

6677 8860

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

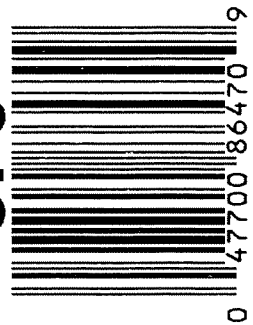
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778860

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778860

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	RTZ
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BT
490	MAGNAFLUX BOLT		9/12/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/11/08	DS
530 & 540	APPLY COATINGS (BARREL ACTION)		9/16	
	(BOLT)			
560	RE-ASSEMBLE ACTION		1-5-09	RTZ
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-5-09	RTZ
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-5-09	RTZ
	D) OIL FIRING PIN ASSEMBLY		1-15-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

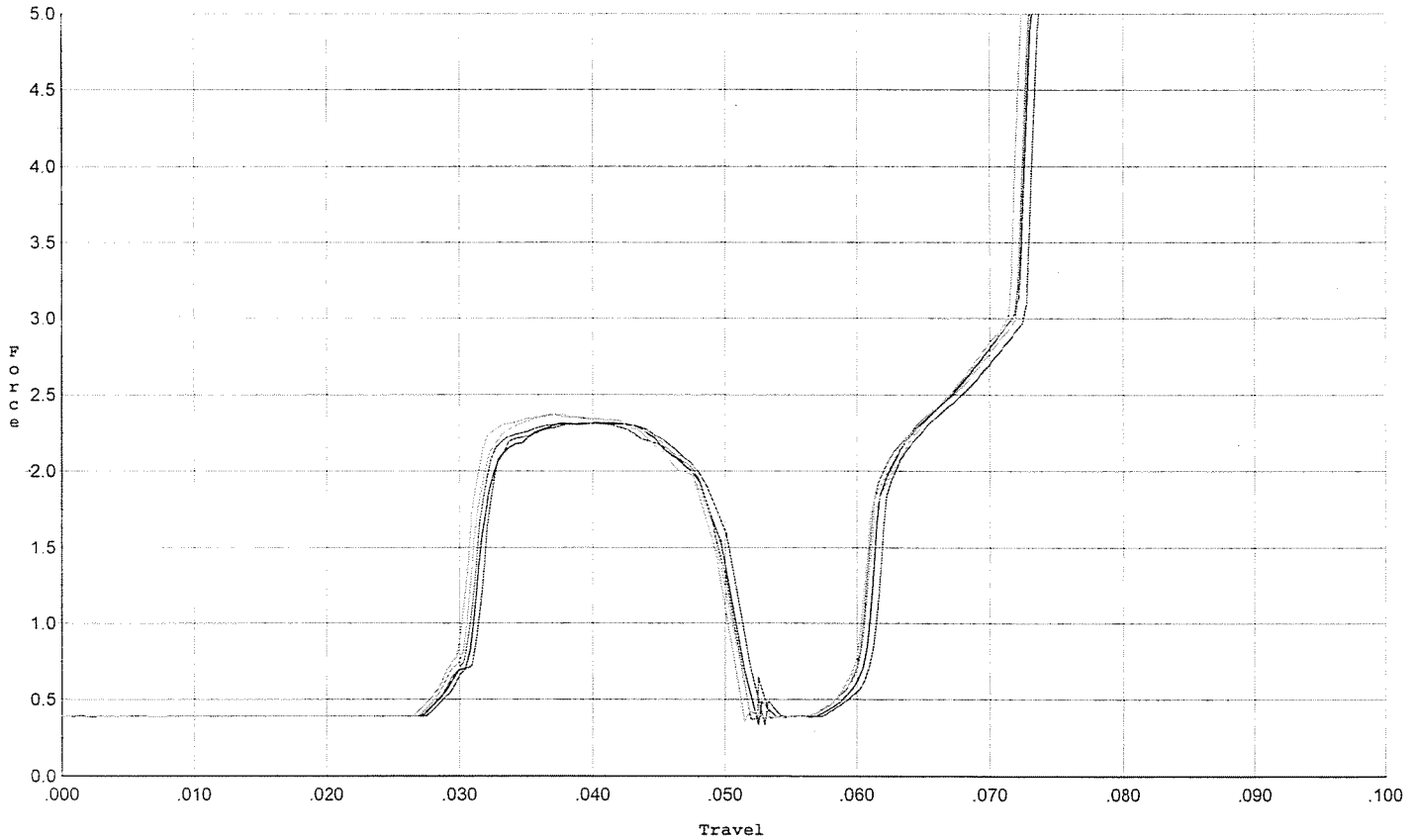
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-16-09	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-16-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	2-16-09	LD
	J) ASSEMBLE STOCK		2-5-09	RT
	K) ASSEMBLE SWIVEL STUDS		2-16-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-9-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-9-08	W/W
670	FINAL INSPECTION A) HEADSPACE		2-16-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.48</u> <u>2.43</u> <u>2.45</u> <u>2.42</u>	2-10-09	W/W
	C) FUNCTION		2-16-09	LD
690	PACK		2/18/09	DS

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



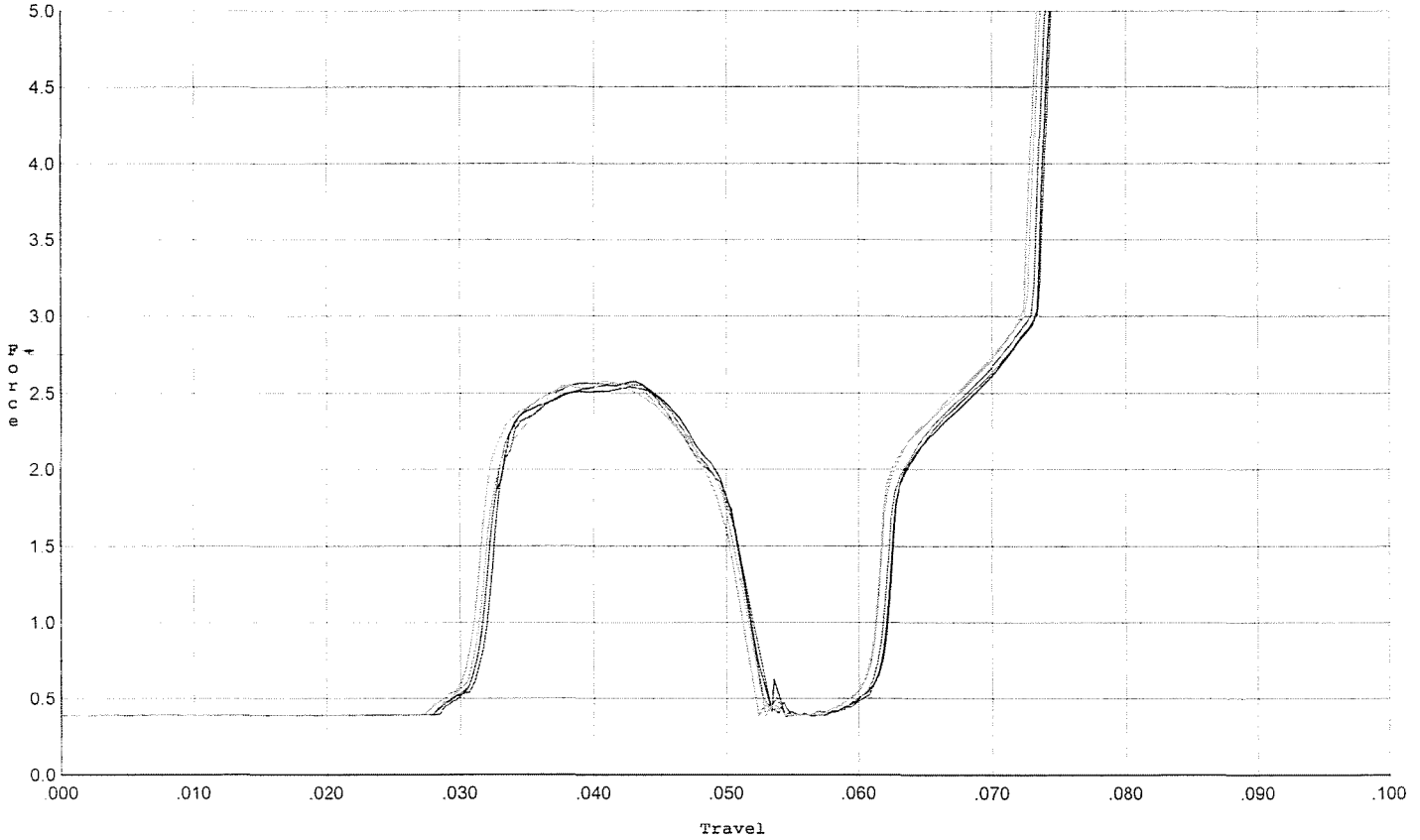
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.314	0.050	0.030	0.030	0.053		Set Trigger
2	2.317	0.050	0.030	0.030	0.052		Set Trigger
3	2.315	0.050	0.029	0.030	0.053		Set Trigger
4	2.374	0.050	0.029	0.030	0.054		Set Trigger
5	2.371	0.049	0.029	0.030	0.054		Set Trigger

A-2.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



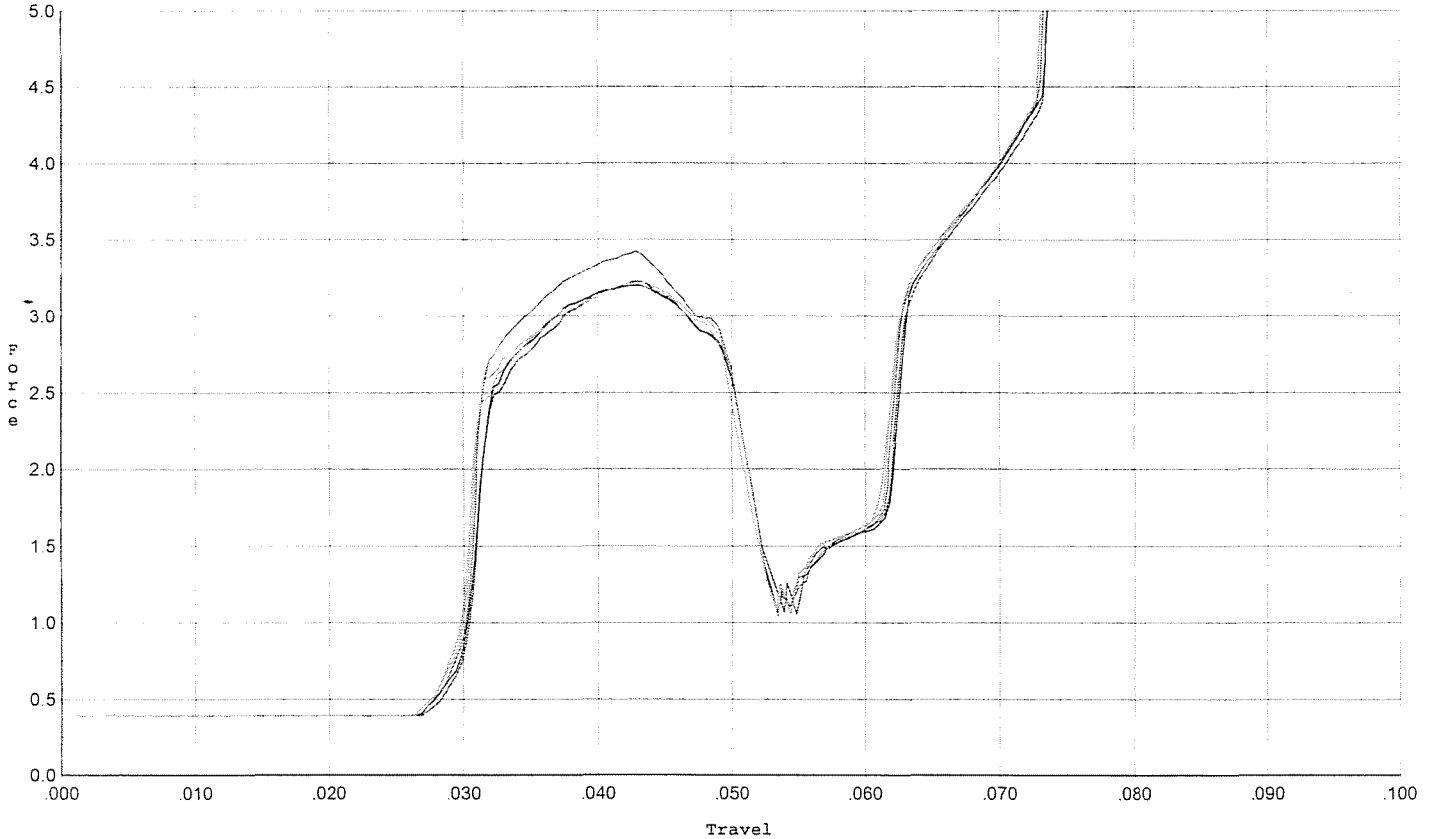
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.050	0.031	0.031	0.055		Set Trigger
2	2.577	0.050	0.031	0.030	0.056		Set Trigger
3	2.568	0.051	0.031	0.030	0.056		Set Trigger
4	2.548	0.051	0.031	0.030	0.056		Set Trigger
5	2.577	0.050	0.030	0.030	0.056		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



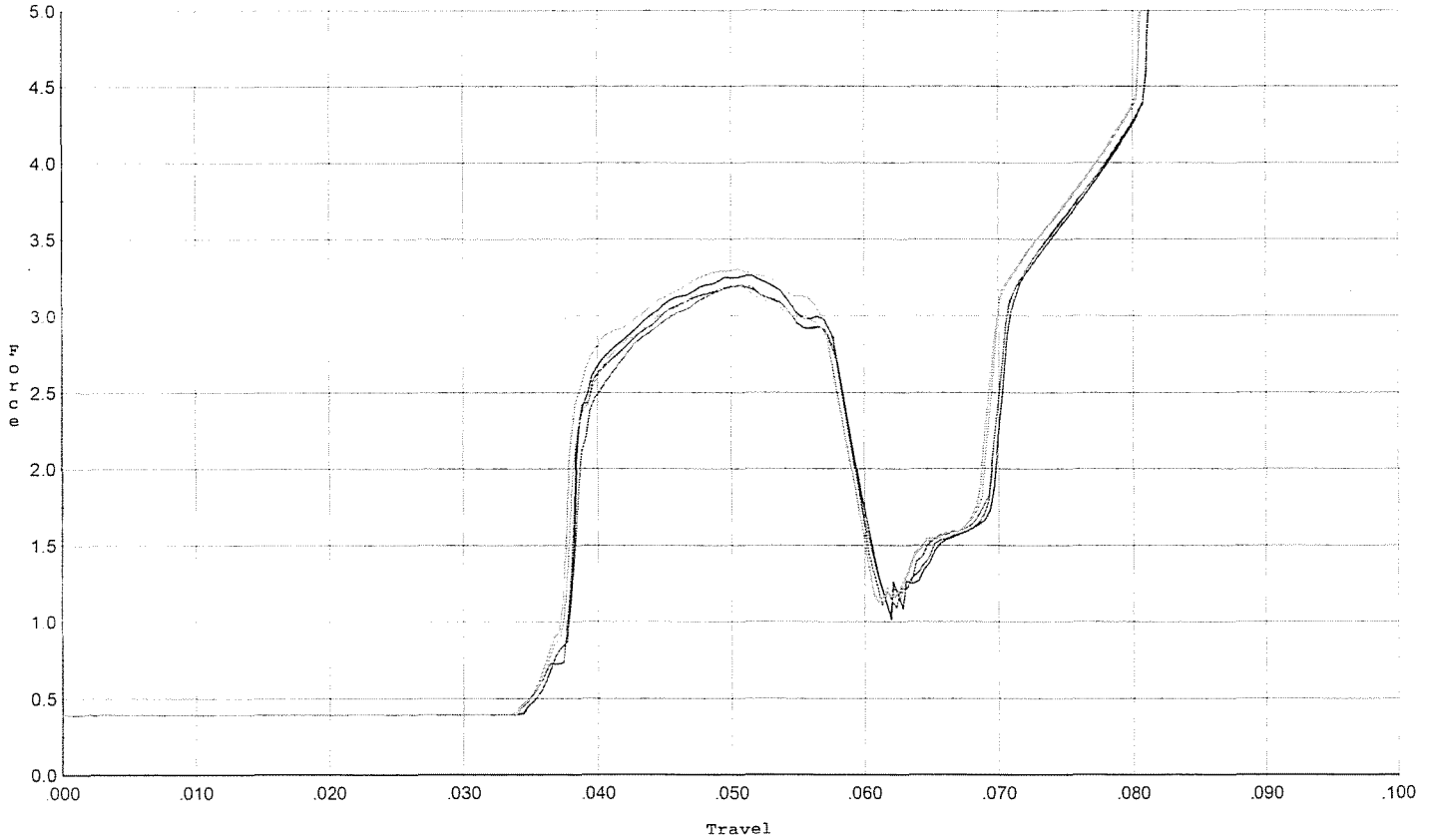
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.201	0.050	0.029	0.029	0.069		Set Trigger
2	3.226	0.050	0.030	0.029	0.070		Set Trigger
3	3.424	0.050	0.029	0.028	0.073		Set Trigger
4	3.210	0.049	0.028	0.029	0.069		Set Trigger
5	3.224	0.050	0.028	0.028	0.071		Set Trigger

A-3.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



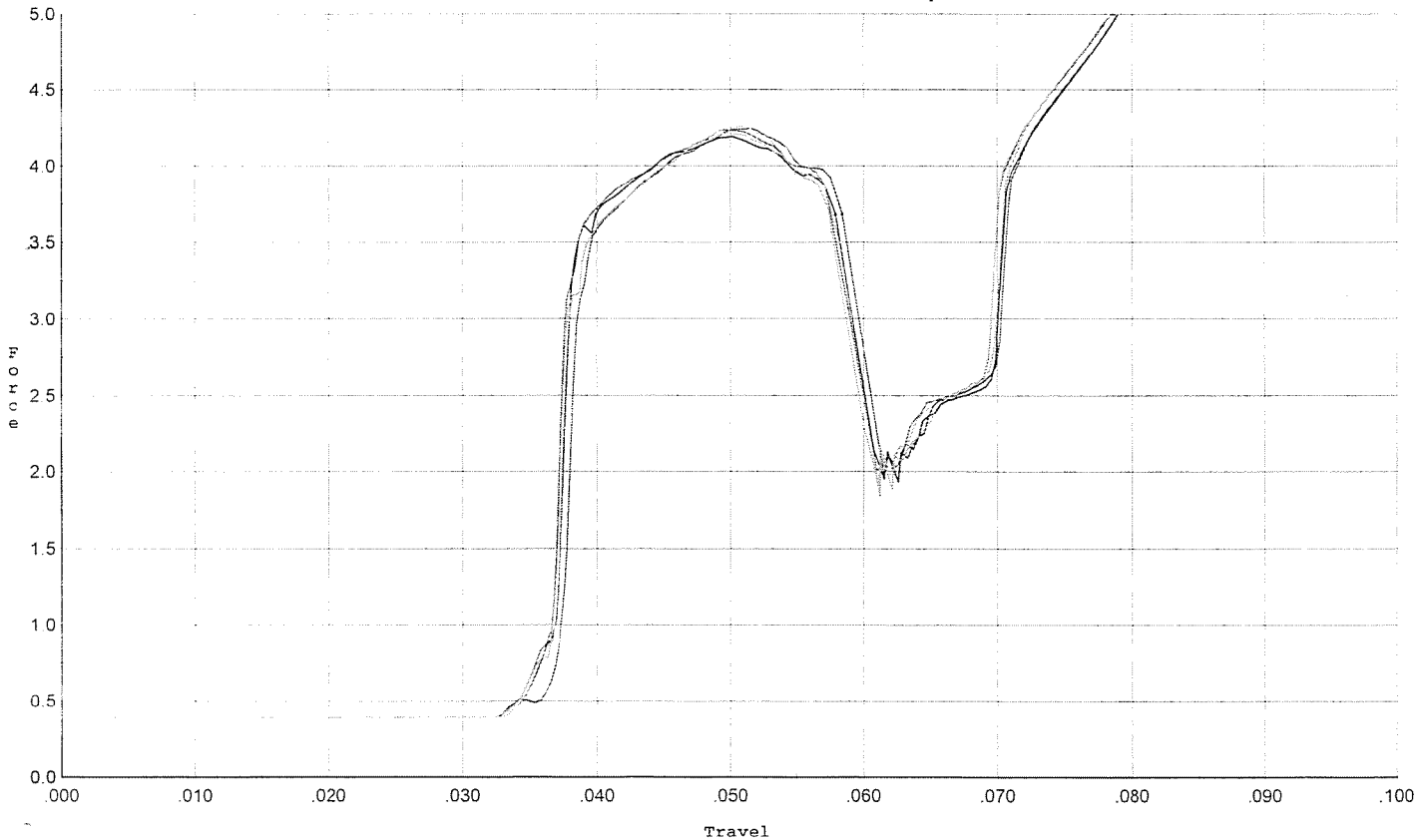
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.193	0.058	0.036	0.028	0.075		Set Trigger
2	3.264	0.058	0.036	0.028	0.076		Set Trigger
3	3.203	0.058	0.035	0.028	0.074		Set Trigger
4	3.198	0.059	0.036	0.028	0.077		Set Trigger
5	3.307	0.059	0.036	0.028	0.079		Set Trigger

A 3-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- .50 lbs



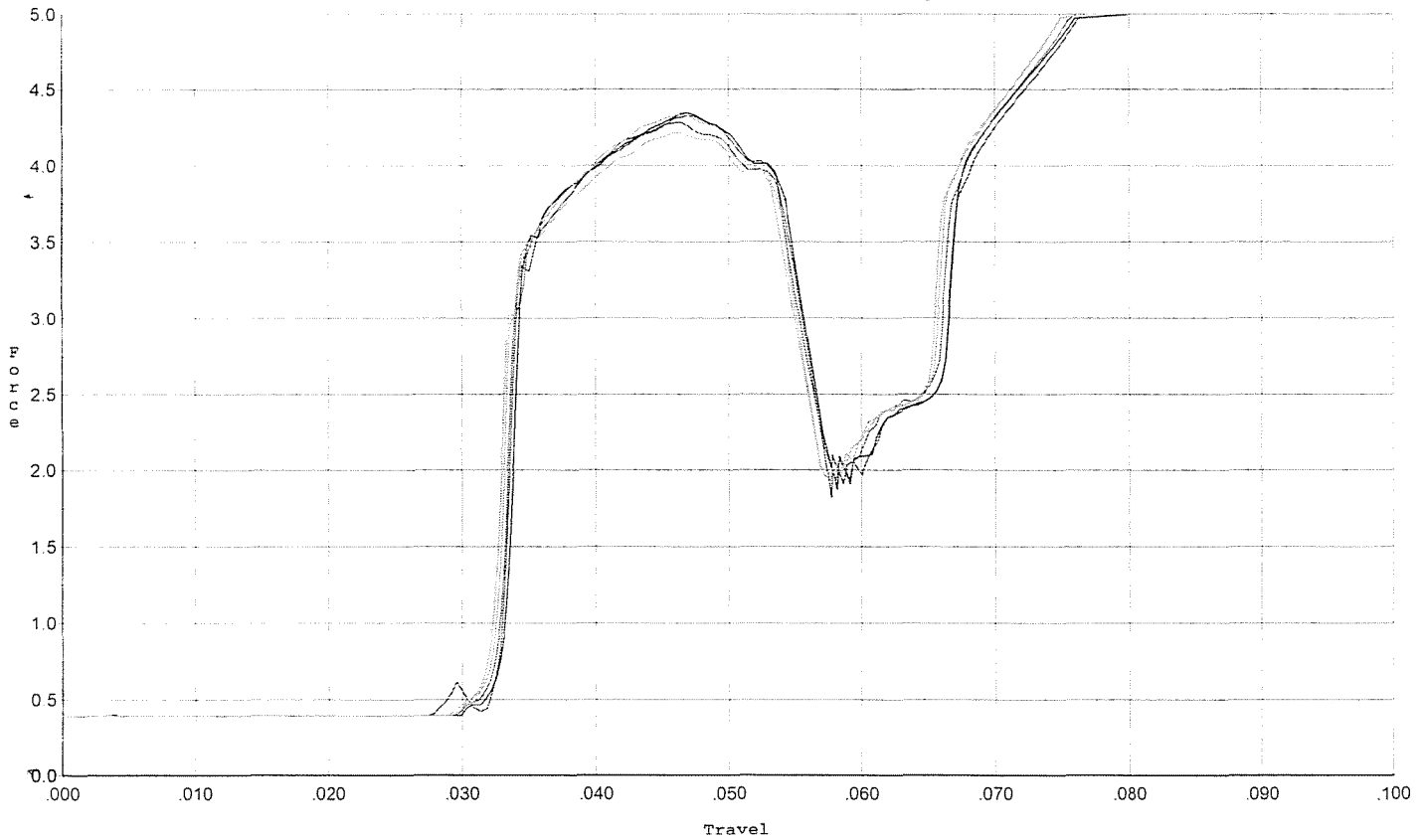
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.058	0.036	0.026	0.098		Set Trigger
2	4.191	0.058	0.035	0.026	0.098		Set Trigger
3	4.236	0.059	0.035	0.026	0.101		Set Trigger
4	4.215	0.057	0.035	0.026	0.096		Set Trigger
5	4.261	0.058	0.035	0.026	0.098		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- .50 lbs



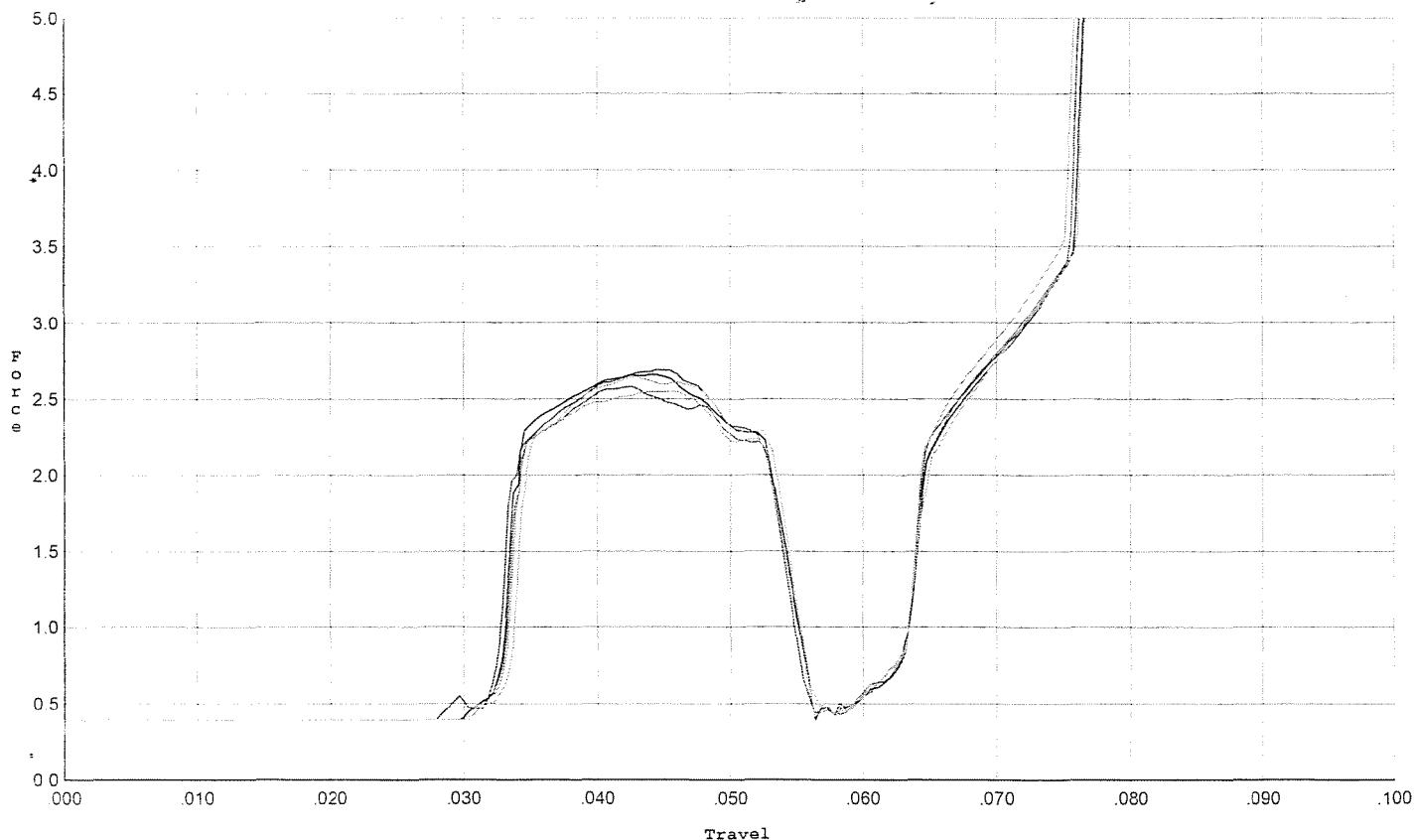
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.326	0.055	0.030	0.026	0.099		Set Trigger
2	4.343	0.054	0.032	0.026	0.098		Set Trigger
3	4.281	0.054	0.032	0.027	0.096		Set Trigger
4	4.215	0.054	0.032	0.026	0.096		Set Trigger
5	4.333	0.055	0.032	0.026	0.100		Set Trigger

A-430

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



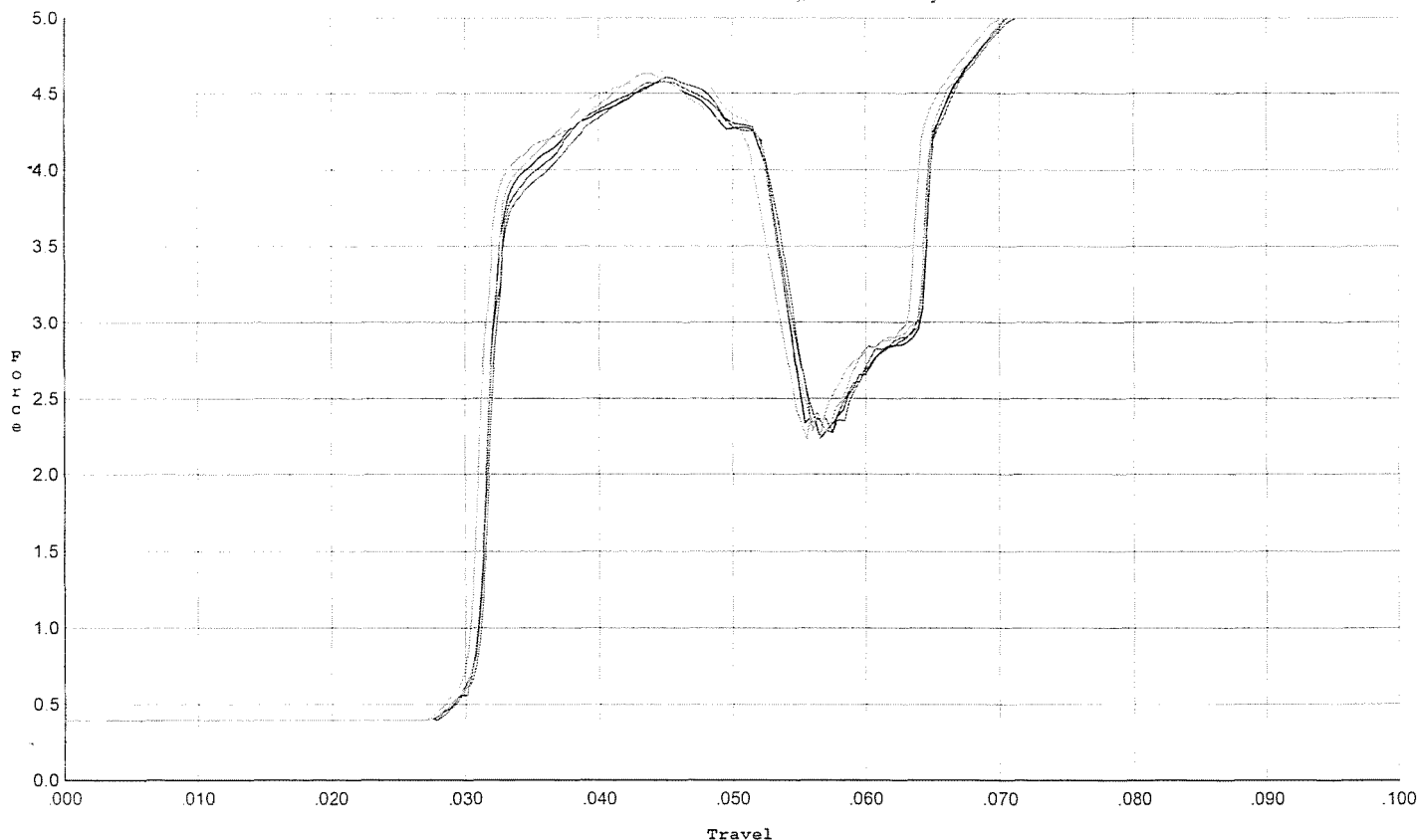
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.692	0.053	0.032	0.029	0.062		Set Trigger
2	2.661	0.054	0.032	0.029	0.064		Set Trigger
3	2.582	0.053	0.033	0.029	0.060		Set Trigger
4	2.643	0.053	0.033	0.029	0.061		Set Trigger
5	2.551	0.053	0.033	0.029	0.060		Set Trigger

A. 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/30/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.607	0.052	0.030	0.026	0.103		Set Trigger
2	4.575	0.052	0.030	0.025	0.103		Set Trigger
3	4.575	0.053	0.030	0.025	0.105		Set Trigger
4	4.644	0.052	0.030	0.026	0.104		Set Trigger
5	4.634	0.051	0.030	0.026	0.101		Set Trigger

A. 4.60