

G6778856

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

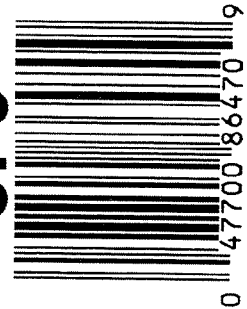
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778856

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778856

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	ESM
475	DRILL AND TAP SIGHT HOLES	SEP 09 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	9-9-08	BA
490	MAGNAFLUX BOLT		8/24/08	MZ
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/12	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

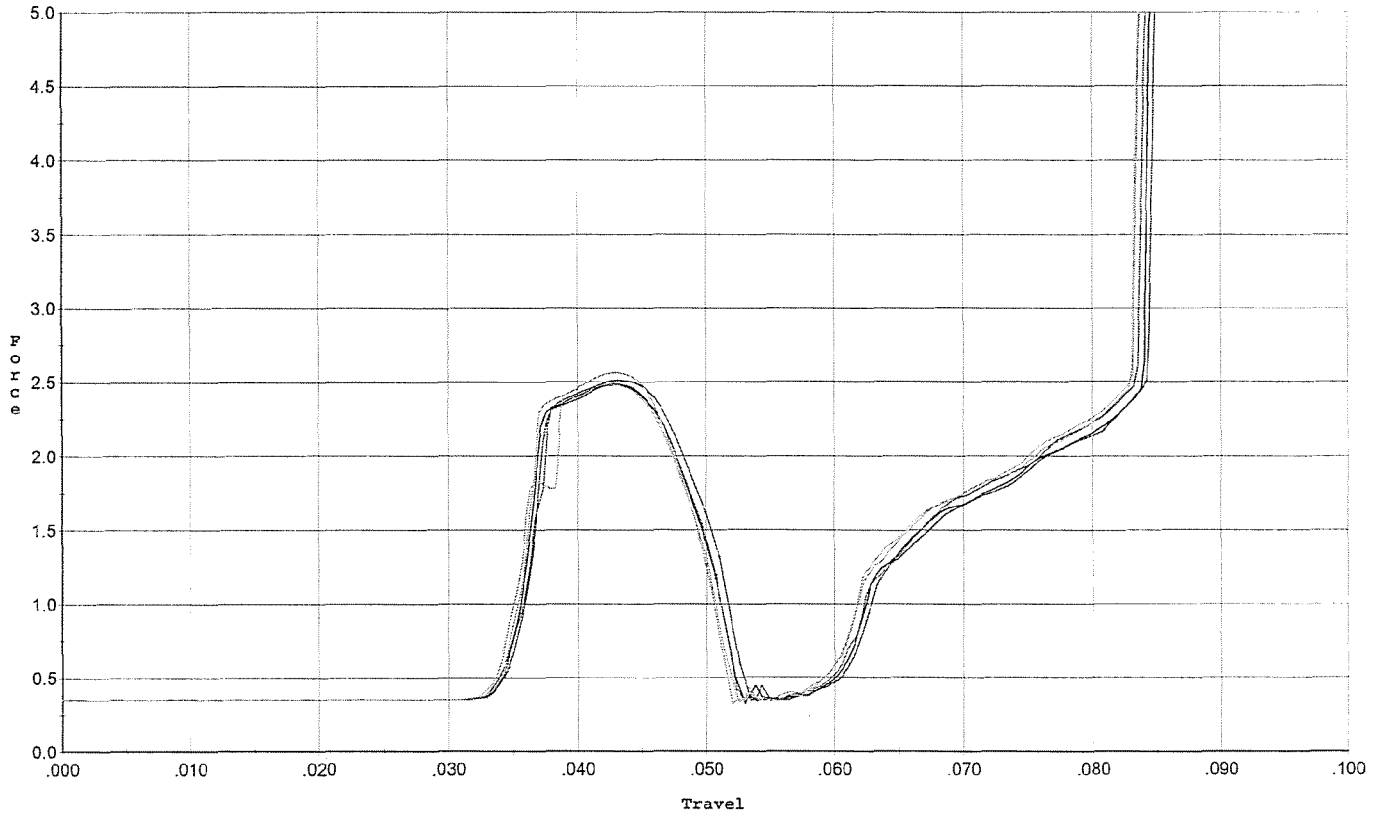
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>4.5</u>	10-15-08	RJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	10-15-08	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.023</u> <u>.024</u>	10-15-08	RJ
	J) ASSEMBLE STOCK		9-24-08	APPD.
	K) ASSEMBLE SWIVEL STUDS		10-15-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	RJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-15-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u> <u>2.18</u> <u>2.03</u> <u>2.14</u> <u>2.16</u>	10/6/08	FM
	C) FUNCTION		10-15-08	RJ
690	PACK		12-3-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



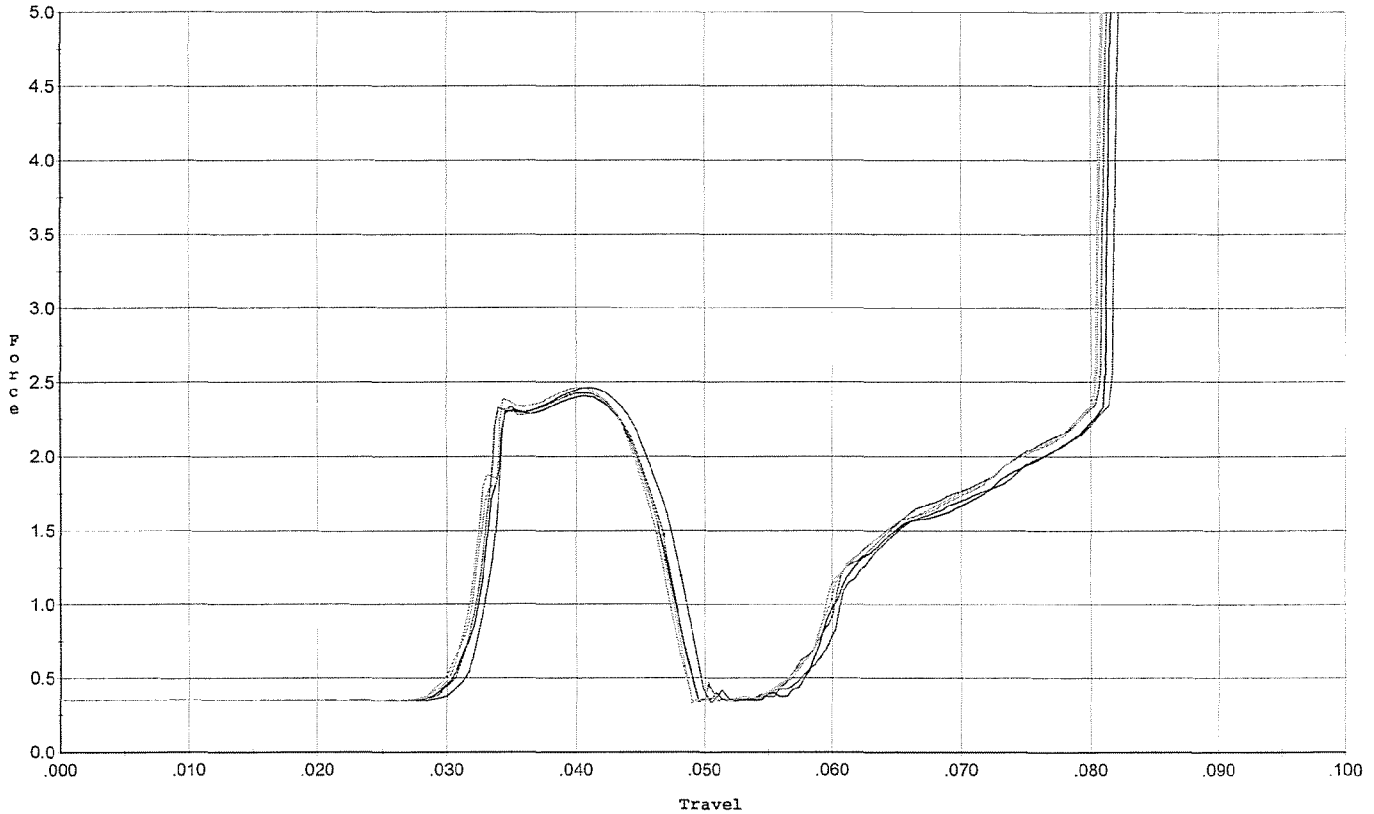
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.051	0.035	0.038	0.046		Set Trigger
2	2.488	0.051	0.034	0.038	0.045		Set Trigger
3	2.479	0.051	0.034	0.038	0.045		Set Trigger
4	2.485	0.050	0.034	0.038	0.044		Set Trigger
5	2.564	0.050	0.034	0.038	0.045		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



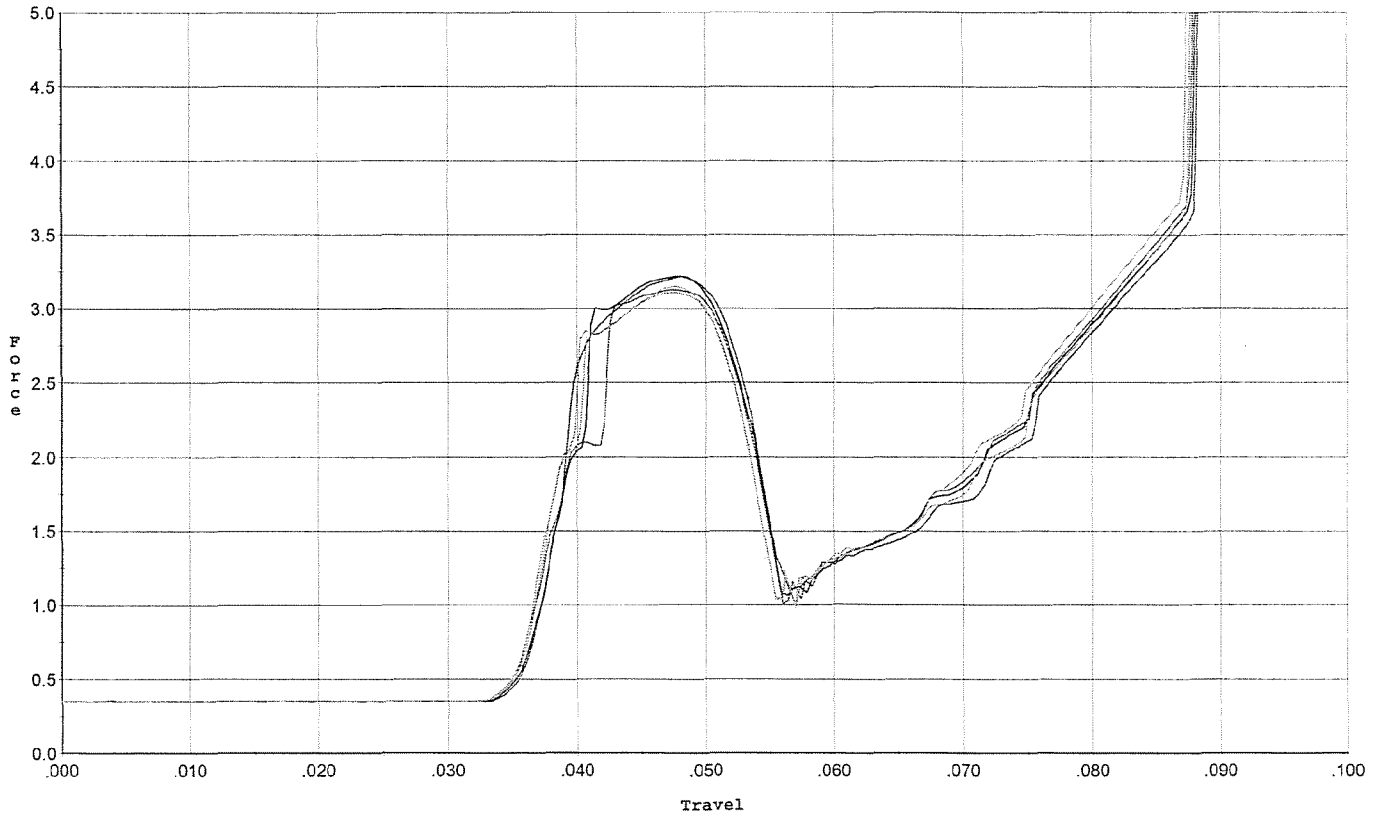
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.463	0.048	0.032	0.038	0.045		Set Trigger
2	2.406	0.047	0.031	0.038	0.043		Set Trigger
3	2.431	0.047	0.031	0.038	0.044		Set Trigger
4	2.462	0.047	0.030	0.038	0.044		Set Trigger
5	2.423	0.046	0.031	0.038	0.043		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



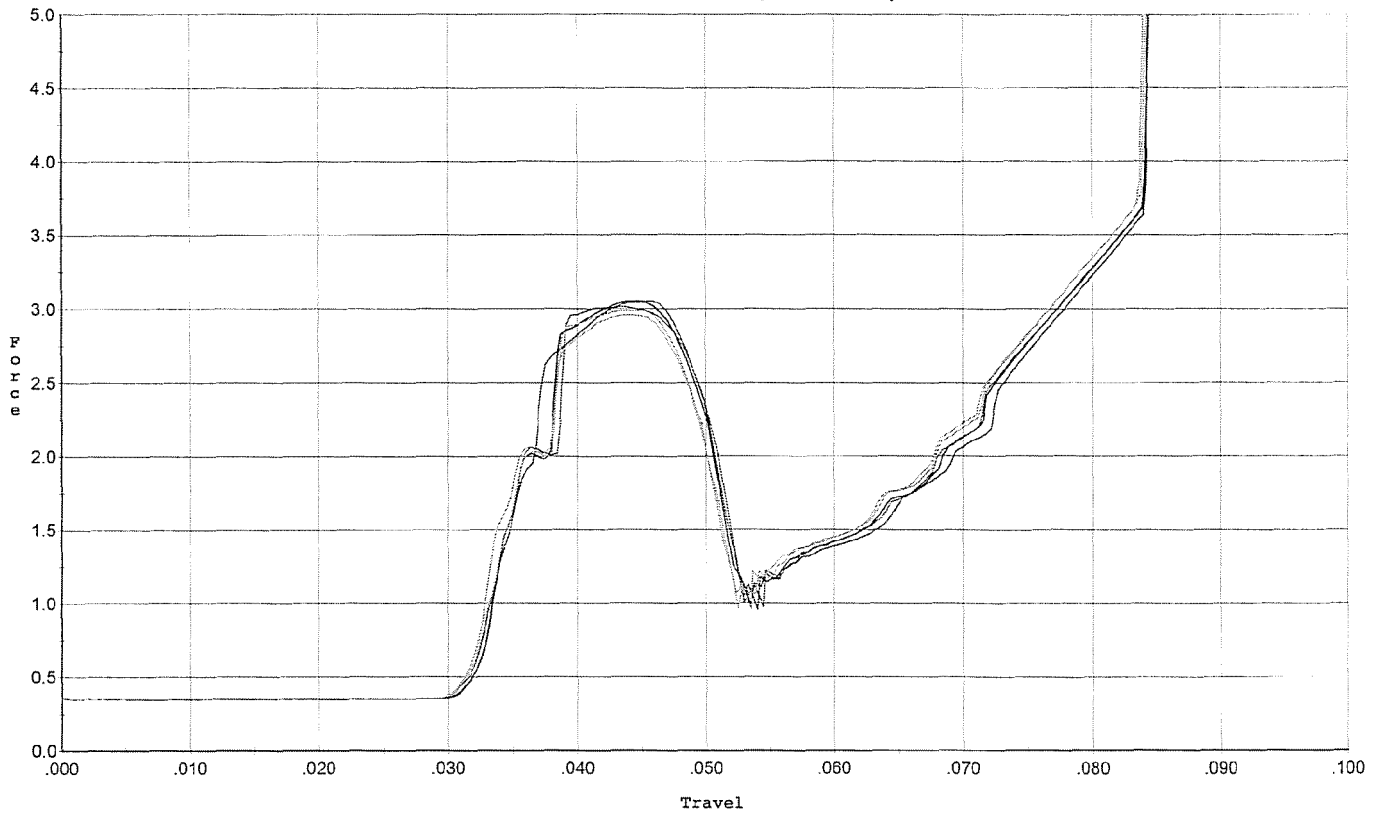
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.053	0.036	0.039	0.060		Set Trigger
2	3.220	0.054	0.036	0.039	0.059		Set Trigger
3	3.130	0.054	0.035	0.038	0.058		Set Trigger
4	3.152	0.053	0.036	0.038	0.058		Set Trigger
5	3.107	0.053	0.036	0.038	0.058		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



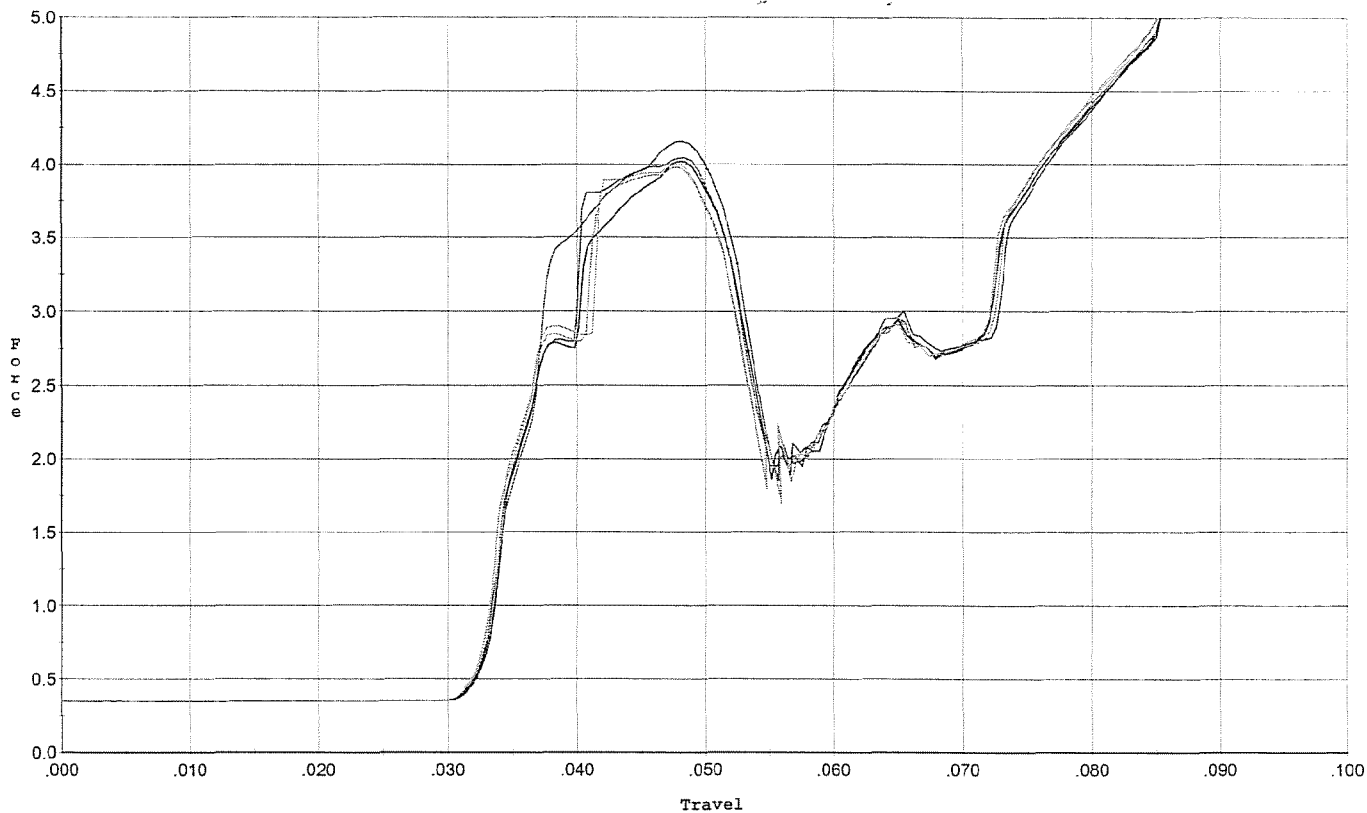
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.052	0.050	0.032	0.037	0.056		Set Trigger
2	3.053	0.050	0.032	0.037	0.056		Set Trigger
3	3.014	0.051	0.032	0.037	0.057		Set Trigger
4	2.959	0.051	0.032	0.037	0.055		Set Trigger
5	2.991	0.050	0.032	0.037	0.055		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



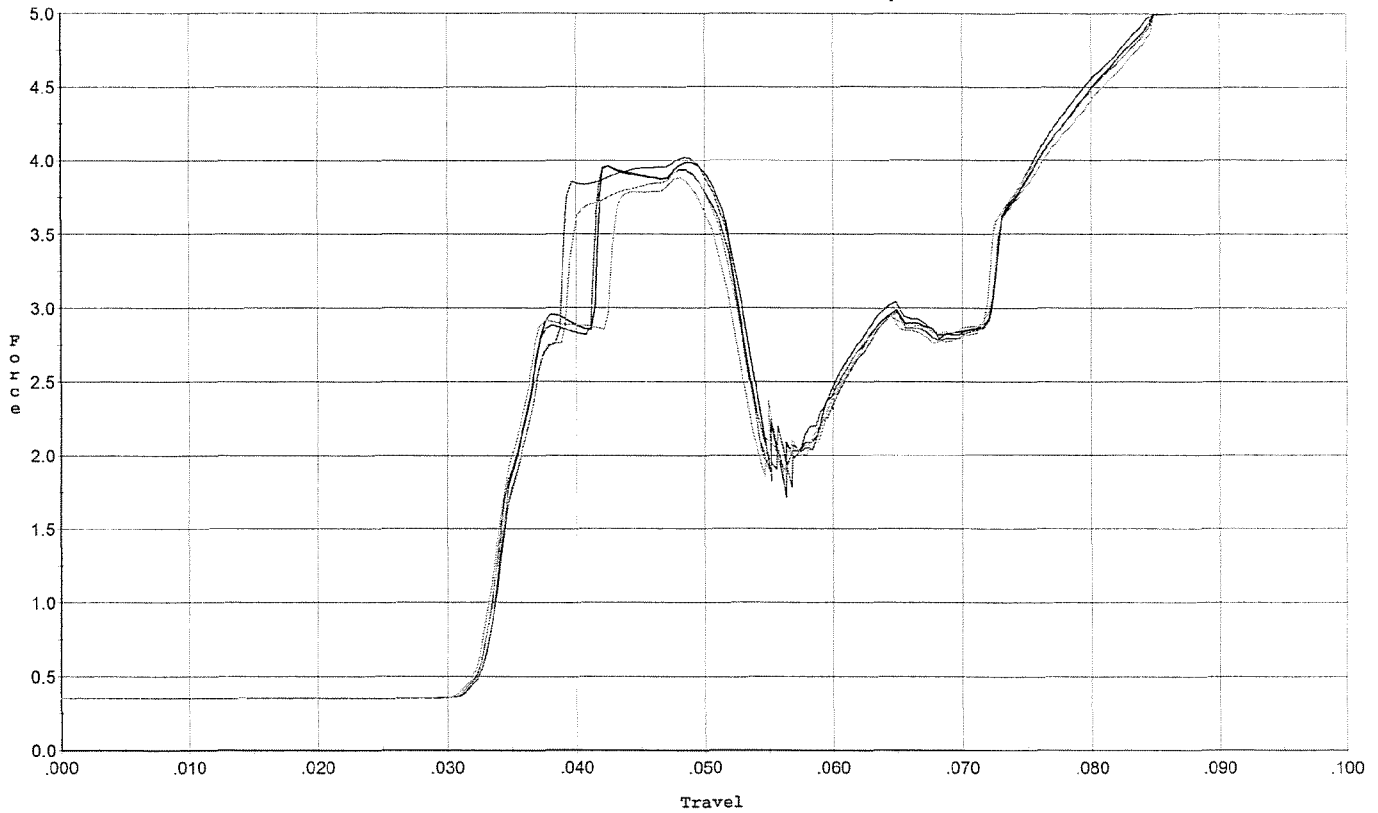
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.052	0.032	0.035	0.078		Set Trigger
2	4.022	0.053	0.032	0.035	0.077		Set Trigger
3	4.049	0.052	0.032	0.035	0.076		Set Trigger
4	4.004	0.053	0.032	0.035	0.076		Set Trigger
5	3.980	0.053	0.032	0.035	0.075		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



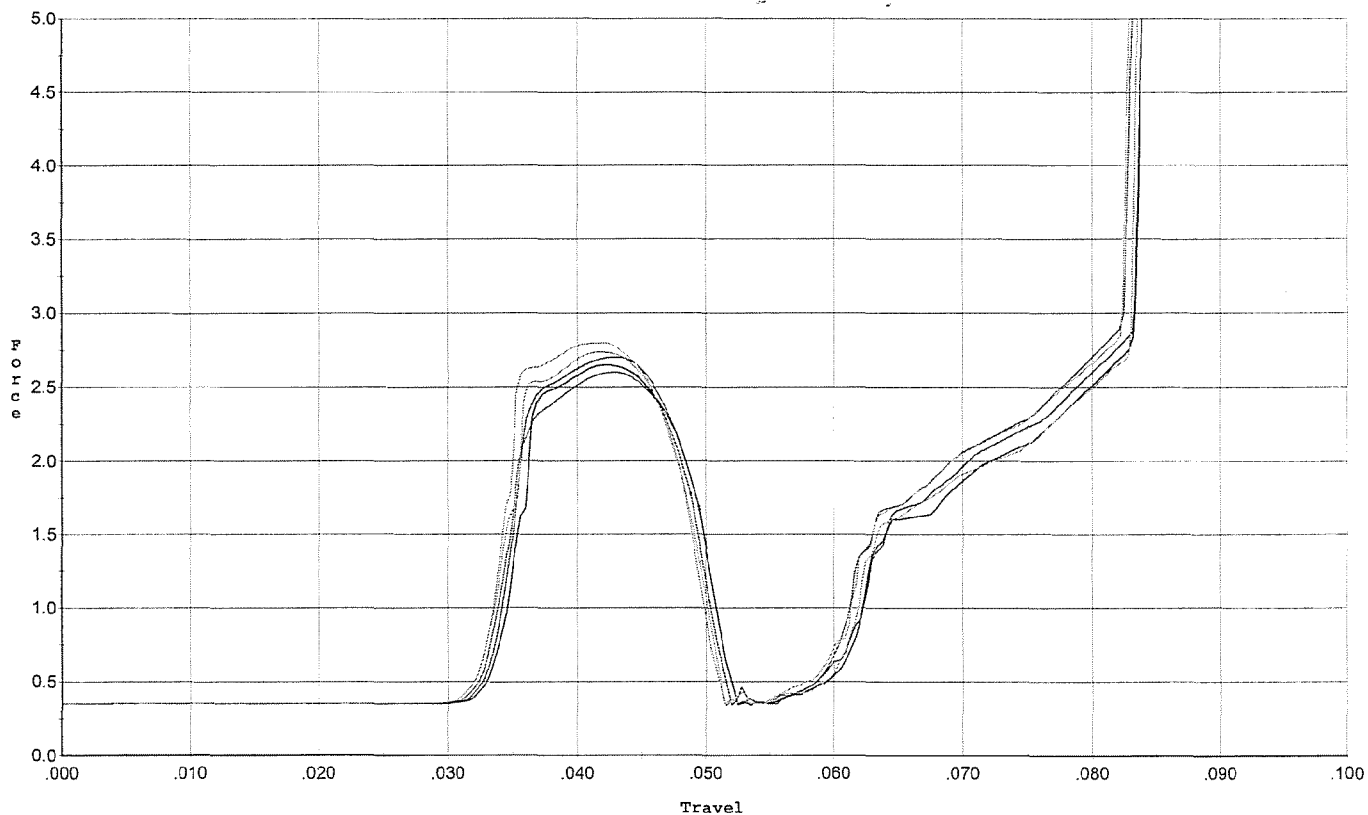
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.959	0.052	0.033	0.035	0.074		Set Trigger
2	3.986	0.053	0.033	0.035	0.077		Set Trigger
3	4.021	0.052	0.033	0.035	0.076		Set Trigger
4	3.883	0.052	0.032	0.035	0.072		Set Trigger
5	3.942	0.052	0.033	0.035	0.075		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



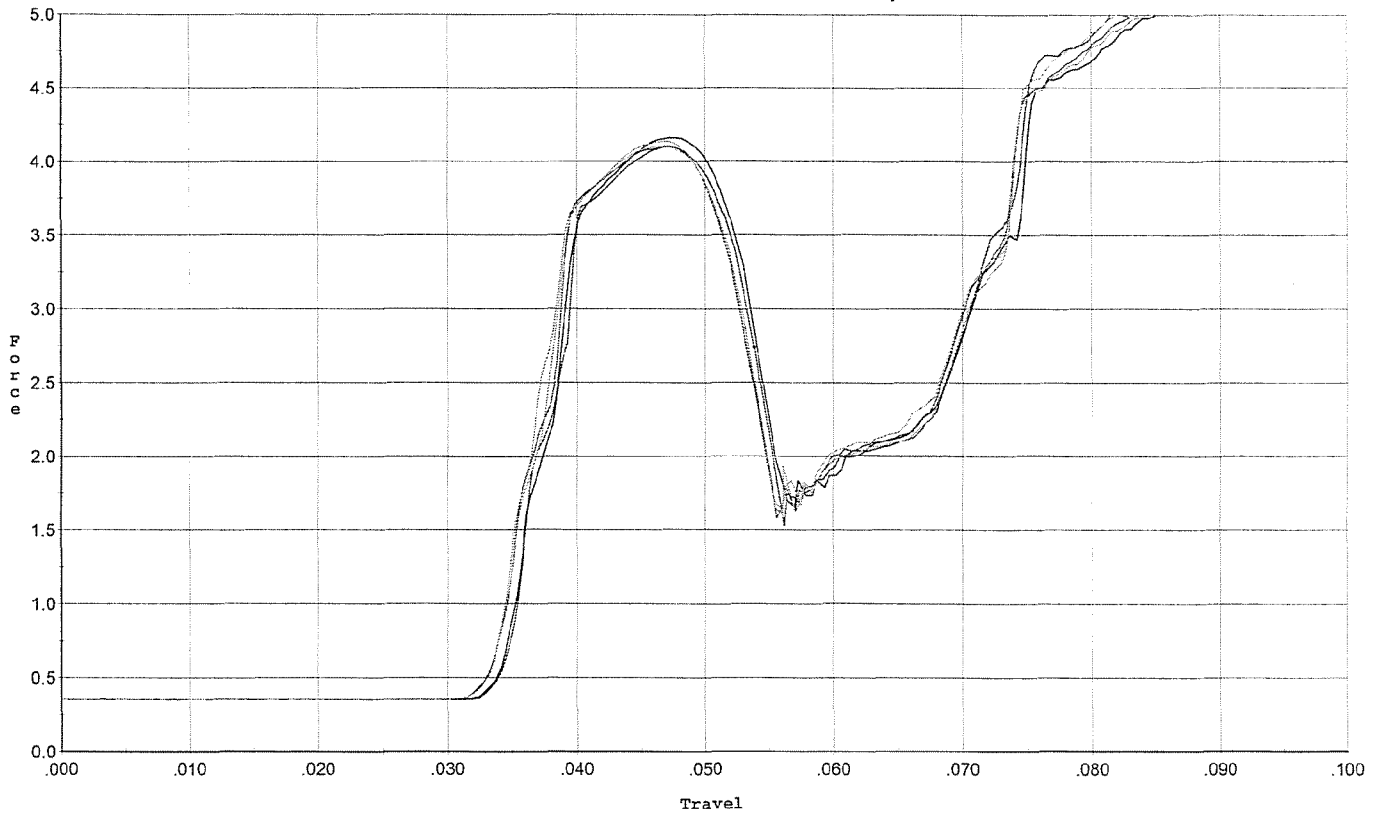
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.049	0.033	0.038	0.049		Set Trigger
2	2.649	0.049	0.033	0.038	0.048		Set Trigger
3	2.601	0.049	0.033	0.038	0.047		Set Trigger
4	2.737	0.050	0.032	0.038	0.049		Set Trigger
5	2.799	0.048	0.032	0.037	0.049		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.054	0.034	0.036	0.076		Set Trigger
2	4.162	0.053	0.034	0.036	0.077		Set Trigger
3	4.104	0.054	0.033	0.036	0.077		Set Trigger
4	4.136	0.053	0.033	0.036	0.077		Set Trigger
5	4.101	0.053	0.033	0.036	0.078		Set Trigger

Avg 4.12