

66778870

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



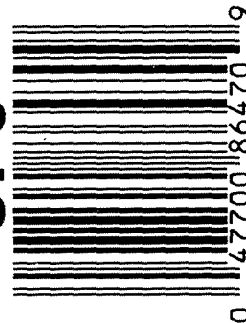
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778870

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778870

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	J.P.D.
430	ASSEMBLE TO STOCK		8-20-08	JP
440	PROOF		8-20-08	J.P.D.
460	CHECK HEADSPACE		8-20-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	J.P.D.
472	SERIALIZE BOLT HANDLE		8-21-08	BSN
475	DRILL AND TAP SIGHT HOLES		8-21-08	JP
480	MAGNAFLUX BBL ACTION		8-22-08	BM
490	MAGNAFLUX BOLT		8-22-08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DK
542	APPLY COATINGS (BARREL ACTION)		8-26	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	JP
	D) OIL FIRING PIN ASSEMBLY		1-22-09	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

F004 REV 5/2006

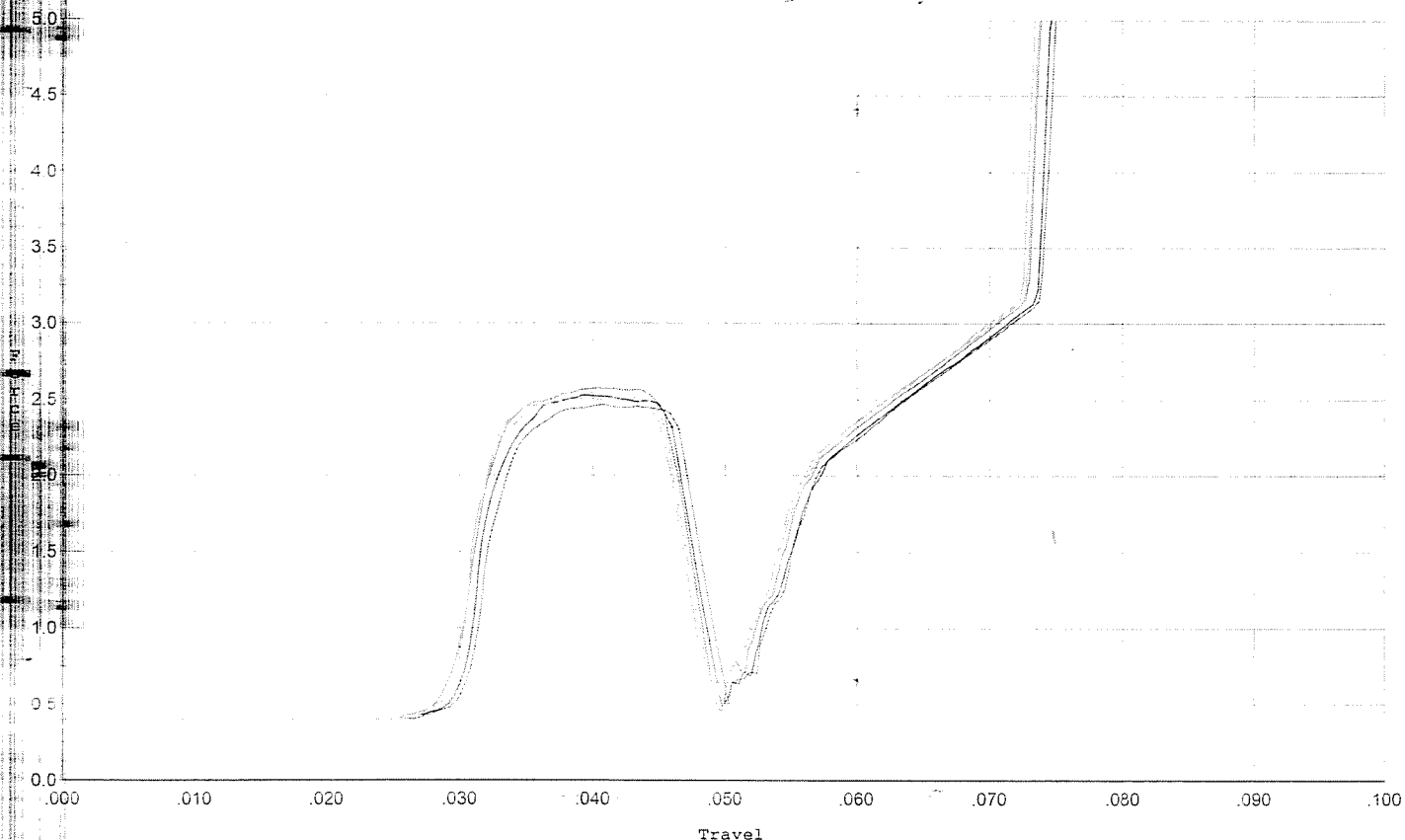
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	2-4-09	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	2-4-09	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-4-09	TL
	J) ASSEMBLE STOCK		1-22-09	J.H.D.
	K) ASSEMBLE SWIVEL STUDS		2-4-09	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	2-2-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-7-09	WW
670	FINAL INSPECTION A) HEADSPACE		2-4-09	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.11</u> <u>2.13</u> <u>2.11</u> <u>2.11</u> <u>2.14</u>	2-4-09	WW
	C) FUNCTION		2-4-09	TL
690	PACK		2/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



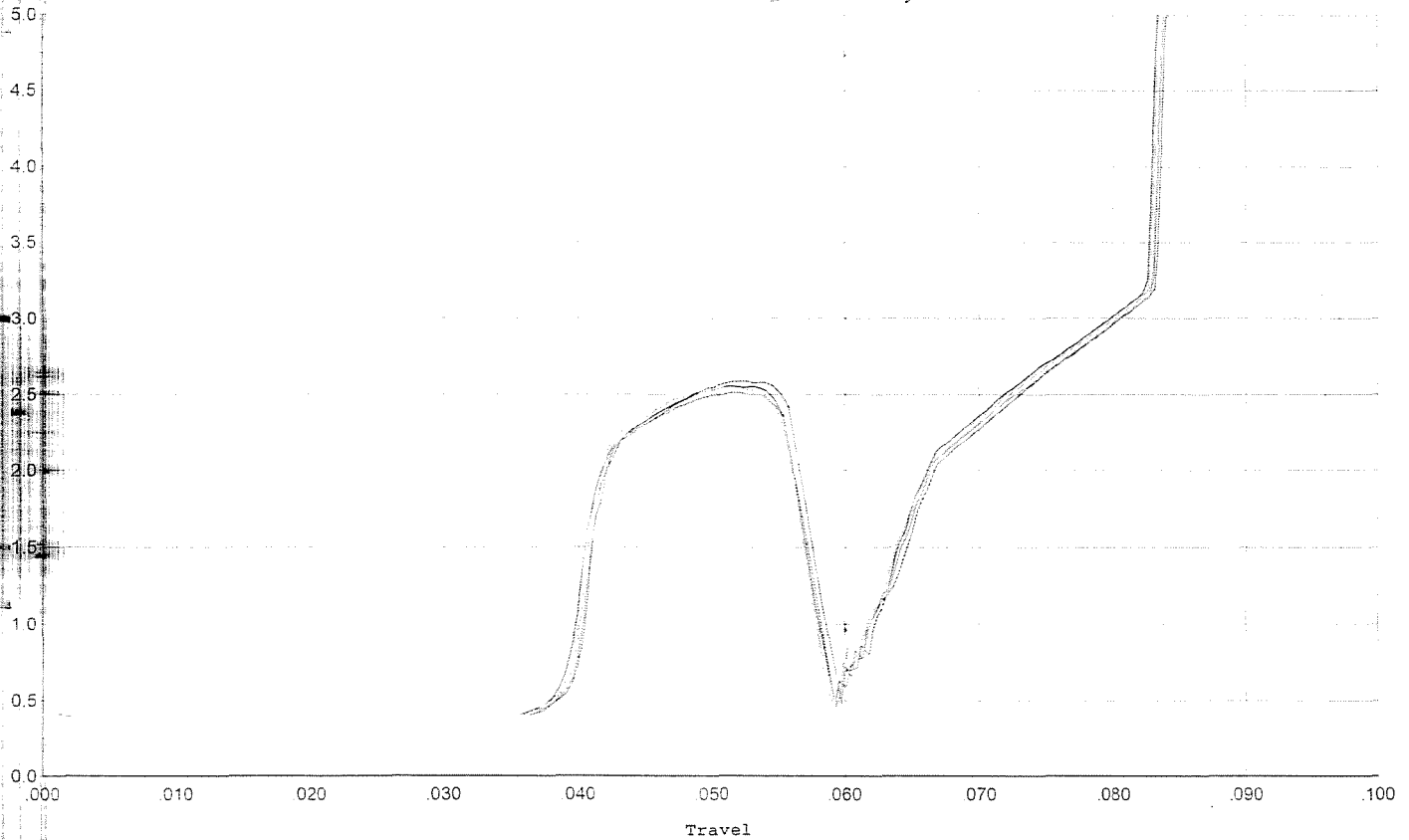
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.468	0.046	0.030	0.032	0.049		Set Trigger
2	2.528	0.046	0.030	0.032	0.049		Set Trigger
3	2.572	0.047	0.029	0.032	0.051		Set Trigger
4	2.548	0.045	0.029	0.032	0.049		Set Trigger
5	2.515	0.046	0.029	0.032	0.049		Set Trigger

A-252

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



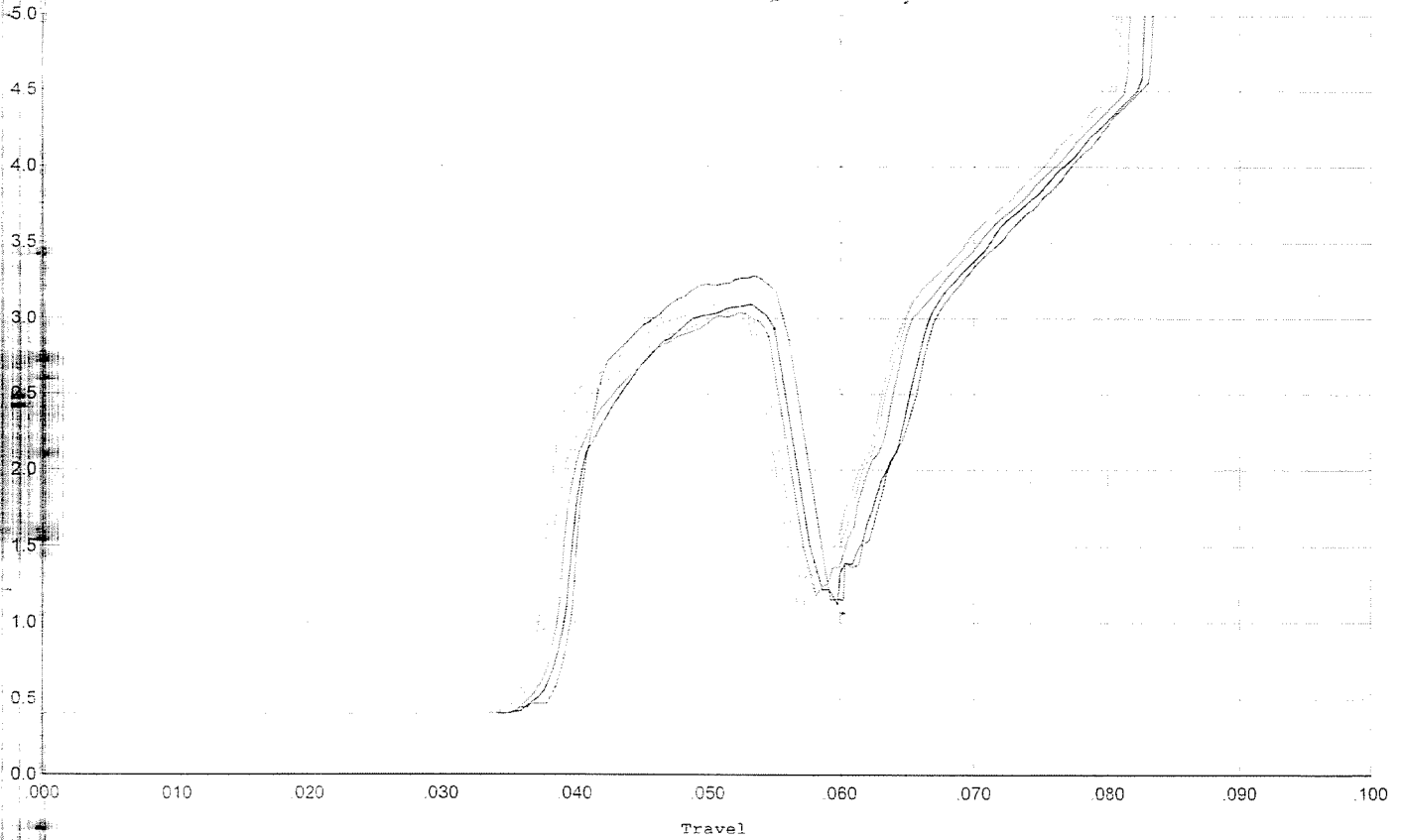
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.056	0.040	0.034	0.054		Set Trigger
2	2.555	0.055	0.039	0.033	0.054		Set Trigger
3	2.513	0.057	0.040	0.033	0.055		Set Trigger
4	2.503	0.056	0.039	0.034	0.053		Set Trigger
5	2.546	0.056	0.039	0.034	0.054		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



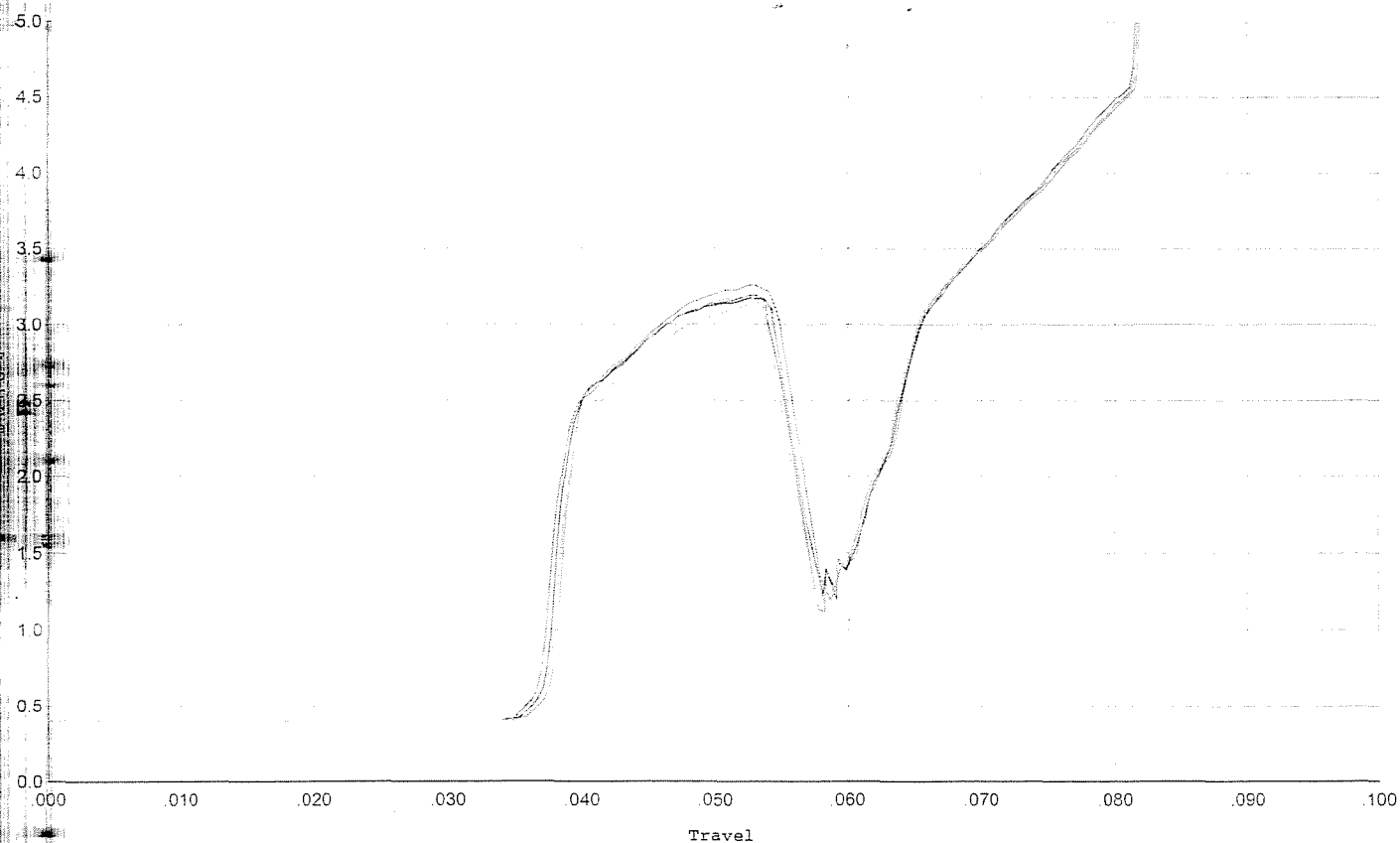
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.283	0.056	0.038	0.032	0.067		Set Trigger
2	3.096	0.055	0.038	0.032	0.061		Set Trigger
3	3.045	0.055	0.038	0.032	0.061		Set Trigger
4	3.056	0.055	0.037	0.032	0.062		Set Trigger
5	3.115	0.054	0.036	0.032	0.063		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



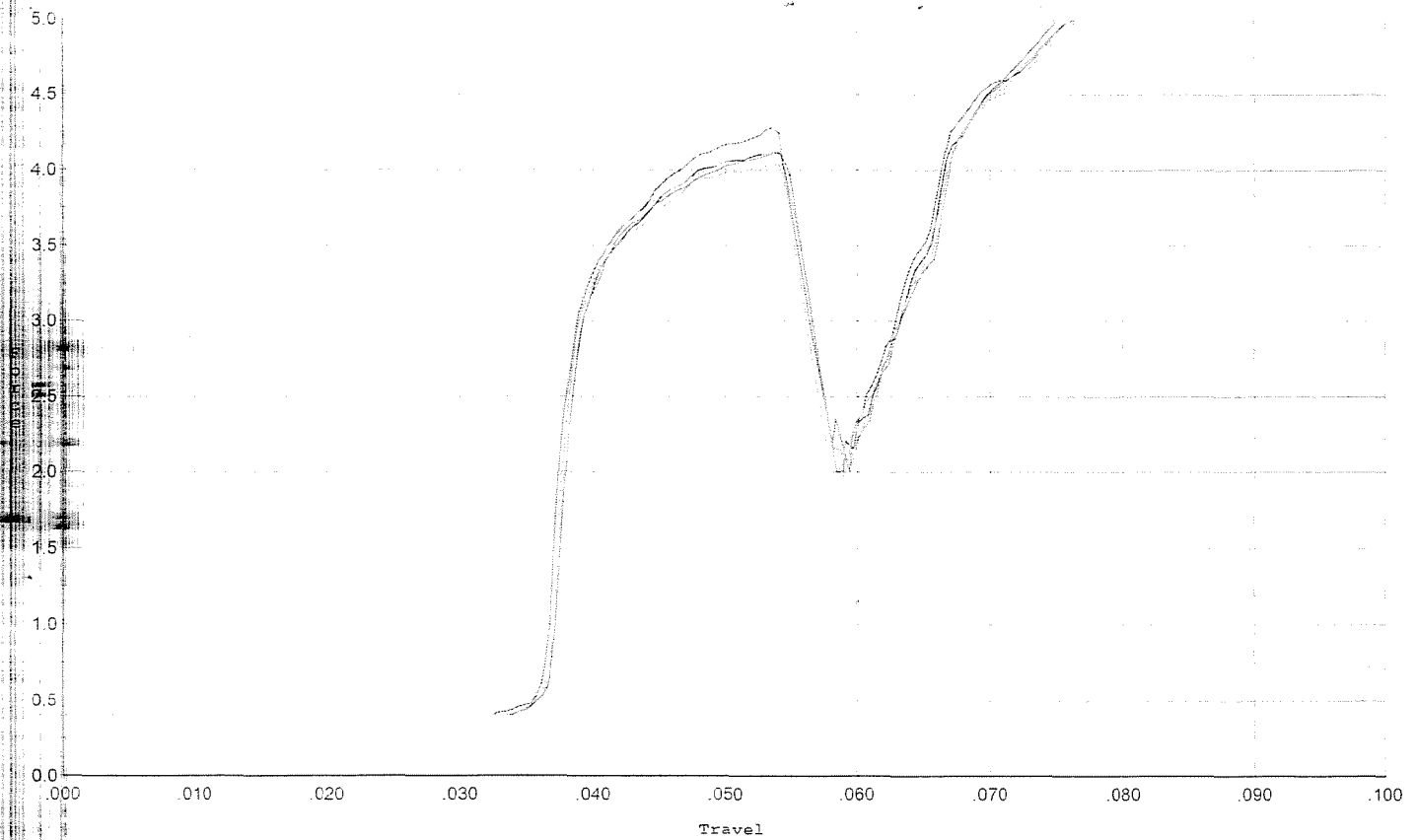
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.055	0.037	0.032	0.066		Set Trigger
2	3.176	0.054	0.037	0.032	0.065		Set Trigger
3	3.259	0.055	0.038	0.031	0.066		Set Trigger
4	3.185	0.054	0.037	0.032	0.062		Set Trigger
5	3.143	0.054	0.037	0.032	0.063		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



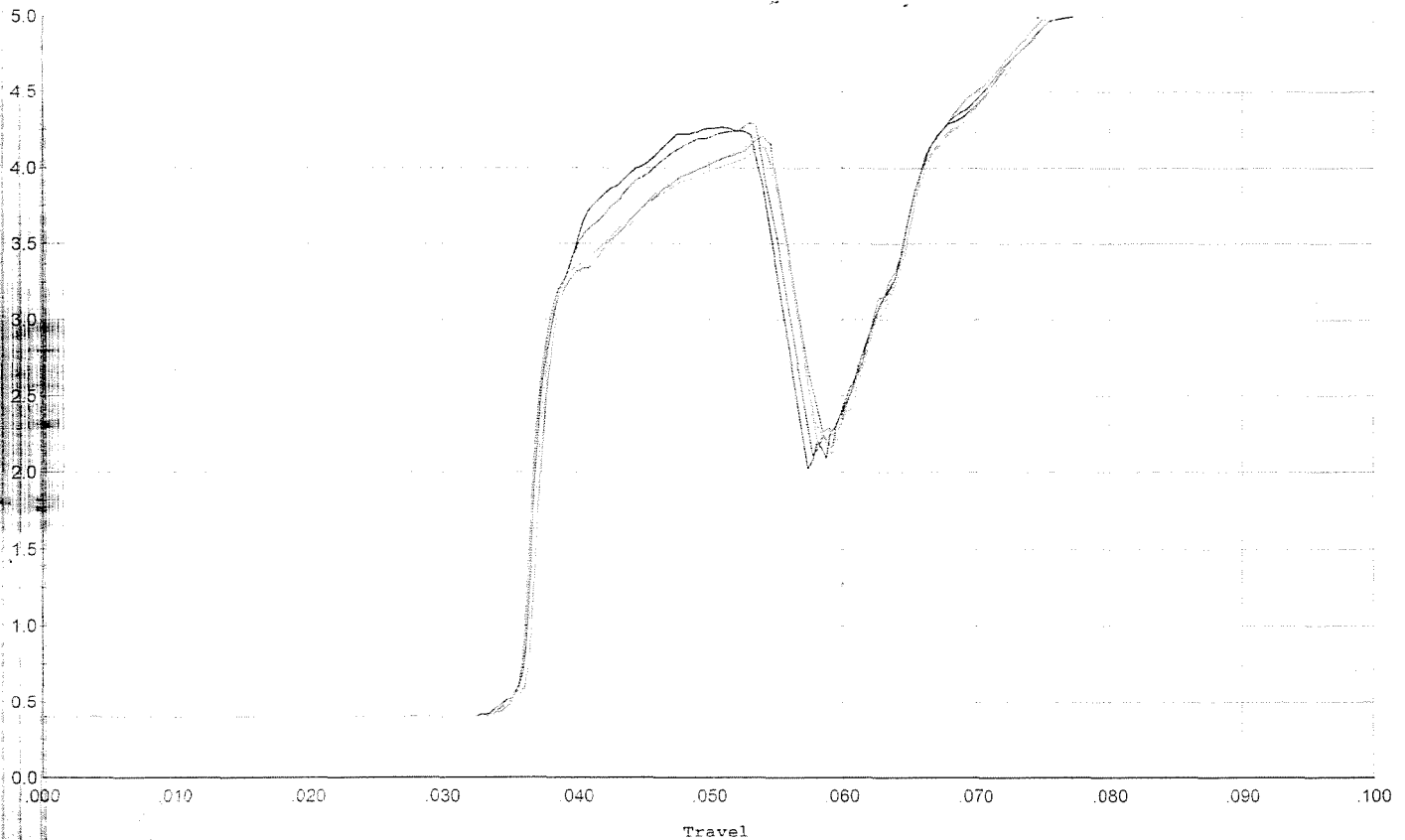
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.279	0.054	0.036	0.030	0.084		Set Trigger
2	4.115	0.055	0.037	0.030	0.084		Set Trigger
3	4.126	0.055	0.037	0.030	0.084		Set Trigger
4	4.109	0.054	0.036	0.031	0.083		Set Trigger
5	4.038	0.055	0.037	0.030	0.084		Set Trigger

A. 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb

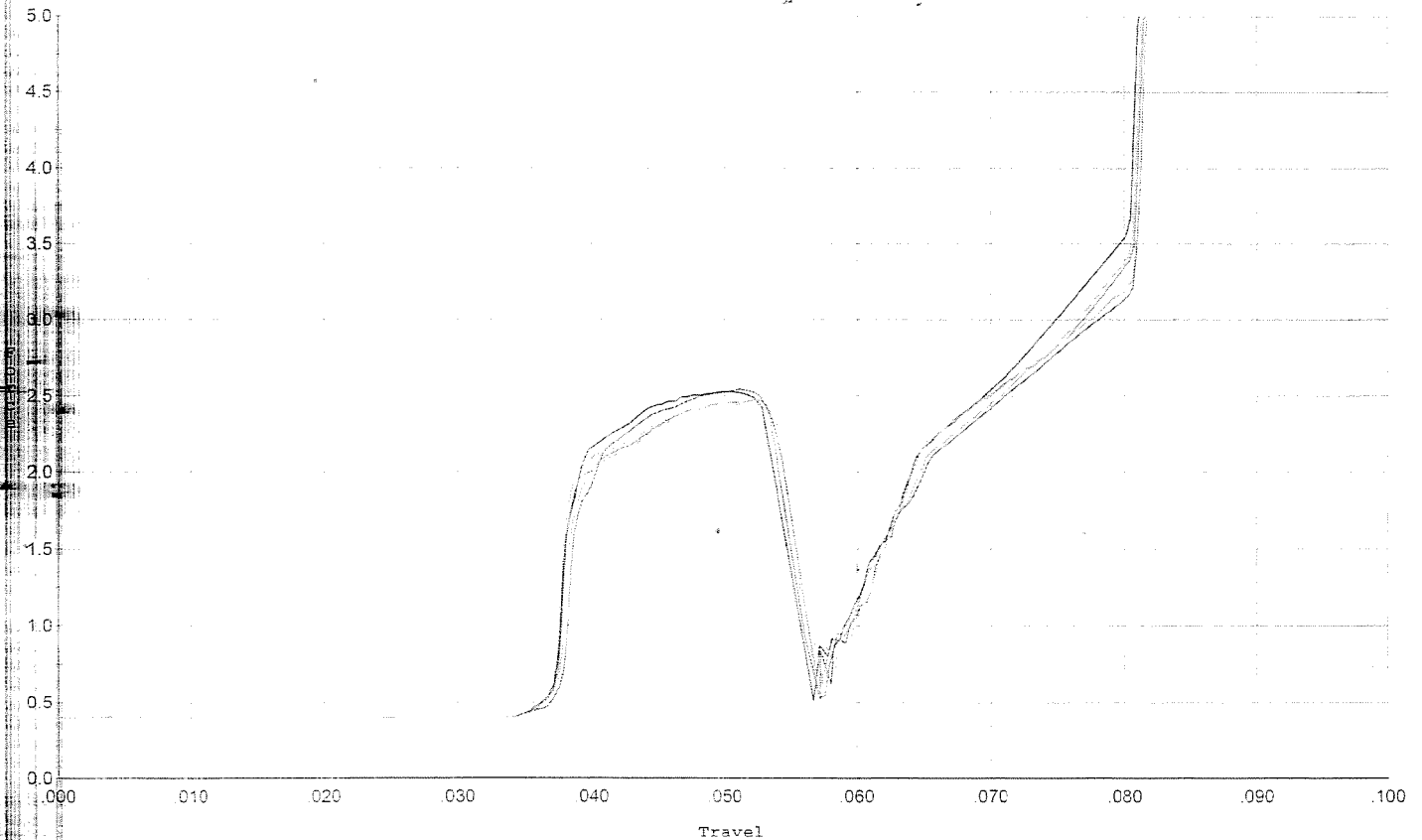


	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.055	0.036	0.030	0.088		Set Trigger
2	4.267	0.054	0.036	0.030	0.086		Set Trigger
3	4.210	0.055	0.036	0.030	0.085		Set Trigger
4	4.204	0.055	0.036	0.029	0.086		Set Trigger
5	4.136	0.055	0.036	0.030	0.085		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009
 Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



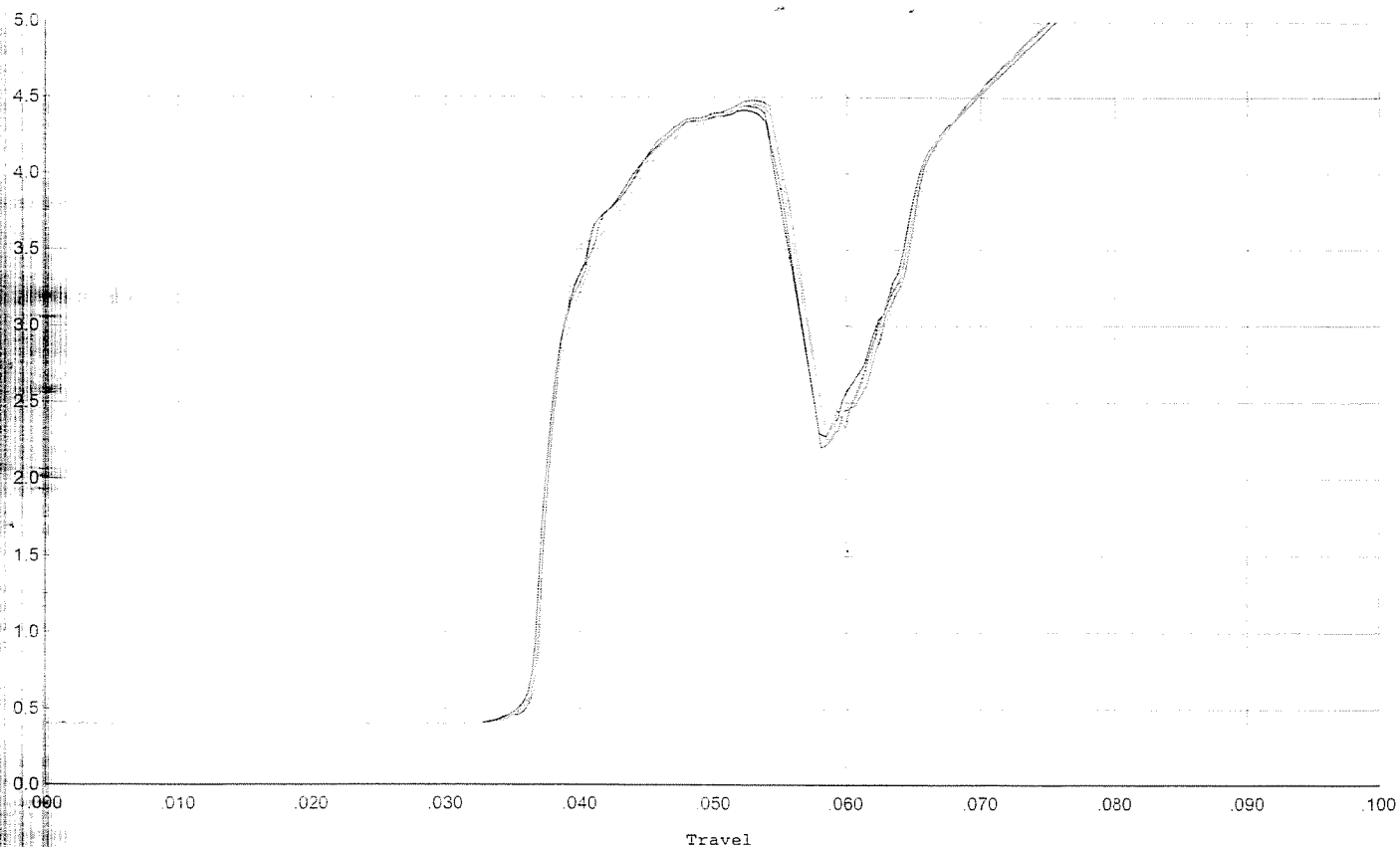
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.053	0.038	0.034	0.052		Set Trigger
2	2.528	0.055	0.037	0.033	0.054		Set Trigger
3	2.476	0.054	0.037	0.033	0.053		Set Trigger
4	2.458	0.053	0.037	0.033	0.053		Set Trigger
5	2.451	0.054	0.038	0.033	0.053		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.444	0.055	0.036	0.030	0.088		Set Trigger
2	4.417	0.056	0.036	0.029	0.090		Set Trigger
3	4.480	0.056	0.036	0.029	0.091		Set Trigger
4	4.456	0.056	0.036	0.029	0.091		Set Trigger
5	4.450	0.054	0.037	0.030	0.087		Set Trigger

A.4.44