

G6778857

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



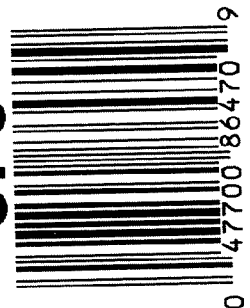
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778857

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778857

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 09 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BTH	9-9-08	BTH
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/12	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.0</u> <u>2.5</u> <u>3.0</u>	10-9-08	RJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-9-08	RJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	10-9-08	RJN
	J) ASSEMBLE STOCK		9-25-08	RSW
	K) ASSEMBLE SWIVEL STUDS		10-9-08	RJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-26-08	RJN
670	FINAL INSPECTION A) HEADSPACE		10-9-08	RJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.08</u> <u>2.08</u> <u>2.10</u> <u>2.04</u> <u>2.06</u>	9/30/08	Fry
	C) FUNCTION		10-9-08	RJN
690	PACK		12-5-08	RSW

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1.00 LBS: 100.00 LBS
2.00 LBS: 200.00 LBS
3.00 LBS: 300.00 LBS
4.00 LBS: 400.00 LBS

DATE 9-20-08
TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	267	243	27 TAE	278	
PULL #2	257	266		288	
PULL #3	249	248		287	
PULL #4	261	252		289	
PULL #5	261	242		279	
TOTAL	1295	1251		1421	
AVERAGE	259	250		284	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	323	318		
PULL #2	319	309		
PULL #3	317	308		
PULL #4	314	303		
PULL #5	317	309		
TOTAL	1590	1547		
AVERAGE	318	309		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	409	448		454
PULL #2	422	433		444
PULL #3	434	443		451
PULL #4	436	441		451
PULL #5	442	434		451
TOTAL	2143	2199		2251
AVERAGE	428	439		450