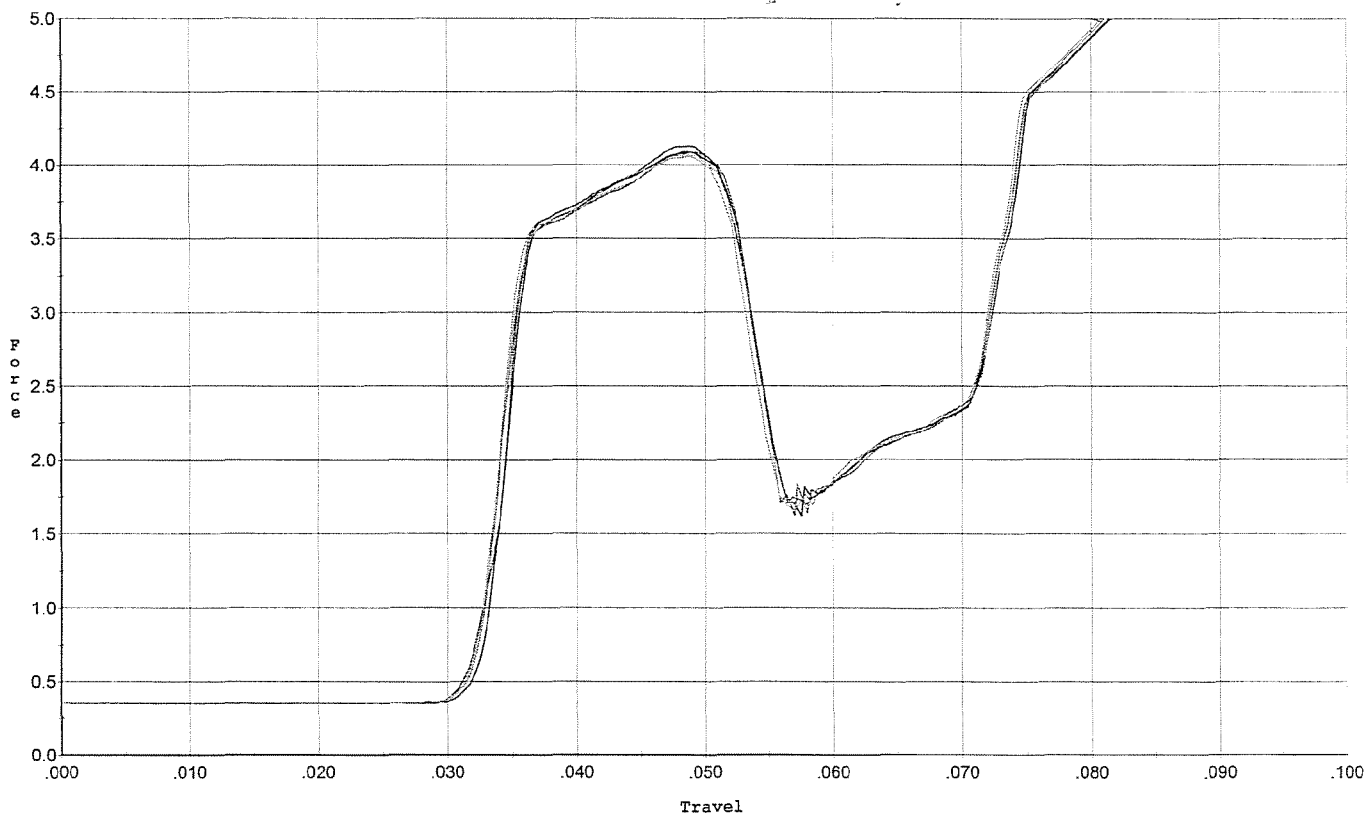
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.054	0.033	0.037	0.064		Set Trigger
2	3.056	0.052	0.032	0.037	0.063		Set Trigger
3	3.069	0.052	0.033	0.037	0.063		Set Trigger
4	3.108	0.051	0.033	0.037	0.063		Set Trigger
5	3.093	0.052	0.033	0.037	0.063		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



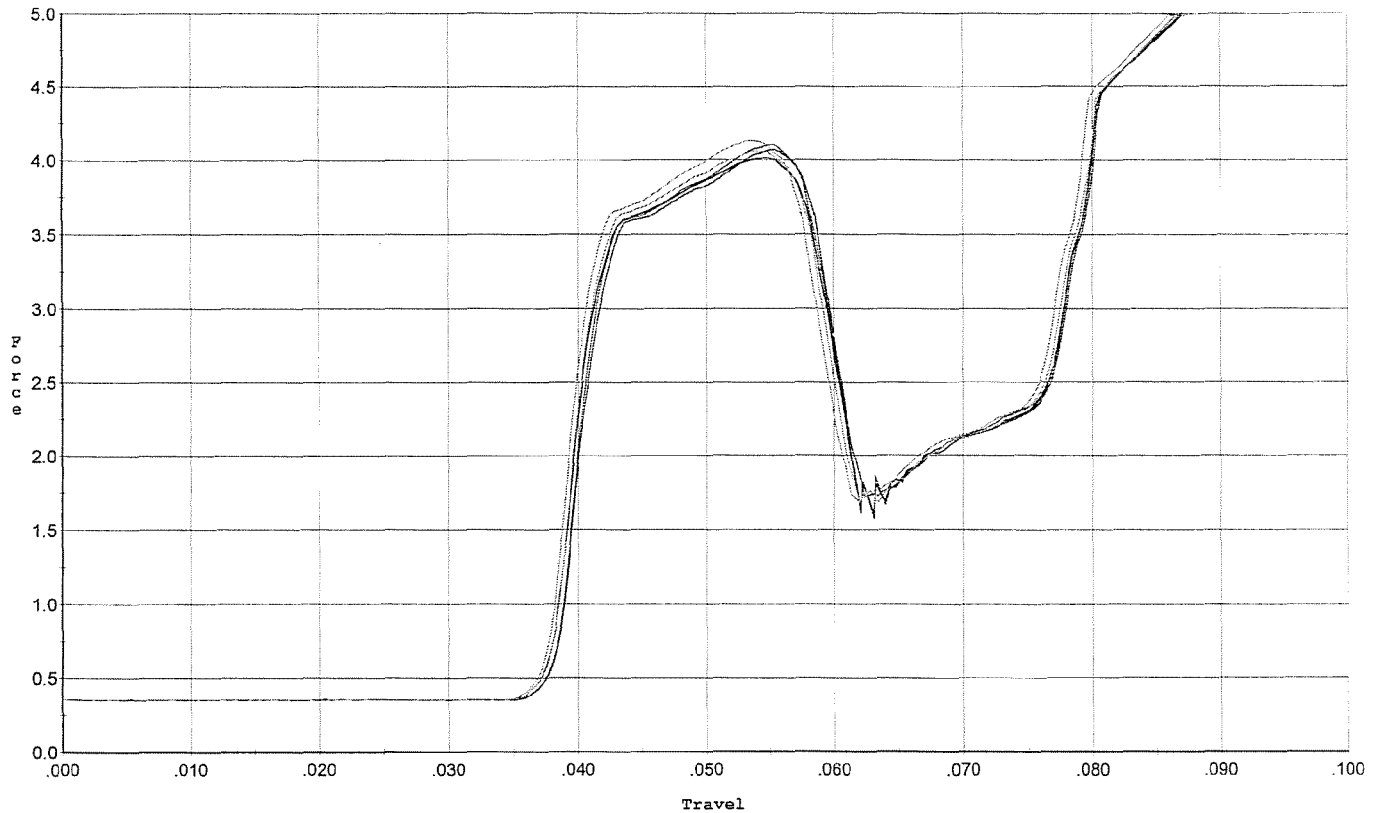
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.053	0.031	0.035	0.085		Set Trigger
2	4.088	0.053	0.032	0.035	0.084		Set Trigger
3	4.088	0.052	0.032	0.035	0.085		Set Trigger
4	4.058	0.052	0.032	0.035	0.083		Set Trigger
5	4.069	0.053	0.032	0.035	0.085		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



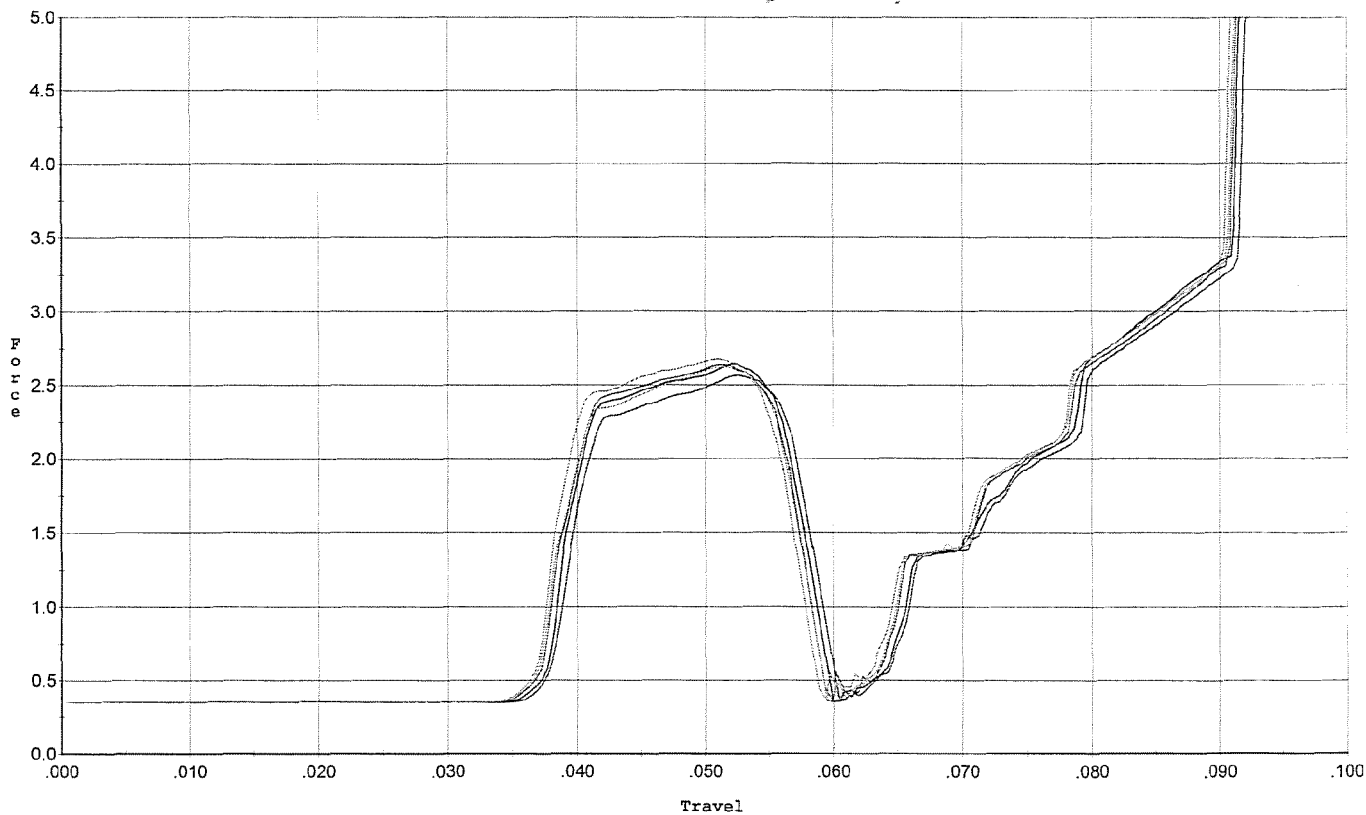
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.058	0.038	0.037	0.086		Set Trigger
2	4.014	0.059	0.037	0.037	0.089		Set Trigger
3	4.106	0.059	0.038	0.037	0.088		Set Trigger
4	4.060	0.058	0.037	0.038	0.087		Set Trigger
5	4.134	0.057	0.037	0.037	0.087		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



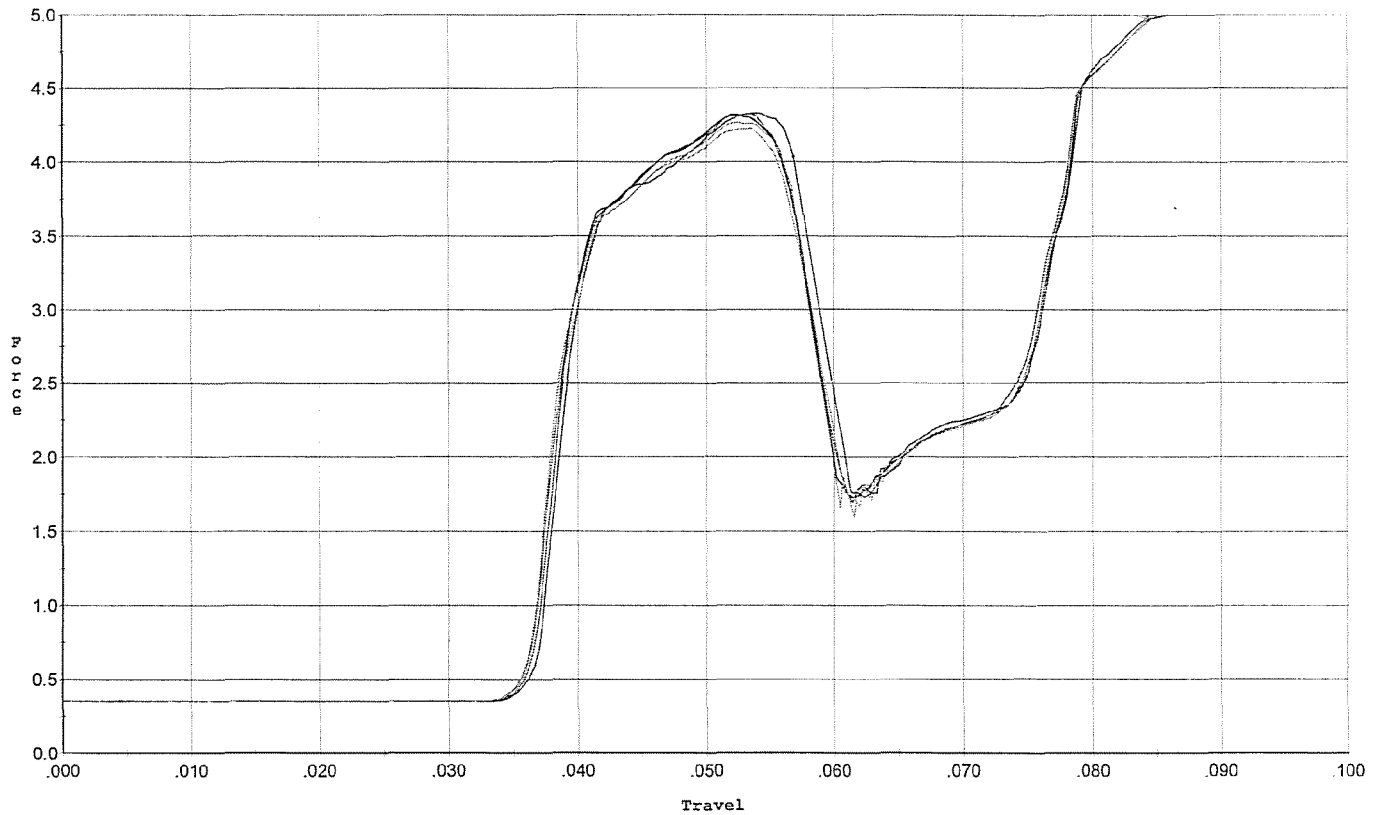
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.058	0.038	0.039	0.058		Set Trigger
2	2.639	0.058	0.038	0.039	0.059		Set Trigger
3	2.634	0.057	0.037	0.039	0.058		Set Trigger
4	2.626	0.057	0.037	0.039	0.058		Set Trigger
5	2.679	0.056	0.037	0.039	0.059		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.329	0.057	0.037	0.037	0.090		Set Trigger
2	4.321	0.057	0.036	0.037	0.090		Set Trigger
3	4.327	0.057	0.036	0.036	0.090		Set Trigger
4	4.266	0.057	0.036	0.037	0.089		Set Trigger
5	4.228	0.057	0.036	0.037	0.090		Set Trigger

AVG 4.29