

G677 8869

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



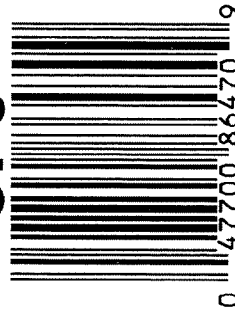
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6778869

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

2

GUN SERIAL # G6778869

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SP
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SP
460	CHECK HEADSPACE		8-19-08	SP
470	DIS-ASSEMBLE ACTION		8-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	210 21 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8/21/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8-25-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

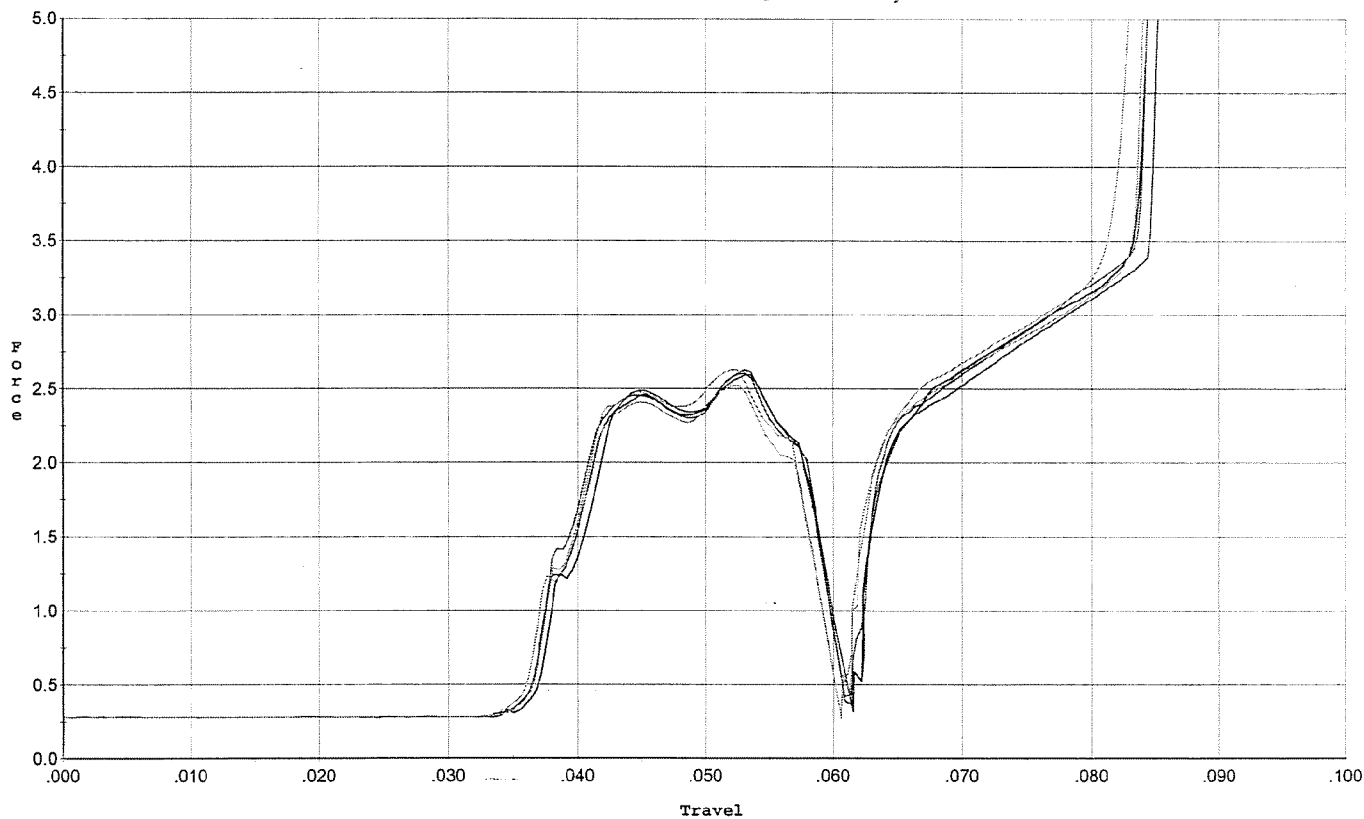
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-15-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-15-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-15-08	TC
	J) ASSEMBLE STOCK		9-2-08	PSN
	K) ASSEMBLE SWIVEL STUDS		9-15-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/5/08	JJ
670	FINAL INSPECTION A) HEADSPACE		9-15-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.80</u> <u>2.81</u> <u>2.81</u> <u>2.81</u>	9-11-08	PSN
	C) FUNCTION		9-15-08	TC
690	PACK		9/14/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



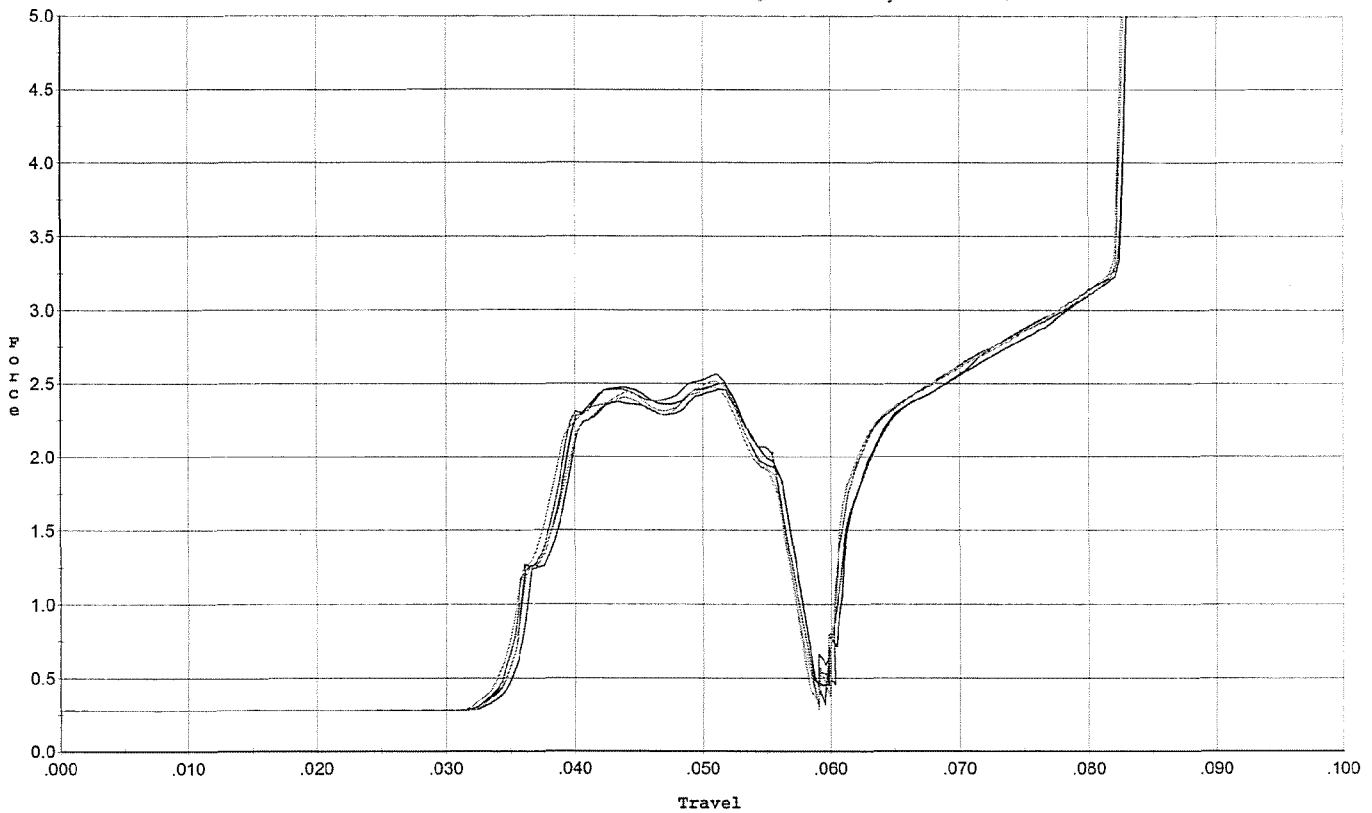
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.058	0.037	0.034	0.057		Set Trigger
2	2.630	0.058	0.037	0.033	0.056		Set Trigger
3	2.604	0.058	0.036	0.033	0.058		Set Trigger
4	2.523	0.059	0.037	0.033	0.055		Set Trigger
5	2.630	0.058	0.036	0.032	0.057		Set Trigger

AVg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



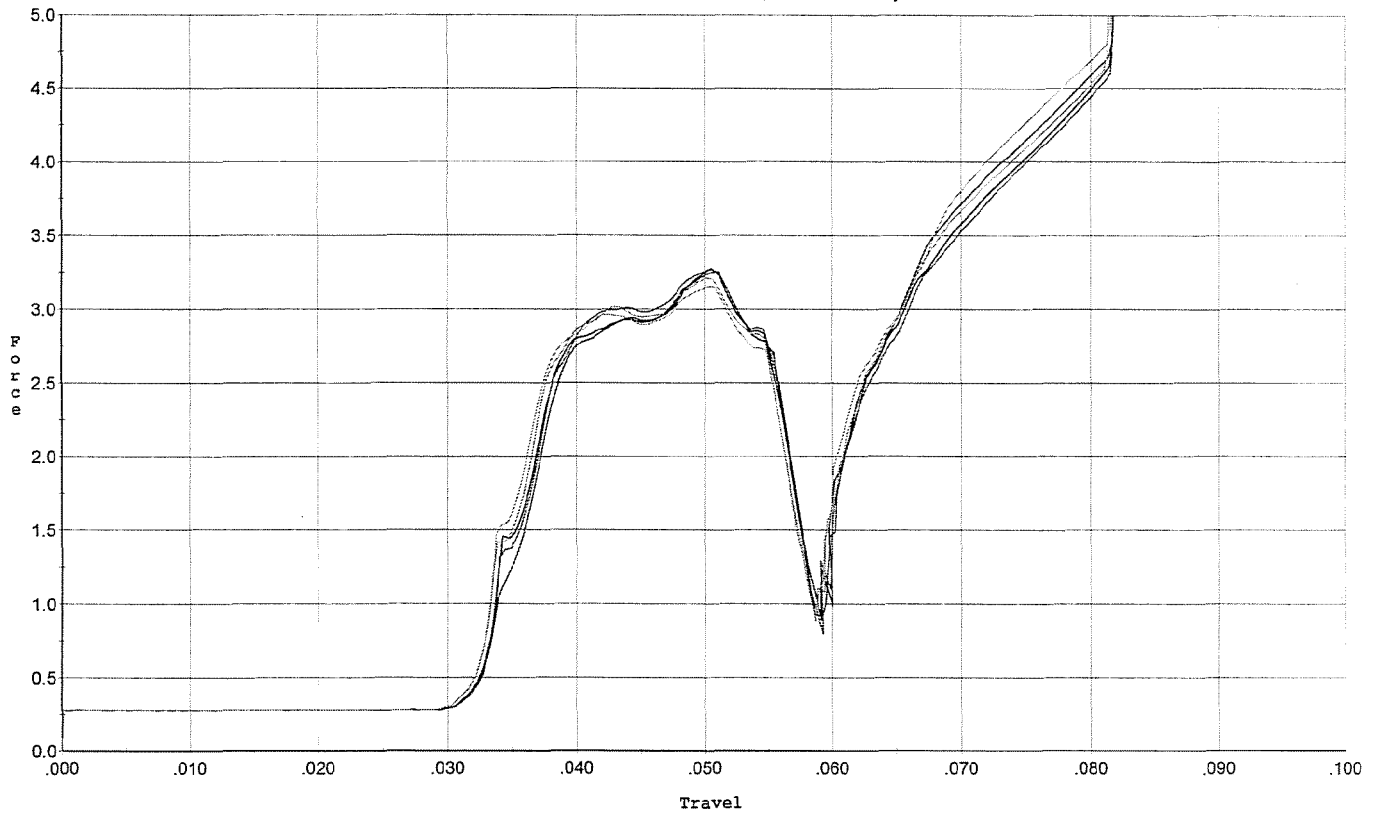
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.056	0.035	0.033	0.054		Set Trigger
2	2.501	0.056	0.035	0.033	0.055		Set Trigger
3	2.561	0.055	0.034	0.033	0.055		Set Trigger
4	2.516	0.056	0.035	0.033	0.054		Set Trigger
5	2.474	0.056	0.034	0.033	0.055		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



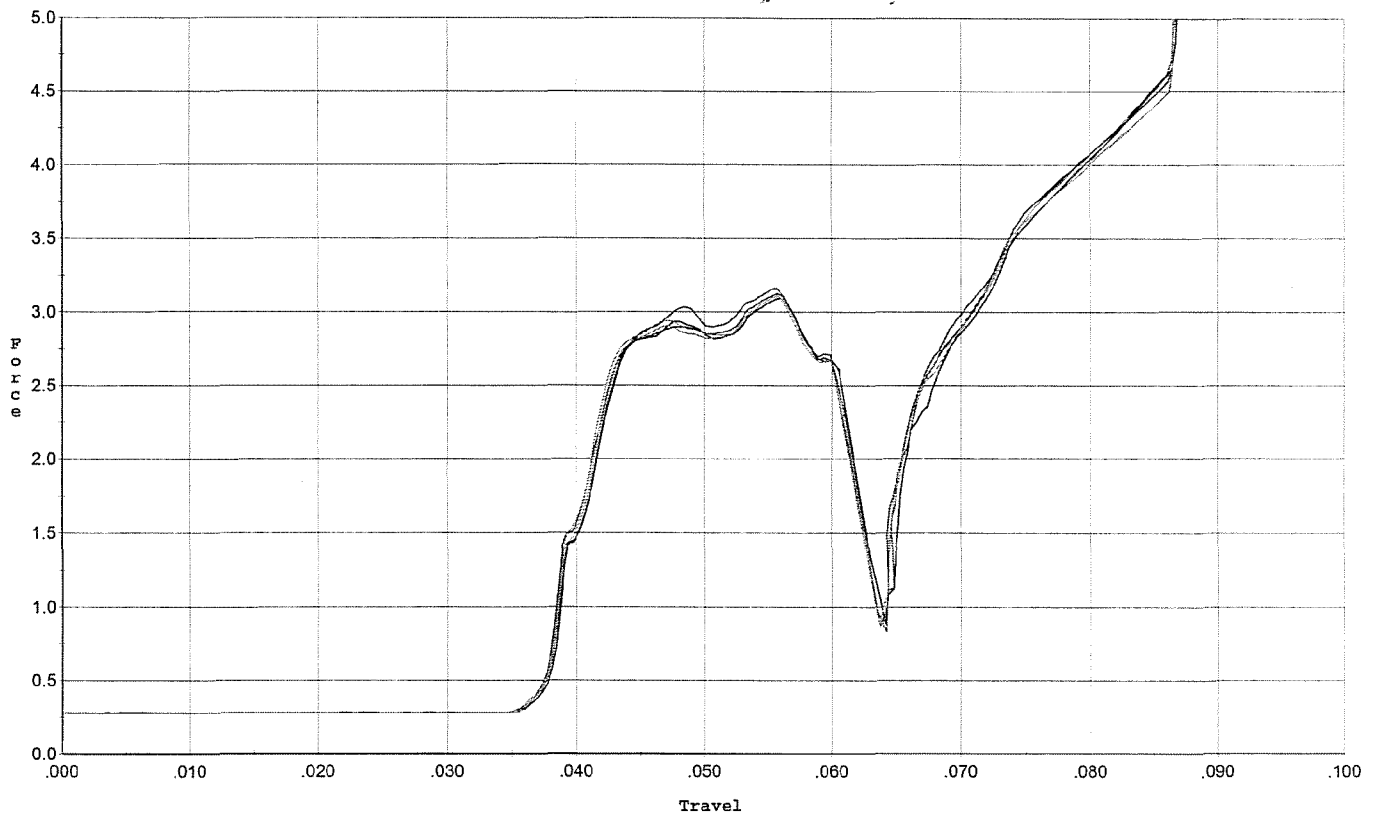
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.250	0.055	0.033	0.031	0.069		Set Trigger
2	3.274	0.056	0.032	0.031	0.070		Set Trigger
3	3.277	0.056	0.032	0.031	0.070		Set Trigger
4	3.153	0.055	0.032	0.032	0.069		Set Trigger
5	3.213	0.055	0.032	0.031	0.069		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



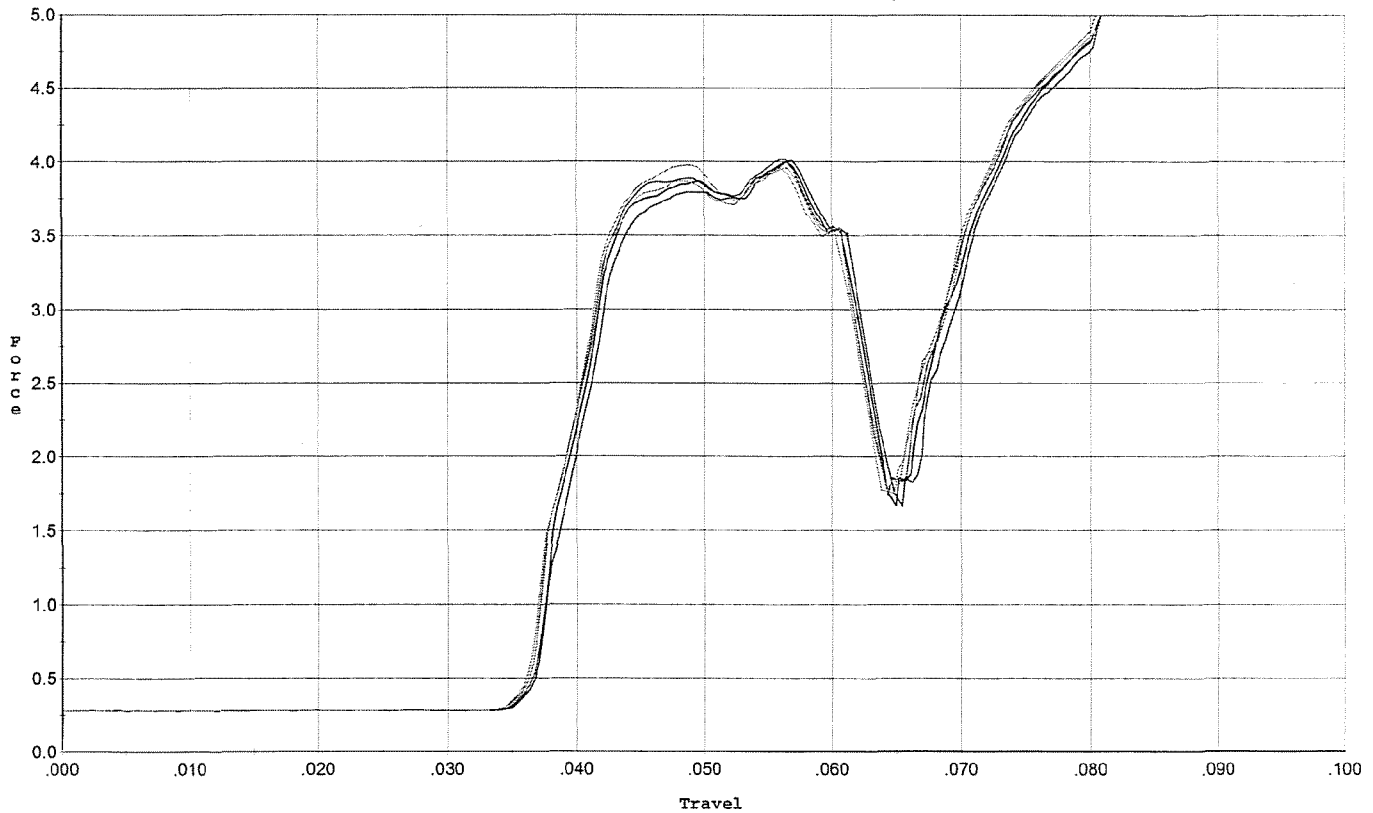
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.062	0.037	0.032	0.073		Set Trigger
2	3.092	0.061	0.038	0.032	0.070		Set Trigger
3	3.127	0.061	0.038	0.031	0.071		Set Trigger
4	3.104	0.060	0.038	0.032	0.070		Set Trigger
5	3.114	0.061	0.037	0.032	0.072		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



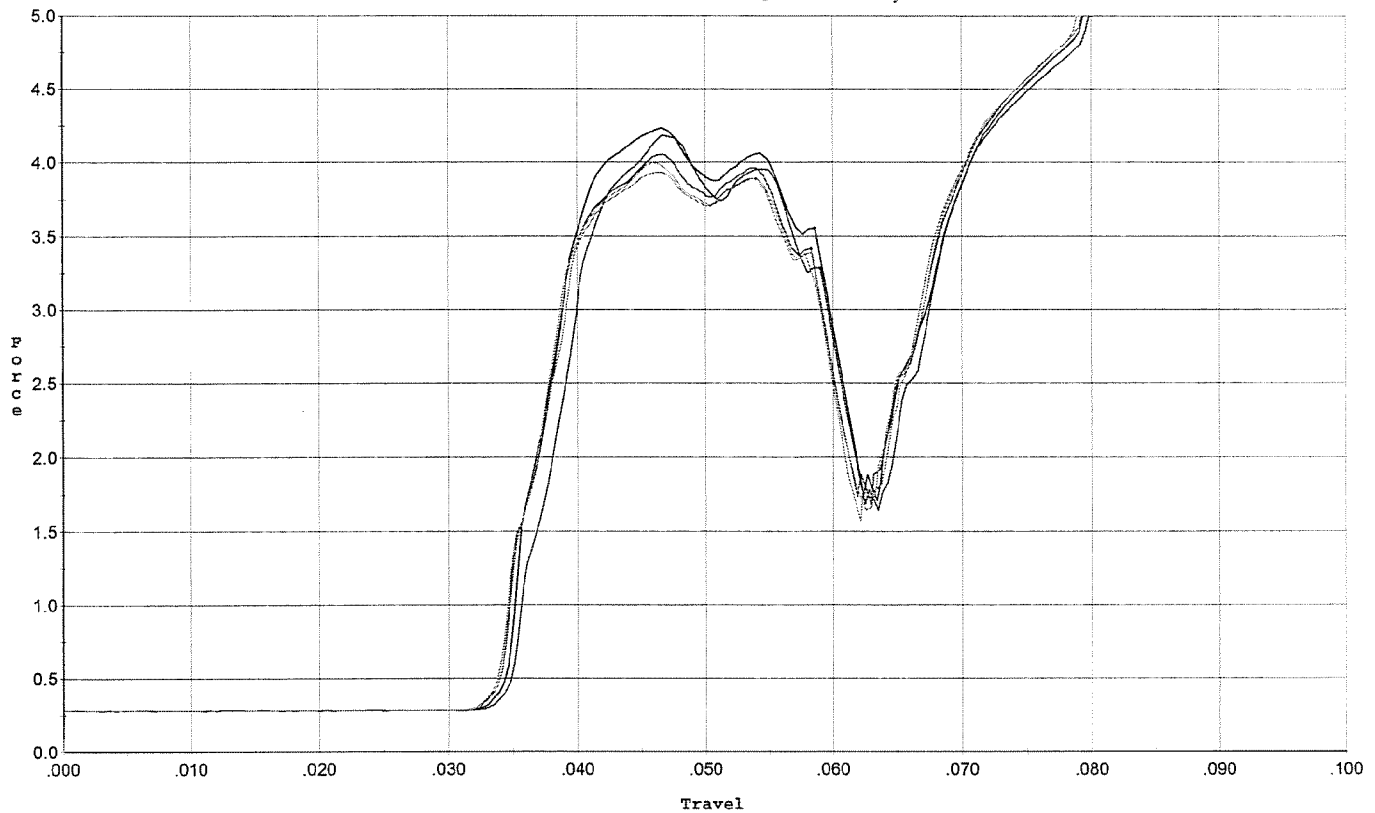
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.011	0.061	0.037	0.026	0.093		Set Trigger
2	4.005	0.062	0.037	0.026	0.095		Set Trigger
3	4.015	0.061	0.036	0.027	0.094		Set Trigger
4	3.958	0.061	0.036	0.027	0.094		Set Trigger
5	3.975	0.061	0.036	0.027	0.094		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



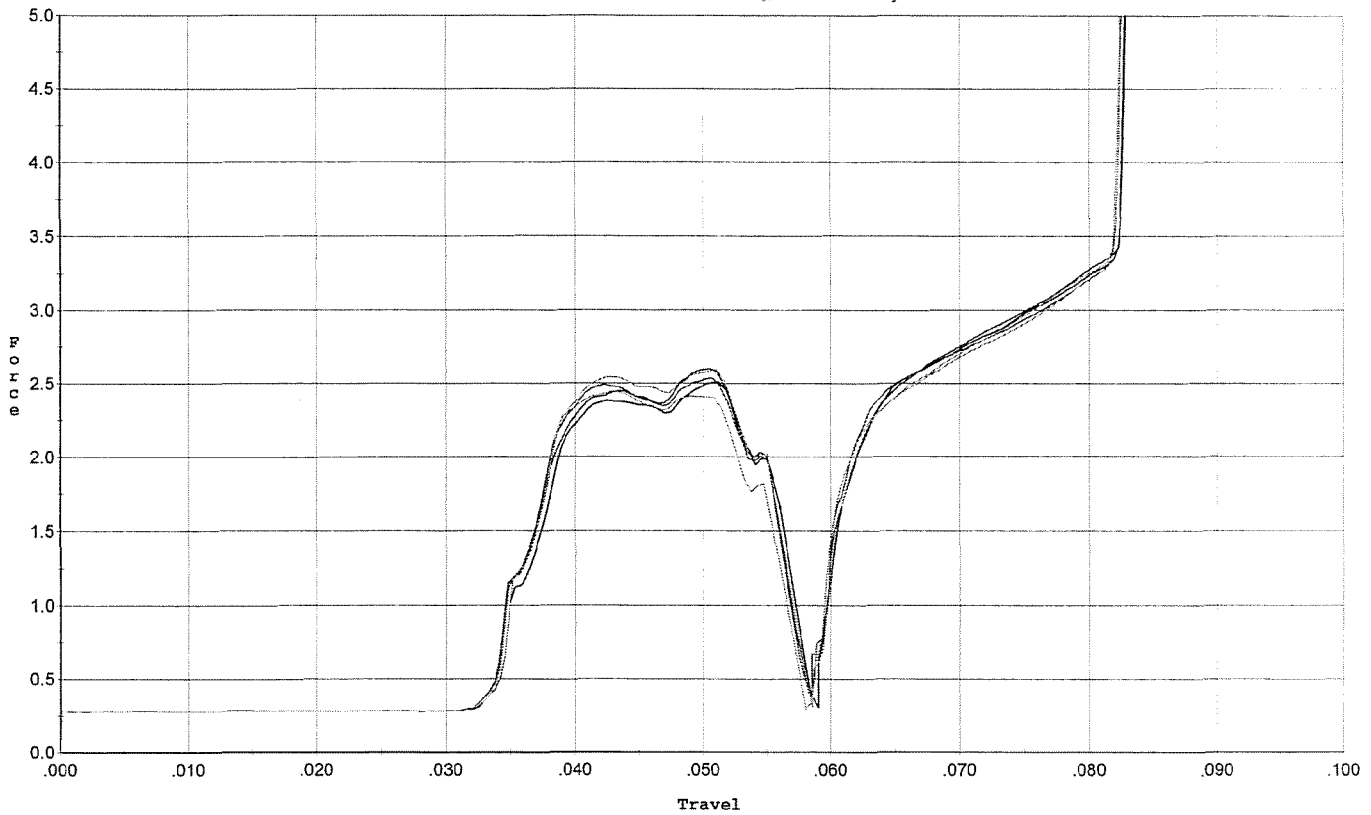
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.059	0.035	0.028	0.093		Set Trigger
2	4.233	0.059	0.034	0.028	0.097		Set Trigger
3	4.052	0.058	0.034	0.028	0.093		Set Trigger
4	3.997	0.058	0.034	0.028	0.093		Set Trigger
5	3.934	0.059	0.034	0.028	0.093		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



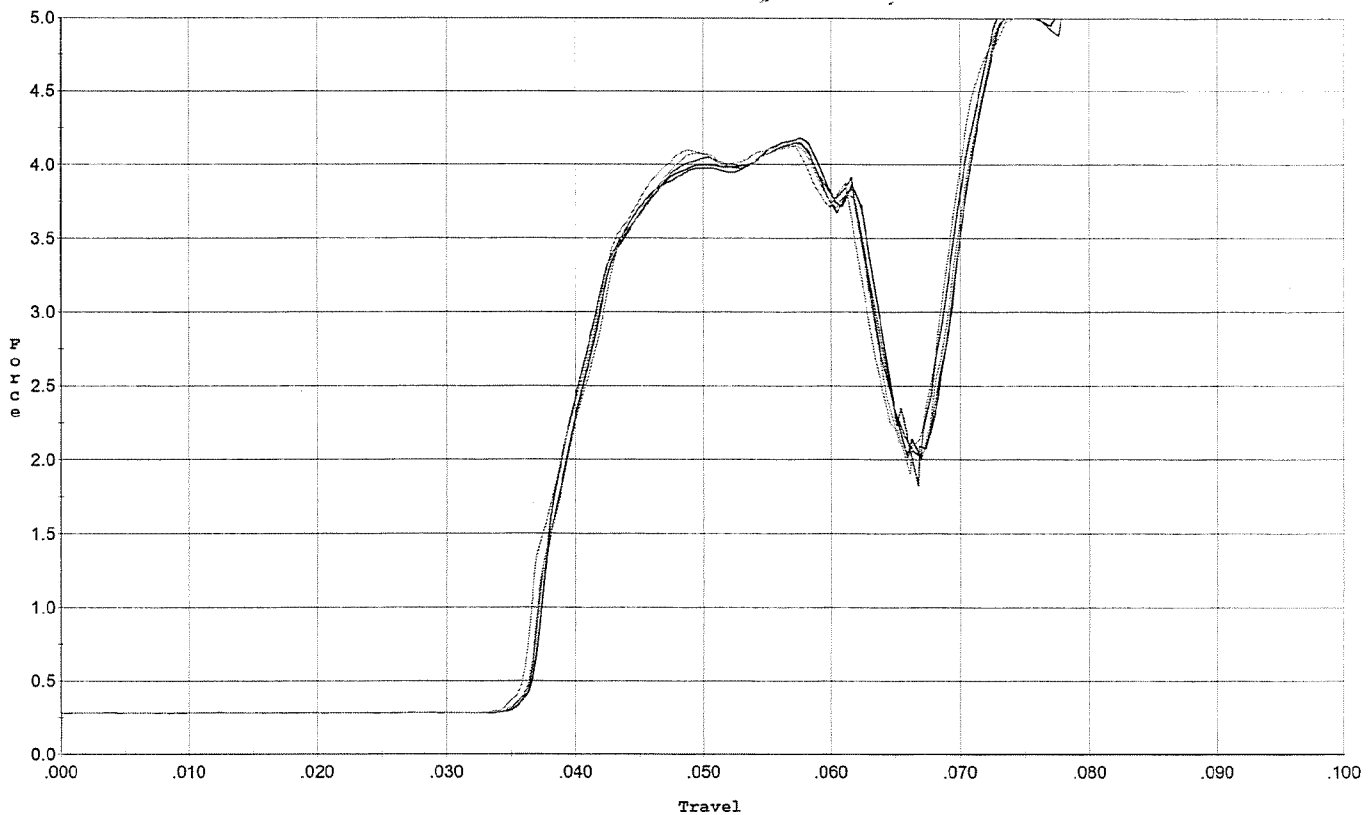
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.055	0.034	0.034	0.055		Set Trigger
2	2.511	0.056	0.034	0.033	0.055		Set Trigger
3	2.534	0.055	0.034	0.033	0.055		Set Trigger
4	2.595	0.055	0.034	0.034	0.056		Set Trigger
5	2.444	0.056	0.034	0.033	0.055		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.062	0.036	0.029	0.100		Set Trigger
2	4.180	0.062	0.037	0.028	0.102		Set Trigger
3	4.147	0.062	0.036	0.028	0.100		Set Trigger
4	4.133	0.062	0.036	0.028	0.100		Set Trigger
5	4.143	0.061	0.036	0.028	0.100		Set Trigger

Avg 4.15