

G6778874

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

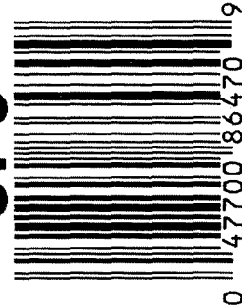
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778874

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778874

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	ESW
475	DRILL AND TAP SIGHT HOLES		9-5-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX SEP 10 2008 OPERATOR B/H	9/10/08	B/H
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/4	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-20-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

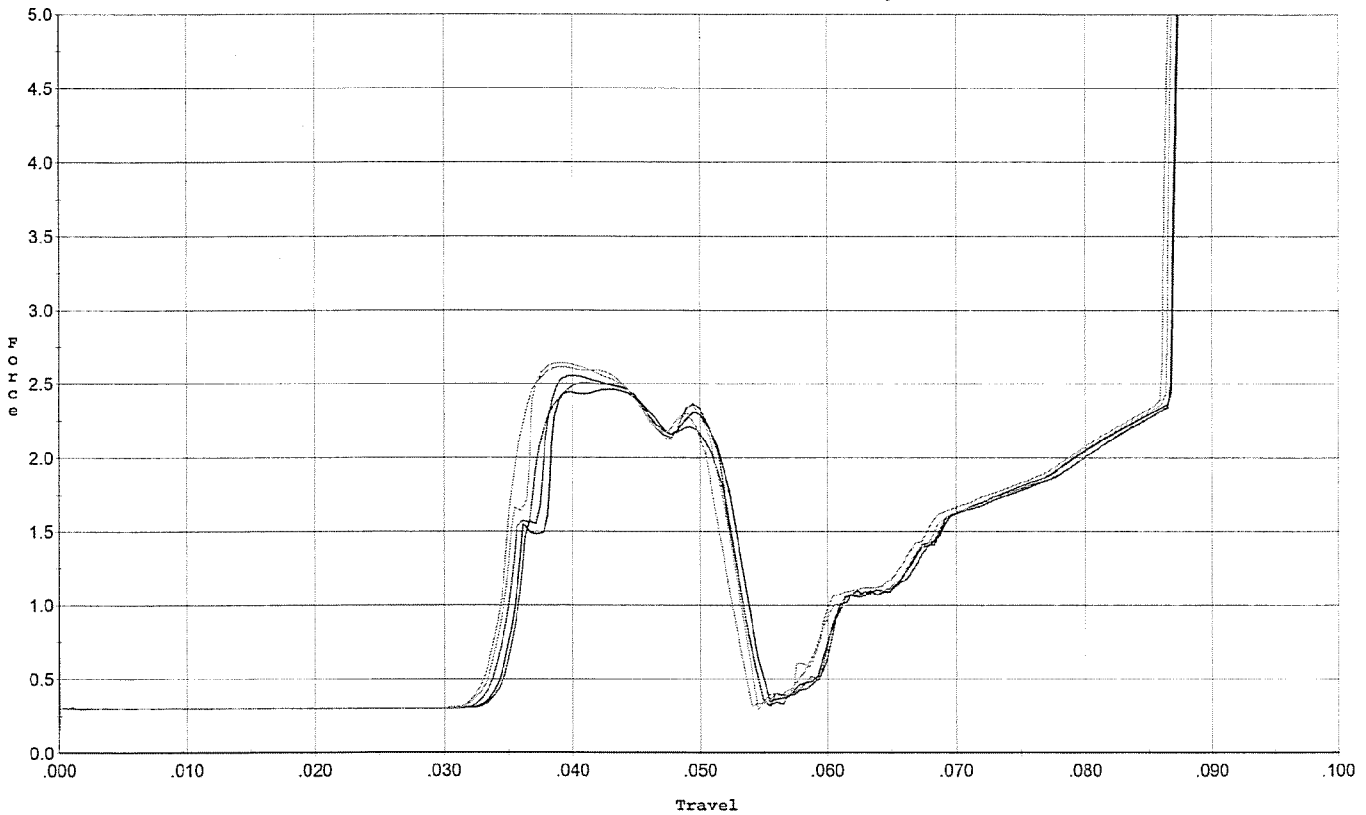
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-25-08	TK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	9-25-08	TK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-25-08	TK
	J) ASSEMBLE STOCK		9-20-08	AKD
	K) ASSEMBLE SWIVEL STUDS		9-25-08	TK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-22-08	L.D.
670	FINAL INSPECTION A) HEADSPACE		9-25-08	TK
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.45</u> <u>2.19</u> <u>2.18</u> <u>2.13</u>	9-24-08	AKD
	C) FUNCTION		9-25-08	TK
690	PACK		10/21/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



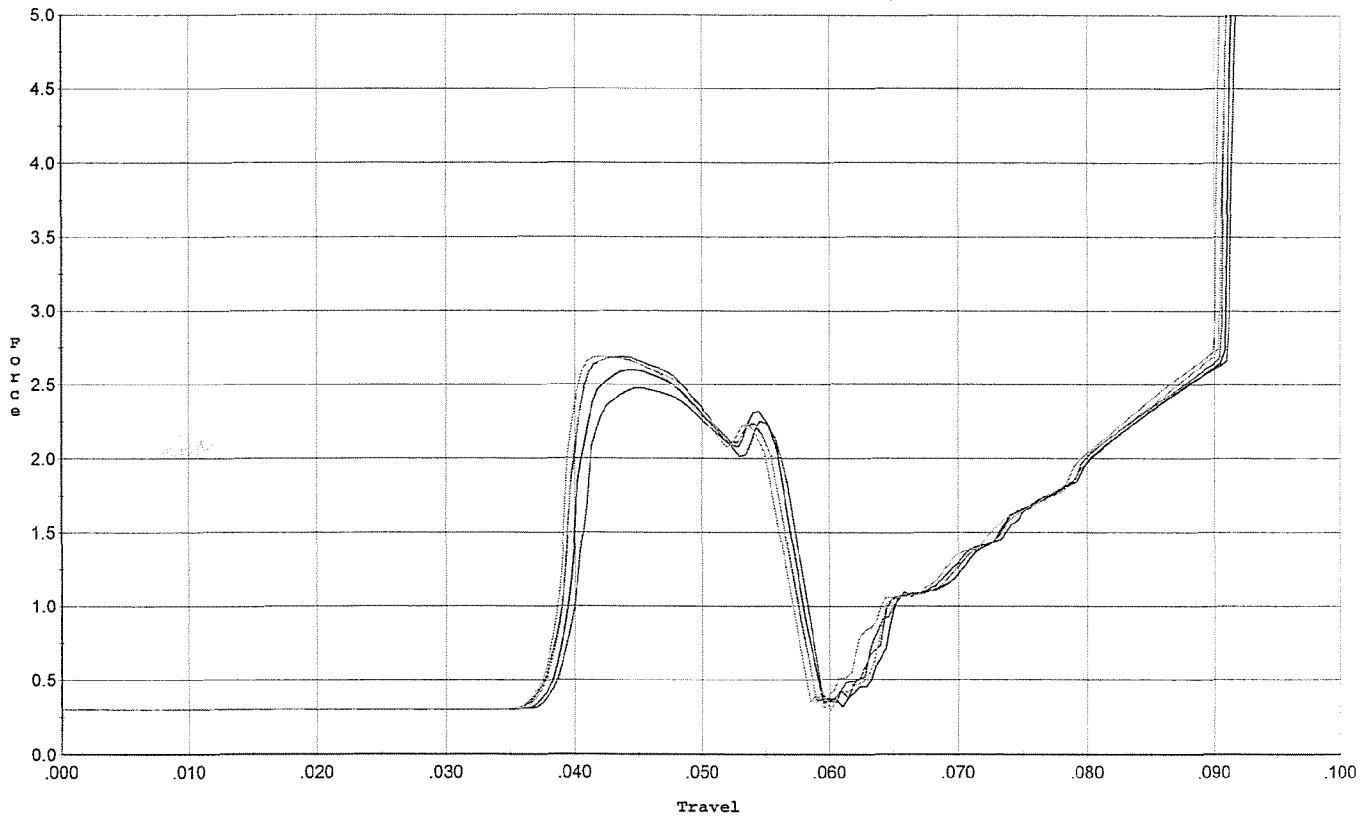
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.052	0.034	0.039	0.047		Set Trigger
2	2.462	0.052	0.034	0.039	0.048		Set Trigger
3	2.505	0.051	0.033	0.039	0.049		Set Trigger
4	2.640	0.052	0.033	0.038	0.051		Set Trigger
5	2.615	0.050	0.033	0.039	0.049		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



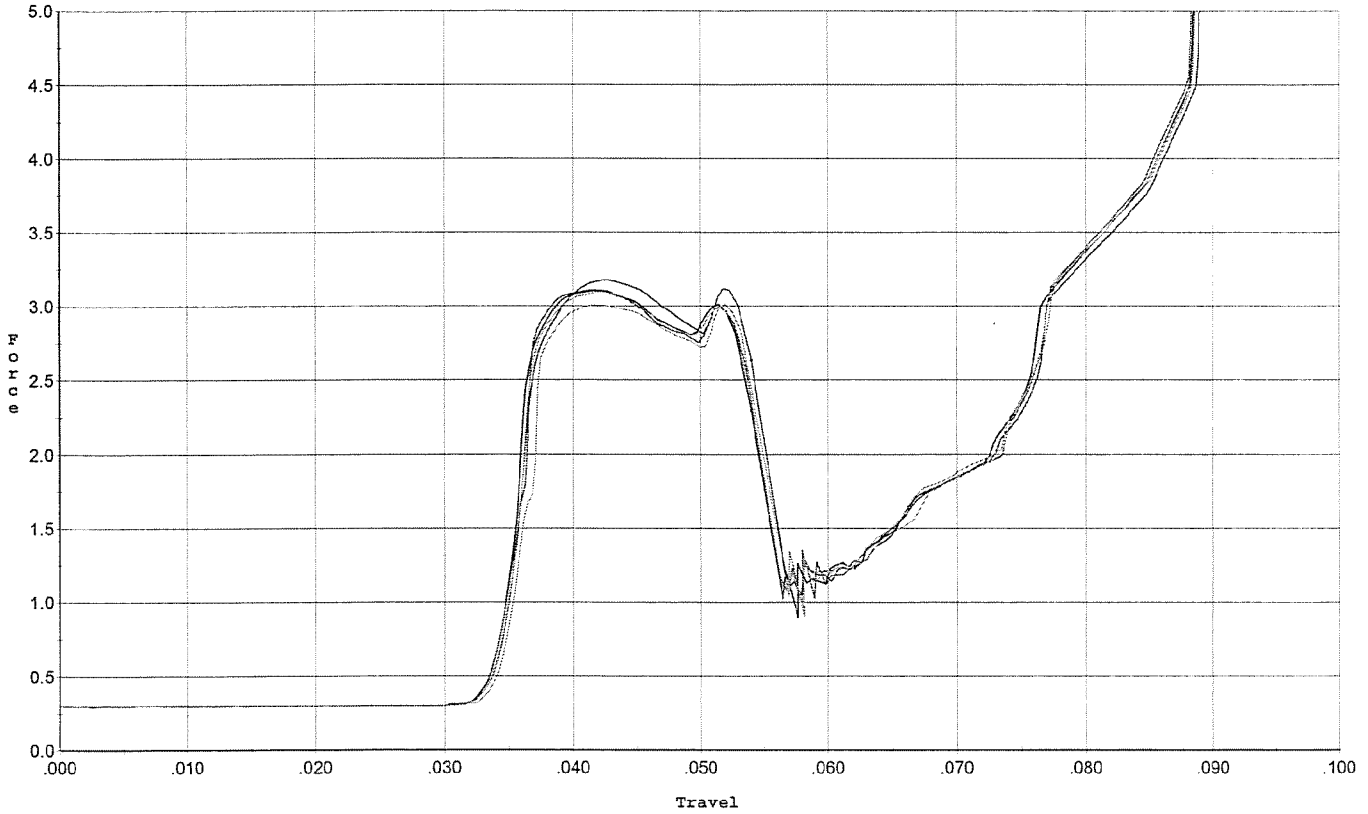
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.057	0.039	0.040	0.050		Set Trigger
2	2.599	0.056	0.038	0.040	0.051		Set Trigger
3	2.684	0.055	0.037	0.040	0.052		Set Trigger
4	2.677	0.055	0.038	0.040	0.052		Set Trigger
5	2.685	0.057	0.037	0.039	0.053		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



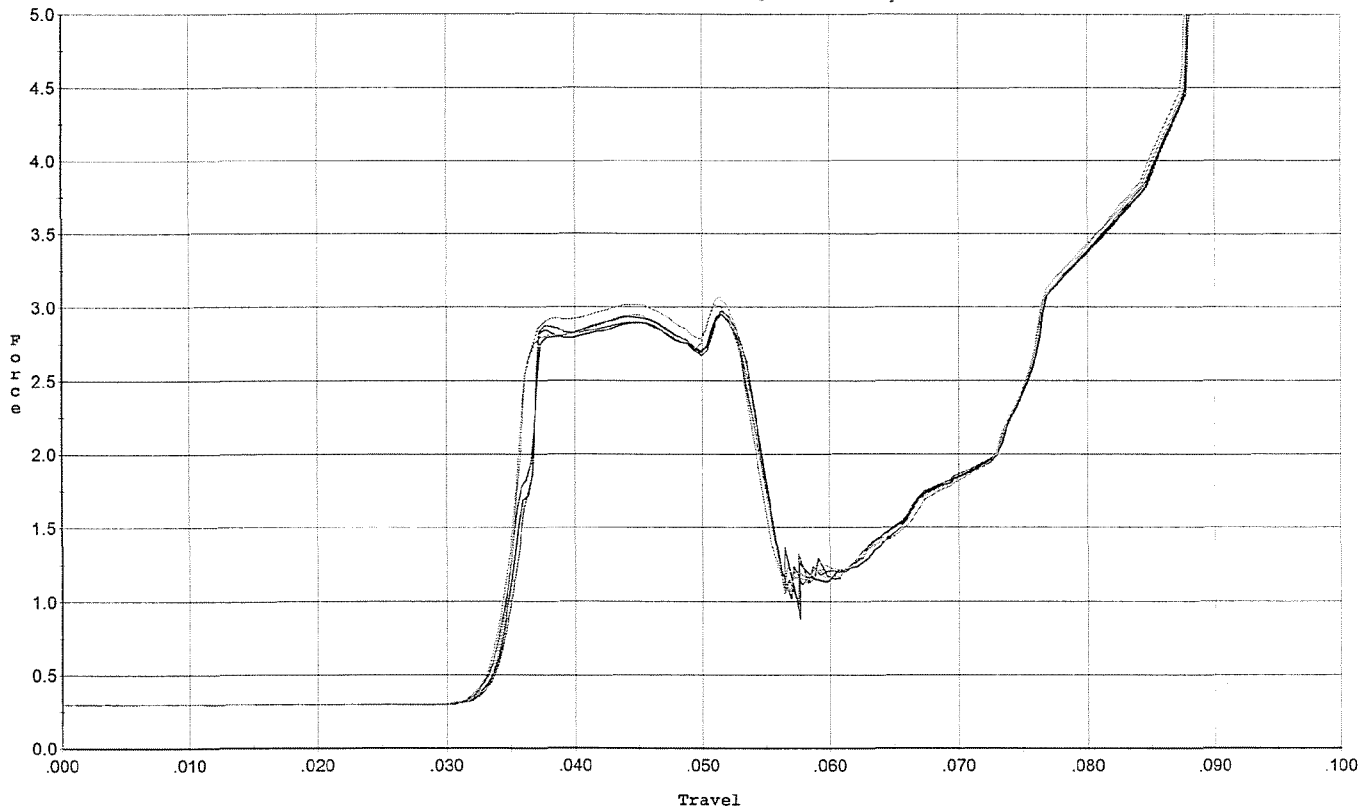
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.176	0.054	0.034	0.037	0.067		Set Trigger
2	3.107	0.054	0.033	0.037	0.066		Set Trigger
3	3.104	0.054	0.033	0.037	0.065		Set Trigger
4	3.014	0.055	0.034	0.037	0.065		Set Trigger
5	3.098	0.054	0.034	0.037	0.065		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



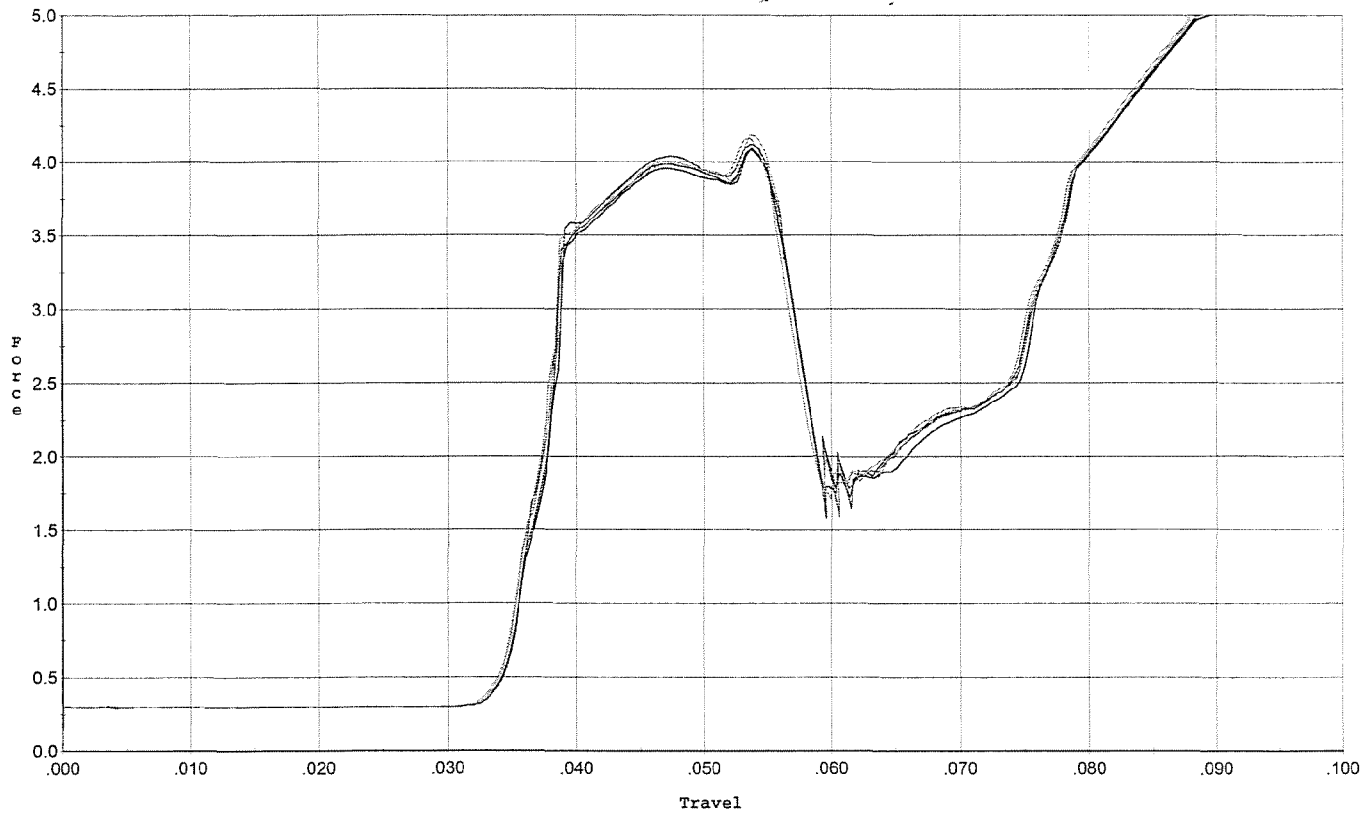
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.976	0.054	0.033	0.037	0.063		Set Trigger
2	2.955	0.054	0.034	0.037	0.063		Set Trigger
3	2.952	0.054	0.034	0.037	0.063		Set Trigger
4	3.012	0.053	0.033	0.036	0.063		Set Trigger
5	3.074	0.054	0.034	0.036	0.066		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1. lbs.



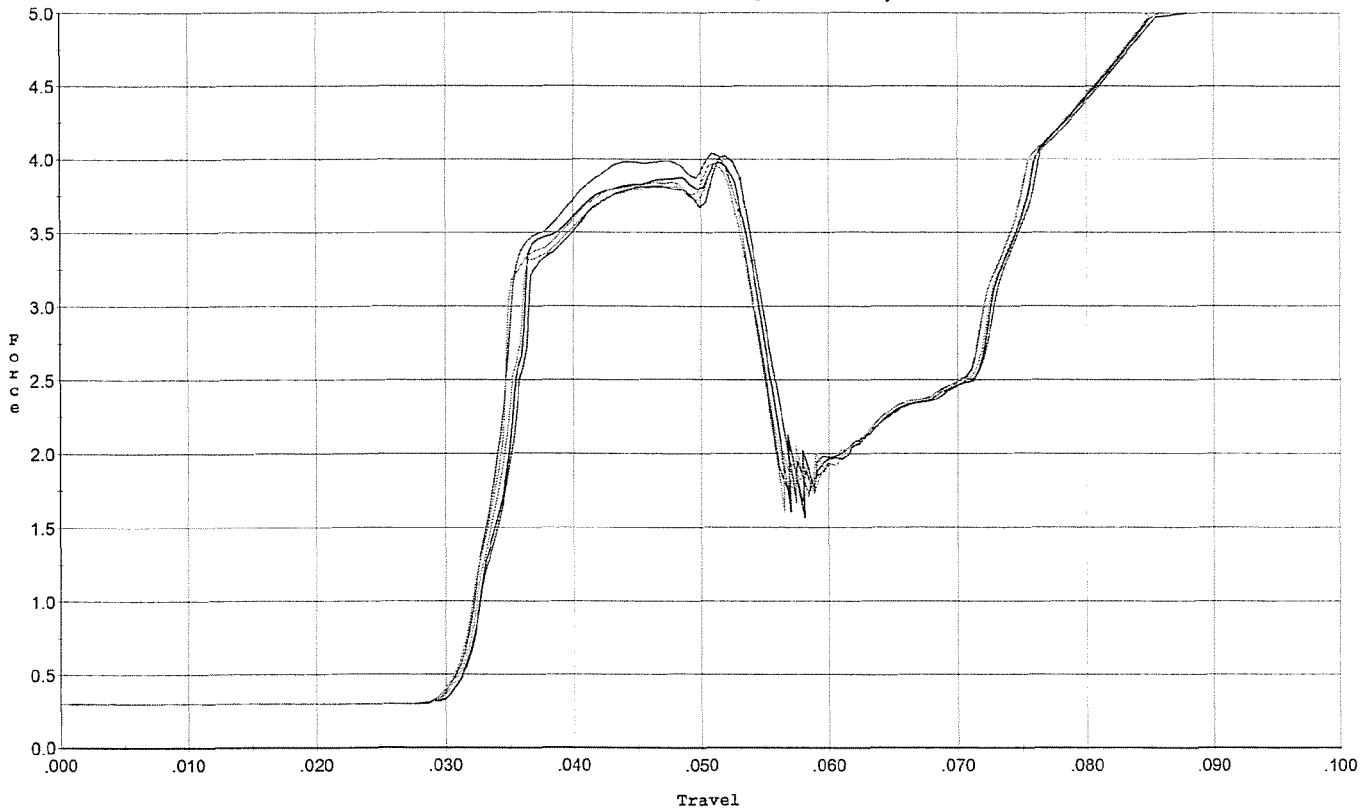
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.056	0.034	0.036	0.086		Set Trigger
2	4.086	0.056	0.034	0.036	0.086		Set Trigger
3	4.122	0.056	0.034	0.036	0.087		Set Trigger
4	4.162	0.055	0.034	0.036	0.085		Set Trigger
5	4.181	0.056	0.034	0.036	0.087		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1. lbs.



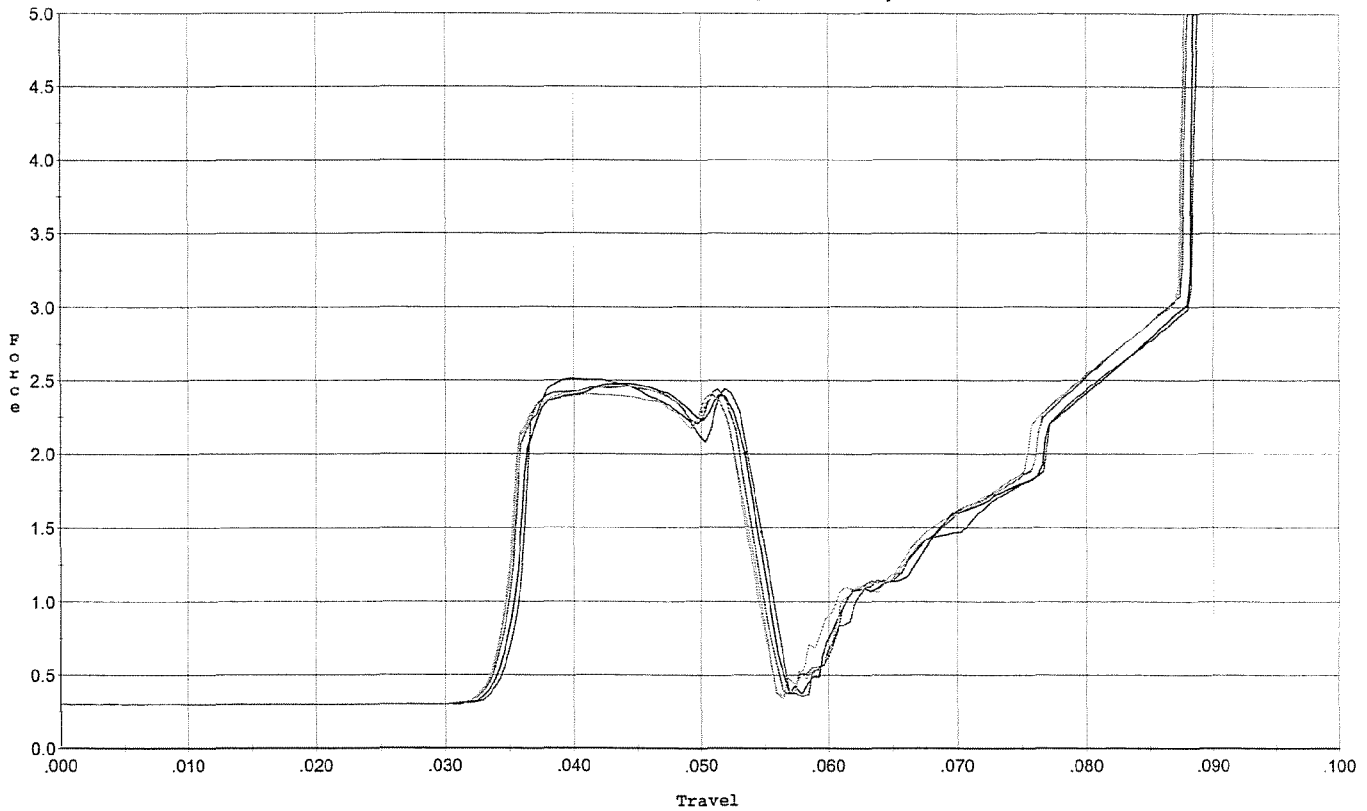
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.053	0.031	0.035	0.082		Set Trigger
2	3.975	0.054	0.031	0.035	0.085		Set Trigger
3	4.039	0.053	0.031	0.034	0.086		Set Trigger
4	3.945	0.053	0.031	0.035	0.082		Set Trigger
5	3.972	0.053	0.031	0.035	0.084		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



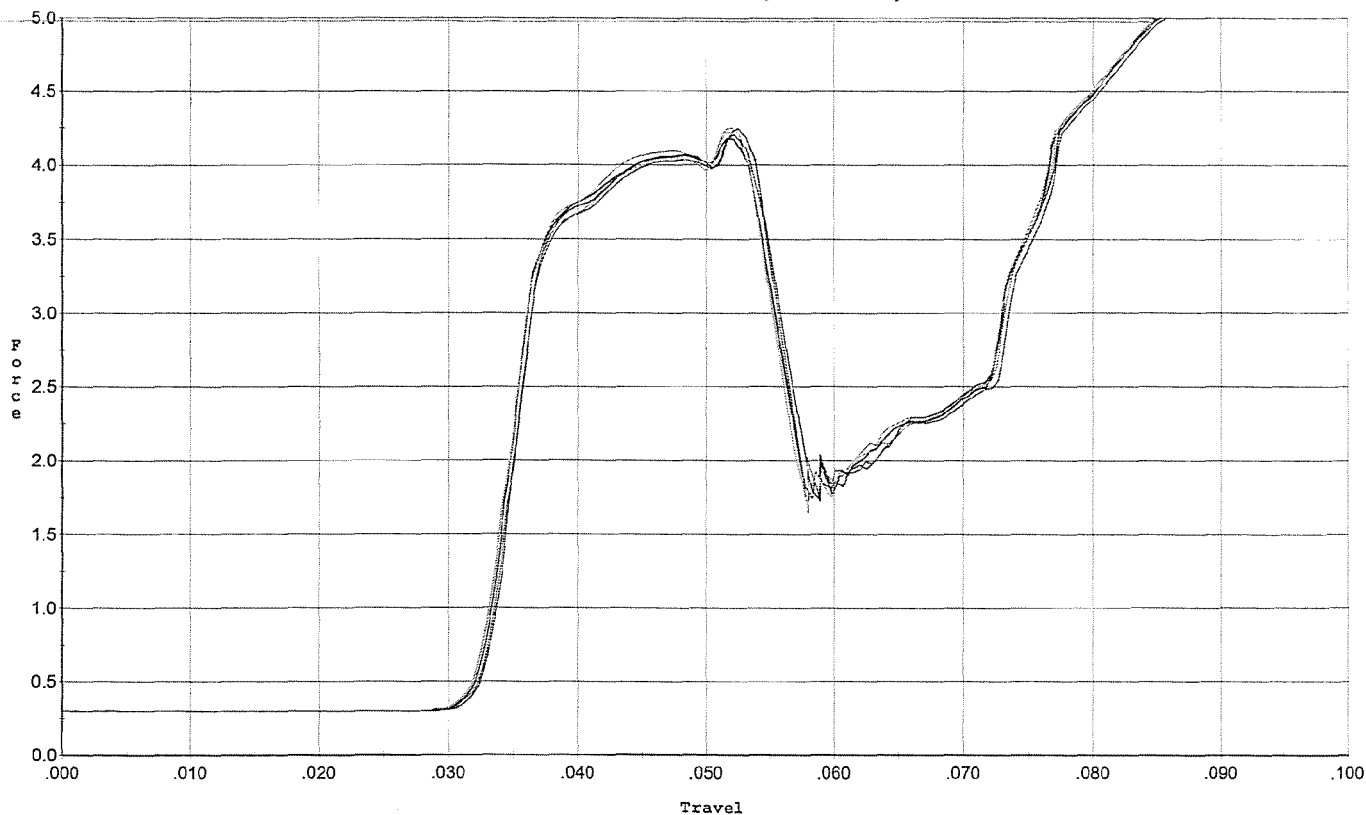
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.055	0.034	0.038	0.055		Set Trigger
2	2.477	0.053	0.034	0.038	0.054		Set Trigger
3	2.461	0.053	0.034	0.038	0.053		Set Trigger
4	2.410	0.052	0.033	0.038	0.052		Set Trigger
5	2.467	0.054	0.033	0.038	0.054		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.054	0.033	0.035	0.088		Set Trigger
2	4.181	0.056	0.032	0.035	0.091		Set Trigger
3	4.204	0.054	0.032	0.035	0.088		Set Trigger
4	4.220	0.054	0.032	0.035	0.087		Set Trigger
5	4.253	0.053	0.032	0.035	0.088		Set Trigger

Arg 4.22