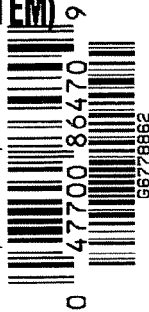


G6778862

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



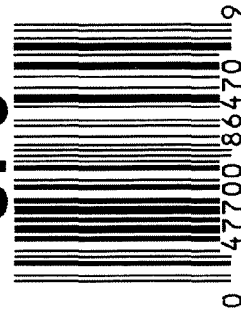
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778862

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778862

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-29-08	ESN
475	DRILL AND TAP SIGHT HOLES	JEP 10 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	9-10-08	BA
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-19-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-24-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	9-24-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.027</u>	9-24-08	TC
	J) ASSEMBLE STOCK		9-19-08	PSN
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.00</u> <u>2.98</u> <u>2.95</u> <u>2.93</u> <u>3.05</u>	9-24-08	TC
	C) FUNCTION		9-24-08	TC
690	PACK		12/4/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1.00 LBS 1.00 LBS
2.00 LBS 2.00 LBS
3.00 LBS 3.00 LBS
4.00 LBS 4.00 LBS

DATE 9-16-08

TESTER TAE

	2.00 LBS INITIAL	2.00 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 2.00 LBS	COMMENTS
PULL #1	268	270	253	
PULL #2	203	273	247	
PULL #3	268	258	268	
PULL #4	246	270	240	
PULL #5	269	242	253	
TOTAL	1254	1313	1261	
AVERAGE	250	262	252	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	333	358	
PULL #2	340	343	
PULL #3	333	348	
PULL #4	331	341	
PULL #5	332	330	
TOTAL	1675	1715	
AVERAGE	335	343	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	438	432		474
PULL #2	424	411		474
PULL #3	428	456		465
PULL #4	452	427		470
PULL #5	414	451		479
TOTAL	2156	2177		2362
AVERAGE	431	435		472