

G6778858

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

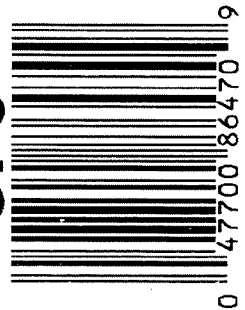
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778858

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6778858

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	R.P.D.
430	ASSEMBLE TO STOCK		8-26-08	JP
440	PROOF		8-26-08	R.P.D.
460	CHECK HEADSPACE		8-26-08	R.P.D.
470	DIS-ASSEMBLE ACTION		8-26-08	R.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-29-08	BSN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-5-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BSN</u>	9-10-08	BSN
490	MAGNAFLUX BOLT		9/24/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-18-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3</u> <u>3</u> <u>3</u>	9-24-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-24-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	9-24-08	TL
	J) ASSEMBLE STOCK		9-18-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.46</u> <u>2.60</u> <u>2.55</u> <u>2.78</u>	9-24-08	TL
	C) FUNCTION		9-24-08	TL
690	PACK		12/4/08	Fm

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1.0 LBS. 100% OF 1.0 LBS.
2.0 LBS. 100% OF 2.0 LBS.
3.0 LBS. 100% OF 3.0 LBS.

DATE 9-16-08
TESTER TAE

	2.5 LBS INITIAL	2.5 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 2.5 LBS	COMMENTS
PULL #1	291	292	259	
PULL #2	284	262	247	
PULL #3	294	281	259	
PULL #4	290	268	251	
PULL #5	287	276	254	
TOTAL	1446	1369	1290 2892	
AVERAGE	289	273	254	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	314	360	
PULL #2	314	315	
PULL #3	314	320	
PULL #4	346	312	
PULL #5	345	316	
TOTAL	1633	1623	
AVERAGE	326	324	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	428	439		420
PULL #2	428	428		417
PULL #3	411	414		420
PULL #4	414	414		424
PULL #5	419	409		410
TOTAL	2100	2104		2091
AVERAGE	420	420		418