

66778875

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



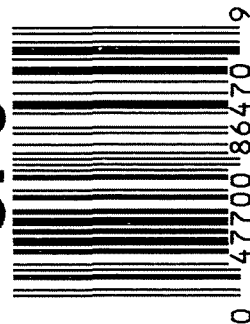
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778875

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778875

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-29-08	BN
475	DRILL AND TAP SIGHT HOLES	SEP 19 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BTH	9-10-08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/16/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-18-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

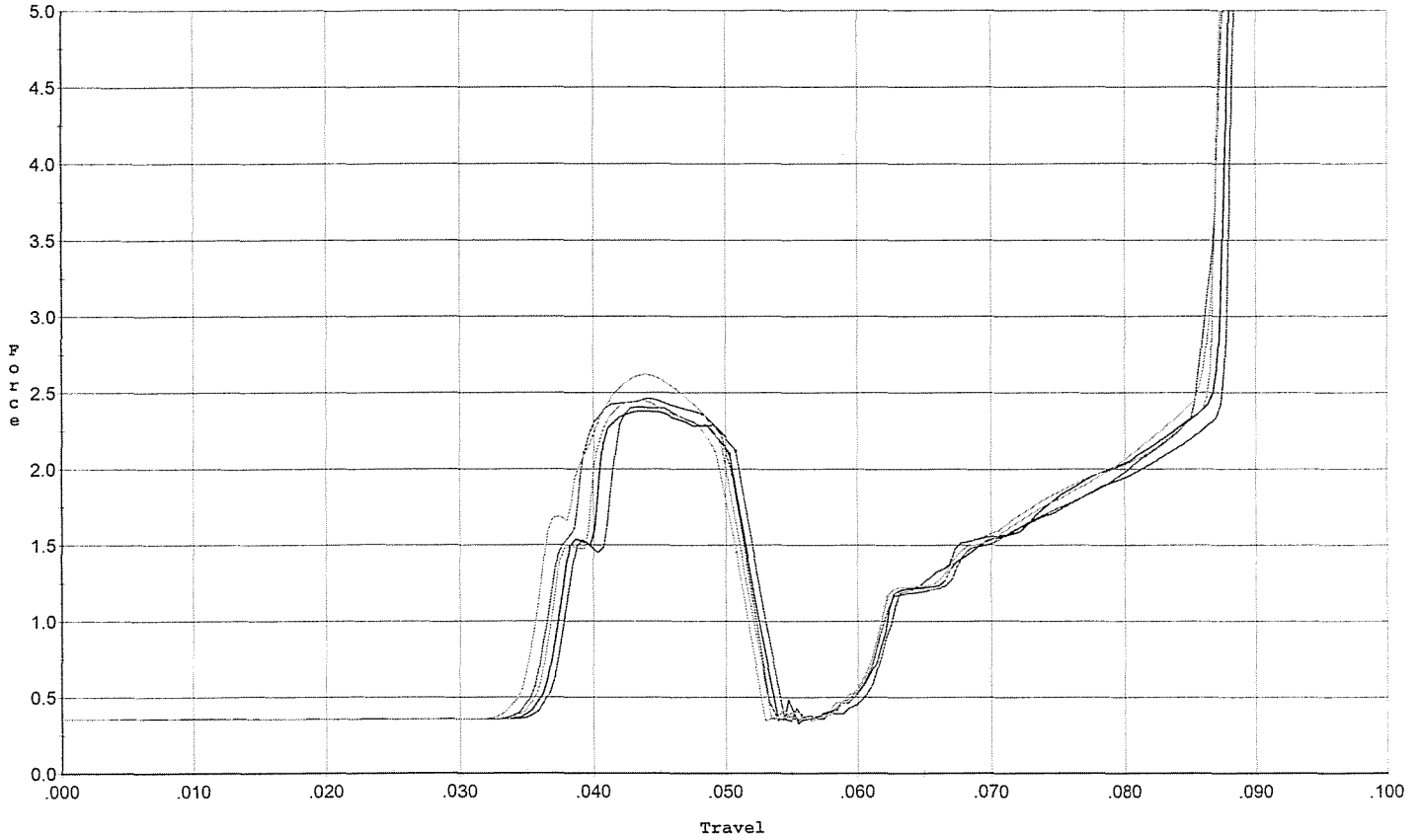
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2</u>	<u>2</u>	<u>2</u>	9-24-08	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	9-24-08	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.025</u>	<u>.025</u>	9-24-08	TL		
	J) ASSEMBLE STOCK					9-18-08	RSW		
	K) ASSEMBLE SWIVEL STUDS					9-24-08	TL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-18-08	FM		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-18-08	AA		
670	FINAL INSPECTION A) HEADSPACE					9-24-08	TL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u>	<u>2.49</u>	<u>2.67</u>	<u>2.31</u>	<u>2.36</u>	9-19-08	TRW
	C) FUNCTION					9-24-08	TL		
690	PACK					10/13/08	FM		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



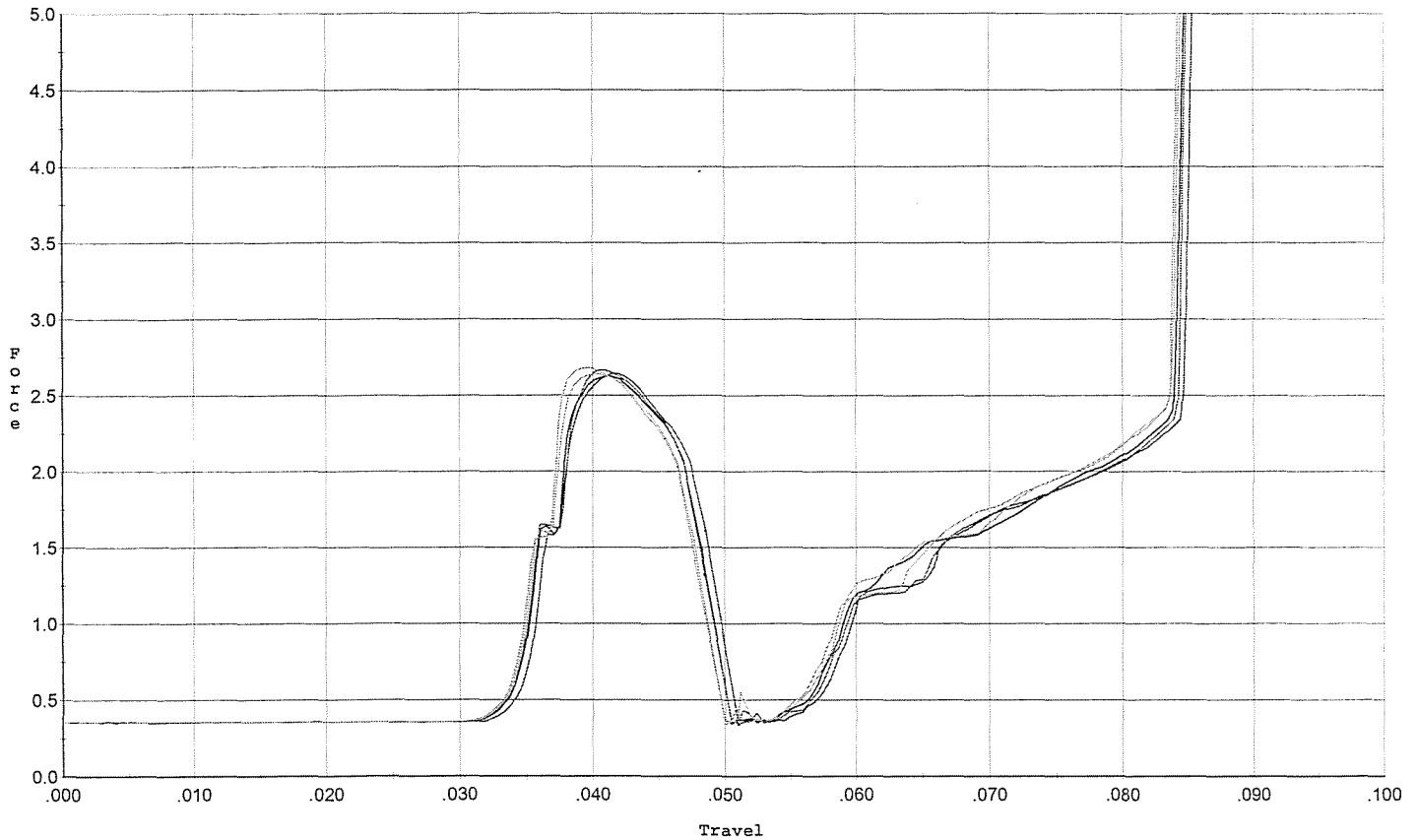
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.051	0.036	0.041	0.042		Set Trigger
2	2.380	0.050	0.036	0.041	0.042		Set Trigger
3	2.462	0.051	0.036	0.040	0.045		Set Trigger
4	2.447	0.051	0.036	0.041	0.043		Set Trigger
5	2.622	0.050	0.035	0.040	0.046		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



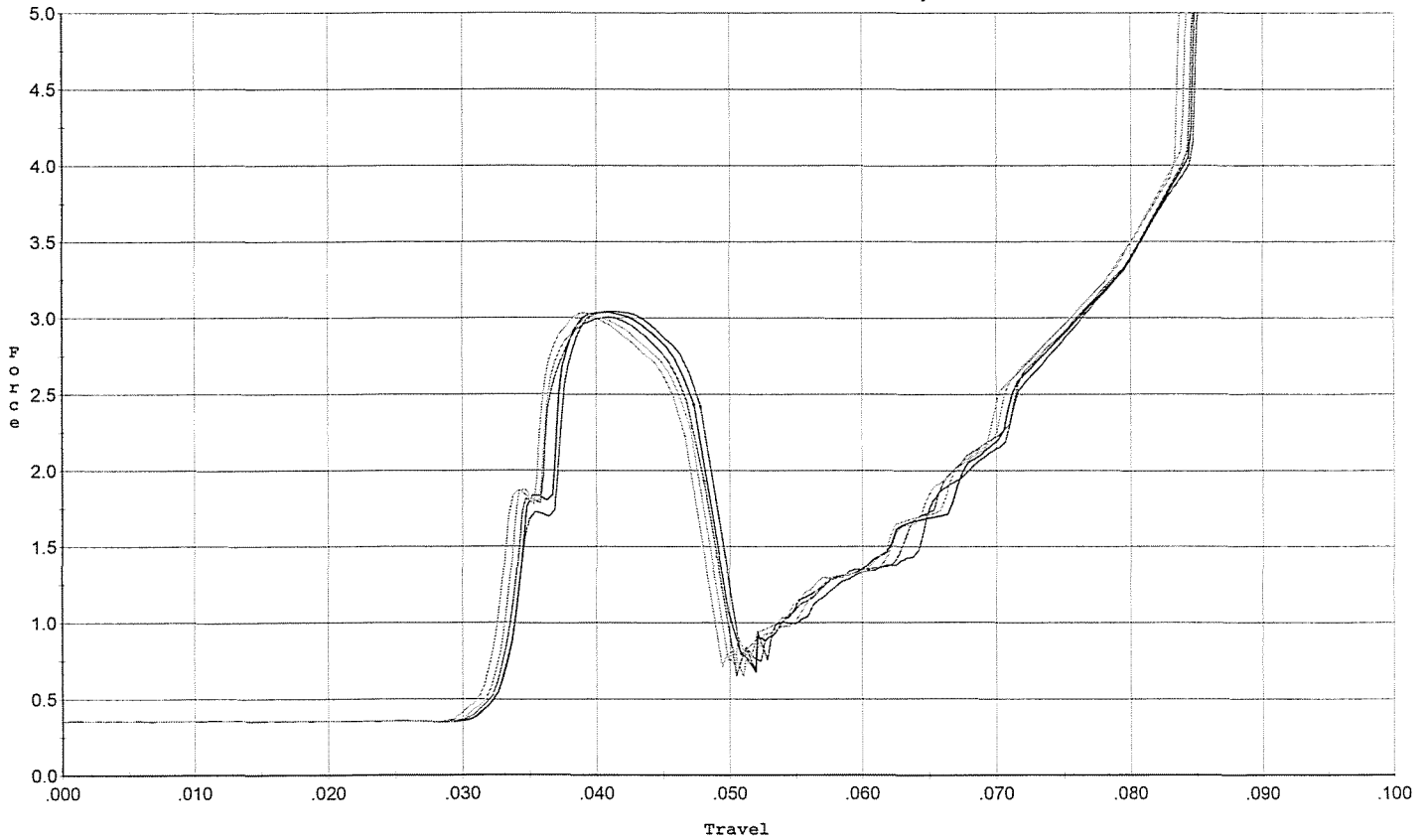
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.049	0.035	0.040	0.042		Set Trigger
2	2.625	0.048	0.034	0.040	0.042		Set Trigger
3	2.668	0.048	0.034	0.040	0.042		Set Trigger
4	2.640	0.048	0.034	0.040	0.041		Set Trigger
5	2.682	0.046	0.034	0.040	0.040		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



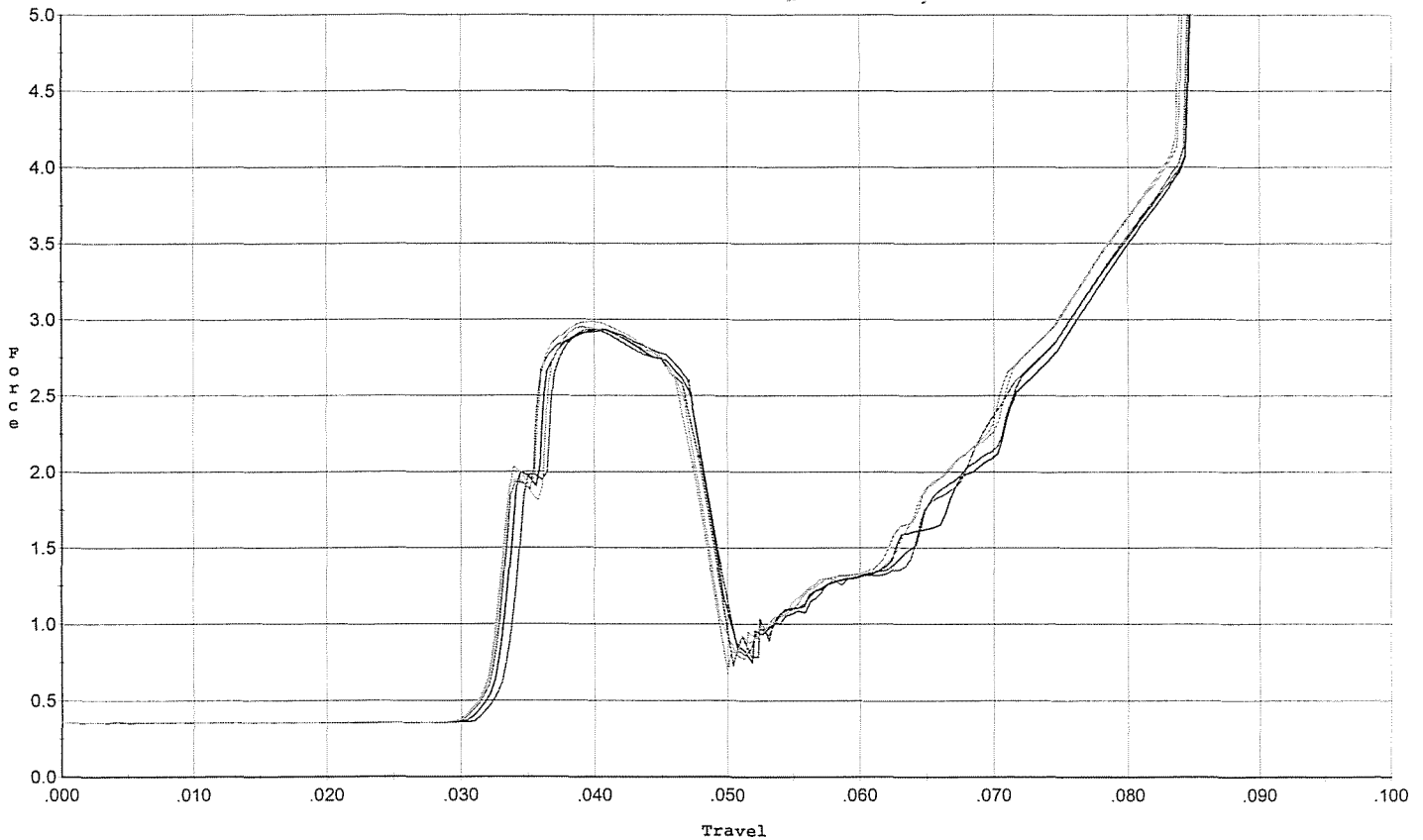
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.048	0.033	0.039	0.050		Set Trigger
2	3.037	0.047	0.033	0.039	0.049		Set Trigger
3	3.007	0.048	0.033	0.039	0.050		Set Trigger
4	3.001	0.047	0.032	0.039	0.049		Set Trigger
5	3.036	0.047	0.032	0.039	0.049		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



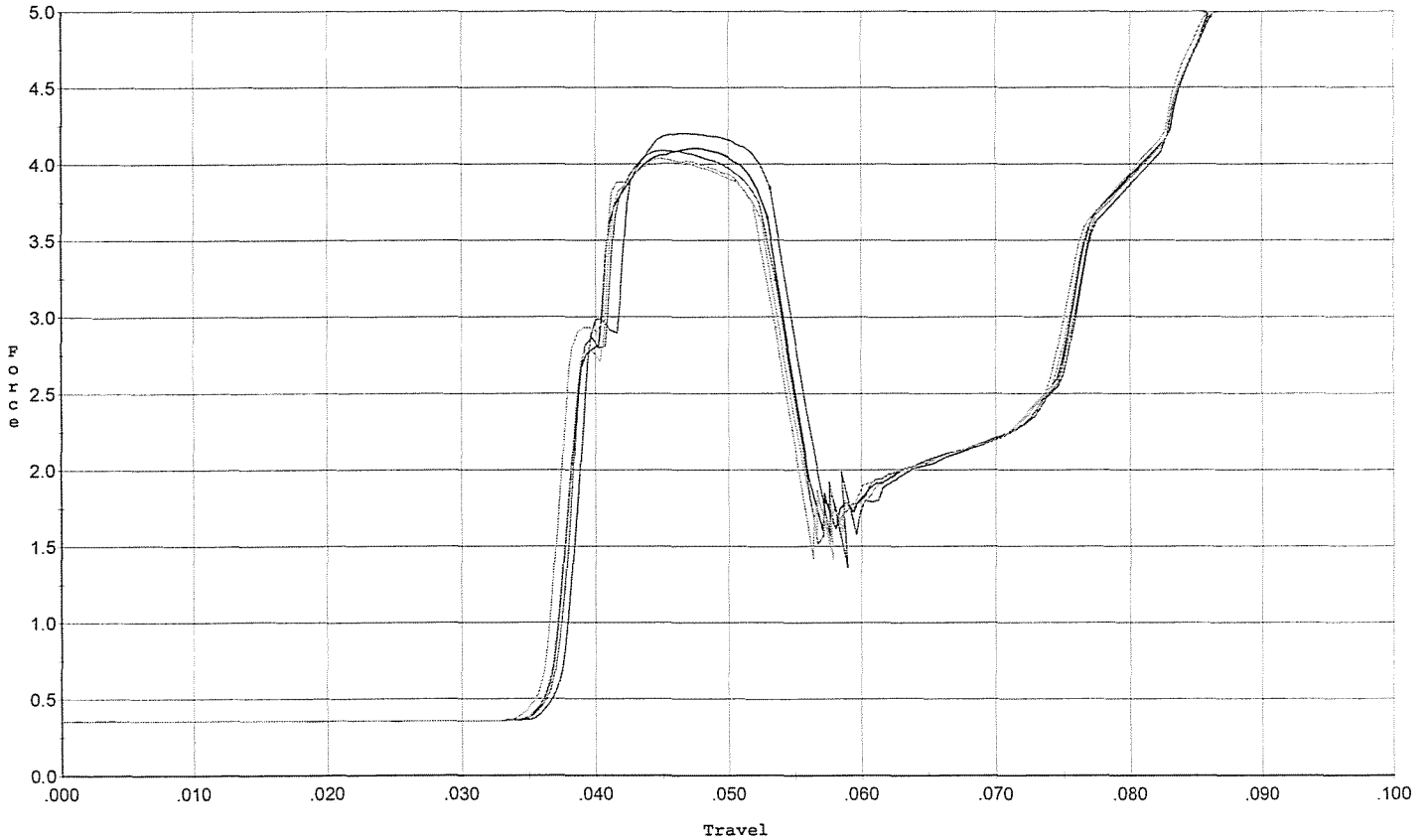
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.926	0.047	0.033	0.039	0.049		Set Trigger
2	2.938	0.047	0.032	0.039	0.050		Set Trigger
3	2.936	0.048	0.032	0.039	0.051		Set Trigger
4	2.987	0.047	0.032	0.039	0.050		Set Trigger
5	2.955	0.047	0.032	0.039	0.050		Set Trigger

Avg 2.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



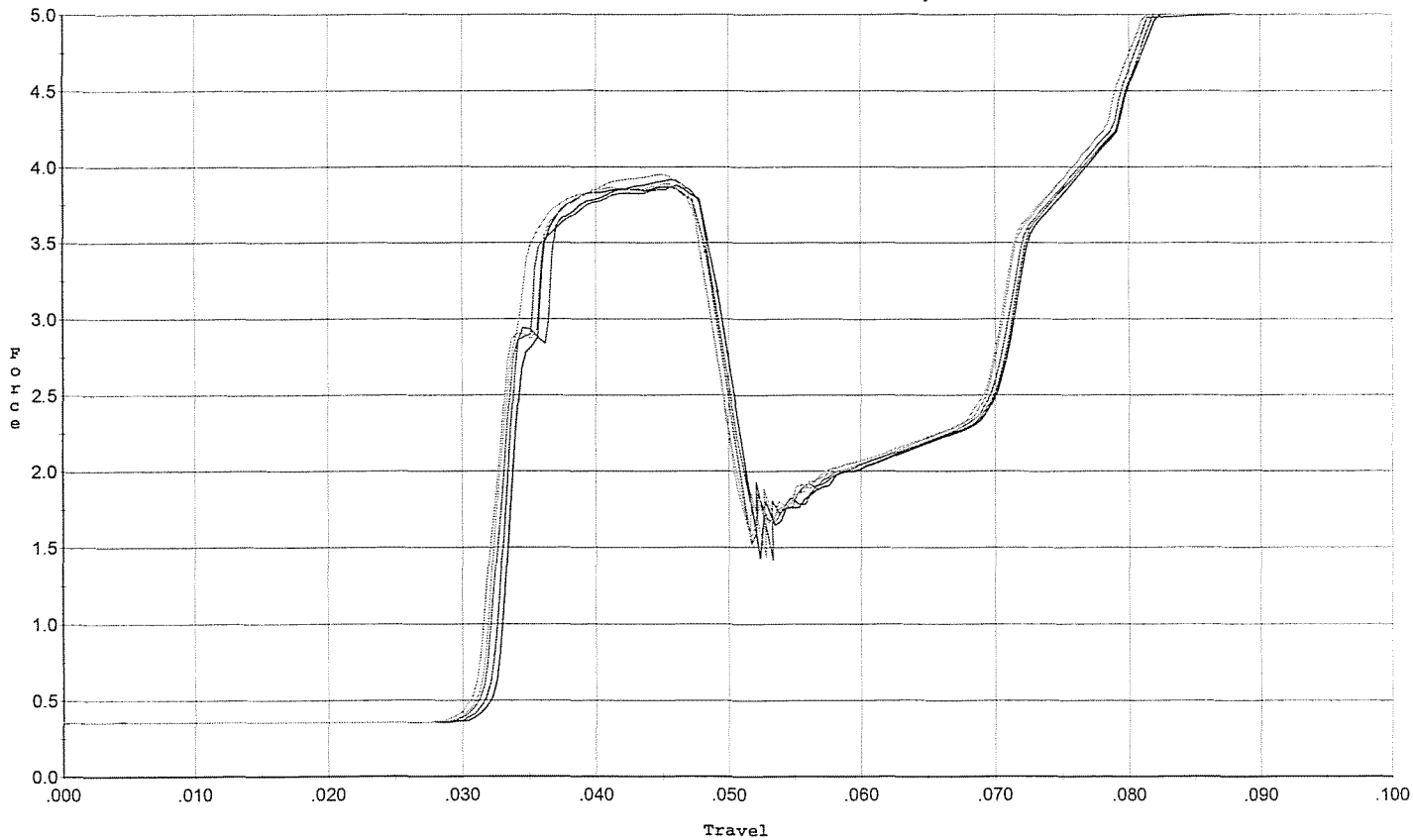
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.053	0.037	0.038	0.074		Set Trigger
2	4.104	0.053	0.036	0.038	0.074		Set Trigger
3	4.088	0.054	0.037	0.038	0.074		Set Trigger
4	4.037	0.052	0.036	0.038	0.071		Set Trigger
5	4.020	0.054	0.036	0.037	0.075		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



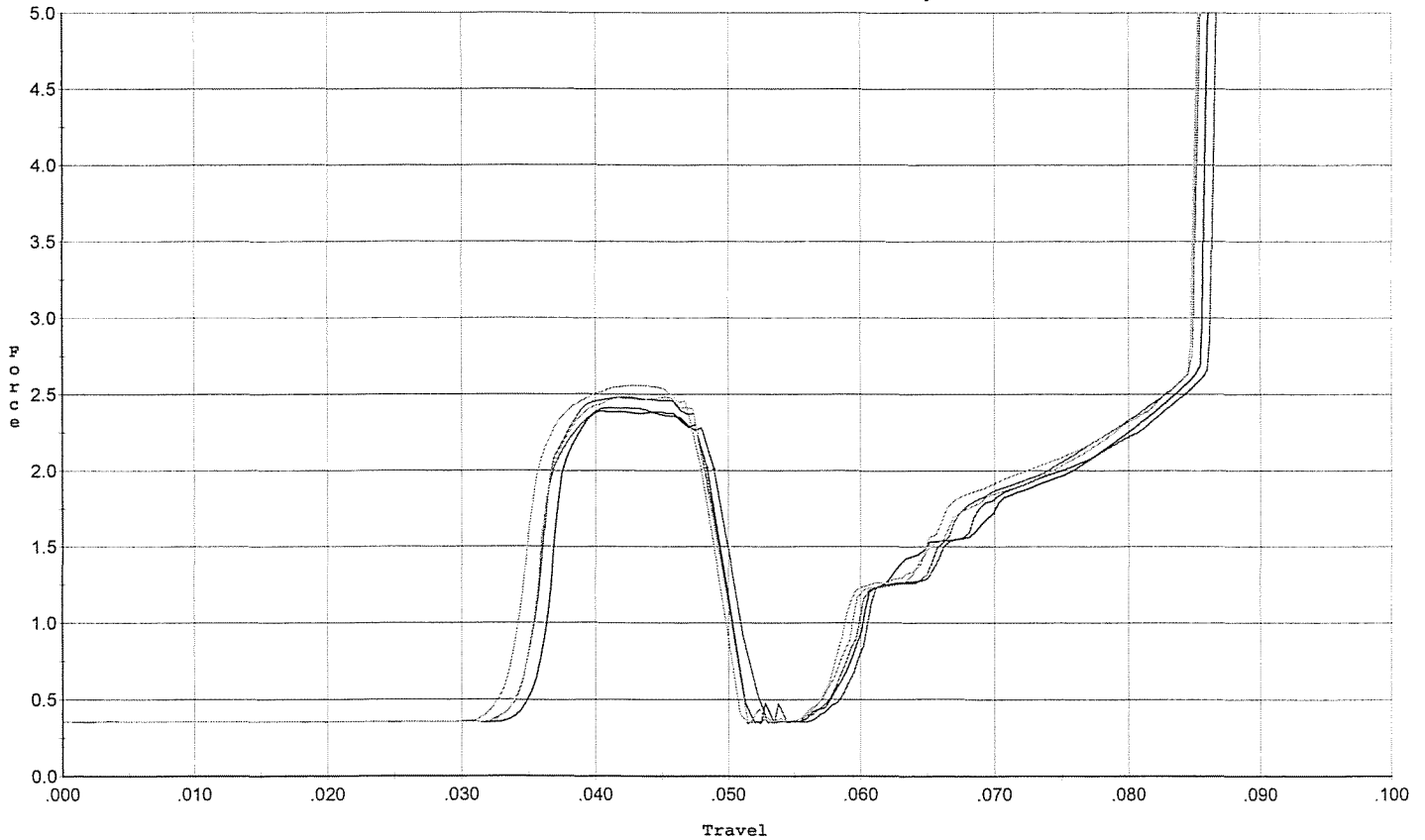
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.917	0.048	0.032	0.036	0.068		Set Trigger
2	3.879	0.049	0.032	0.036	0.071		Set Trigger
3	3.868	0.048	0.032	0.035	0.070		Set Trigger
4	3.891	0.047	0.031	0.035	0.070		Set Trigger
5	3.952	0.047	0.031	0.036	0.069		Set Trigger

Avg 3.90

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



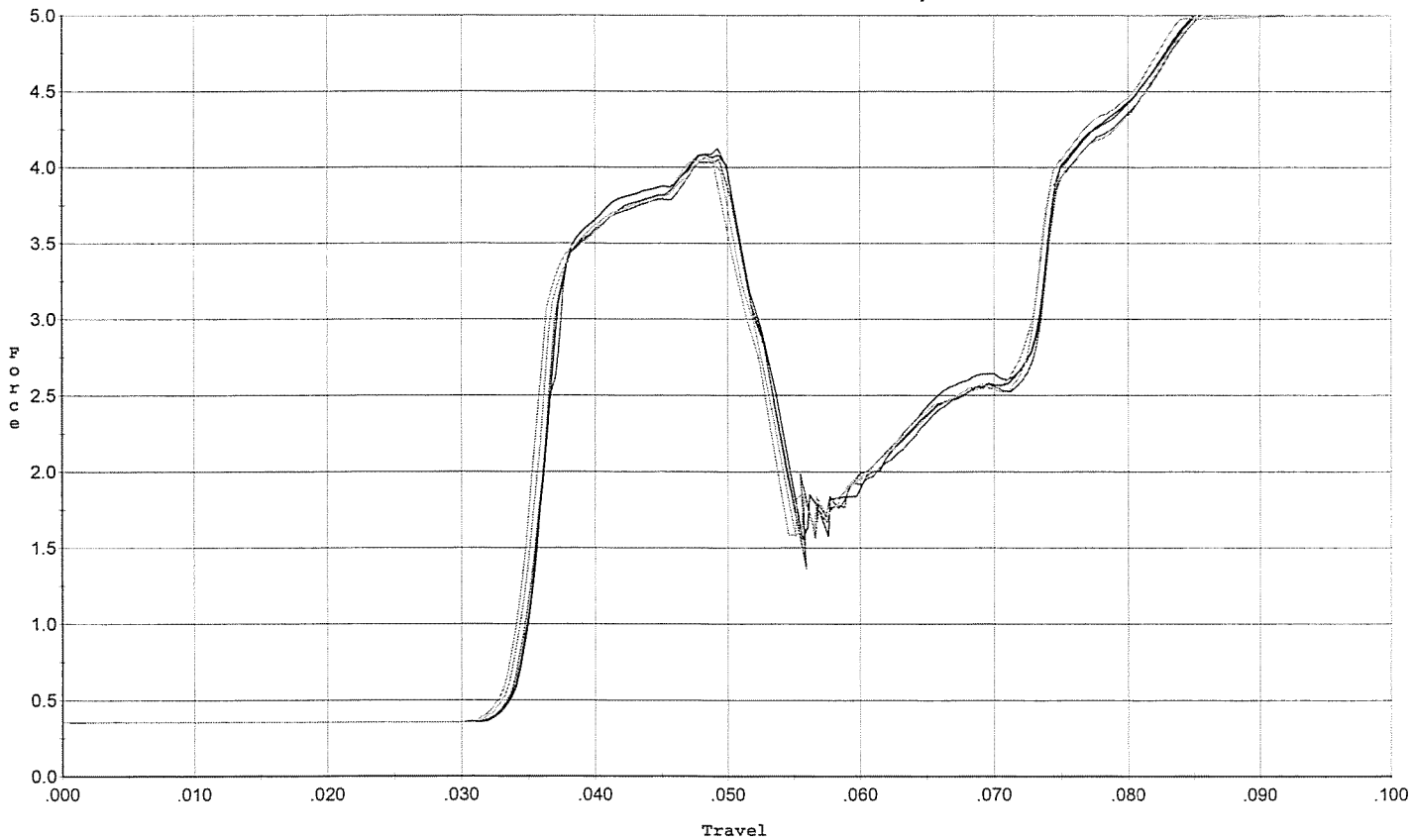
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.413	0.049	0.034	0.041	0.044		Set Trigger
2	2.392	0.048	0.035	0.040	0.042		Set Trigger
3	2.480	0.049	0.034	0.040	0.044		Set Trigger
4	2.485	0.049	0.034	0.040	0.044		Set Trigger
5	2.558	0.048	0.033	0.040	0.046		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.050	0.034	0.037	0.070		Set Trigger
2	4.083	0.054	0.034	0.036	0.078		Set Trigger
3	4.053	0.053	0.034	0.036	0.075		Set Trigger
4	4.051	0.053	0.033	0.036	0.077		Set Trigger
5	4.065	0.052	0.033	0.036	0.076		Set Trigger

AVG 4.07